

Datasheet

RS Pro 25 Piece HSS M2 to M6 Thread Tap & Die Set

RS Stock No: **427-913**



Product Details

RS Pro tap and die set has a high quality HSS construction for clean metal cutting and repair of threads on bars and holes. This set consist of M2 to M6 tap and die size. The die is suitable for general maintenance workshops and automotive applications. This tap and die set is supplied complete in an attractive and sturdy wooden case with blow moulded cut-outs for secure placement and protective foam in lid. It has secure metal clasp for security and safe transportation.

Features and Benefits

- HSS construction for clean metal cutting
- Supplied complete in an attractive and sturdy wooden case with blow moulded cut-outs for secure placement and protective foam in lid
- Ideal for the quick identification of the right or missing parts
- Secure metal clasp for security and safe transportation
- Taps to BS949/ISO529 standards
- Dies to BS1127 standards



Specifications:

Material	HSS
Maximum Die Size	M6
Maximum Tap Size	M6
Minimum Die Size	M2
Minimum Tap Size	M2
Number of Pieces	25
Set Contents	Taper Taps: M2; M2.5; M3; M3.5; M4; M5; M6, Bottom Taps: M2; M2.5; M3; M3.5; M4; M5; M6, Round Split Dies: M2 (O/D 5/8 in x 3/16); M2.5 (O/D 5/8 in x 3/16); M3 (O/D 13/16 in x 1/4); M3.5 (O/D 13/16 in x 1/4); M4 (O/D 13/16 in x 1/4); M5 (O/D 13/16 in x 1/4); M6 (O/D 13/16 in x 1/4), Die Holders: 5/8 x 13/16 in, Tap Wrench: #0 (M1 to M6), Screwdriver



RS STOCK NUMBER	MANUFACTURER PART NO.	DESCRIPTION	CONTENT
427925	T9230W	24PC HSS TAP AND DIE SET	ISO Taps as Follows, 1pc Taper and 1pc Bottom Each Specification: 3/16BSW, 1/4BSW, 5/16BSW, 3/8BSW, 7/16BSW, 1/2BSW. Round Split Dies as Follows, 1pc Each Specification: 3/16BSW(O/D13/16"x1/4), 1/4BSW(O/D1"x3/8), 5/16BSW(O/D1"x3/8), 3/8BSW(O/D1 5/16"x7/16), 7/16BSW(O/D1 5/16"x7/16), 1/2BSW(O/D1 1/2"x1/2). Die Holders as Follows, 1pc Each Specification: 13/16", 1", 1 5/16", 1 1/2" 1pc Tap Wrench: No.5 (M5-M12, 3/16"-1/2") 1pc Screwdriver
427919	T9200W	21PC HSS TAP AND DIE SET	Taps as Follows, 1pc Taper and 1pc Bottom Each Specification: M6, M8, M10, M11, M12. Round Split Dies as Follows, 1pc Each Specification: M6(O/D13/16"x1/4), M8(O/D1"x3/8), M10(O/D1 5/16"x7/16), M11(O/D1 5/16"x7/16), M12(O/D1 1/2"x1/2). Die Holders as Follows, 1pc Each Specification: 13/16", 1", 1 5/16", 1 1/2" 1pc Tap Wrench: No.5 (M5-M12, 3/16"-1/2") 1pc Screwdriver
427913	T9240W	25PC HSS TAP AND DIE SET	Taps as Follows, 1pc Taper and 1pc Bottom Each Specification(ISO Metric, Coarse): M2, M2.5, M3, M3.5, M4, M5, M6. Round Split Dies as Follows, 1pc Each Specification(ISO Metric, Coarse): M2(O/D5/8"x3/16), M2.5(O/D5/8"x3/16), M3(O/D13/16"x1/4), M3.5(O/D13/16"x1/4), M4(O/D13/16"x1/4), M5(O/D13/16"x1/4), M6(O/D13/16"x1/4). Die Holders as Follows, 1pc Each Specification: 5/8", 13/16". 1pc Tap Wrench: No.0 (M1-M6) 1pc Screwdriver
427929	T9170W	18PC HSS TAP AND DIE SET	Taps as Follows, 1pc Taper and 1pc Bottom Each Specification: 8BA, 6BA, 4BA, 2BA, 0BA. Round Split Dies as Follows, 1pc Each Specification: 8BA(O/D13/16"x1/4), 6BA(O/D13/16"x1/4), 4BA(O/D13/16"x1/4), 2BA(O/D13/16"x1/4), 0BA(O/D13/16"x1/4). 1pc Die Holder: 13/16" 1pc Tap Wrench: No.0 (M1-M6) 1pc Screwdriver
427963	T90601	7PC HSS SPIRAL POINT TAP SET	M3, M4, M5, M6,M8,M10,M12
427931	T90602	7PC HSS SPIRAL FLUTE TAP SET	M3, M4, M5, M6,M8,M10,M12
424245	T9970H	6PC HSS DRILL SET HEXBIT	3 Flute Countersink 16.5mm, 5 Flute Countersinks 15.3mm, Cone Cutter 3-14mm Deburr 14mm, Step Drill 5-13mm, Step Drill 8-20mm
420192	NT-TB0028	POLYESTER WASHABLE TOOL	480X570MM