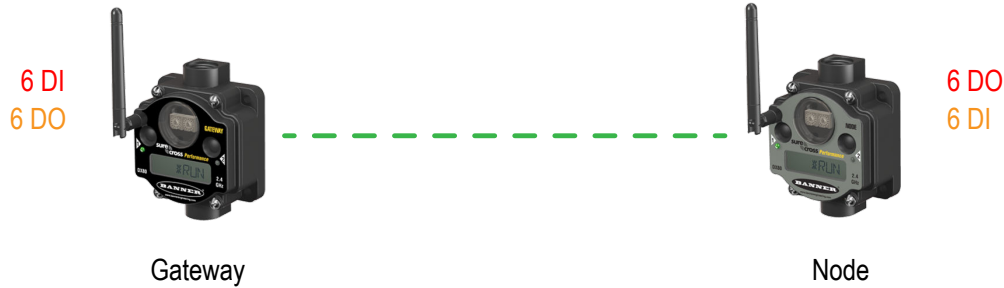


User Instructions



The Sure Cross® Performance Mapping kits include one Gateway, which acts as the wireless network master device, and one Node. I/O mapping between the Gateway and Node are set using the Gateway's DIP switches.

| Kit | Gateway and Node in Kit | Frequency | Inputs and Outputs |
|--------------|---|-------------------|--|
| DX80K9M6-PM8 | Gateway: DX80G9M6S-PM8 Node: DX80N9X6S-PM8 | 900 MHz, ISM Band | Inputs: Six PNP discrete Outputs: Six PNP discrete |
| DX80K2M6-PM8 | Gateway: DX80G2M6S-PM8 Node: DX80N2X6S-PM8 | 2.4 GHz, ISM Band | I/O is automatically mapped to the PM8 Gateway using the Gateway's menu system |



WARNING: Not To Be Used for Personnel Protection

Never use this device as a sensing device for personnel protection. Doing so could lead to serious injury or death. This device does not include the self-checking redundant circuitry necessary to allow its use in personnel safety applications. A sensor failure or malfunction can cause either an energized or de-energized sensor output condition.



CAUTION: Never Operate 1 Watt Radios Without Antennas

To avoid damaging the radio circuitry, never power up Sure Cross® Performance or Sure Cross MultiHop (1 Watt) radios without an antenna.

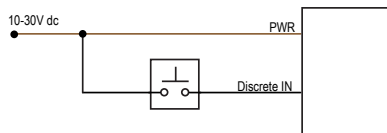


CAUTION: Electrostatic Discharge (ESD)

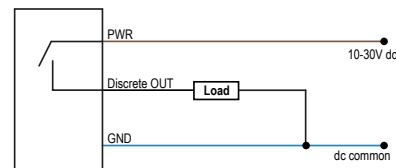
ESD Sensitive Device. This product uses semiconductors that can be damaged by electrostatic discharge (ESD). When performing maintenance, care must be taken so the device is not damaged. Disconnect power from the device when accessing the internal DIP switches. Proper handling procedures include wearing anti-static wrist straps. Damage from inappropriate handling is not covered by warranty.

Connecting the Sensors

Discrete Input Wiring for PNP Sensors



Discrete Output Wiring (PNP)

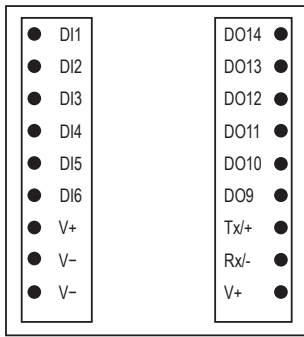


Connecting dc power to the communication pins will cause permanent damage. For the DX8x...C models, PWR in the wiring diagram refers to V+ on the wiring board and GND in the wiring diagram refers to V- on the wiring board. To power the sensor using the switch power output (SPx), replace the PWR with SPx in these wiring diagrams.



Gateway and Node Terminals

Terminal Labels



DIx. Discrete IN x
 DOx. Discrete OUT x
 RX/-. Serial communication line for the Gateway. No connection for Nodes
 TX/+. Serial communication line for the Gateway; no connection for Nodes
 V+. 10 to 30 V dc power connection
 V-. Ground/dc common connection

LED Behavior for the PMx Kits

Verify all devices are communicating properly. The radios and antennas must be a minimum distance apart to function properly. Recommended minimum distances are:

- 900 MHz 1 Watt radios: 15 feet
- 2.4 GHz 65 mW radios: 1 foot

Gateway LEDs

| LED 1 | LED 2 | Gateway Status |
|--------------|----------------|-----------------------------|
| Solid green | | Power ON |
| Flashing red | Flashing red | Device Error |
| | Flashing amber | Modbus Communication Active |
| | Flashing red | Modbus Communication Error |

The Modbus communication LEDs refer to the communication between the Gateway and its host system (if applicable).

Node LEDs

| LED 1 | LED 2 | Node Status |
|----------------|---------------------------|---------------|
| Flashing green | | Radio Link Ok |
| Flashing red | Flashing red | Device Error |
| | Flashing red, 1 per 3 sec | No Radio Link |

I/O Mapping for the PM8 Kits

By default, the PM8 kits are set to map between the Gateway and one Node. The rotary dials for the Node must be set to 01 for this mapping to work.

| Gateway | Maps to | Node |
|----------------|---------|-----------------|
| Discrete IN 1 | → | Discrete OUT 9 |
| Discrete IN 2 | → | Discrete OUT 10 |
| Discrete IN 3 | → | Discrete OUT 11 |
| Discrete IN 4 | → | Discrete OUT 12 |
| Discrete IN 5 | → | Discrete OUT 13 |
| Discrete IN 6 | → | Discrete OUT 14 |
| Discrete OUT 9 | ← | Discrete IN 1 |

| Gateway | Maps to | Node |
|-----------------|---------|---------------|
| Discrete OUT 10 | ← | Discrete IN 2 |
| Discrete OUT 11 | ← | Discrete IN 3 |
| Discrete OUT 12 | ← | Discrete IN 4 |
| Discrete OUT 13 | ← | Discrete IN 5 |
| Discrete OUT 14 | ← | Discrete IN 6 |

To add additional Nodes to your original kit, download the Performance PM8 Gateway datasheet (p/n [173569](#)) for the I/O mapping options and their respective Node rotary dial settings.

Modbus Register Table

| I/O | Modbus Holding Register | | I/O Type | I/O Range | | Holding Register Representation | |
|-----|-------------------------|-------------------|-----------------|-----------|------|---------------------------------|-------------|
| | Gateway | Any Node | | Min. | Max. | Min. (Dec.) | Max. (Dec.) |
| 1 | 1 | 1 + (Node# × 16) | Discrete IN 1 | 0 | 1 | 0 | 1 |
| 2 | 2 | 2 + (Node# × 16) | Discrete IN 2 | 0 | 1 | 0 | 1 |
| 3 | 3 | 3 + (Node# × 16) | Discrete IN 3 | 0 | 1 | 0 | 1 |
| 4 | 4 | 4 + (Node# × 16) | Discrete IN 4 | 0 | 1 | 0 | 1 |
| 5 | 5 | 5 + (Node# × 16) | Discrete IN 5 | 0 | 1 | 0 | 1 |
| 6 | 6 | 6 + (Node# × 16) | Discrete IN 6 | 0 | 1 | 0 | 1 |
| 7 | 7 | 7 + (Node# × 16) | Reserved | | | | |
| 8 | 8 | 8 + (Node# × 16) | Device Message | | | | |
| 9 | 9 | 9 + (Node# × 16) | Discrete OUT 9 | 0 | 1 | 0 | 1 |
| 10 | 10 | 10 + (Node# × 16) | Discrete OUT 10 | 0 | 1 | 0 | 1 |
| 11 | 11 | 11 + (Node# × 16) | Discrete OUT 11 | 0 | 1 | 0 | 1 |
| 12 | 12 | 12 + (Node# × 16) | Discrete OUT 12 | 0 | 1 | 0 | 1 |
| 13 | 13 | 13 + (Node# × 16) | Discrete OUT 13 | 0 | 1 | 0 | 1 |
| 14 | 14 | 14 + (Node# × 16) | Discrete OUT 14 | 0 | 1 | 0 | 1 |
| 15 | 15 | 15 + (Node# × 16) | Control Message | | | | |
| 16 | 16 | 16 + (Node# × 16) | Reserved | | | | |

Specifications

Radio Range

900 MHz, 1 Watt: Up to 9.6 km (6 miles) ¹
 2.4 GHz, 65 mW: Up to 3.2 km (2 miles)

Minimum Separation Distance

900 MHz, 1 Watt: 4.57 m (15 ft)
 2.4 GHz, 65 mW: 0.3 m (1 ft)

Radio Transmit Power

900 MHz, 1 Watt: 30 dBm (1 W) conducted (up to 36 dBm EIRP)
 2.4 GHz, 65 mW: 18 dBm (65 mW) conducted, less than or equal to 20 dBm (100 mW) EIRP

900 MHz Compliance (1 Watt)

FCC ID UE3RM1809: This device complies with FCC Part 15, Subpart C, 15.247
 IC: 7044A-RM1809

2.4 GHz Compliance

FCC ID UE300DX80-2400 - This device complies with FCC Part 15, Subpart C, 15.247
 ETSI EN 300 328 V1.8.1 (2012-06)
 IC: 7044A-DX8024

Supply Voltage

10 to 30 V dc (Outside the USA: 12 to 24 V dc, ±10%). ²

Power Consumption

900 MHz Consumption: Maximum current draw is < 100 mA and typical current draw is < 50 mA at 24 V dc. (2.4 GHz consumption is less.)

¹ Radio range is with the 2 dB antenna that ships with the product. High-gain antennas are available, but the range depends on the environment and line of sight. Always verify your wireless network's range by performing a Site Survey.

² For European applications, power this device from a Limited Power Source as defined in EN 60950-1.

Housing

Polycarbonate housing and rotary dial cover; polyester labels; EDPM rubber cover gasket; nitrile rubber, non-sulphur cured button covers
 Weight: 0.26 kg (0.57 lbs)
 Mounting: #10 or M5 (SS M5 hardware included)
 Max. Tightening Torque: 0.56 N·m (5 lbf·in)

Interface

Indicators: Two bi-color LEDs
 Buttons: Two
 Display: Six character LCD

Operating Conditions

-40 °C to +85 °C (-40 °F to +185 °F) (Electronics); -20 °C to +80 °C (-4 °F to +176 °F) (LCD)³
 95% maximum relative humidity (non-condensing)
 Radiated Immunity: 10 V/m (EN 61000-4-3)

Environmental Ratings

IEC IP67; NEMA 6⁴

Antenna Connection

Ext. Reverse Polarity SMA, 50 Ohms
 Max Tightening Torque: 0.45 N·m (4 lbf·in)

Spread Spectrum Technology

FHSS (Frequency Hopping Spread Spectrum)

Wiring Access

Two 1/2-inch NPT ports

Shock and Vibration

IEC 68-2-6 and IEC 68-2-27
 Shock: 30g, 11 millisecond half sine wave, 18 shocks
 Vibration: 0.5 mm p-p, 10 to 60 Hz

Certifications**Discrete Inputs**

Six sourcing/PNP
 Rating: 3 mA max current at 30 V dc
 Sample Rate: 62.5 milliseconds
 Report Rate: On change of state
 ON Condition: Greater than 8 V
 OFF Condition: Less than 5 V

Discrete Outputs

Six, Sourcing/PNP
 Update Rate: 125 milliseconds
 ON Condition: Supply minus 2 V
 OFF Condition: Less than 2 V
 Output State Following Timeout: OFF

Discrete Output Rating (PNP)

100 mA max current at 30 V dc
 ON-State Saturation: Less than 3 V at 100 mA
 OFF-state Leakage: Less than 10 µA

Communication (Gateway only)

Communication Hardware (RS-485)

Interface: 2-wire half-duplex RS-485
 Baud rates: 9.6k, 19.2k (default), or 38.4k
 Data format: 8 data bits, no parity, 1 stop bit

Communication Protocol

Modbus RTU

Warnings

Install and properly ground a qualified surge suppressor when installing a remote antenna system. Remote antenna configurations installed without surge suppressors invalidate the manufacturer's warranty. Keep the ground wire as short as possible and make all ground connections to a single-point ground system to ensure no ground loops are created. No surge suppressor can absorb all lightning strikes; do not touch the Sure Cross® device or any equipment connected to the Sure Cross device during a thunderstorm.

Exporting Sure Cross® Radios. It is our intent to fully comply with all national and regional regulations regarding radio frequency emissions. Customers who want to re-export this product to a country other than that to which it was sold must ensure the device is approved in the destination country. A list of approved countries appears in the *Radio Certifications* section of the product manual. The Sure Cross wireless products were certified for use in these countries using the antenna that ships with the product. When using other antennas, verify you are not exceeding the transmit power levels allowed by local governing agencies. Consult with Banner Engineering Corp. if the destination country is not on this list.

Any misuse, abuse, or improper application or installation of this product or use of the product for personal protection applications when the product is identified as not intended for such purposes will void the product warranty. Any modifications to this product without prior express approval by Banner Engineering Corp will void the product warranties. All specifications published in this document are subject to change; Banner reserves the right to modify product specifications or update documentation at any time. For the most recent version of any documentation, refer to: www.bannerengineering.com. © Banner Engineering Corp. All rights reserved.

Banner Engineering Corp. Limited Warranty

Banner Engineering Corp. warrants its products to be free from defects in material and workmanship for one year following the date of shipment. Banner Engineering Corp. will repair or replace, free of charge, any product of its manufacture which, at the time it is returned to the factory, is found to have been defective during the warranty period. This warranty does not cover damage or liability for misuse, abuse, or the improper application or installation of the Banner product.

THIS LIMITED WARRANTY IS EXCLUSIVE AND IN LIEU OF ALL OTHER WARRANTIES WHETHER EXPRESS OR IMPLIED (INCLUDING, WITHOUT LIMITATION, ANY WARRANTY OF MERCHANTABILITY OR FITNESS FOR A PARTICULAR PURPOSE), AND WHETHER ARISING UNDER COURSE OF PERFORMANCE, COURSE OF DEALING OR TRADE USAGE.

This Warranty is exclusive and limited to repair or, at the discretion of Banner Engineering Corp., replacement. IN NO EVENT SHALL BANNER ENGINEERING CORP. BE LIABLE TO BUYER OR ANY OTHER PERSON OR ENTITY FOR ANY EXTRA COSTS, EXPENSES, LOSSES, LOSS OF PROFITS, OR ANY INCIDENTAL, CONSEQUENTIAL OR SPECIAL DAMAGES RESULTING FROM ANY PRODUCT DEFECT OR FROM THE USE OR INABILITY TO USE THE PRODUCT, WHETHER ARISING IN CONTRACT OR WARRANTY, STATUTE, TORT, STRICT LIABILITY, NEGLIGENCE, OR OTHERWISE.

Banner Engineering Corp. reserves the right to change, modify or improve the design of the product without assuming any obligations or liabilities relating to any product previously manufactured by Banner Engineering Corp.

³ Operating the devices at the maximum operating conditions for extended periods can shorten the life of the device.

⁴ Refer to the *Sure Cross® Wireless I/O Networks Instruction Manual* (p/n 132607) for installation and waterproofing instructions.