Rugged Duty Actuators

Key Features

- Weather-tight sealed
- · Patented in-line load transfer
- · Heavy wall rod and cover tube
- High performance motors
- Up to 2,800 lb. (12455 N) capacity
- Speeds up to 2" per second

Efficient gear design minimizes motor bearing load. Gear materials selected for high load impact and durability. Gear profile optimized for quiet operation. High performance synthetic lifetime lubes used throughout. **Standard Models**

K2vl, K2, K2x, K2ac, K2xac Option Models K2pl/K2xpl K2js/K2xjs K2ra

> Ball bearing, Bronze or Delrin[®] screw nut configurations provide broad load and performance capability.

Bi-directional holding brake standard on K2x models.

High strength aluminum gear

box provides maximum heat

stainless thru-bolt fasteners

provide high load capability.

O-ring sealed and gasketed

for washdown use.

dissipation. High strength

Threaded rod connection allows optional end fittings.

Hydraulic Cylinder type Rod Wiper Seal with integral extension rod bearing support for smooth operation and high side load capability. Nitrotec[®] treated end fitting for superior strength and corrosion resistance.

Unique screw end bearing guide provides smooth extension operation, high side load capability and aids in screw re-lubrication. (Patented)

Nitrotec[®] treated steel extension rod provides 40% stronger cross section compared to competitive products.

Heavywall extension tube has 30% stronger cross section compared to competitive products.

Optional electronic control module with integral electronic stroke limits and power connections. Adjustable torque limit option. For more information see Controls Section.

Integrated manual override – standard

Mechanical torque limiter for end of stroke and overload protection.

Patented in-line design transfers loads to the end fitting via ball bearing screw pivot. Efficient load transfer reduces noise and current draw.

Nitrotec[®] treated end fittings with integral O-ring seals for superior weather and corrosion resistance. 6 available mounting orientations. Heavy Duty, Sealed Double Ball Bearing Motors

- Auto reset thermal protection
- Easy field replacement
- 12, 24, 48 or 90 volts (vdc) available (others available on request)
- Standard Packard 56 connector, others available
- Washdown sealed
- Solid mount pinion gear
- Lifetime bearing lube

How To Select

Step 1 – Determine Load and Stroke length requirements

Use the Quick Selection guide to identify the model family that will provide the load capacity and stroke length needed for your application.

Step 2 – Determine Gear Ratio

Select gear ratio from performance charts for allowable current draw and needed load.

Step 3 – Identify motor type and voltage

Select DC motor and motor voltage.

Step 4 – Motor Type

Select M for ignition protected motor (12 VDC only). Select needed motor voltage.

Step 5 – Confirm the application Duty Cycle

At full load capacity, actuators have a 25% duty cycle. Duty cycle is the amount of 'on-time' compared to cooling time. A unit that runs for 15 seconds should be off for 45 seconds.

Step 6 – Select Nut Type

Select nut for unit selected. (K2x are all ball bearing).

Step 7 – Select Stroke Length

Choose standard lengths from chart. For special length consult factory.

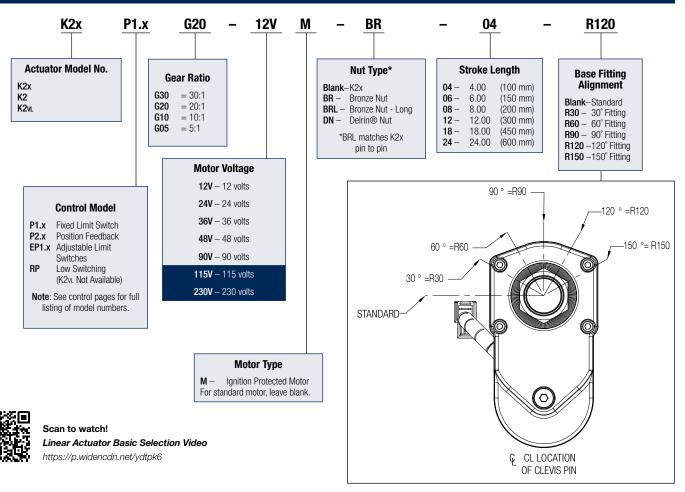
Step 8 – Select end fitting orientation

Leave blank for standard orientation.

Important Unit Restrictions

Side loading and shock loads must be considered in actuator applications. Side loading and cantilevered mounting should be eliminated through proper machine design. Side loading will dramatically reduce unit life. While actuators can withstand limited shock loads, it is recommended that shock loading be avoided wherever possible. (See page 71)

B-Track Configurator



B-Track K2Ac

Rugged Duty Actuator AC Motor Acme Screw



Up to 1,100 lbs. (4893 N) Rated Load Up to 1 in. (25.4mm)/sec. Travel Speed

The K2 is the base model in the B-Track family. It incorporates a patented in-line load transfer design which provides high load capability for rugged-duty use, efficient power use, compact package size, excellent corrosion and washdown protection, and high performance synthetic lubrication for life, all at an affordable price.

The K2 uses a solid bronze or Delrin® nut with a rolled hybrid screw yielding high impact capability and long screw life. Heavy-duty double-ended ball bearing motors, hardened gears, O-ring seals and an extension rod bearing system that provides best in class capabilities.

Now Available Optional Adjustable Limit Switch These easy to use adjustable switches are mounted in a channel on the cover tube with custom cap for protection. They are easily moved to enable the end-user the flexibility of setting the stroke length at any position within the full stroke capability.

Features

- Protective coatings and O-ring seals throughout
- Patented in-line load system
- Hybrid nut and screw design, no brake needed
- Ball detent overload clutch
- Stroke lengths 4 to 24 inches (100 to 600 millimeters)
- Load capacities up to 1100 pounds (4893 N)
- Speeds up to 1 inches (25.4 millimeters)/sec. travel
- Thermal overload incorporated into the motor
- Heavy wall construction
- Double ball bearing motors
- Heat treated gears
- Rugged extension rod bearing support
- Custom mounting options available
- Limit switches offered only in the adjustable version (EP1.x)

Typical Applications

- Ergonomic lift tables
- Roof vents
- Conveyor diverters
- Bin/tank cover lifts



Scan to watch!

How to Adjust the Limit Switches for a K2 or K2X Actuator with External or EP Limit Switches https://p.widencdn.net/imzc9v

Load/Current/Speed/Duty Cycle

- Maximum Static Rating: 3,000 lbs. (13345 N) Static (in-line load)
- Refer to performance chart for load/current/speed capabilities
- Stroke Length Tolerance: +/-.06" (1.52 mm)
- Motor is protected with auto reset breaker inside motor housing (temperature/current/time dependent)
- Overload clutch setting: +25% over rated dynamic load
- Duty cycle is time/temperature/load dependent, suggested guidelines are:
 - 50% max on-time/50% off-time for loads up to 50% of capability
 - 25% max on-time/75% off-time for loads between 50%-80% of capability
 - 10% max on-time/90% off-time for loads between 80%-100% of capability

(Load/stroke profiles will allow some adjustment variation from these guidelines.)

Operating Environment

- Ambient temp range: -20° F to +150° F (-29° C to +65° C), -40° F to +176° F (-40° C to +80° C) Upon Request.
- Weather resistant enclosure & seals (IP 54 capable, 250 hour salt spray, 500 hour for paint)
- Normal operating voltage: 115 VAC or 230 VAC

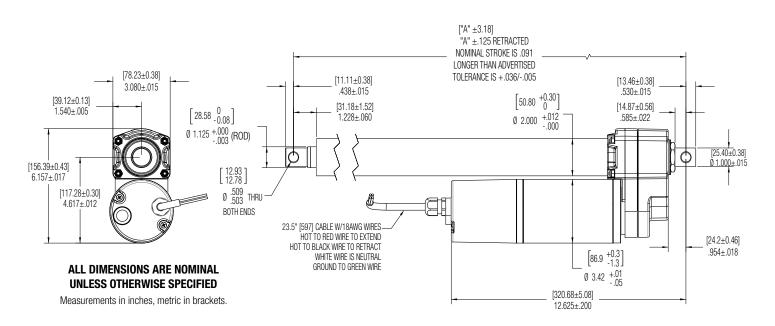
Control/Connections

- 14 gauge stranded lead wires-UL style 1230 w/PVC insulation Class F 105° C
- Use momentary contact switch in powering unit for extend/retract operation. (ON)-OFF-(ON) SPDT

Dimensions

B-Track K2ac		in.	mm										
	Stroke	4	100	6	150	8	200	12	300	18	450	24	600
	Α	14.96	380.0	16.97	431.0	18.94	481.1	22.95	582.9	28.94	735.1	34.92	887.0

Note: Special lengths available



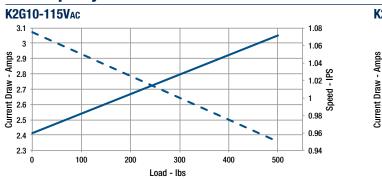
B-Track K2Ac

Performance Graphs Imperial

Measurements*

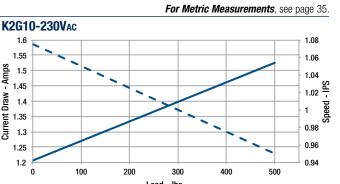
*Performance Chart Measurements are Nominal

Load Capacity 500 lbs.

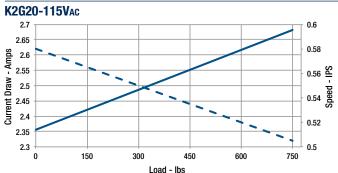


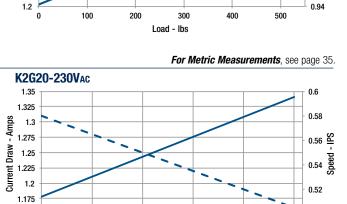
- - -

Speed **Current Draw**



Load Capacity 750 lbs.





450

Load - Ibs

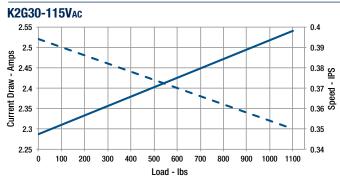
1.15

0

150

300

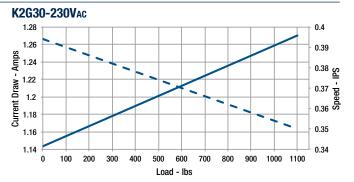
Load Capacity 1100 lbs.

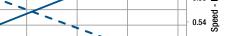


For Metric Measurements, see page 35.

0.5

750





600

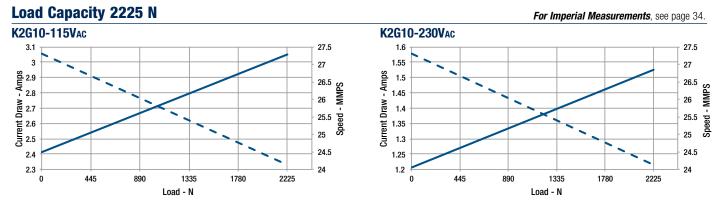
B-Track K2Ac



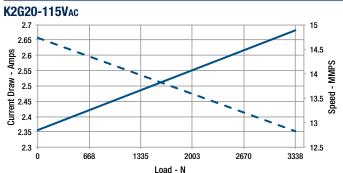
Performance Graphs Metric

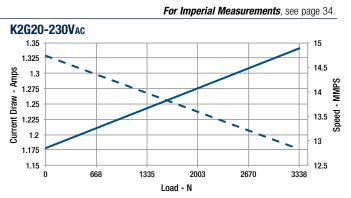
Measurements*

*Performance Chart Measurements are Nominal

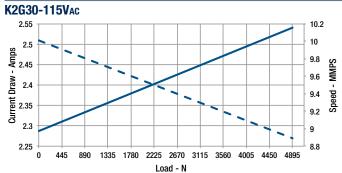


Load Capacity 3338 N





Load Capacity 4895 N



For Imperial Measurements, see page 34.

