

M-Track Features

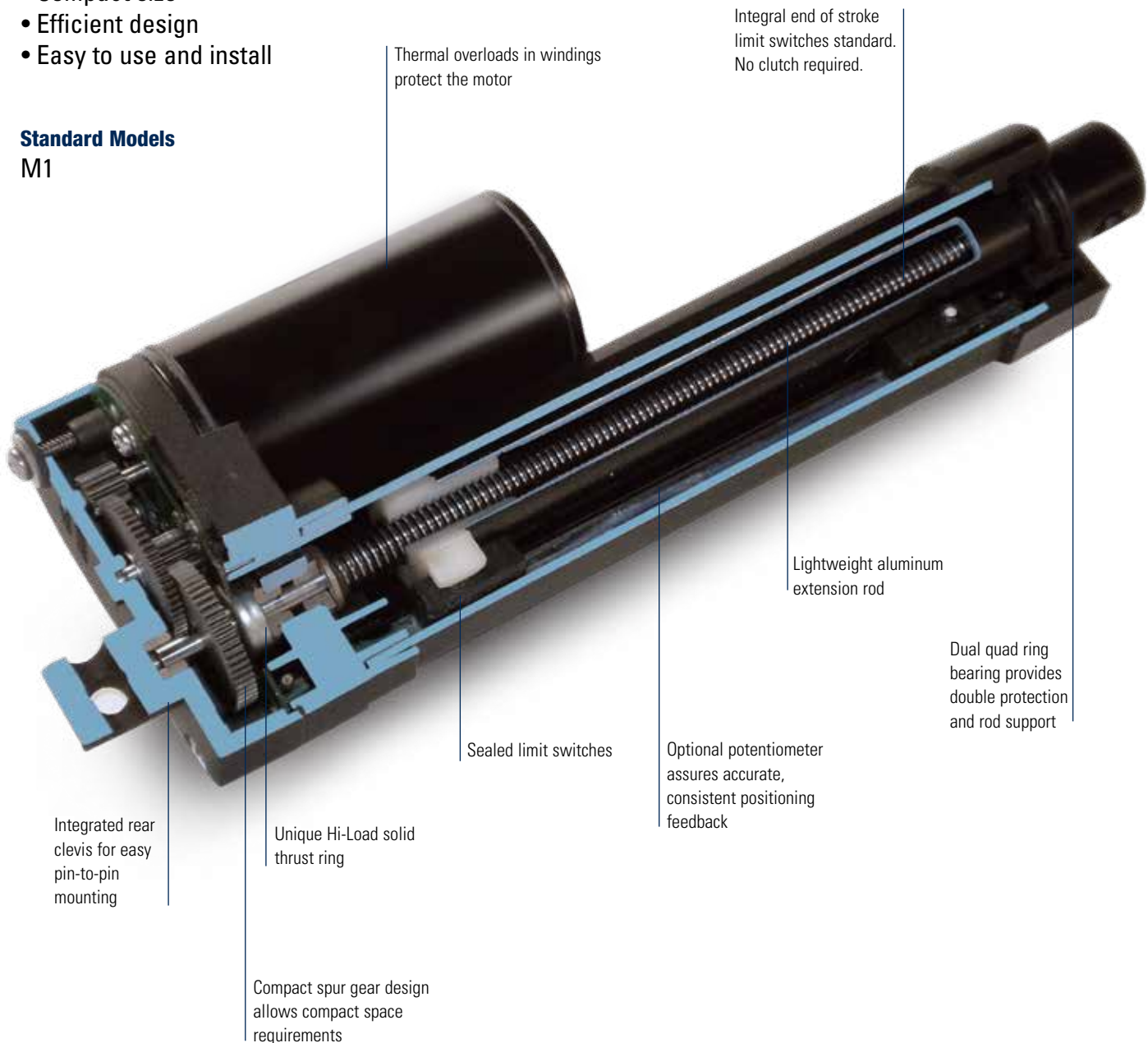
Light Duty Actuators

Key Features

- Compact size
- Efficient design
- Easy to use and install

Standard Models

M1



IP69K and Temporary Immersion

Neoprene Sealing Boot available upon request.
Please see pages 9 & 10 for dimensional information.
Consult factory for ordering details.

How To Select

Step 1 – Determine Load and Stroke length requirements

Use the Quick Selection guide to identify the model that will provide the load capacity and stroke length needed for your application.

Step 2 – Identify motor type and voltage

Select DC motor and motor voltage.

Step 3 – Confirm Speed and Current draw requirements

Using the charts provided, confirm that unit speed and current draw is appropriate for the intended use.

Step 4 – Confirm the application Duty Cycle

At full load capacity, actuators have a 25% duty cycle.

Duty cycle is the amount of $\frac{\text{on-time}}{\text{on-time} + \text{off-time}}$

A unit that runs for 15 seconds should be off for 45 seconds.

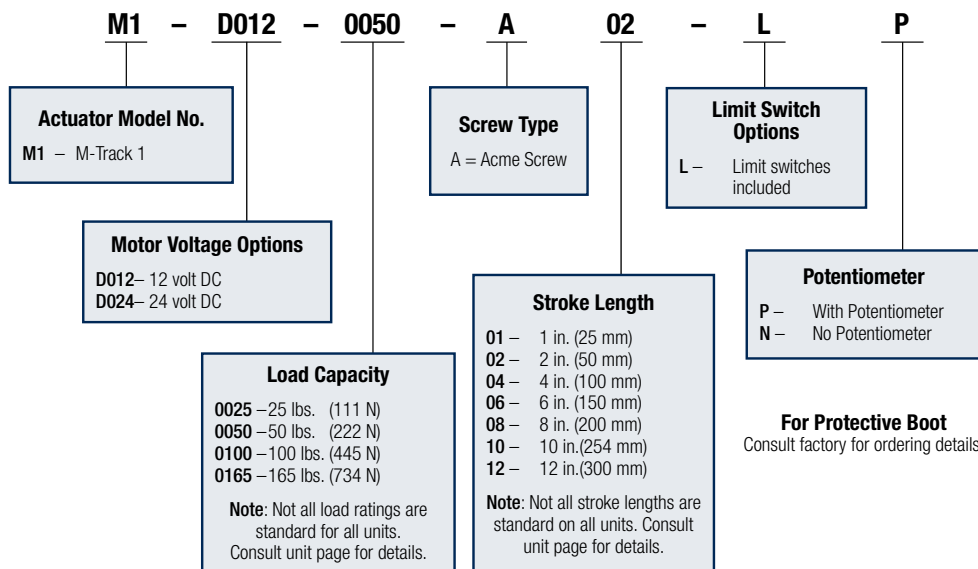
Important Unit Restrictions

Side loading and shock loads must be considered in actuator applications. Side loading and cantilevered mounting should be eliminated through proper machine design. Side loading will dramatically reduce unit life. While actuators can withstand limited shock loads, it is recommended that shock loading be avoided wherever possible. (See General Mounting Information on page 71)

Step 5 – Unit Options

M-Track units include end-of-travel limit switches as a standard feature. For positional feedback, a 12K linear membrane potentiometer can be factory installed. The changing potentiometer value provides unit movement feedback for units that are not visible to the machine operator.

M-Track Configurator



Scan to watch!
Linear Actuator Basic Selection Video
<https://p.widencdn.net/ydtpk6>

M-Track 1

DC Motor Acme Screw



Up to 165 lb. (734 N) Rated Load Up to 1.75 in. (45 mm)/sec. Travel Speed

M-Track 1 compact units are completely self-contained and sealed to allow use in small spaces without sacrificing power or capability. The load and length capabilities provide solutions for a diverse range of intermittent duty applications.

Functionally, M-Track 1 actuators are easily interchanged with comparable size hydraulic or pneumatic cylinders on intermittent duty applications. The actuator provides consistent, repeatable performance even for applications with operating conditions including temperature extremes, high humidity, or significant dust.

Features

- **An Acme Screw** drive delivers up to 165 pounds (734 N) of force at a minimum extension rate of 0.25 inches (6.35 millimeters) per second.
- **The anodized aluminum alloy** housing resists corrosion and provides protection from dirt, dust and humidity.
- **Temperature operating range** of -20° F to +150° F (-26° to +65° C). -40° F to +185° F (-40° to +80° C) available.
- **Standard stroke lengths** of 1, 2, 4, 6, 8, 10, 12 inches (50, 100, 150, 200, 254, 300 millimeters) are available.
- **Internal limit switches** automatically shut off the unit at end of stroke.
- **Optional potentiometer** can provide positional location feedback.
- **IP69K Static, IP65 Dynamic**
- **Temporary Immersion** with protective boot (see page 10).
- **Rod is non rotating** during operation, can be rotated for mounting purposes.

Typical Applications

Light load and short distance applications such as:

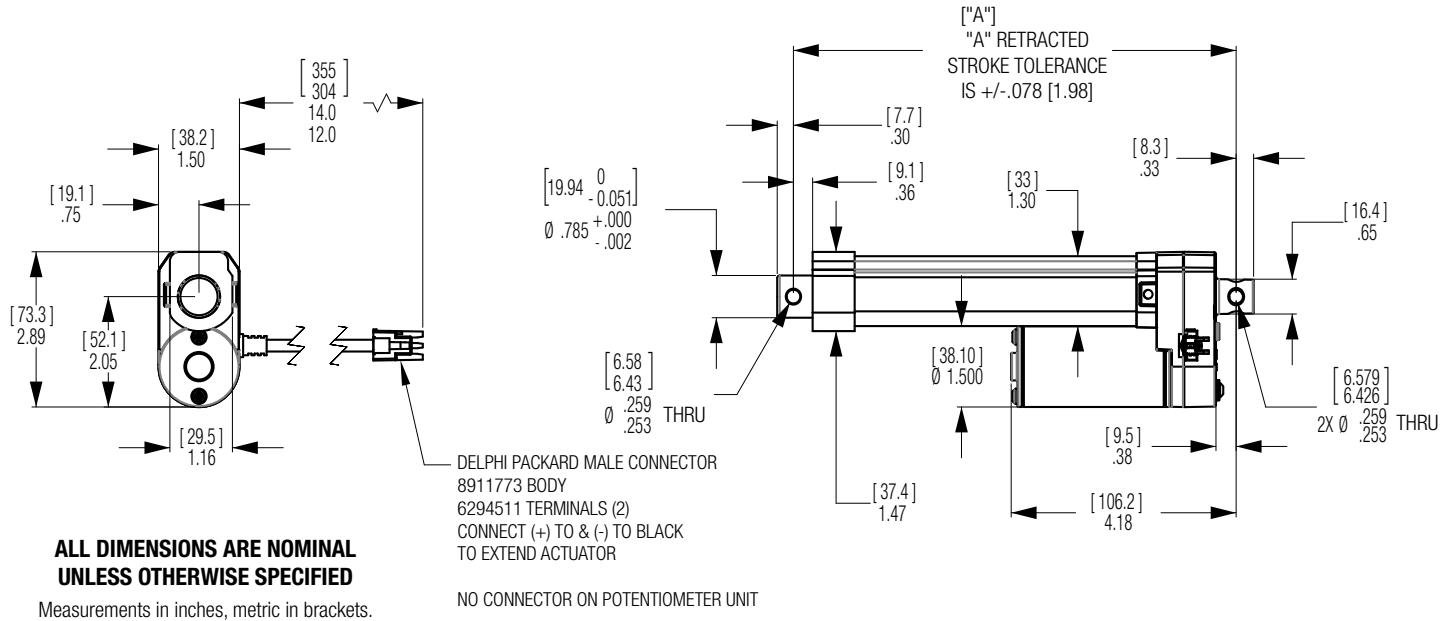
- **Valve and vent** adjustments
- **Light weight** tilt or lift positioning
- **Vise and clamp** operations

Specifications				
Load Capacity	25 lbs. (111 N)	50 lbs. (222 N)	100 lbs. (445 N)	165 lbs. (734 N)
Speed at Full Load	1.75 in. (45 mm)/sec	0.80 in. (20 mm)/sec	0.45 in. (11 mm)/sec	0.25 in. (6 mm)/sec
Input Voltage	12 or 24 volt DC for all models			
Static Load Capacity	300 lbs. (135 N) for all models			
Stroke Length	1, 2, 4, 6, 8, 10 and 12 in. (50, 100, 150, 200, 254, 300 mm) for all models			
Clevis Ends	.25 in. (6.4 mm) diameter			
Duty Cycle	25% for all models			
Operation Temperature Range	-20° F to +150° F (-26° to + 65° C) for all models, -40° F to +185° F (-40° C to +80° C) available			
Environment	IP65 Dynamic, IP69K and Temporary Immersion with Protective Boot			
Limit Switch	Fixed end of stroke limit switches standard for all units			
Potentiometer	Linear membrane potentiometer optional on all units			

Dimensions

M-Track	Stroke	in.	mm	in.	mm	in.	mm	in.	mm	in.	mm	in.	mm
		2	50	4	100	6	150	8	200	10	254	12	300
	A (w/o POT)	6.22	158.0	8.23	209.0	10.24	260.1	12.24	310.9	14.25	362.0	16.26	413.0
	A (POT)	7.55	191.8	9.57	243.1	11.57	293.9	13.58	344.9	15.58	395.7	17.58	446.5

Note: Special lengths available; metric stroke length for reference only



- Stroke and its tolerance are based on a unit with no attached load operating at rated voltage +/- .5VDC, 70° F controlled temperature environment. Note normal wear, temperature changes and load variations all affect the stroke tolerance. If stroke tolerance is critical it is advisable that the selected unit be evaluated for performance in the specific application.
- The retract pin to pin dimension and its tolerance are based on a unit with no attached load operating at rated voltage +/- .5VDC, 70° F controlled temperature environment. Note normal unit wear, temperature changes and load variations all affect the stroke tolerance. If the retract pin to pin dimension is critical it is advisable that the selected unit be evaluated for performance in the specific application.
- Rotation of the extension tube is allowed up to one full turn to aid mounting. Rotate rod clockwise until it is fully seated in the unit. Rotate counterclockwise no more than one full turn to align clevis pins.

- Mounting points in the application must allow the actuator to reach full-extend and full-retract to ensure the internal limit switches are activated. If this is not possible another method for shutting off the actuator must be employed.
- If the actuator encounters an obstruction at mid-stroke and is not allowed to reach the internal limit switches the actuator will stall. An internal thermal circuit breaker is designed to protect the motor from damage during stalling and/or overheating due to exceeding duty cycle. If tripped it will self reset after a short period of time. The thermal is rated to protect the motor in the event of a stall condition. It is not designed to protect any other device in the circuit.
- Warner Linear recommends an externally mounted fuse of 6 AMPs max for 12VDC and 3 AMPs max for 24VDC circuit protection. Anything connected to the actuator must be sized to withstand the actuator's power consumption or independently isolated from the circuit.