# F-Series Air Cylinders



# F-Series Direct Interchange Air Cylinders FABCO-AIR All the Models Bore-for-Bore!

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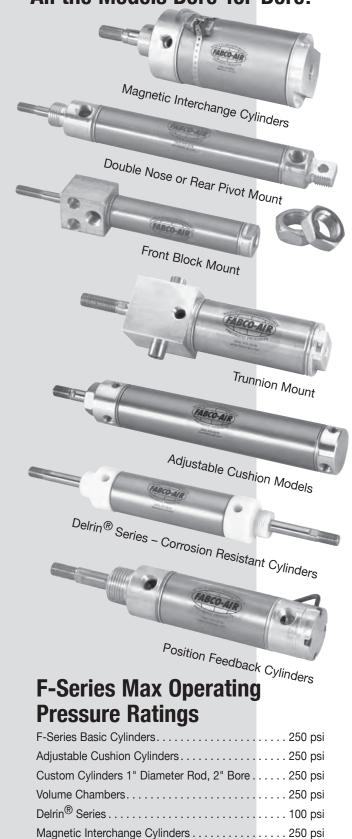
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# **Direct Interchange Air Cylinders**

Ports



Factory lube is a special petroleum based oil formulated for long maintenance-free performance.

#### **Rod Bushing**

Oil impregnated sintered bronze for excellent wear and long life.

#### Piston Rod

303 stainless steel, ground, polished, and roller burnished for corrosion-free long life.

#### **Rod Thread**

Roll-formed rod threads at both ends provide strength for customer connections as well as the internal piston connection.

#### Rod Seal

Low friction Buna N "U"-cup seal is inherently wear compensating for long, trouble-free cycle life. Optional low and high temperature seals are available.

**End Caps** 

High strength aluminum.

Stroke Tolerance =  $\pm$  .032

#### Magnet

Piston position indication with reed or electronic sensors. See individual cylinder drawings for length adjustments. See page 62 for sensors.

#### Piston

High strength aluminum in all units. Double acting units include air passage to the entire piston and seal area for quick response and full force performance.

#### Crimp

Cylinder body tube and end caps are attached with double rolled-in crimp.

Full-flow ports and cross-slots on the end caps allow air passage to the entire piston and seal area for quick

response and full force performance.

#### **Piston Seals**

Low friction Buna N "U"-cups are inherently wear compensating for long, trouble-free cycle life.

#### Tube

Thin wall 304 stainless steel, drawn and polished for low friction and long life.

#### **Temperature Ranges**

Standard Seals........-10° to +165°F (-23° to +74°C) Low Temperature Seals...-40° to +225°F (-40° to + 107°C) Viton® Seals.....-15° to +350°F (-26° to +177°C)

# **Overall Length Calculations for F Series Cylinders**

Single acting F-Series cylinders have stop tubes added for every 1/2" or 1" depending on the bore size. Strokes with no fractional inch simplify the calculation of having a base length plus adder per inch of stroke. However, strokes with fractional inch require more in-depth calculation. The following equations help to calculate the OAL for fractional inch strokes.

#### Variables:

OAL = Overall Length of Cylinder

S = Actual Stroke

B = Base Length

**STA** = Stop Tube Adder per increment of stroke **S1**= Stroke rounded up to the next increment (5/16" and 7/16" bores have 1/2" increments)

Note: for 2" bores – use lengths shown on page 34 for whole inch strokes and subtract the difference between desired stroke and next longer standard increment. (Subtract twice for spring extend models.)

#### Single Acting Spring Return Cylinders

Calculate the length of next whole standard increment of stroke. Then subtract the difference between desired stroke and next longer standard increment of stroke.

 $OAL = B + (STA \times S1) - (S1 - S)$ 

#### Example: F-1062S01-02M (2-3/4" stroke)

F-1062S01 base length = 1.938
Plus 1.562 per inch of stroke = +4.686
1.562 x 3.0 (next longer stroke increment)

#### **Double Acting Cylinders**

Add desired stroke length to base length of cylinder. **OAL = B + S** 

#### Example: F-0750D01-01E (1-1/4" stroke)

F-0750D01 base length = 2.969 Plus 1.250 stroke = +1.250 F-0750D01-01E = 4.219

#### Single Acting Spring Extend Cylinders

Calculate the length of next whole standard increment of stroke. Then subtract twice the difference between desired stroke and next longer standard increment of stroke.

 $OAL = B + (STA \times S1) - 2(S1 - S)$ 

#### Example: F-0438R02-01K (1-5/8" stroke)

F-0438R02 base length = 2.375
Plus 1.438 per each 0.5" stroke = +5.752
1.438 x 4.0 (number of standard increments required for the next longer increment)

F-0438R02-02A length = 8.127 Standard stroke increment = 2.000" minus desired stroke = -1.625

Stroke difference = .375Twice stroke difference = .750 - .750

F-0438R02-01K length = 7.377

## **How to Order**



Series Bore Mounting F-1500 D01 Bore Size (4 digits) 0313 = 5/16" 0438 = 7/16" 0563 = 9/16" 0750 = 3/4" 0875 = 7/8" 1062 = 1-1/16" 1250 = 1-1/4" 1500 = 1-1/2" 1750 = 1-3/4" 2000 = 2" 2500 = 2-1/2" 3000 = 3" Mounting Style (3 digits) S01 = Single Acting Spring Return Nose Mount S02 = Single Acting Spring Return Rear Pivot R01 = Single Acting Spring Extend Nose Mount R02 = Single Acting Spring Extend Rear Pivot N01 = Single Acting Spring Return Non-Rotating Nose Mount N02 = Single Acting Spring Return Non-Rotating Rear Pivot D01 = Double Acting Nose Mount D02 = Double Acting Rear Pivot D03 = Double Acting Double Rod D04 = Double Acting Double nose D05 = Double Acting Front Block D13 = Interchange Option for 1-1/16" Bore DH3 = Double Acting Double Rod Hollow Rod D06 = Double Acting Trunnion Mount DG1 = Double Acting Adjustable Cushion Nose Mount DG2 = Double Acting Adjustable Cushion Rear Pivot DG4 = Double Acting Adjustable Cushion Double Nose DL1 = Double Acting Nose Mount 2" Bore 1" Rod DL2 = Double Acting Rear Pivot 2" Bore 1" Rod DC1 = Double Acting Delrin<sup>®</sup> Nose Mount
DC2 = Double Acting Delrin<sup>®</sup> Rear Pivot
DC3 = Double Acting Delrin<sup>®</sup> Double Rod

DM1 = Magnetic Interchange, Nose Mount

DM2 = Mag. Interchange, Nose/Rear Pivot Mt.
DM3 = Magnetic Interchange, Double Rod

**Options** (2 or 3 digits) See opposite page Rod/Thread Options Stroke **Options** 01 1A00M Fractional Inch Stroke (1 digit) 0" Α В 1/16" С 1/8" D 3/16' E F = 1/4" = 5/16" G = 3/8" Н = 7/16ı = 1/2" J = 9/16'Κ 5/8" L 11/16' Μ = 3/4" = 13/16" Ν 0 = 7/8" = 15/16" Note: See page 3 for information regarding cylinder length calculations. Full Inch Stroke (2 digits) = 0" 1" 01 2" 02 3" = 32" See specific cylinder drawings for maximum strokes. Rod and/or Thread Extension 1A \_\_\_\_ = **Rod Extension** (Additional length)

Viton<sup>®</sup> and Delrin<sup>®</sup> are registered trademarks of DuPont. Call DuPont for general information (800) 441-0575 for information regarding properties of these materials.

(Code is 1A plus 3 digits)

(Code is 2A plus 3 digits)

RT \_ \_ \_ = Rod and Thread Extension (Additional length)

Example: 2A01E = 1-1/4'' extension.

2A \_ \_ \_ = Thread Extension (Additional length)

Example: 1A01A = 1" and no fractional inch extension.

(Code is RT plus 6 digits; specify rod extension first)

Example: RT02A01M = 2" rod extension and

1-3/4" thread extension

# How to Order Standard F-Series Options

#### **Standard F-Series Options**

01 = Bumpers

02 = Viton Seals

03 = Magnet

04 = Bumpers, and Magnet

05 = Pivot bushing

06 = Bumpers, and Pivot Bushing

07 = Viton Seals, and Pivot Bushing

08 = Magnet, and Pivot Bushing

09 = Bumpers, Magnet, and Pivot Bushing

20 = Port Rotated w/ No Options

30 = Rod Wiper w/ No Options

31 = Rod Wiper w/ Bumpers

32 = Rod Wiper w/ Viton Seals

**33** = Rod Wiper w/ Magnet

**34** = Rod Wiper w/ Bumpers, and Magnet

35 = Rod Wiper w/ Pivot bushing

36 = Rod Wiper w/ Bumpers, and Pivot Bushing

37 = Rod Wiper w/ Viton Seals, and Pivot Bushing

38 = Rod Wiper w/ Magnet, and Pivot Bushing

39 = Rod Wiper w/ Bumpers, Magnet, and Pivot Bushing

**50** = Side Port w/No Options

100 = Low Temp Seals

101 = Low Temp Seals and Bumpers

103 = Low Temp Seals and Magnet

104 = Low Temp Seals, Bumpers and Magnet

105 = Low Temp Seals and Pivot Bushing

106 = Low Temp Seals, Bumpers and Pivot Bushing

108 = Low Temp Seals, Magnet and Pivot Bushing

109 = Low Temp Seals, Bumpers, Magnet and Pivot Bushing

200 = Polypak rod seal

300 = Polypak piston seal

**400** = Both Polypak rod and piston seal



## **HOW TO ORDER - EXAMPLES**

#### F-0438S01-01A

0438 = 7/16" Bore

S01 = Single Acting, Spring Return, Nose Mount

01 = 1" Stroke

A = .00" Fractional Stroke

#### F-1062D02-03E-04

1062 = 1-1/16" Bore

D02 = Double Acting, Rear Pivot Mount

03 = 3" Stroke

E = .25" Fractional Stroke

04 = Bumpers and Magnet

#### F-1500D04-10I-01-1A02A

1500 = 1-1/2" Bore

D04 = Double Acting, Double Nose

10 = 10" Stroke

I = .50" Fractional Stroke

01 = Bumpers

1A02A = Additional 2" Rod Extension

#### F-2000DG2-20H-03-RT02A01I

2000 = 2" Bore

DG2 = Double Acting, Adjustable Cushion, Rear Pivot Mount

20 = 20" Stroke

H = .4375 Fractional Stroke

03 = Magnet

RT02A01I = Additional 2" Rod Extension and Additional 1-1/2"

Thread Extension

# 5/16" Bore Cylinders

#### Single Acting Spring Return

Front Nose Mount
Standard Stroke Lengths:
1/2", 1", 1-1/2", 2", 2-1/2", 3", 4"
Maximum Stroke: 4"

Optional Accessories:

- F-M117001 Mounting Bracket
- F-M127001 Rod Clevis

Base Weight: .03 lbs.

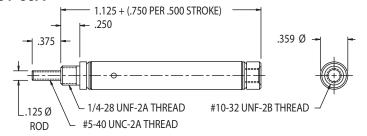
Plus .02 lbs. per inch of stroke

# **FABCO-AIR**



#### F-0313S01-00A





#### Single Acting Spring Return

Double Nose or Rear Pivot Mount Standard Stroke Lengths:

1/2", 1", 1-1/2" 2", 2-1/2", 3", 4"

Maximum Stroke: 4"

Optional Accessories:

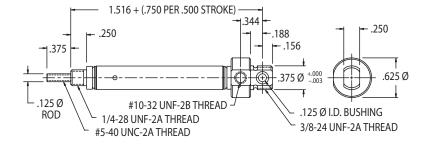
- F-M117001 Mounting Bracket (with front nose mount)
- F-M117002 Mounting Bracket (with rear nose mount)
- F-M129001 Pivot Bracket
- F-M127001 Rod Clevis

Base Weight: .04 lbs.

Plus .02 lbs. per inch of stroke

#### F-0313S02-00A

MOUNTING NUT NOT INCLUDED



#### Single Acting Spring Extend

Front Nose Mount Standard Stroke Lengths: 1/2", 1", 1-1/2" 2", 2-1/2", 3", 4" Maximum Stroke: 4"

#### Optional Accessories:

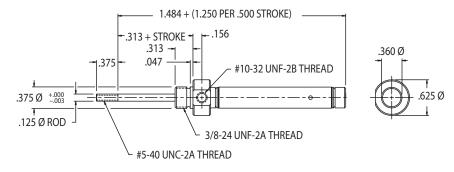
- F-M117002 Mounting Bracket
- F-M127001 Rod Clevis

Base Weight: .05 lbs.

Plus .03 lbs. per inch of stroke

#### F-0313R01-00A

MOUNTING NUT INCLUDED



## Single Acting Spring Extend

Double Nose or Rear Pivot Mount Standard Stroke Lengths: 1/2", 1", 1-1/2" 2", 2-1/2", 3", 4"

#### Optional Accessories:

Maximum Stroke: 4"

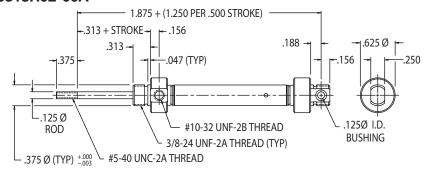
- F-M117002 Mounting Bracket
- F-M129001 Pivot Bracket
- F-M127001 Rod Clevis

Base Weight: .05 lbs.

Plus .03 lbs. per inch of stroke

#### F-0313R02-00A

MOUNTING NUT NOT INCLUDED



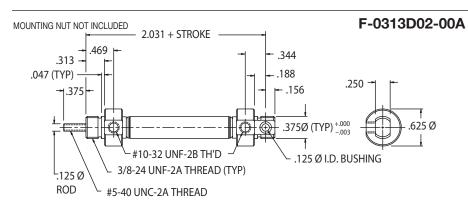
# **F-Series** 5/16" Bore Cylinders

#### F-0313D01-00A MOUNTING NUT INCLUDED 1.641 + STROKE 469 .313 .047 #10-32 UNF-2B THREAD .375 .375 Ø <sup>+.000</sup><sub>-.003</sub> 360 Ø #10-32 UNF-2B THREAD 125 Ø 3/8-24 UNF-2A THREAD **ROD** #5-40 UNC-2A THREAD

#### **Double Acting**

Front Nose Mount Standard Stroke Lengths: 1/2", 1", 1-1/2" 2", 2-1/2", 3", 4" Maximum Stroke: 4" Optional Accessories:

- F-M117002 Mounting Bracket
- F-M127001 Rod Clevis Base Weight: .05 lbs. Plus .01 lbs. per inch of stroke



#### **Double Acting**

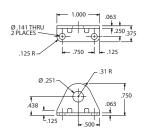
Double Nose or Rear Pivot Mount Standard Stroke Lengths: 1/2", 1", 1-1/2" 2", 2-1/2", 3", 4" Maximum Stroke: 4" Optional Accessories:

- F-M117002 Mounting Bracket
- F-M129001 Pivot Bracket
- F-M127001 Rod Clevis Base Weight: .06 lbs.

Plus .01 lbs. per inch of stroke

# 5/16" Bore Cylinder Features - Options & Accessories

- −10° to +165°F
- · Piston Rod: Ground and Polished 303 Stainless Steel
- Mounting nuts are standard on all nose mount cylinders
- Approximate Force Exerted: (0.07) x (Air Line Pressure)
- · Spring Force: 0.5 lb. Relaxed 1 lb. Compressed



• Rod Wipers - Not available · Side Port

· Viton® Seals -

· Low Temperature Seals - Not available

Spring Return (-15° F to 300° F)

Double Acting (-15° F to 350° F)

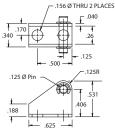
Spring Extend (-15° F to 300° F) • Ports Rotated – 90° on S02, R02, or D02 (both)

- Rod Extension
- Rod Thread Extension

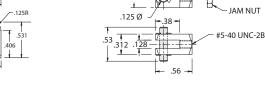
**OPTION** 

**Mounting Bracket** F-M117001

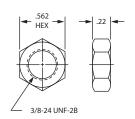
**Mounting Bracket** F-M117002



F-M129001



1/4-28 UNF-2B



**Pivot Bracket Rod Clevis** F-M127001

**Mounting Nut** F-M190001

**Mounting Nut** F-M190002

# 7/16" Bore Cylinders

#### Single Acting Spring Return

Front Nose Mount
Standard Stroke Lengths:
1/2", 1", 1-1/2", 2", 2-1/2", 3", 4"
Maximum Stroke: 6"

#### Optional Accessories:

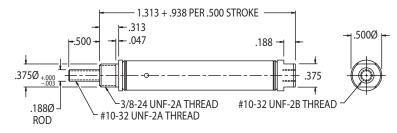
- F-M117004 Mounting Bracket
- F-M127002 Rod Clevis Base Weight: .04 lbs.

Plus .04 lbs. per inch of stroke

# - FABCO-AIR

#### F-0438S01-00A

MOUNTING NUT INCLUDED



#### Single Acting Spring Return

Rear Pivot Mount Standard Stroke Lengths: 1/2", 1", 1-1/2", 2", 2-1/2", 3", 4" Maximum Stroke: 6" Optional Accessories:

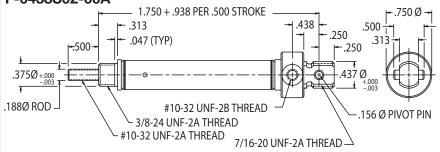
- F-M117004 Front Mounting Bracket
- F-M117003 Rear Mounting Bracket
- F-M029002 Pivot Bracket
- F-M127002 Rod Clevis

Base Weight: .04 lbs.

Plus .04 lbs. per inch of stroke

#### F-0438S02-00A

MOUNTING NUT NOT INCLUDED



#### Single Acting Spring Extend

Front Nose Mount Standard Stroke Lengths: 1/2", 1", 1-1/2", 2", 2-1/2", 3" Maximum Stroke: 6"

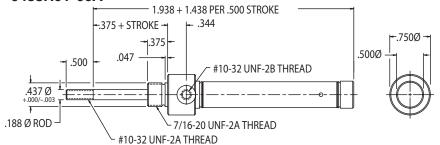
#### Optional Accessories:

- F-M117003 Mounting Bracket
- F-M127002 Rod Clevis Base Weight: .08 lbs.

Plus .03 lbs. per inch of stroke

#### F-0438R01-00A

MOUNTING NUT INCLUDED



## Single Acting Spring Extend

Rear Pivot Mount Standard Stroke Lengths: 1/2", 1", 1-1/2", 2", 2-1/2", 3" Maximum Stroke: 6"

#### Optional Accessories:

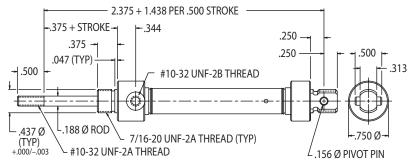
- F-M117003 Mounting Bracket
- F-M029002 Pivot Bracket
- F-M127002 Rod Clevis

Base Weight: .08 lbs.

Plus .03 lbs. per inch of stroke

#### F-0438R02-00A

MOUNTING NUT NOT INCLUDED



## F-Series

# 7/16" Bore Cylinders

#### F-0438N01-00A MOUNTING NUT INCLUDED 1.563 + .938 PFR .500 STROKE -563 047 .188 .500 Ø .500 .375Ø +.000 3/8-24 UNF-2A THREAD #10-32 UNF-2B THREAD .188 HEX ROD #10-32 UNF-2A THREAD

2.000 + .938 PER .500 STROKE

.047 (TYP)

Single Acting Spring Return Front Nose Mount

#### Non-Rotating

Standard Stroke Lengths:

1/2", 1", 1-1/2", 2", 2-1/2", 3", 4"

Maximum Stroke: 6" Optional Accessories:

- F-M117004 Mounting Bracket
- F-M127002 Rod Clevis

Base Weight: .04 lbs.

Plus .04 lbs. per inch of stroke

#### MOUNTING NUT NOT INCLUDED

.500

.563

#### F-0438N02-00A

-.750 Ø

-.500

1.438

.250

.250

#### Single Acting Spring Return Rear Pivot Mount

## Non-Rotating

Standard Stroke Lengths:

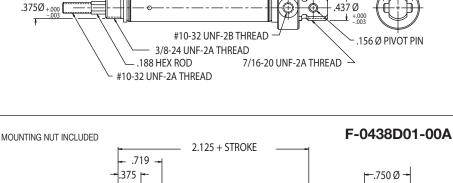
1/2", 1", 1-1/2", 2", 2-1/2", 3", 4"

Maximum Stroke: 6" Optional Accessories:

- F-M117004 Front Mounting Bracket
- F-M117003 Rear Mounting Bracket
- F-M029002 Pivot Bracket
- F-M127002 Rod Clevis

Base Weight: .04 lbs.

Plus .04 lbs. per inch of stroke



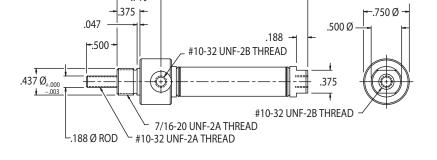
## **Double Acting** Front Nose Mount Standard Stroke Lengths: 1/2", 1", 1-1/2", 2", 2-1/2", 3", 4"

Maximum Stroke: 12" Optional Accessories:

- · F-M117003 Mounting Bracket
- F-M127002 Rod Clevis

Base Weight: .07 lbs

Plus .02 lbs. per inch of stroke



#### MOUNTING NUT NOT INCLUDED

#### F-0438D02-00A

#### 2.563 + STROKE .719 .438 .047 (TYP) .500 .250 .313 -500 437Ø (TYP) .188Ø #10-32 UNF-2B THREAD **ROD** .156Ø PIVOT PIN 7/16-20 UNF-2A THREAD (TYP) #10-32 UNF-2A THREAD

#### **Double Acting**

Rear Pivot Mount

Standard Stroke Lengths:

1/2", 1", 1-1/2", 2", 2-1/2", 3", 4", 5"

Maximum Stroke: 12" Optional Accessories:

- F-M117003 Mounting Bracket
- F-M029002 Pivot Bracket
- F-M127002 Rod Clevis

Base Weight: .08 lbs.

Plus .02 lbs. per inch of stroke

# 7/16" Bore Cylinders

# FABCO-AIR

# **Cylinder Features – Options & Accessories**

- −10° to +165°F
- · Piston Rod:

Round – Ground and Polished 303 Stainless Steel

Hex - Ground 303 Stainless Steel

- Mounting nuts standard on all nose mount cylinders
- Approximate Force Exerted: (0.15) x (Air Line PSI)
- Spring Force:
  - 1 lb. Relaxed 2 lb. Compressed

#### OPTION

· Viton® Seals -

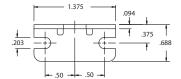
Spring Return (-15° F to 300° F)

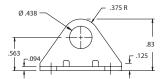
D01 - Double Acting (-15° F to 350° F)

D02 – Double Acting (–15° F to 350° F)

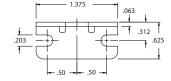
Spring Extend (–15° F to 300° F)

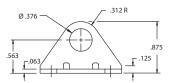
- Ports Rotated 90° on S02, R02, N02, or D02 (both)
- Rod Wiper Not available
- Side Port
- Low Temperature Seals Applications to -40° F
- Rod Extension
- · Rod Thread Extension



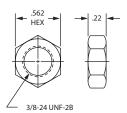


Mounting Bracket F-M117003

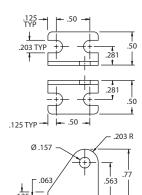




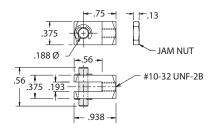
Mounting Bracket F-M117004



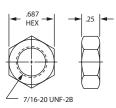
Mounting Nut F-M190002



Pivot Bracket F-M029002



Rod Clevis F-M127002

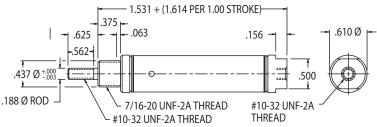


Mounting Nut F-M190003

## **F-Series**

#### MOUNTING NUT INCLUDED

#### F-0563S01-00A



BUMPER OPTION (AVAILABLE AT CAP END ONLY) - ADD .062 TO OAL MAGNETIC PISTON - ADD .531 TO OAL

BOTH BUMPER & MAGNETIC PISTON - ADD .713 TO OAL

# 9/16" Bore Cylinders

# Single Acting Spring Return

Front Nose Mount

Standard Stroke Lengths: 1/2", 1", 1-1/2", 2", 2-1/2", 3", 4"

Maximum Stroke: 6" Optional Accessories:

- F-M117003 Mounting Bracket
- F-M127002 Rod Clevis

Base Weight: .06 lbs.

Plus .05 lbs. per inch of stroke

#### MOUNTING NUT NOT INCLUDED

#### 1.750 + (1.614 PER 1.00 STROKE) .375 .320 .187 .625 .250 .313 .562 .437Ø<sub>+.000</sub> #10-32 UNF-2B THREAD .188 Ø ROD .157 Ø I.D. **BUSHING** 7/16-20 UNF-2A THREAD (TYP) #10-32 UNF-2A THREAD

BUMPER OPTION (AVAILABLE AT CAP END ONLY) - ADD .062 TO OAL MAGNETIC PISTON - ADD .531 TO OAL BOTH BUMPER & MAGNETIC PISTON - ADD .713 TO OAL

#### F-0563S02-00A

Single Acting Spring Return
Double Nose or Rear Pivot Mount
Standard Stroke Lengths:
1/2", 1", 1-1/2", 2", 2-1/2", 3", 4"
Maximum Stroke: 6"

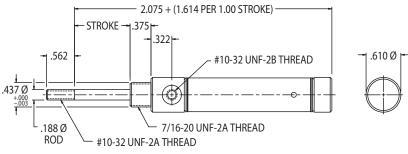
Optional Accessories:

- F-M117003 Mounting Bracket
- F-M129002 Pivot Bracket
- F-M127002 Rod Clevis

Base Weight: .06 lbs.

Plus .05 lbs. per inch of stroke

#### MOUNTING NUT INCLUDED



BUMPER OPTION (AVAILABLE AT ROD END ONLY) - ADD .062 TO OAL MAGNETIC PISTON - ADD .531 TO OAL BOTH BUMPER & MAGNETIC PISTON - ADD .713 TO OAL

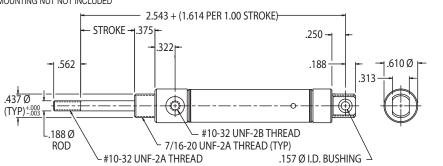
## F-0563R01-00A Single Acting Spring Extend

Front Nose Mount Standard Stroke Lengths: 1/2", 1", 1-1/2", 2", 2-1/2", 3" Maximum Stroke: 6"

- Optional Accessories:
   F-M117003 Mounting Bracket
- F-M127002 Rod Clevis Base Weight: .08 lbs.

Plus .04 lbs. per inch of stroke

#### MOUNTING NUT NOT INCLUDED



BUMPER OPTION (AVAILABLE AT ROD END ONLY) - ADD .062 TO OAL MAGNETIC PISTON - ADD .531 TO OAL BOTH BUMPER & MAGNETIC PISTON - ADD .713 TO OAL

#### F-0563R02-00A Single Acting Spring Extend

Double Nose or Rear Pivot Mount Standard Stroke Lengths: 1/2", 1", 1-1/2", 2", 2-1/2", 3"

Maximum Stroke: 6" Optional Accessories:

- F-M117003 Mounting Bracket
- F-M129002 Pivot Bracket
- F-M127002 Rod Clevis

Base Weight: .08 lbs.

Plus .04 lbs. per inch of stroke

# 9/16" Bore Cylinders

#### Single Acting Spring Return Front Nose Mount Non-Rotating

Standard Stroke Lengths: 1/2", 1", 1-1/2", 2", 2-1/2", 3", 4"

Maximum Stroke: 6" Optional Accessories:

- F-M117003 Mounting Bracket
- F-M127002 Rod Clevis

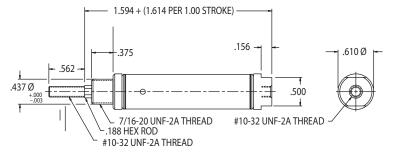
Base Weight: .06 lbs.

Plus .05 lbs. per inch of stroke

# FABCO-AIR

#### F-0563N01-00A

#### MOUNTING NUT INCLUDED



BUMPER OPTION (AVAILABLE CAP END ONLY) - ADD .062 TO OAL MAGNETIC PISTON - ADD .531 TO OAL BOTH BUMPER & MAGNETIC PISTON - ADD .713 TO OAL

## Single Acting Spring Return Rear Pivot Mount

#### Non-Rotating

Standard Stroke Lengths: 1/2", 1", 1-1/2", 2", 2-1/2", 3", 4" Maximum Stroke: 6" Optional Accessories:

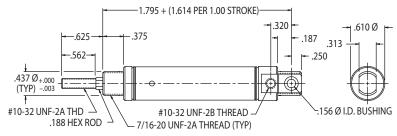
- F-M117003 Mounting Bracket
- F-M129002 Pivot Bracket
- F-M127002 Rod Clevis

Base Weight: .06 lbs.

Plus .05 lbs. per inch of stroke

#### F-0563N02-00A

#### MOUNTING NUT NOT INCLUDED



BUMPER OPTION (AVAILABLE CAP END ONLY) - ADD .062 TO OAL MAGNETIC PISTON - ADD .531 TO OAL BOTH BUMPER & MAGNETIC PISTON - ADD .713 TO OAL

#### **Double Acting**

Front Nose Mount Standard Stroke Lengths: 1/2", 1", 1-1/2", 2", 2-1/2", 3", 4" Maximum Stroke: 12" Optional Accessories:

- F-M117003 Mounting Bracket
- F-M127002 Rod Clevis

Base Weight: .09 lbs.

Plus .02 lbs. per inch of stroke

#### F-0563D01-00A MOUNTING NUT INCLUDED 2.281 + STROKE .750 .188 .375 .063 .625 Ø #10-32 UNF-2B THREAD .500 .437 Ø +.000 .500 188 Ø 7/16-20 UNF-2A THREAD #10-32 UNF-2B THREAD **ROD** #10-32 UNF-2A THREAD

BUMPER OPTION - ADD .125 TO OAL MAGNETIC PISTON - ADD .250 TO OAL BOTH BUMPER & MAGNETIC PISTON - ADD .375 TO OAL

#### **Double Acting**

Double Nose or Rear Pivot Mount Standard Stroke Lengths: 1/2", 1", 1-1/2", 2", 2-1/2", 3", 4"

Maximum Stroke: 12" Optional Accessories:

- F-M117003 Mounting Bracket
- F-M129002 Pivot Bracket
- F-M127002 Rod Clevis

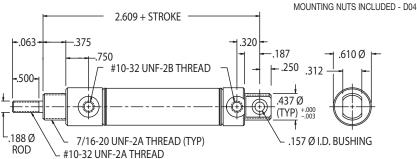
Base Weight: .09 lbs.

Plus .02 lbs. per inch of stroke

#### F-0563D02-00A or F-0563D04-00A

.610 Ø .187 .250 .312 .437 Ø (TYP)

MOUNTING NUT NOT INCLUDED - D02



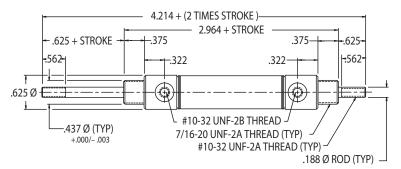
BUMPER OPTION - ADD .125 TO OAL MAGNETIC PISTON - ADD .250 TO OAL BOTH BUMPER & MAGNETIC PISTON - ADD .375 TO OAL



# 9/16" Bore Cylinders

MOUNTING NUT INCLUDED

F-0563D03-00A



BUMPER OPTION - ADD .125 TO OAL MAGNETIC PISTON - ADD .250 TO OAL BOTH BUMPER & MAGNETIC PISTON - ADD .375 TO OAL

#### **Double Acting**

Double Rod

Standard Stroke Lengths:

1/2", 1", 1-1/2", 2", 2-1/2", 3", 4", 5", 6"

Maximum Stroke: 12" Optional Accessories:

- F-M117003 Mounting Bracket
- F-M127002 Rod Clevis

Base Weight: .16 lbs.

Plus .03 lbs. per inch of stroke

# 9/16" Bore Cylinder Specifications – Options & Accessories

- -10° to +165°F
- · Piston Rod: Hex Ground 303 Stainless Steel Round - Ground and Polished 303 Stainless Steel
- · Mounting nuts are standard on all nose mount cylinders
- Bumpers are OPTIONAL on all 9/16" bore cylinders (except in combination with Viton® option)
- Approximate Force Exerted: (0.25) x (Air Line Pressure)
- · Spring Force: 2 lb. Relaxed 4 lb. Compressed
- · Magnetic piston optional on all 9/16" bore cylinders (except in combination with Viton® option).

#### **OPTION**

• Viton® Seals – Not available with bumpers or magnetic piston Spring Return (-15° F to 300° F)

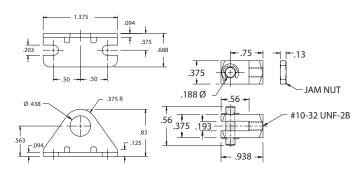
N01 & N02 Spring Return (-15° F to 300° F)

Double Acting (-15° F to 350° F)

Spring Extend (-15° F to 300° F)

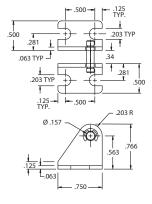
Double Rod (-15° F to 350° F)

- Ports Rotated 90° on S02, R02, N02, or D02 (both)
- Rod Wiper Not available
- · Side Port Cap end port on S01, N01, or D01 Add .03 to OAL
- Low Temperature Seals Applications to –40° F
- Rod Extension
- Rod Thread Extension

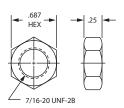


**Mounting Bracket** F-M117003

**Rod Clevis** F-M127002



**Pivot Bracket** F-M129002



**Mounting Nut** F-M190003

# 3/4" Bore Cylinders

#### Single Acting Spring Return

Front Nose Mount Standard Stroke Lengths: 1/2", 1", 1-1/2", 2", 2-1/2", 3", 4" Maximum Stroke: 6"

Optional Accessories:

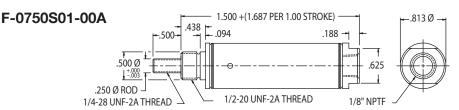
- F-M117006 Mounting Bracket
- F-M127003 Rod Clevis

Base Weight: .10 lbs.

Plus .08 lbs. per inch of stroke

# **FABCO-AIR**

MOUNTING NUT INCLUDED



BUMPER OPTION (AVAILABLE CAP END ONLY) – ADD .125 TO OAL MAGNETIC PISTON OPTION - ADD .688 TO OAL BOTH BUMPER & MAGNETIC PISTON OPTIONS - ADD .890 TO OAL

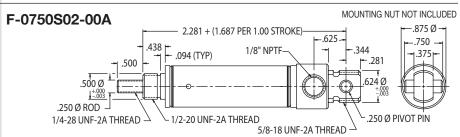
#### Single Acting Spring Return

Rear Pivot Mount Standard Stroke Lengths: 1/2", 1", 1-1/2", 2", 2-1/2", 3", 4" Maximum Stroke: 6" Optional Accessories:

- F-M117006 Mounting Bracket
- F-M029003 Pivot Bracket
- F-M127003 Rod Clevis

Base Weight: .13 lbs.

Plus .08 lbs. per inch of stroke



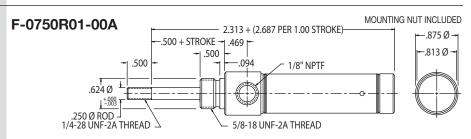
BUMPER OPTION (AVAILABLE CAP END ONLY) – ADD .125 TO OAL MAGNETIC PISTON OPTION - ADD .688 TO OAL BOTH BUMPER & MAGNETIC PISTON OPTIONS - ADD .890 TO OAL

#### Single Acting Spring Extend

Front Nose Mount
Standard Stroke Lengths:
1/2", 1", 1-1/2", 2", 2-1/2", 3", 4"
Maximum Stroke: 6"
Optional Accessories:

- F-M117005 Mounting Bracket
- F-M127003 Rod Clevis Base Weight: .18 lbs.

Plus .07 lbs. per inch of stroke



BUMPER OPTION (AVAILABLE ROD END ONLY) – ADD .125 TO OAL MAGNETIC PISTON OPTION - ADD .688 TO OAL BOTH BUMPER & MAGNETIC PISTON OPTIONS - ADD .890 TO OAL

#### Single Acting Spring Extend

Rear Pivot Mount Standard Stroke Lengths: 1/2", 1", 1-1/2", 2", 2-1/2", 3", 4" Maximum Stroke: 6" Optional Accessories:

- F-M117005 Mounting Bracket
- F-M029003 Pivot Bracket
- F-M127003 Rod Clevis

Base Weight: .18 lbs.

Plus .07 lbs. per inch of stroke

#### MOUNTING NUT NOT INCLUDED F-0750R02-00A -.875 Ø 2.437 + (2.687 PER 1.00 STROKE)-.750 .500 + STROKE -.500 .094 (TYP) .500 .281 1/8" NPTF 1/4-28 UNF-2A THREAD 5/8-18 UNF-2A THREAD (TYP) .250 Ø ROD .624 Ø (TYP) +.000/-.003 .250 Ø PIVOT PIN

BUMPER OPTION (AVAILABLE ROD END ONLY) – ADD .125 TO OAL MAGNETIC PISTON OPTION - ADD .688 TO OAL BOTH BUMPER & MAGNETIC PISTON OPTIONS - ADD .890 TO OAL

MOUNTING NUT INCLUDED

# **Single Acting** Spring Return Front Nose Mount

#### **Non-Rotating**

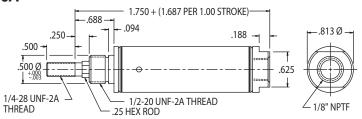
Standard Stroke Lengths: 1/2", 1", 1-1/2", 2", 2-1/2", 3", 4"
Maximum Stroke: 6"
Optional Accessories:

- F-M117006 Mounting Bracket
- F-M127003 Rod Clevis

Base Weight: .10 lbs.

Plus .08 lbs. per inch of stroke

#### F-0750N01-00A



BUMPER OPTION (AVAILABLE CAP END ONLY) – ADD .125 TO OAL MAGNETIC PISTON OPTION - ADD .688 TO OAL BOTH BUMPER & MAGNETIC PISTON OPTIONS - ADD .890 TO OAL

# F-Series

# 3/4" Bore Cylinders

Single Acting Spring Return

1/2", 1", 1-1/2", 2", 2-1/2", 3", 4"

• F-M117006 Mounting Bracket

Plus .08 lbs. per inch of stroke

F-M029003 Pivot Bracket

• F-M127003 Rod Clevis

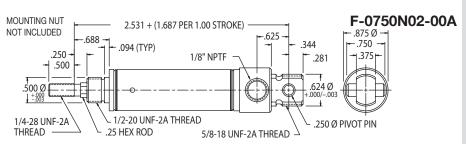
Base Weight: .12 lbs.

Standard Stroke Lengths:

Maximum Stroke: 6"

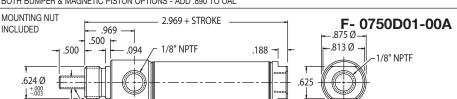
Optional Accessories:

Rear Pivot Mount Non-Rotating



BUMPER OPTION (AVAILABLE CAP END ONLY) - ADD .125 TO OAL MAGNETIC PISTON OPTION - ADD .688 TO OAL

BOTH BUMPER & MAGNETIC PISTON OPTIONS - ADD .890 TO OAL



BUMPER OPTION - NO CHANGE IN OAL MAGNETIC PISTON OPTION - NO CHANGE IN OAL

.250 Ø ROD

1/4-28 UNF-2A TH'D

BOTH BUMPER & MAGNETIC PISTON OPTIONS - ADD .125 TO OAL

5/8-18 UNF-2A THREAD

## **Double Acting** Front Nose Mount

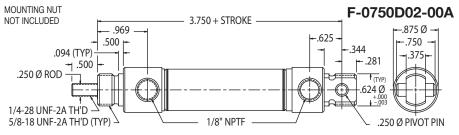
Standard Stroke Lengths:

1/2", 1", 1-1/2", 2", 2-1/2", 3", 4", 5", 6" Maximum Stroke: 12"

Optional Accessories:

- · F-M117005 Mounting Bracket
- F-M127003 Rod Clevis Base Weight: .21 lbs.

Plus .03 lbs. per inch of stroke



BUMPER OPTION - NO CHANGE IN OAL MAGNETIC PISTON OPTION - NO CHANGE IN OAL

BOTH BUMPER & MAGNETIC PISTON OPTIONS - ADD .125 TO OAL

#### **Double Acting**

**Rear Pivot Mount** Standard Stroke Lengths: 1/2", 1", 1-1/2", 2", 2-1/2", 3", 4", 5", 6", 7", 8", 9", 10", 11", 12"

Maximum Stroke: 32' Optional Accessories:

- · F-M117005 Mounting Bracket
- F-M029003 Pivot Bracket
- F-M127003 Rod Clevis

Base Weight: .21 lbs.

Plus .03 lbs. per inch of stroke

#### F-0750D04-00A MOUNTING NUTS INCLUDED 3.750 + STROKE .969 .625 .500 ו .875 Ø .094 (TYP) 1/8" NPTF .281 .500 .624 Ø (TYP)+.00 .250 Ø ROD 🗵 1/4-28 UNF-2A TH'D -> √5/8-18 UNF-2A TH'D (TYP) .251 Ø PIVOT HOLE

BUMPER OPTION - NO CHANGE IN OAL MAGNETIC PISTON OPTION - NO CHANGE IN OAL BOTH BUMPER & MAGNETIC PISTON OPTIONS - ADD .125 TO OAL

#### **Double Acting**

Double Nose or Rear Pivot Mount Standard Stroke Lengths 1/2", 1", 1-1/2", 2", 2-1/2", 3", 4",

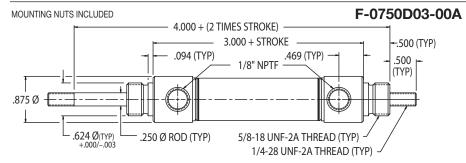
5", 6", 7", 8", 9", 10", 11", 12" Maximum Stroke: 32'

Optional Accessories:

- · F-M117005 Mounting Bracket
- F-M129003 Pivot Bracket
- F-M127003 Rod Clevis

Base Weight: .29 lbs.

Plus .03 lbs. per inch of stroke



BUMPER OPTION - ADD .250 TO OAL MAGNETIC PISTON OPTION - NO CHANGE IN OAL BOTH BUMPER & MAGNETIC PISTON OPTIONS - ADD .250 TO OAL

# **Double Acting**

Double Rod

Standard Stroke Lengths:

1/2", 1", 1-1/2", 2", 2-1/2", 3", 4", 5", 6"

Maximum Stroke: 12" Optional Accessories:

- · F-M117005 Mounting Bracket
- F-M127003 Rod Clevis

Base Weight: .37 lbs.

Plus .04 lbs. per inch of stroke

# 3/4" Bore Cylinders

#### **Double Acting**

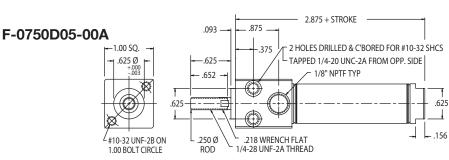
Front Block Mount Standard Stroke Lengths:

1/2", 1", 1-1/2", 2", 2-1/2", 3", 4", 5", 6"

Maximum Stroke: 12" Optional Accessories: • F-M127003 Rod Clevis Base Weight: .22 lbs.

Plus .03 lbs. per inch of stroke

# **FABCO-AIR**



BUMPER OPTION - NO CHANGE IN OAL MAGNETIC PISTON OPTION - NO CHANGE IN OAL BOTH BUMPER & MAGNETIC PISTON OPTIONS - ADD .125 TO OAL

#### **Double Acting**

**Trunnion Mount** 

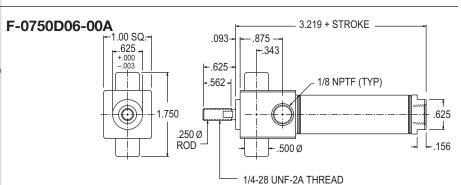
Standard Stroke Lengths:

1/2", 1", 1-1/2", 2", 2-1/2", 3", 4", 5", 6"

Maximum Stroke: 12" Optional Accessories:

- F-M029006 Trunnion Bracket
- F-M127003 Rod Clevis Base Weight: .29 lbs.

Plus .03 lbs. per inch of stroke



BUMPER OPTION - NO CHANGE IN OAL MAGNETIC PISTON OPTION - NO CHANGE IN OAL BOTH BUMPER & MAGNETIC PISTON OPTIONS - ADD .125 TO OAL

#### **Double Acting**

Front Nose Mount

#### with Adjustable Cushions

Standard Stroke Lengths:

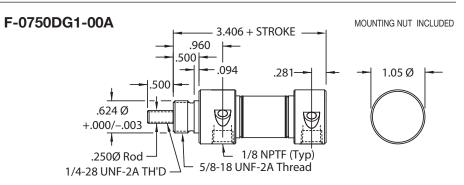
1/2", 1", 1-1/2", 2", 2-1/2", 3", 4", 5", 6"

Maximum Stroke: 12" Optional Accessories:

- F-M117005 Mounting Bracket
- F-M127003 Rod Clevis

Base Weight: .24 lbs.

Plus .03 lbs. per inch of stroke



MAGNETIC PISTON OPTION - NO CHANGE IN OAL

#### **Double Acting**

**Rear Pivot Mount** 

#### with Adjustable Cushions

Standard Stroke Lengths:

1/2", 1", 1-1/2", 2", 2-1/2", 3", 4", 5", 6"

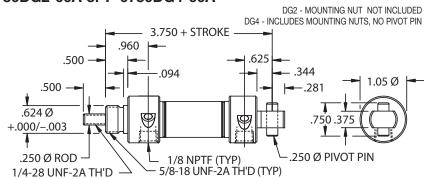
Maximum Stroke: 12" Optional Accessories:

- F-M117005 Mounting Bracket
- F-M029003 Pivot Bracket
- F-M127003 Rod Clevis

Base Weight: .29 lbs.

Plus .03 lbs. per inch of stroke

#### F-0750DG2-00A or F-0750DG4-00A



MAGNETIC PISTON OPTION - NO CHANGE IN OAL

# F-Series 3/4" Bore Cylinders

# Cylinder Specifications – Options & Accessories

- -10° to +165°F
- · Piston Rod:

Round - Ground, Polished, 303 Stainless Steel Hex - Ground 303 Stainless Steel

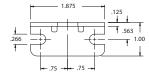
- · Mounting nuts are standard on all nose mount cylinders
- · Bronze Rod Guide Bushing is Standard
- Approximate Force Exerted: (0.4) x (Air Line Pressure)
- · Spring Force: 3 lb. Relaxed 6 lb. Compressed
- Magnetic piston optional on all 3/4" bore cylinders (except in combination with Viton<sup>®</sup> option).

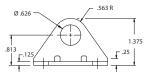
# OPTION

- Viton® Seals Not available with bumpers or magnetic piston Spring Return (–15° F to 300° F)
  - Double Acting (-15° F to 350° F)
  - Spring Extend (-15° F to 300° F)
  - Double Rod (-15° F to 350° F)
- Ports Rotated 90°

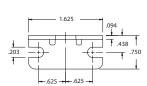
on S02, R02, N02, D02 (both), or D04 (both)

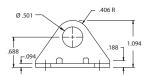
- Rod Wiper Not available in spring return models
- Side Port Cap end port on S01, N01, D01, D05, or D06 (Add .44 to OAL)
- Low Temperature Seals Applications to -40° F
- Rod Extension
- · Rod Thread Extension



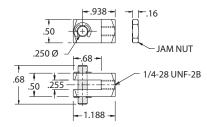


Mounting Bracket F-M117005

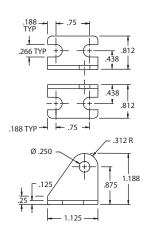




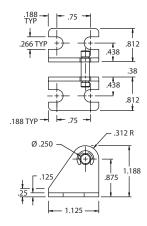
Mounting Bracket F-M117006



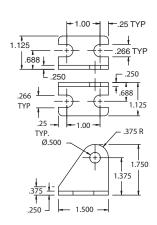
Rod Clevis F-M127003



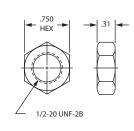
Pivot Bracket F-M029003



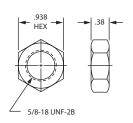
Pivot Bracket F-M129003



**Trunnion Bracket** F-M029006



Mounting Nut F-M190004



Mounting Nut F-M190005

# 7/8" Bore Cylinders

## Single Acting Spring Return

Front Nose Mount Standard Stroke Lengths:

1/2", 1", 1-1/2", 2", 2-1/2", 3", 4"

Maximum Stroke: 6" Optional Accessories:

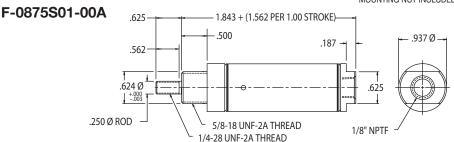
- F-M117005 Mounting Bracket
- F-M127003 Rod Clevis

Base Weight: .17 lbs.

Plus .09 lbs. per inch of stroke

# **FABCO-AIR**

MOUNTING NUT INCLUDED



BUMPER OPTION (AVAILABLE CAP END ONLY) - NO CHANGE IN OALMAGNETIC PISTON OPTION - ADD .531 TO OALBOTH BUMPER & MAGNETIC PISTON OPTIONS - ADD .733 TO OAL

#### Single Acting Spring Return

Rear Pivot Mount

Standard Stroke Lengths:

1/2", 1", 1-1/2", 2", 2-1/2", 3", 4"

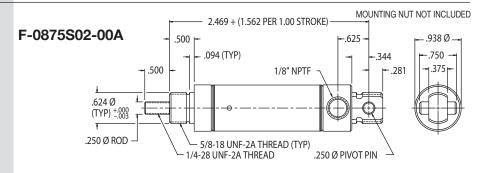
Maximum Stroke: 6"

Optional Accessories:

- F-M117005 Mounting Bracket
- F-M029003 Pivot Bracket
- F-M127003 Rod Clevis

Base Weight: .17 lbs.

Plus .09 lbs. per inch of stroke



BUMPER OPTION (AVAILABLE CAP END ONLY) - NO CHANGE IN OAL MAGNETIC PISTON OPTION - ADD .531 TO OAL BOTH BUMPER & MAGNETIC PISTON OPTIONS - ADD .733 TO OAL

#### Single Acting Spring Extend

Front Nose Mount

Standard Stroke Lengths:

1/2", 1", 1-1/2", 2", 2-1/2", 3", 4"

Maximum Stroke: 6"

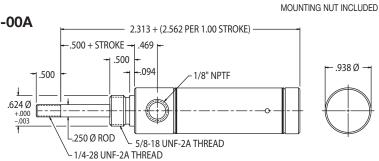
Optional Accessories:

- F-M117005 Mounting Bracket
- F-M127003 Rod Clevis

Base Weight: .20 lbs.

Plus .09 lbs. per inch of stroke

#### F-0875R01-00A



BUMPER OPTION (AVAILABLE ROD END ONLY) - NO CHANGE IN OAL MAGNETIC PISTON OPTION - ADD .531 TO OAL BOTH BUMPER & MAGNETIC PISTON OPTIONS - ADD .733 TO OAL

#### Single Acting Spring Extend

Rear Pivot Mount

Standard Stroke Lengths:

1/2", 1", 1-1/2", 2", 2-1/2", 3", 4"

Maximum Stroke: 6"

Optional Accessories:

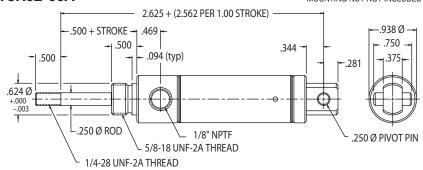
- F-M117005 Mounting Bracket
- F-M029003 Pivot Bracket
- F-M127003 Rod Clevis

Base Weight: .20 lbs.

Plus .09 lbs. per inch of stroke

#### F-0875R02-00A

#### MOUNTING NUT NOT INCLUDED



BUMPER OPTION (AVAILABLE ROD END ONLY) - NO CHANGE IN OAL MAGNETIC PISTON OPTION - ADD .531 TO OAL BOTH BUMPER & MAGNETIC PISTON OPTIONS - ADD .733 TO OAL



#### MOUNTING NUT INCLUDED

# 7/8" Bore Cylinders

F-Series

#### F-0875N01-00A

#### 2.094 + (1.562 PER 1.00 STROKE) .938 Ø .094 .188 .250 <del>-</del>-.500 .624 Ø .625 +.000 5/8-18 UNF-2A THREAD 1/8" NPTF .25 HEX ROD 1/4-28 UNF-2A THREAD

BUMPER OPTION (AVAILABLE CAP END ONLY) - NO CHANGE IN OAL MAGNETIC PISTON OPTION - ADD .531 TO OÁL BOTH BUMPER & MAGNETIC PISTON OPTIONS - ADD .733 TO OAL

# Single Acting Spring Return

Front Nose Mount Non-Rotating Standard Stroke Lengths:

1/2", 1", 1-1/2", 2", 2-1/2", 3", 4"

Maximum Stroke: 6"

- Optional Accessories: • F-M117005 Mounting Bracket
- F-M127003 Rod Clevis

Base Weight: .17 lbs.

Plus .09 lbs. per inch of stroke

#### MOUNTING NUT NOT INCLUDED

#### 2.719 + (1.562 PER 1.00 STROKE) .938 Ø .750 -625 .094 (TYP) -.750 .250 344 .500 1/8" NPTF .281 .624 Ø (TYP) +.000 -.003 5/8-18 UNF-2A THREAD (TYP) .250 Ø PIVOT PIN .25 HEX ROD 1/4-28 UNF-2A THREAD

BUMPER OPTION (AVAILABLE CAP END ONLY)- NO CHANGE IN OAL MAGNETIC PISTON OPTION - ADD .531 TO OAL BOTH BUMPER & MAGNETIC PISTON OPTIONS - ADD .733 TO OAL

#### F-0875N02-00A

Single Acting Spring Return Rear Pivot Mount Non-Rotating Standard Stroke Lengths: 1/2", 1", 1-1/2", 2", 2-1/2", 3", 4"

Maximum Stroke: 6" Optional Accessories:

• F-M117005 Mounting Bracket

Plus .09 lbs. per inch of stroke

- F-M029003 Pivot Bracket
- F-M127003 Rod Clevis

Base Weight: .17 lbs.

#### 2.938 + STROKE .968 -.500 .188 .938 Ø 1/8" NPTF .500 -.094 .624 Ø .625 1/8" NPTF 5/8-18 UNF-2A THREAD .250 Ø 1/4-28 UNF-2A THREAD ROD

BUMPER OPTION - NO CHANGE IN OAL MAGNETIC PISTON OPTION - NO CHANGE IN OAL BOTH BUMPER & MAGNETIC PISTON OPTIONS - ADD .125 TO OAL

#### **Double Acting**

Front Nose Mount Standard Stroke Lengths

1/2", 1", 1-1/2", 2", 2-1/2", 3", 4", 5", 6"

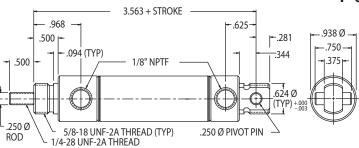
Maximum Stroke: 12" Optional Accessories:

- F-M117005 Mounting Bracket
- F-M127003 Rod Clevis Base Weight: .25 lbs.

Plus .03 lbs. per inch of stroke

#### MOUNTING NUT NOT INCLUDED

MOUNTING NUT INCLUDED



BUMPER OPTION - NO CHANGE IN OAL MAGNETIC PISTON OPTION - NO CHANGE IN OAL BOTH BUMPER & MAGNETIC PISTON OPTIONS - ADD .125 TO OAL

#### F-0875D02-00A

F-0875D01-00A

#### **Double Acting**

Rear Pivot Mount

Standard Stroke Lengths:

1/2", 1", 1-1/2", 2", 2-1/2", 3", 4", 5", 6"

Maximum Stroke: 32" Optional Accessories:

- · F-M117005 Mounting Bracket
- F-M029003 Pivot Bracket
- F-M127003 Rod Clevis

Base Weight: .32 lbs.

Plus .03 lbs. per inch of stroke

# 7/8" Bore Cylinders

#### **Double Acting**

Double Nose or Rear Pivot Mount Standard Stroke Lengths:

1/2", 1", 1-1/2", 2", 2-1/2", 3", 4", 5", 6"

Maximum Stroke: 32" Optional Accessories:

- F-M117005 Mounting Bracket
- F-M129003 Pivot Bracket
- F-M127003 Rod Clevis

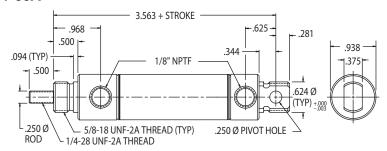
Base Weight: .32 lbs.

Plus .03 lbs. per inch of stroke

# FABCO-AIR

#### F-0875D04-00A

MOUNTING NUTS INCLUDED



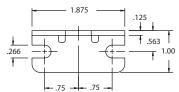
BUMPER OPTION - NO CHANGE IN OAL MAGNETIC PISTON OPTION - NO CHANGE IN OAL BOTH BUMPER & MAGNETIC PISTON OPTIONS - ADD .125 TO OAL

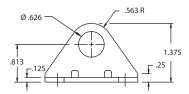
# 7/8" Bore Cylinder Specifications – Options & Accessories

- -10° to +165°F
- · Piston Rod:

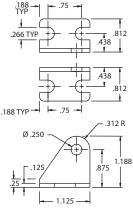
Round - Ground and Polished, 303 Stainless Steel Hex - Ground 303 Stainless Steel

- · Mounting nuts are standard on all nose mount cylinders
- Bronze Rod Guide Bushing is Standard
- Approximate Force Exerted: (0.6) x (Air Line Pressure)
- Spring Force: 3 lb. Relaxed 6 lb. Compressed
- Magnetic piston optional on all 7/8" bore cylinders (except in combination with Viton® option).





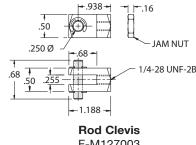
**Nose Mounting Bracket** F-M117005



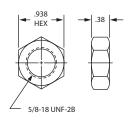
**Pivot Mounting Bracket** F-M029003

#### OPTION

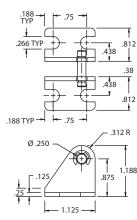
- · Viton® Seals Not available with bumpers or magnetic piston
  - S01 Spring Return (-15° F to 300° F)
  - S02 Spring Return (-15° F to 300° F)
  - R01 Spring Extend (-15° F to 300° F)
  - R02 Spring Extend (-15° F to 300° F)
  - N01 Spring Return (-15° F to 300° F)
  - N02 Spring Return (-15° F to 300° F)
  - D01 Double Acting (-15° F to 350° F) D02 - Double Acting (-15° F to 350° F)
  - D04 Double Acting (–15° F to 350° F)
  - Spring Extend (-15° F to 300° F)
- Ports Rotated 90°
  - on S02, R02, N02, D02 (both), or D04 (both)
- Rod Wiper Not available in spring return models
- · Side Port Cap end port on S01, N01, or D01 Add .28 to OAL
- Low Temperature Seals Applications to –40° F
- Rod Extension
- Rod Thread Extension



F-M127003



**Mounting Nut** F-M190005



## **F-Series**

# 1-1/16" Bore Cylinders

#### .938 + (1.562 PER 1.00 STROKE) MOUNTING NUT INCLUDED F-1062S01-00A -.500 .094 1.125 Ø <del>|--</del> .125 .188 .500 .624 Ø .875 5/8-18 UNF-2A THREAD .313†Ø ROD \_1/8" NPTF .250 WRENCH FLATS 5/16-24 UNF-2A THREAD

BUMPER OPTION (AVAILABLE CAP END ONLY) - ADD .125 TO OAL MAGNETIC PISTON OPTION - ADD .562 TO OAL BOTH BUMPER & MAGNETIC PISTON OPTIONS - ADD .765 TO OAL

# Single Acting Spring Return

Front Nose Mount

Standard Stroke Lengths:

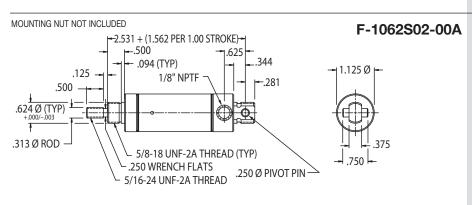
1/2", 1", 1-1/2", 2", 2-1/2", 3", 4", 5", 6"

Maximum Stroke: 6" Optional Accessories:

- F-M117005 Mounting Bracket
- F-M127004 Rod Clevis

Base Weight: .23 lbs.

Plus .11 lbs. per inch of stroke



Single Acting Spring Return

Rear Pivot Mount

Standard Stroke Lengths:

1/2", 1", 1-1/2", 2", 2-1/2", 3", 4"

Maximum Stroke: 6"

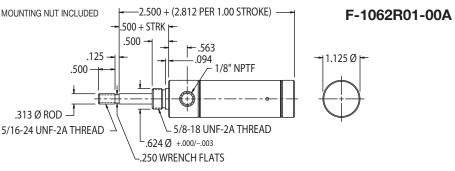
Optional Accessories:

- F-M117005 Mounting Bracket
- F-M029003 Pivot Bracket
- F-M127004 Rod Clevis

Base Weight: .24 lbs.

Plus .11 lbs. per inch of stroke

BUMPER OPTION (AVAILABLE CAP END ONLY) - ADD .125 TO OAL MAGNETIC PISTON OPTION - ADD .562 TO OAL BOTH BUMPER & MAGNETIC PISTON OPTIONS - ADD .765 TO OAL



BUMPER OPTION (AVAILABLE ROD END ONLY) - ADD .125 TO OAL MAGNETIC PISTON OPTION - ADD .562 TO OAL BOTH BUMPER & MAGNETIC PISTON OPTIONS - ADD .687 TO OAL

# **Single Acting** Spring Extend Front Nose Mount

Standard Stroke Lengths:

1/2", 1", 1-1/2", 2", 2-1/2", 3", 4"

Maximum Stroke: 6"

Optional Accessories:

- F-M117005 Mounting Bracket
- F-M127004 Rod Clevis

Base Weight: .24 lbs.

Plus .16 lbs. per inch of stroke

#### MOUNTING NUT NOT INCLUDED 2.656 + (2.812 PER 1.00 STROKE) .500 + STRK 1.125 Ø **⊢** .500 .563 .344 .125 .094 (TYP) .281 .500 - 1/8" NPTF 624 Ø 🖳 5/8-18 UNF-2A THREAD -.313 Ø └ .250 WRENCH FLATS - 5/16-24 UNF-2A THREAD .250 Ø PIVOT PIN \(\simega\)

BUMPER OPTION (AVAILABLE ROD END ONLY) - ADD .125 TO OAL MAGNETIC PISTON OPTION - ADD .562 TO OAL BOTH BUMPER & MAGNETIC PISTON OPTIONS - ADD .765 TO OAL

#### F-1062R02-00A

#### Single Acting Spring Extend

Rear Pivot Mount

Standard Stroke Lengths:

1/2", 1", 1-1/2", 2", 2-1/2", 3", 4"

Maximum Stroke: 6"

Optional Accessories:

- F-M117005 Mounting Bracket
- F-M029003 Pivot Bracket
- F-M127004 Rod Clevis

Base Weight: .22 lbs.

Plus .16 lbs. per inch of stroke

# 1-1/16" Bore Cylinders

#### Single Acting Spring Return Front Nose Mount Non-Rotating Standard Stroke Lengths: 1/2", 1", 1-1/2", 2", 2-1/2", 3", 4"

Maximum Stroke: 6" Optional Accessories:

- F-M117005 Mounting Bracket
- F-M127004 Rod Clevis

Base Weight: .25 lbs.

Plus .12 lbs. per inch of stroke

#### MOUNTING NUT INCLUDED F-1062N01-00A 2.188 + (1.562 PER 1.00 STROKE) + .750 <del>L</del> <sub>094</sub> 1.125 Ø F .250 .188 .624 Ø 5/16-24 UNF-2A THD 5/8-18 UNF-2A THREAD 1/8" NPTF .375 HEX ROD

BUMPER OPTION (AVAILABLE CAP END ONLY) - ADD .125 TO OAL MAGNETIC PISTON OPTION - ADD .562 TO OAL BOTH BUMPER & MAGNETIC PISTON OPTIONS - ADD .765 TO OAL

FABCO-AIR

#### Single Acting Spring Return Rear Pivot Mount Non-Rotating

Standard Stroke Lengths:

1/2", 1", 1-1/2", 2", 2-1/2", 3", 4"

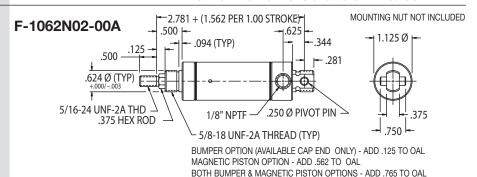
Maximum Stroke: 6"

Optional Accessories:

- F-M117005 Mounting Bracket
- F-M029003 Pivot Bracket
- F-M127004 Rod Clevis

Base Weight: .25 lbs.

Plus .12 lbs. per inch of stroke



#### **Double Acting**

Front Nose Mount Standard Stroke Lengths:

1/2", 1", 1-1/2", 2", 2-1/2", 3", 4", 5", 6"

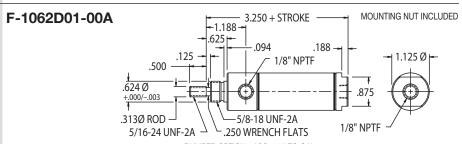
Maximum Stroke: 12"

Optional Accessories:

- F-M117005 Mounting Bracket
- F-M127004 Rod Clevis

Base Weight .33 lbs.

Plus .05 lbs. per inch of stroke



\$20.90 Base Price

Add \$1.68 per inch of stroke

BUMPER OPTION - ADD .125 TO OAL MAGNETIC PISTON OPTION - NO CHANGE IN OAL BOTH BUMPER & MAGNETIC PISTON OPTIONS - ADD .125 TO OAL

## **Double Acting**

Rear Pivot Mount

Standard Stroke Lengths:

1/2", 1", 1-1/2", 2", 2-1/2", 3", 4",

5", 6", 7", 8", 9", 10", 11", 12"

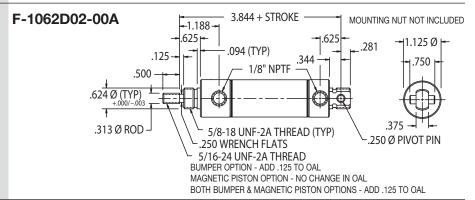
Maximum Stroke: 32"

Optional Accessories:

- F-M117005 Mounting Bracket
- F-M029003 Pivot Bracket
- F-M127004 Rod Clevis

Base Weight .33 lbs.

Plus .05 lbs. per inch of stroke



#### **Double Acting**

Double Nose or Rear Pivot Mount Standard Stroke Lengths: 1/2", 1", 1-1/2", 2", 2-1/2", 3", 4",

5", 6", 7", 8", 9", 10", 11", 12"

Maximum Stroke: 32"

Optional Accessories:

- F-M117005 Mounting Bracket
- F-M129003 Pivot Bracket
- F-M127004 Rod Clevis

Base Weight .33 lbs.

Plus .05 lbs. per inch of stroke

#### F-1062D04-00A MOUNTING NUTS INCLUDED 3.844 + STROKE **-**1.188 <del>-</del>-.625 --| 1.125 Ø |<del>--</del> .094 (TYP) .281 125 1/8 NPTF .344 .500 .624 Ø (TYP) 5/8-18 UNF-2A THREAD (TYP) .251 Ø PIVOT HOLE 250 WRENCH FLATS .313 Ø ROD -5/16-24 UNF-2A THREAD BUMPER OPTION - ADD .125 TO OAL MAGNETIC PISTON OPTION - NO CHANGE IN OAL

BOTH BUMPER & MAGNETIC PISTON OPTIONS - ADD .125 TO OAL Please visit http://portal.fabco-air.com/configure.php for current pricing. Specifications and prices subject to change without notice or incurring obligation

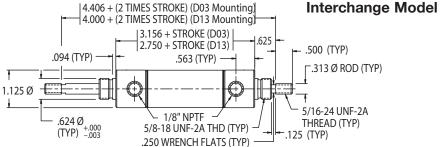
22

## **F-Series**

# 1-1/16" Bore Cylinders

#### MOUNTING NUTS INCLUDED

## F-1062D03-00A and F-1062D13-00A



BUMPER OPTION - ADD .250 TO OAL

D03 - MAGNETIC PISTON OPTION - ADD .000 TO OAL

D13 - MAGNETIC PISTON OPTION - ADD .406 TO OAL

D03 - BOTH BUMPER & MAG. PISTON OPTIONS - ADD .250 TO OAL

D13 - BOTH BUMPER & MAG. PISTON OPTIONS - ADD .656 TO OAL

#### **Double Acting**

Double Rod

Standard Stroke Lengths:

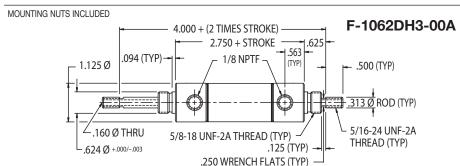
1/2", 1", 1-1/2", 2", 2-1/2", 3", 4", 5", 6"

Maximum Stroke: 12" Optional Accessories:

- F-M117005 Mounting Bracket
- F-M127004 Rod Clevis

Base Weight: .48 lbs.

Plus .07 lbs. per inch of stroke



BUMPER OPTION - ADD .250 TO OAL MAGNETIC PISTON OPTION - ADD .406 TO OAL BOTH BUMPER & MAGNETIC PISTON OPTIONS - ADD .656 TO OAL

#### **Double Acting**

Hollow Double Rod Standard Stroke Lengths:

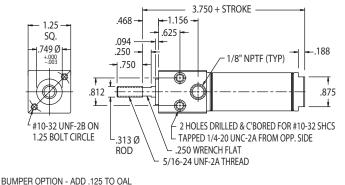
1/2", 1", 1-1/2", 2", 2-1/2", 3", 4", 5", 6"

Maximum Stroke: 12" Optional Accessories:

• F-M117005 Mounting Bracket

Base Weight: .47 lbs.

Plus .07 lbs. per inch of stroke



MAGNETIC PISTON OPTION - NO CHANGE IN OAL BOTH BUMPER & MAGNETIC PISTON OPTIONS - ADD .125 TO OAL

#### F-1062D05-00A **Double Acting**

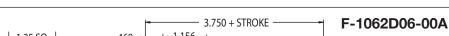
Front Block Mount

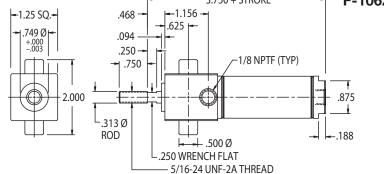
Standard Stroke Lengths:

1/2", 1", 1-1/2", 2", 2-1/2", 3", 4", 5", 6"

Maximum Stroke: 12" Optional Accessories: • F-M127004 Rod Clevis Base Weight: .49 lbs.

Plus .05 lbs. per inch of stroke





BUMPER OPTION - ADD .125 TO OAL MAGNETIC PISTON OPTION - NO CHANGE IN OAL

BOTH BUMPER & MAGNETIC PISTON OPTIONS - ADD .125 TO OAL

9-20-18

Please visit http://portal.fabco-air.com/configure.php for current pricing. Specifications and prices subject to change without notice or incurring obligation

#### **Double Acting**

**Trunnion Mount** 

Standard Stroke Lengths:

1/2", 1", 1-1/2", 2", 2-1/2", 3", 4", 5", 6"

Maximum Stroke: 12" Optional Accessories:

- F-M117005 Mounting Bracket
- F-M127004 Rod Clevis

Base Weight: .49 lbs.

Plus .05 lbs. per inch of stroke

# 1-1/16" Bore Cylinders

# **Double Acting** Front Nose Mount F-1062DG1-00A with Adjustable Cushions

Standard Stroke Lengths:

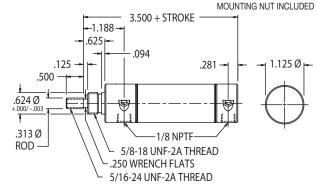
1/2", 1", 1-1/2", 2", 2-1/2", 3", 4", 5", 6"

Maximum Stroke: 12" Optional Accessories:

- F-M117005 Mounting Bracket
- F-M127004 Rod Clevis Base Weight: .38 lbs.

Plus .04 lbs. per inch of stroke

#### \_ ....



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MAGNETIC PISTON - NO CHANGE IN OAL

# **Double Acting** Rear Pivot Mount F-1062DG2-00A with Adjustable Cushions F-1062DG4-00A

Standard Stroke Lengths:

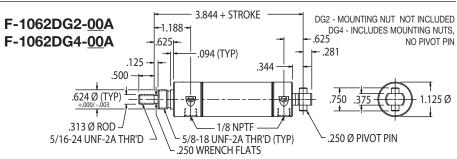
1/2", 1", 1-1/2", 2", 2-1/2", 3", 4", 5", 6", 7", 8", 9", 10", 11', 12"

Maximum Stroke: 32" Optional Accessories:

- F-M117005 Mounting Bracket
- F-M029003 Pivot Bracket
- F-M127004 Rod Clevis

Base Weight: .44 lbs.

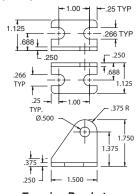
Plus .04 lbs. per inch of stroke



DG2 – MAGNETIC PISTON OPTION - NO CHANGE IN OAL DG4 – MAGNETIC PISTON OPTION - NO CHANGE IN OAL

# 1-1/16" Bore Cylinder Specifications - Options & Accessories

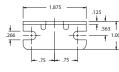
- · -10° to +165°F
- Piston Rod: Hex Ground 303 Stainless Steel Round - Ground and Polished, 303 Stainless Steel
- Bronze rod guide bushing is standard.
- Approximate force exerted = (0.9) x (air line pressure).
- · Spring force: 3 lbs. relaxed, 6 lbs. compressed.
- · Mounting nuts are standard on all nose mount cylinders.
- Bumpers are optional on all 1-1/16" bore cylinders (except in combination with Viton<sup>®</sup> option).
- Magnetic piston optional on all 1-1/16" bore cylinders (except in combination with Viton<sup>®</sup> option).

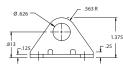


#### Trunnion Bracket F-M029006

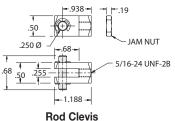


Mounting Nut F-M190005





Mounting Bracket F-M117005



Rod Clevis F-M127004

#### OPTIO

 Viton® Seals: Not available with bumpers or magnetic piston Spring Return (–15° F to 300° F) N01 & N02 Spring Return (–15° F to 300° F) Double Acting (–15° F to 350° F)

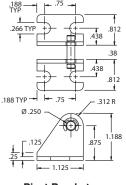
D05 – Double Acting (–15°F to 350°F) Spring Extend (–15° F to 300° F)

Double Rod (–15°F to 350°F)

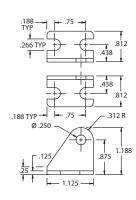
Ports Rotated – 90°

on S02, R02, N02, D02 (both), or D04 (both)

- Rod Wiper Not available in spring return
- Side Port Cap end port on S01, N01, D01, D05, or D06 Add .25 to OAL
- Low Temperature Seals (Applications to -40° F)
- Rod Extension
- Rod Thread Extension



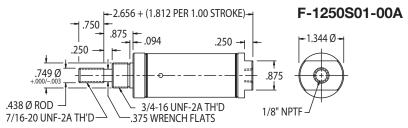
Pivot Bracket F-M129003



Pivot Bracket F-M029003

# **F-Series**

#### MOUNTING NUT INCLUDED



BUMPER AVAILABLE CAP END ONLY - NO CHANGE IN OAL MAGNETIC PISTON OPTION - ADD .531 TO OAL

BOTH BUMPER & MAGNETIC PISTON OPTIONS - ADD .734 TO OAL

#### MOUNTING NUT NOT INCLUDED F-1250S02-00A 3.375 + (1.812 PER 1.00 STROKE) 1.750 .781 -.406 -.094 (TYP) 1/8" NPTF -1.344Ø .250 .406 .749 Ø $\Phi$ 3/4-16 UNF-2A TH'D (TYP) .438 Ø ROD

.251 Ø PIVOT HOLE ➤

└ .375 WRENCH FLATS

BUMPER AVAILABLE CAP END ONLY - NO CHANGE IN OAL MAGNETIC PISTON OPTION - ADD .531 TO OAL BOTH BUMPER & MAGNETIC PISTON OPTIONS - ADD .734 TO OAL

7/16-20 UNF-2A TH'D

# Single Acting Spring Return

1-1/4" Bore Cylinders

# Front Nose Mount

Standard Stroke Lengths:

1/2", 1", 1-1/2", 2", 2-1/2", 3", 4"

Maximum Stroke: 6" Optional Accessories:

- F-M117007 Mounting Bracket
- F-M127005 Rod Clevis

Base Weight: .39 lbs.

Plus .21 lbs. per inch of stroke

#### Single Acting Spring Return

Double Nose or Rear Pivot Mount Standard Stroke Lengths:

1/2", 1", 1-1/2", 2", 2-1/2", 3", 4"

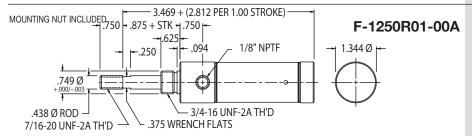
Maximum Stroke: 6"

Optional Accessories:

- F-M117007 Mounting Bracket
- F-M229003 Pivot Bracket
- F-M127005 Rod Clevis

Base Weight: .53 lbs.

Plus .21 lbs. per inch of stroke



BUMPER AVAILABLE ROD END ONLY - NO CHANGE IN OAL MAGNETIC PISTON OPTION - ADD .531 TO OAL

BOTH BUMPER & MAGNETIC PISTON OPTIONS - ADD .734 TO OAL

## Single Acting Spring Extend

Front Nose Mount

Standard Stroke Lengths:

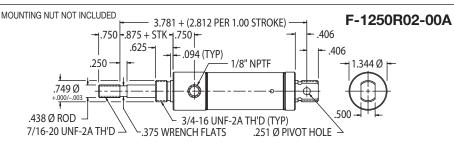
1/2", 1", 1-1/2", 2", 2-1/2", 3", 4"

Maximum Stroke: 6" Optional Accessories:

- F-M117007 Mounting Bracket
- F-M127005 Rod Clevis

Base Weight: .50 lbs.

Plus .21 lbs. per inch of stroke



BUMPER AVAILABLE ROD END ONLY - NO CHANGE IN OAL MAGNETIC PISTON OPTION - ADD .531 TO OAL BOTH BUMPER & MAGNETIC PISTON OPTIONS - ADD .734 TO OAL Single Acting Spring Extend Double Nose or Rear Pivot Mount

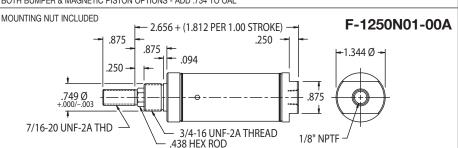
Standard Stroke Lengths: 1/2", 1", 1-1/2", 2", 2-1/2", 3", 4"

Maximum Stroke: 6" Optional Accessories:

- F-M117007 Mounting Bracket
- F-M229003 Pivot Bracket
- F-M127005 Rod Clevis

Base Weight: .57 lbs.

Plus .21 lbs. per inch of stroke



BUMPER AVAILABLE CAP END ONLY - NO CHANGE IN OAL MAGNETIC PISTON OPTION - ADD .531 TO OAL BOTH BUMPER & MAGNETIC PISTON OPTIONS - ADD .734 TO OAL

## Single Acting Spring Return

Front Nose Mount Non-Rotating Standard Stroke Lengths:

1/2", 1", 1-1/2", 2", 2-1/2", 3", 4"

• F-M117007 Mounting Bracket

Maximum Stroke: 6"

- Optional Accessories:
- F-M127005 Rod Clevis

Base Weight: .41 lbs.

Plus .20 lbs. per inch of stroke

# 1-1/4" Bore Cylinders

# **Single Acting** Spring Return Rear Pivot Mount

#### **Non-Rotating**

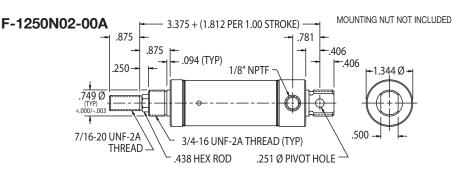
Standard Stroke Lengths: 1/2", 1", 1-1/2," 2", 2-1/2", 3", 4"
Maximum Stroke: 6"
Optional Accessories:

- F-M117007 Mounting Bracket
- F-M229003 Pivot Bracket
- F-M127005 Rod Clevis

Base Weight: .41 lbs.

Plus .20 lbs. per inch of stroke

# FABCO-AIR



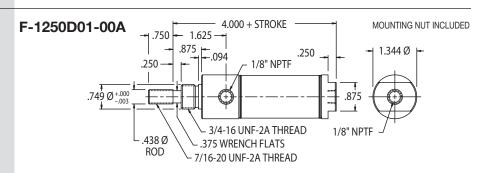
#### **Double Acting**

Front Nose Mount Standard Stroke Lengths: 1/2", 1", 1-1/2", 2", 2-1/2", 3", 4", 5", 6", 7", 8", 9", 10", 11", 12" Maximum Stroke: 12" Optional Accessories:

- F-M117007 Mounting Bracket
- F-M127005 Rod Clevis

Base Weight: .58 lbs.

Plus .08 lbs. per inch of stroke



BUMPER OPTION - NO CHANGE IN OAL MAGNETIC PISTON OPTION - NO CHANGE IN OAL BOTH BUMPER & MAGNETIC PISTON OPTIONS - ADD .125 TO OAL

#### **Double Acting**

Double Nose or Rear Pivot Mount Standard Stroke Lengths: 1/2", 1", 1-1/2", 2", 2-1/2", 3", 4", 5", 6", 7", 8", 9", 10", 11", 12"

Maximum Stroke: 32" Optional Accessories:

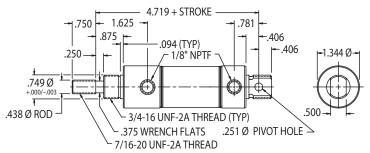
- F-M117007 Mounting Bracket
- F-M229003 Pivot Bracket
- F-M127005 Rod Clevis

Base Weight: .71 lbs.

Plus .08 lbs. per inch of stroke

#### F-1250D02-00A or F-1250D04-00A

MOUNTING NUT NOT INCLUDED - D02 MOUNTING NUTS INCLUDED - D04



BUMPER OPTION - NO CHANGE IN OAL MAGNETIC PISTON OPTION - NO CHANGE IN OAL BOTH BUMPER & MAGNETIC PISTON OPTIONS - ADD .125 TO OAL

#### **Double Acting**

Double Rod

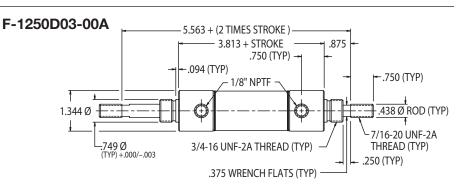
Standard Stroke Lengths:

1/2", 1", 1-1/2", 2", 2-1/2", 3", 4", 5", 6"

Maximum Stroke: 12" Optional Accessories:

- F-M117007 Mounting Bracket
- F-M127005 Rod Clevis Base Weight: .98 lbs.

Plus .12 lbs. per inch of stroke



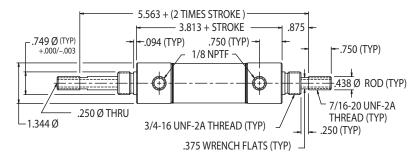
BUMPER OPTION - ADD .250 TO OAL MAGNETIC PISTON OPTION - NO CHANGE IN OAL BOTH BUMPER & MAGNETIC PISTON OPTIONS - ADD .250 TO OAL



# 1-1/4" Bore Cylinders

MOUNTING NUT INCLUDED

#### F-1250DH3-00A



BUMPER OPTION - ADD .250 TO OAL MAGNETIC PISTON OPTION - NO CHANGE IN OAL BOTH BUMPER & MAGNETIC PISTON OPTIONS - ADD .250 TO OAL

#### **Double Acting**

Hollow Double Rod Standard Stroke Lengths:

1/2", 1", 1-1/2", 2", 2-1/2", 3", 4", 5", 6"

Maximum Stroke: 12" Optional Accessories:

• F-M117007 Mounting Bracket

Base Weight: .97 lbs.

Plus .12 lbs. per inch of stroke

# 1-1/4" Bore Cylinder Specifications – Options & Accessories

- -10° to +165°F
- · Piston Rod:

Round – Ground and Polished, 303 Stainless Steel. Hex – Ground 303 Stainless Steel.

- · Bronze rod guide bushing is standard.
- Approximate force exerted = (1.2) x (air line pressure).
- Spring force: 7.5 lbs. relaxed, 15 lbs. compressed.
- · Mounting nuts are standard on all nose mount cylinders.
- Bumpers are optional on all 1-1/4" bore cylinders (except in combination with Viton<sup>®</sup> option).
- Magnetic piston optional on all 1-1/4" bore cylinders (except in combination with Viton<sup>®</sup> option).

#### OPTION

Viton® Seals – Not available with Bumpers or Magnetic Piston

S01 - Spring Return (-15°F to 300°F)

S02 - Spring Return (-15°F to 300°F)

N01 & N02 - Spring Return (-15°F to 300°F)

Double Acting (-15°F to 350°F)

R01 - Spring Extend (-15°F to 300°F)

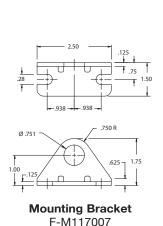
R02 - Spring Extend (-15°F to 300°F)

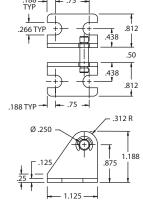
Double Rod (-15°F to 350°F)

Ports Rotated – 90°

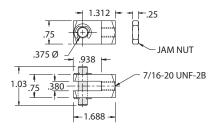
on S02, R02, N02, or D02 (both)

- Rod Wiper Not available in spring return models
- Side Port Cap end port on S01, N01, or D01 Add .31 to OAL
- Low Temperature Seals Applications to -40° F
- · Rod Extension -
- · Rod Thread Extension

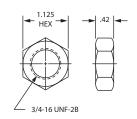




Pivot Bracket F-M229003



Rod Clevis F-M127005



Mounting Nut F-M190006

# 1-1/2" Bore Cylinders

#### Single Acting Spring Return

Front Nose Mount

Standard Stroke Lengths:

1/2", 1", 1-1/2", 2", 2-1/2", 3", 4"

Maximum Stroke: 6"

Optional Accessories:

- F-M117007 Mounting Bracket
- F-M127005 Rod Clevis

Base Weight: .44 lbs.

Plus .22 lbs. per inch of stroke

#### -2.438 + (1.687 PER 1.00 STROKE) .750 MOUNTING NUT INCLUDED F-1500S01-00A -.094 .250 -1.563 Ø .250 .749 Ø .875 +.000/-.003 .438 Ø ROD 3/4-16 UNF-2A THREAD 1/8" NPTF 7/16-20 UNF-2A TH'D .375 WRENCH FLATS

BUMPER AVAILABLE CAP END ONLY - NO CHANGE IN OAL MAGNETIC PISTON OPTION - ADD .438 TO OAL BOTH BUMPER & MAGNETIC PISTON OPTIONS - ADD .765 TO OAL

*FABCO-AIR* 

## Single Acting Spring Return

Rear Pivot Mount

Standard Stroke Lengths:

1/2", 1", 1-1/2", 2", 2-1/2", 3", 4"

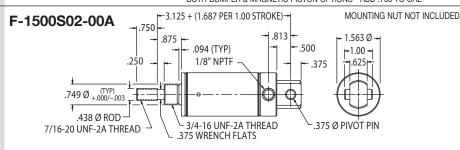
Maximum Stroke: 6"

Optional Accessories:

- F-M117007 Mounting Bracket
- F-M029004 Pivot Bracket
- F-M127005 Rod Clevis

Base Weight: .45 lbs.

Plus .22 lbs. per inch of stroke



BUMPER AVAILABLE CAP END ONLY - NO CHANGE IN OAL MAGNETIC PISTON OPTION - ADD .438 TO OAL BOTH BUMPER & MAGNETIC PISTON OPTIONS - ADD .765 TO OAL

#### Single Acting Spring Extend

Front Nose Mount

Standard Stroke Lengths:

1/2", 1", 1-1/2", 2", 2-1/2", 3", 4"

Maximum Stroke: 6"

Optional Accessories:

- F-M117007 Mounting Bracket
- F-M127005 Rod Clevis

Base Weight: .44 lbs.

Plus .22 lbs. per inch of stroke

#### F-1500R01-00A 3.188 + (3.000 PER 1.00 STROKE) MOUNTING NUT INCLUDED 1.250 :875 + STK-+ -.625 .625 -1.563 Ø .094 1/8" NPTF .250 .749 Ø .438 Ø ROD 3/4-16 UNF-2A TH'D 7/16-20 UNF-2A TH'D .375 WRENCH FLATS

BUMPER AVAILABLE ROD END ONLY - NO CHANGE IN OAL MAGNETIC PISTON OPTION - ADD .500 TO OAL BOTH BUMPER & MAGNETIC PISTON OPTIONS - ADD .827 TO OAL

#### Single Acting Spring Extend

Rear Pivot Mount

Standard Stroke Lengths:

1/2", 1", 1-1/2", 2", 2-1/2", 3", 4"

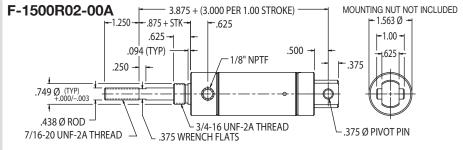
Maximum Stroke: 6"

Optional Accessories:

- F-M117007 Mounting Bracket
- F-M029004 Pivot Bracket
- F-M127005 Rod Clevis

Base Weight: .45 lbs.

Plus .22 lbs. per inch of stroke



BUMPER AVAILABLE ROD END ONLY - NO CHANGE IN OAL MAGNETIC PISTON OPTION - ADD .438 TO OAL BOTH BUMPER & MAGNETIC PISTON OPTIONS - ADD .765 TO OAL

#### Single Acting Spring Return Front Nose Mount

#### Non-Rotating

Standard Stroke Lengths:

1/2", 1", 1-1/2", 2", 2-1/2", 3", 4"

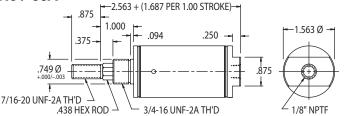
Maximum Stroke: 6"

Optional Accessories:

- F-M117007 Mounting Bracket
- F-M127005 Rod Clevis Base Weight: .45 lbs.

Plus .22 lbs. per inch of stroke

#### F-1500N01-00A



BUMPER AVAILABLE CAP END ONLY - NO CHANGE IN OAL MAGNETIC PISTON OPTION - ADD .438 TO OAL BOTH BUMPER & MAGNETIC PISTON OPTIONS - ADD .750 TO OAL

9-20-18

MOUNTING NUT INCLUDED

## **F-Series**

# 1-1/2" Bore Cylinders

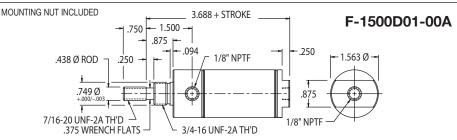
#### MOUNTING NUT NOT INCLUDED F-1500N02-00A -3.250 + (1.687 PER 1.00 STROKE)-.875 - 1.563 Ø -<del>-</del>-813 -1.00 -.094 (TYP) .500 .625 1/8" NPTF .375 .375 .749 Ø +.000 7/16-20 UNF-2A TH'D .437 HEX ROD 3/4-16 UNF-2 TH'D .375 Ø PIVOT PIN

BUMPER AVAILABLE CAP END ONLY - NO CHANGE IN OAL MAGNETIC PISTON OPTION - ADD .438 TO OAL BOTH BUMPER & MAGNETIC PISTON OPTIONS - ADD .765 TO OAL Single Acting Spring Return Rear Pivot Mount Non-Rotating Standard Stroke Lengths: 1/2", 1", 1-1/2", 2", 2-1/2", 3", 4"

Maximum Stroke: 6" Optional Accessories:

- F-M117007 Mounting Bracket
- F-M029004 Pivot Bracket
- F-M127005 Rod Clevis Base Weight: .46 lbs.

Plus .22 lbs. per inch of stroke



BUMPER OPTION - ADD .125 TO OAL MAGNETIC PISTON OPTION - NO CHANGE IN OAL BOTH BUMPER & MAGNETIC PISTON OPTIONS - ADD .250 TO OAL

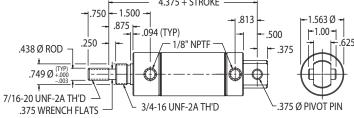
#### **Double Acting**

Front Nose Mount
Standard Stroke Lengths:
1/2", 1", 1-1/2", 2", 2-1/2", 3", 4",
5", 6", 7", 8", 9", 10", 11", 12"
Maximum Stroke: 12"
Optional Accessories:

- F-M117007 Mounting Bracket
- F-M127005 Rod Clevis Base Weight: .69 lbs.

Plus .08 lbs. per inch of stroke

#### 



BUMPER OPTION - ADD .125 TO OAL MAGNETIC PISTON OPTION - NO CHANGE IN OAL BOTH BUMPER & MAGNETIC PISTON OPTIONS - ADD .250 TO OAL

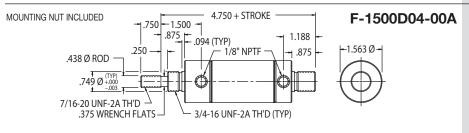
#### **Double Acting**

Rear Pivot Mount Standard Stroke Lengths: 1/2", 1", 1-1/2", 2", 2-1/2", 3", 4", 5", 6", 7", 8", 9", 10", 11", 12" Maximum Stroke: 32" Optional Accessories:

- F-M117007 Mounting Bracket
- F-M029004 Pivot Bracket
- F-M127005 Rod Clevis

Base Weight: .73 lbs.

Plus .08 lbs. per inch of stroke



BUMPER OPTION - ADD .125 TO OAL MAGNETIC PISTON OPTION - NO CHANGE IN OAL BOTH BUMPER & MAGNETIC PISTON OPTIONS - ADD .250 TO OAL

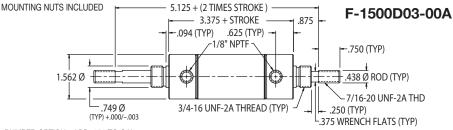
#### **Double Acting**

Double Nose Mount Standard Stroke Lengths: 1/2", 1", 1-1/2", 2", 2-1/2", 3", 4", 5", 6", 7", 8", 9", 10", 11", 12"

Maximum Stroke: 32" Optional Accessories:

- F-M117007 Mounting Bracket
- F-M127005 Rod Clevis Base Weight: .82 lbs.

Plus .08 lbs. per inch of stroke



BUMPER OPTION - ADD .250 TO OAL MAGNETIC PISTON OPTION - NO CHANGE IN OAL

BOTH BUMPER & MAGNETIC PISTON OPTIONS - ADD .250 TO OAL

#### **Double Acting**

Double Rod

Standard Stroke Lengths:

1/2", 1", 1-1/2", 2", 2-1/2", 3", 4", 5", 6"

Maximum Stroke: 12" Optional Accessories:

- F-M117007 Mounting Bracket
- F-M127005 Rod Clevis

Base Weight: 1.17 lbs.

Plus .13 lbs. per inch of stroke

# 1-1/2" Bore Cylinders

#### **Double Acting**

Hollow Double Rod Standard Stroke Lengths:

1/2", 1", 1-1/2", 2", 2-1/2", 3", 4", 5", 6"

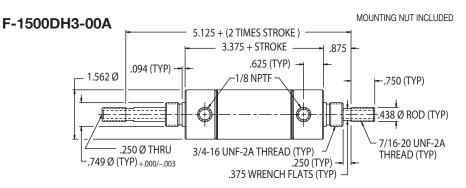
Maximum Stroke: 12" Optional Accessories:

• F-M117007 Mounting Bracket

Base Weight: 1.16 lbs.

Plus .13 lbs. per inch of stroke

# **FABCO-AIR**



BUMPER OPTION - ADD .250 TO OAL
MAGNETIC PISTON OPTION - NO CHANGE IN OAL
BOTH BUMPER & MAGNETIC PISTON OPTIONS - ADD .250 TO OAL

#### **Double Acting**

Front Block Mount

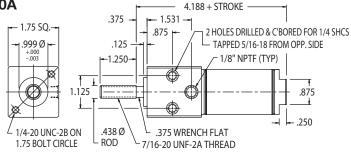
Standard Stroke Lengths:

1/2", 1", 1-1/2", 2", 2-1/2", 3", 4", 5", 6"

Maximum Stroke: 12" Optional Accessories: • F-M127005 Rod Clevis Base Weight: .99 lbs.

Plus .08 lbs. per inch of stroke

#### F-1500D05-00A



BUMPER OPTION - ADD .125 TO OAL MAGNETIC PISTON OPTION - NO CHANGE IN OAL BOTH BUMPER & MAGNETIC PISTON OPTIONS - ADD .250 TO OAL

#### **Double Acting**

**Trunnion Mount** 

Standard Stroke Lengths:

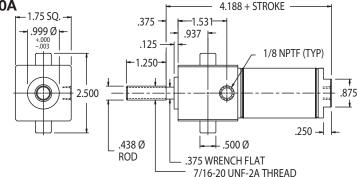
1/2", 1", 1-1/2", 2", 2-1/2", 3", 4", 5", 6"

Maximum Stroke: 12" Optional Accessories:

- F-M029006 Trunnion Bracket
- F-M127005 Rod Clevis Base Weight: 1.06 lbs.

Plus .08 lbs. per inch of stroke

#### F-1500D06-00A



BUMPER OPTION - ADD .125 TO OAL MAGNETIC PISTON OPTION - NO CHANGE IN OAL BOTH BUMPER & MAGNETIC PISTON OPTIONS - ADD .250 TO OAL

#### Double Acting Front Nose Mount F-1500DG1-00A

with Adjustable Cushions Standard Stroke Lengths: 1/2", 1", 1-1/2", 2", 2-1/2", 3", 4", 5", 6", 7", 8", 9", 10", 11', 12" Maximum Stroke: 12"

Optional Accessories:

- F-M117007 Mounting Bracket
- F-M127005 Rod Clevis Base Weight: .76 lbs.

Plus .09 lbs. per inch of stroke

# 3.875 + STROKE -1.500 -1.500 -1.500 -1.500 -1.563 Ø -1.5

MAGNETIC PISTON OPTION - NO CHANGE IN OAL

MOUNTING NUT INCLUDED



# 1-1/2" Bore Cylinders

MOUNTING NUT NOT INCLUDED

4.375 + STROKE -1.500 .813 .875 <del>---</del> .500 .375 094 1.000 .250 .749 Ø +.000/-.003 .438 Ø 1/8 NPTF ROD 3/4-16 UNF-2A THREAD .375 Ø PIVOT PIN .375 WRENCH FLATS

F-1500DG2-00A

Maximum Stroke: 32" Optional Accessories:

**Double Acting** 

Rear Pivot Mount

Standard Stroke Lengths:

· F-M117007 Mounting Bracket

with Adustable Cushions

1/2", 1", 1-1/2", 2", 2-1/2", 3", 4", 5", 6", 7", 8", 9", 10", 11', 12"

- F-M029004 Pivot Bracket
- F-M127005 Rod Clevis

Base Weight: .77 lbs.

Plus .09 lbs. per inch of stroke

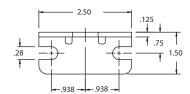
MAGNETIC PISTON OPTION - NO CHANGE IN OAL

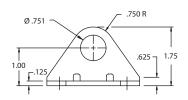
# 1-1/2" Bore Cylinder Specifications – Options & Accessories

- −10° to +165°F
- · Piston Rod: Hex Ground 303 Stainless Steel. Round - Ground and Polished, 303 Stainless Steel.
- · Bronze rod guide bushing is standard.
- Approximate force exerted = (1.7) x (air line pressure).
- · Spring force: 7 lbs. relaxed, 14 lbs. compressed.
- · Mounting nuts are standard on all nose mount cylinders.
- Bumpers are optional on all 1-1/2" bore cylinders (except in combination with Viton<sup>®</sup> option).

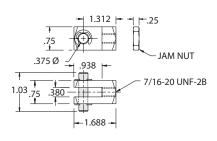
7/16-20 UNF-2A THREAD

Magnetic piston optional on all 1-1/2" bore cylinders (except in combination with Viton<sup>®</sup> option).

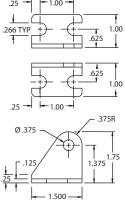




**Mounting Bracket** F-M117007



**Rod Clevis** F-M127005



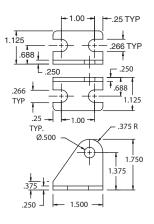
**Pivot Bracket** F-M029004

#### OPTION

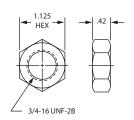
- Viton® Seals Not available with bumpers or magnetic piston
  - S01 & N01- Spring Return (-15° F to 300° F)
  - S02 Spring Return (-15° F to 300° F)
  - N02 Spring Return (-15° F to 300° F)

Double Acting (-15° F to 350° F)

- D06 Double Acting (-15° F to 350° F)
- R01 Spring Extend (-15° F to 300° F)
- R02 Spring Extend (-15° F to 300° F)
- Double Rod (-15° F to 350° F)
- Ports Rotated 90° on S02, R02, N02, or D02 (both)
- · Rod Wiper Not available in spring return models
- Side Port Cap end port on S01, N01, D01, D05, or D06 (Add .19 to OAL)
- Low Temperature Seals Applications to –40° F
- Rod Extension
- Rod Thread Extension



**Trunnion Bracket** F-M029006



**Mounting Nut** F-M190006

# 1-3/4" Bore Cylinders

#### Single Acting Spring Return

Front Nose Mount
Standard Stroke Lengths:
1/2", 1", 1-1/2", 2", 2-1/2", 3", 4"
Maximum Stroke: 6"

Optional Accessories:

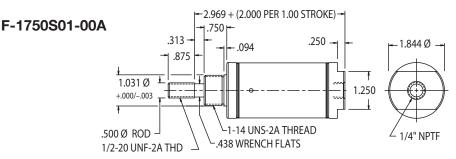
- F-M117008 Mounting Bracket
- F-M127006 Rod Clevis

Base Weight: .85 lbs.

Plus .36 lbs. per inch of stroke

# **FABCO-AIR**

MOUNTING NUT INCLUDED



BUMPER AVAILABLE CAP END ONLY - NO CHANGE IN OAL MAGNETIC PISTON OPTION - ADD .656 TO OAL BOTH BUMPER & MAGNETIC PISTON OPTIONS - ADD .735 TO OAL

#### Single Acting Spring Return

Double Nose or Rear Pivot Mount

Standard Stroke Lengths:

1/2", 1", 1-1/2", 2", 2-1/2", 3", 4"

Maximum Stroke: 6"

Optional Accessories:

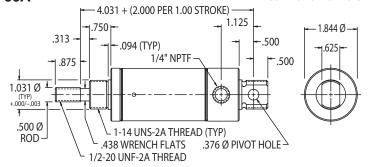
- F-M117008 Mounting Bracket
- F-M129005 Pivot Bracket
- F-M127006 Rod Clevis

Base Weight: .86 lbs.

Plus .36 lbs. per inch of stroke

#### F-1750S02-00A

MOUNTING NUT NOT INCLUDED



BUMPER AVAILABLE CAP END ONLY - NO CHANGE IN OAL MAGNETIC PISTON OPTION - ADD .656 TO OAL BOTH BUMPER & MAGNETIC PISTON OPTIONS - ADD .735 TO OAL

## Single Acting Spring Extend

Front Nose Mount

Standard Stroke Lengths:

1/2", 1", 1-1/2", 2", 2-1/2", 3", 4"

Maximum Stroke: 6"

Optional Accessories:

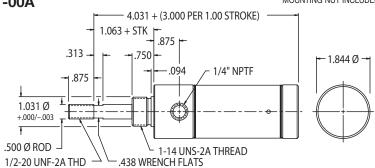
- F-M117008 Mounting Bracket
- F-M127006 Rod Clevis

Base Weight: 1.17 lbs.

Plus .31 lbs. per inch of stroke

#### F-1750R01-00A

MOUNTING NUT INCLUDED



BUMPER AVAILABLE ROD END ONLY - NO CHANGE IN OAL MAGNETIC PISTON OPTION - ADD .656 TO OAL BOTH BUMPER & MAGNETIC PISTON OPTIONS - ADD .735 TO OAL

#### **Double Acting**

Front Nose Mount
Standard Stroke Lengths:
1/2", 1", 1-1/2", 2", 2-1/2", 3", 4",

5", 6", 7", 8", 9", 10", 11", 12"

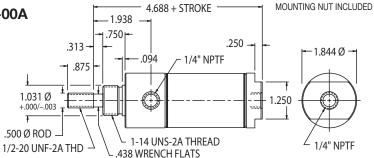
Maximum Stroke: 12" Optional Accessories:

- F-M117008 Mounting Bracket
- F-M127006 Rod Clevis

Base Weight: 1.29 lbs.

Plus .11 lbs. per inch of stroke

#### F-1750D01-00A



BUMPER OPTION - NO CHANGE IN OAL MAGNETIC PISTON OPTION - NO CHANGE IN OAL BOTH BUMPER & MAGNETIC PISTON OPTIONS - NO CHANGE IN OAL



MOUNTING NUT NOT INCLUDED

# 1-3/4" Bore Cylinders

**F-Series** 

#### **Double Acting**

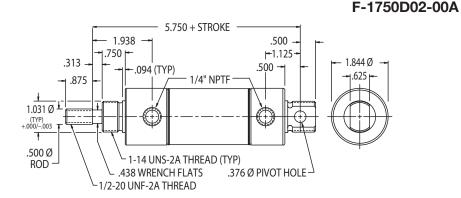
Double Nose or Rear Pivot Mount Standard Stroke Lengths: 1/2", 1", 1-1/2", 2", 2-1/2", 3", 4" 5", 6", 7", 8", 9", 10", 11", 12"

Maximum Stroke: 32" Optional Accessories:

- F-M117008 Mounting Bracket
- F-M129005 Pivot Bracket
- F-M127006 Rod Clevis

Base Weight: 1.64 lbs.

Plus .11 lbs. per inch of stroke



BUMPER OPTION - NO CHANGE IN OAL MAGNETIC PISTON OPTION - NO CHANGE IN OAL BOTH BUMPER & MAGNETIC PISTON OPTIONS - NO CHANGE IN OAL

# 1-3/4" Bore Cylinder Specifications – Options & Accessories

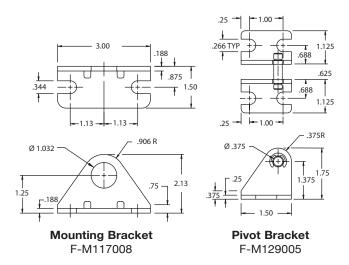
- -10° to +165°F
- · Piston Rod: Ground and Polished, 303 Stainless Steel.
- · Bronze rod guide bushing is standard.
- Approximate force exerted = (2.4) x (air line pressure).
- · Spring force: 11 lbs. relaxed, 24 lbs. compressed.
- · Mounting nuts are standard on all nose mount cylinders.
- Bumpers are optional on all 1-3/4" bore cylinders (except in combination with Viton® option).
- · Magnetic piston optional on all 1-3/4" bore cylinders (except in combination with Viton® option).

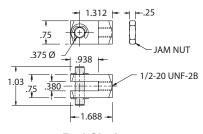
#### OPTION

 Viton® Seals – Not available with bumpers or magnetic piston Spring Return (-15° F to 300° F) Double Acting (-15° F to 350° F)

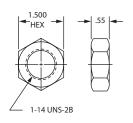
Spring Extend (-15° F to 300° F)

- Ports Rotated 90° on S02 or D02 models (both)
- Rod Wiper Not available in spring return models
- · Side Port Cap end ports on S01 or D01 models Add .56 to OAL
- Low Temperature Seals Applications to -40° F
- Rod Extension
- · Rod Thread Extension









**Mounting Nut** F-M190008

# 2" Bore Cylinders

#### Single Acting Spring Return

Front Nose Mount

Standard Stroke Lengths:

1/2", 1", 1-1/2", 2", 2-1/2", 3", 4"

Maximum Stroke: 4"

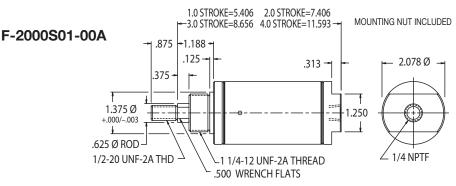
Optional Accessories:

- F-M117009 Mounting Bracket
- F-M127006 Rod Clevis

Base Weight: 1.04 lbs.

Plus .43 lbs. per inch of stroke

# FABCO-AIR



BUMPER AT CAP END ONLY - NO CHANGE IN OAL MAGNETIC PISTON OPTION - ADD .461 TO OAL BOTH BUMPER & MAGNETIC PISTON OPTIONS - ADD .789 TO OAL

BOTH BUMPER & MAGNETIC PISTON OPTIONS - ADD .789 TO OAL

#### Single Acting Spring Return

Double Nose or Rear Pivot Mount

Standard Stroke Lengths:

1/2", 1", 1-1/2", 2", 2-1/2", 3", 4"

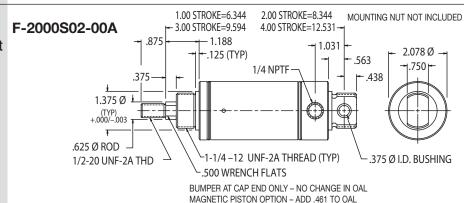
Maximum Stroke: 4"

Optional Accessories:

- F-M117009 Mounting Bracket
- F-M229005 Pivot Bracket
- F-M127006 Rod Clevis

Base Weight: 1.26 lbs.

Plus .43 lbs. per inch of stroke



## Single Acting Spring Extend

Front Nose Mount

Standard Stroke Lengths:

1/2", 1", 1-1/2", 2", 2-1/2", 3", 4"

Maximum Stroke: 4"

Optional Accessories:

- F-M117009 Mounting Bracket
- F-M127006 Rod Clevis

Base Weight: 1.24 lbs.

Plus .43 lbs. per inch of stroke

#### MOUNTING NUT INCLUDED F-2000R01-00A 1.00 STROKE=7.109 2.00 STROKE=10.109 3.00 STROKE=12.344 4.00 STROKE=16.344 1.875 -1.188 + STK-+1.734 r 1.813 2.078 Ø - 1/4 NPTF .375 125 1.375 Ø +.000/-.003 .625 Ø ROD - 1 1/4-12 UNF-2A THREAD 1/2-20 UNF-2A THD .500 WRENCH FLATS BUMPER AT ROD END ONLY - NO CHANGE IN OAL MAGNETIC PISTON OPTION - ADD .714 TO OAL

#### Single Acting Spring Extend

Double Nose or Rear Pivot Mount

Standard Stroke Lengths:

1/2", 1", 1-1/2", 2", 2-1/2", 3", 4"

Maximum Stroke: 4"

Optional Accessories:

- F-M117009 Mounting Bracket
- F-M229005 Pivot Bracket
- F-M127006 Rod Clevis

Base Weight: 1.46 lbs.

Plus .43 lbs. per inch of stroke

#### F-2000R02-00A

2.0 STROKE=11.047 1.0 STROKE=8.047 3.0 STROKE=13.281 4.0 STROKE=17.281 -1.188 + STK-۶75 ا⊾.875 -.734 .813 2.078 Ø -.563 .125 (TYP) .375 .438 .750 1/4 NPTF 1.375 Ø (TYP) +.000/-.003 .625 Ø ROD --1 1/4-12 UNF-2A THREAD (TYP) .375 Ø I.D. BUSHING 1/2-20 UNF-2A THD .500 WRENCH FLATS

> BUMPER AT ROD END ONLY - NO CHANGE IN OAL MAGNETIC PISTON OPTION - ADD .714 TO OAL

BOTH BUMPER & MAGNETIC PISTON OPTIONS - ADD .789 TO OAL

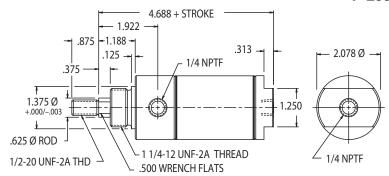
BOTH BUMPER & MAGNETIC PISTON OPTIONS - ADD .789 TO OAL

MOUNTING NUT NOT INCLUDED

# F-Series 2" Bore Cylinders

#### MOUNTING NUT INCLUDED

#### F-2000D01-00A



BUMPER OPTION - ADD .250 TO OAL MAGNETIC PISTON OPTION - NO CHANGE IN OAL BOTH BUMPER & MAGNETIC PISTON OPTIONS - ADD .250 TO OAL

#### **Double Acting**

Front Nose Mount Standard Stroke Lengths: 1/2", 1", 1-1/2", 2", 2-1/2", 3", 4", 5', 6", 7", 8" Maximum Stroke: 12" Optional Accessories:

- F-M117009 Mounting Bracket
- F-M127006 Rod Clevis Base Weight: 1.40 lbs.

Plus .15 lbs. per inch of stroke

#### MOUNTING NUT NOT INCLUDED

#### -5.625 + STROKE - 1.922 **-**1.188 1.875 2.078 Ø .125 (TYP) .563 1/4 NPTF 375 .438 1.375 Ø (TYP) +.000/-.003 1-1/4 - 12 UNF-2A THREAD (TYP) .625 Ø $^{\mathsf{L}}\mathsf{ROD}$ .375 Ø I.D. BUSHING .500 WRENCH FLATS

1/2-20 UNF-2A THREAD

BUMPER OPTION - ADD .250 TO OAL MAGNETIC PISTON OPTION - NO CHANGE IN OAL BOTH BUMPER & MAGNETIC PISTON OPTIONS - ADD .250 TO OAL

#### F-2000D02-00A Double Acting

Double Nose or Rear Pivot Mount Standard Stroke Lengths: 1/2", 1", 1-1/2" 2", 2-1/2",3", 4", 5", 6", 7", 8", 9", 10", 11", 12"

Maximum Stroke: 32"
Optional Accessories:

- F-M117009 Mounting Bracket
- F-M229005 Pivot Bracket
- F-M127006 Rod Clevis Base Weight: 1.62 lbs.

Plus .15 lbs. per inch of stroke

#### MOUNTING NUT INCLUDED

#### F-2000D03-00A

#### 6.563 + 2 TIMES STROKE 1.375 Ø (TYP) .813 (TYP) -4.188 + STROKE +.000/-.003 .875 (TYP) 1.734 <del>-</del>1.188 .734 <del>-</del> −2.078 Ø 1/4 NPTF .375 (TYP .625 Ø <sup>\_\_</sup> ROD (TYP) -II-.125 1 1/4-12 UNF-2A THREAD (TYP) 1/2-20 UNF-2A .500 WRENCH FLATS (TYP) THREAD (TYP)

BUMPER OPTION - ADD .250 TO OAL MAGNETIC PISTON OPTION - NO CHANGE IN OAL BOTH BUMPER & MAGNETIC PISTON OPTIONS - ADD .250 TO OAL

#### **Double Acting**

Double Rod

Standard Stroke Lengths:

1/2", 1", 1-1/2", 2", 2-1/2", 3", 4", 5", 6"

Maximum Stroke: 12" \*Optional Accessories:

- F-M117009 Mounting Bracket
- F-M127006 Rod Clevis Base Weight: 1.97 lbs.

Plus .24 lbs. per inch of stroke

# 2" Bore Cylinders

#### **Double Acting**

Front Nose Mount

#### with Adjustable Cushions

Standard Stroke Lengths:

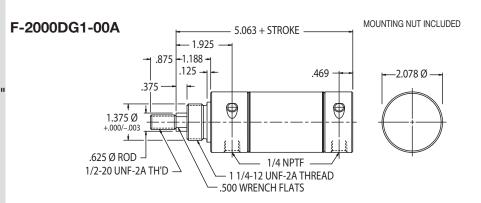
1/2", 1", 1-1/2", 2", 2-1/2", 3", 4", 5", 6"

Maximum Stroke: 12" Optional Accessories:

- F-M117009 Mounting Bracket
- F-M127006 Rod Clevis Base Weight: 1.64 lbs.

Plus .15 lbs. per inch of stroke

# **FABCO-AIR**



MAGNETIC PISTON OPTION - NO CHANGE IN OAL

#### **Double Acting**

Rear Pivot Mount

#### with Adjustable Cushions

Standard Stroke Lengths:

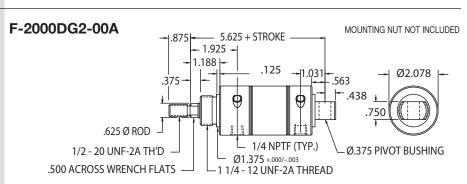
1/2", 1", 1-1/2", 2", 2-1/2", 3", 4", 5", 6"

Maximum Stroke: 32" Optional Accessories:

- F-M117009 Mounting Bracket
- F-M229005 Pivot Bracket
- F-M127006 Rod Clevis

Base Weight: 1.68 lbs.

Plus .15 lbs. per inch of stroke



MAGNETIC PISTON OPTION - NO CHANGE IN OAL

#### **Double Acting**

Front Nose Mount

#### 1" Diameter Rod

with Wear Band Piston

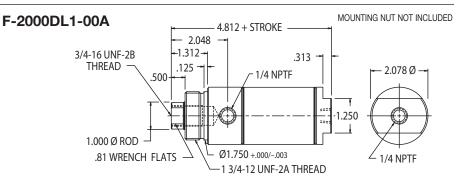
#### **Standard Stroke Lengths:**

1/2", 1", 1-1/2", 2", 2-1/2", 3", 4", 5", 6"

Maximum Stroke: 12"

Base Weight: approximately 1.79 lbs.

Plus .28 lbs. per inch of stroke



BUMPERS NOT AVAILABLE

Double Acting

Rear Pivot Mount

#### 1" Diameter Rod

with Wear Band Piston

#### **Standard Stroke Lengths:**

1/2", 1", 1-1/2", 2", 2-1/2", 3", 4", 5", 6"

Maximum Stroke: 32"

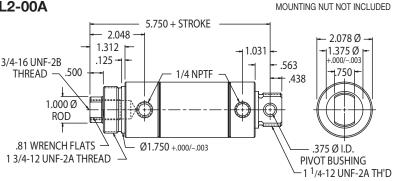
Optional Accessories:

• F-M229005 Pivot Bracket

Base Weight: approximately 2.01 lbs.

Plus .28 lbs. per inch of stroke

# F-2000DL2-00A



MAGNETIC PISTON OPTION - ADD .299 TO OAL

# F-Series 2" Bore Cylinders

# Standard Cylinder Specifications - Options & Accessories

- −10° to +165°F
- Piston Rod: Ground and Polished, 303 Stainless Steel (Except for 1" Rod Models. See below).
- · Bronze rod guide bushing is standard.
- Approximate force exerted = (3.1) x (air line pressure).
- Spring force: 15 lbs. relaxed, 30 lbs. compressed.
- Mounting nuts are standard on all nose mount cylinders except 1" rod models.
- Bumpers are optional on all 2" bore cylinders (except in combination with Viton<sup>®</sup> option).
- Magnetic piston optional on all 2" bore cylinders (except in combination with Viton<sup>®</sup> option).

# 1" Rod Cylinder Specifications

- 1" chrome rod is standard.
- · Magnetic piston optional.
- Viton<sup>®</sup> seals optional.

### OPTION

• Viton® Seals – Not available with bumpers or magnetic piston Spring Return (–15° F to 300° F)

Double Acting (-15° F to 350° F)

D02 - Double Acting (-15° F to 350° F)

R01 - Spring Extend (-15° F to 300° F)

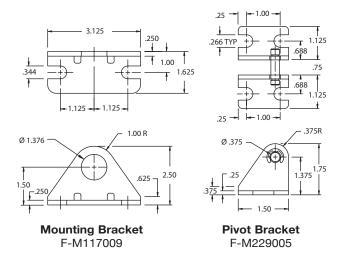
R02 - Spring Extend (-15° F to 300° F)

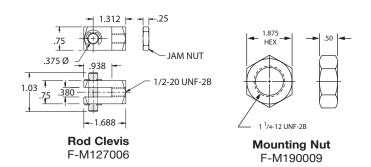
Double Rod (-15° F to 350° F)

• Ports Rotated - 90°

on S02, R02, or D02 models (both).

- Rod Wiper Not available in spring return models
- Side Port Cap end port on S01 or D01 models Add .38 to OAL
- $\bullet$  Low Temperature Seals Applications to –40° F
- · Rod Extension Single, reverse and double acting
- Rod Thread Extension





# 2-1/2" Bore Cylinders

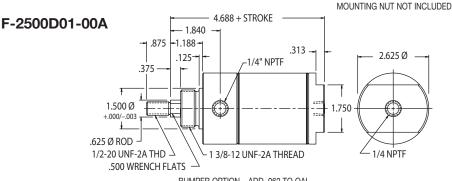
### **Double Acting**

Front Nose Mount
Standard Stroke Lengths:
1/2", 1", 1-1/2", 2", 2-1/2", 3", 4",
5", 6", 7", 8", 9", 10", 11", 12"
Maximum Stroke: 12"
Optional Accessories:

- F-M117010 Mounting Bracket
- F-M127006 Rod Clevis
- F-M190012 Mounting Nut Base Weight 1.98 lbs.

Plus .17 lbs. per inch of stroke

# **FABCO-AIR**



BUMPER OPTION – ADD .062 TO OAL
MAGNETIC PISTON OPTION – NO CHANGE IN OAL
BOTH BUMPER & MAGNETIC PISTON OPTIONS – ADD .062 TO OAL

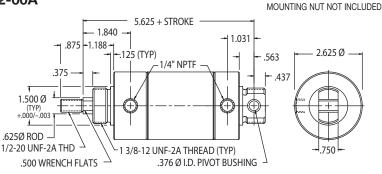
### **Double Acting**

Rear Pivot Mount Standard Stroke Lengths: 1/2", 1", 1-1/2", 2", 2-1/2", 3", 4", 5", 6", 7", 8", 9", 10", 11", 12" Maximum Stroke: 32" Optional Accessories:

- F-M117010 Mounting Bracket
- F-M229005 Pivot Bracket
- F-M127006 Rod Clevis
- F-M190012 Mounting Nut Base Weight: 2.27 lbs.

Plus .17 lbs. per inch of stroke

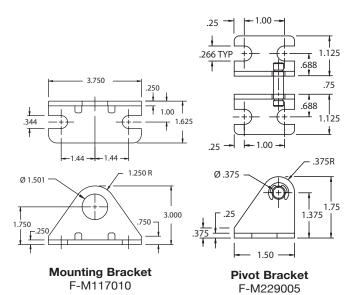
### F-2500D02-00A



BUMPER OPTION – ADD .062 TO OAL MAGNETIC PISTON OPTION – NO CHANGE IN OAL BOTH BUMPER & MAGNETIC PISTON OPTIONS – ADD .062 TO OAL

# 2-1/2" Bore Cylinder Specifications – Options & Accessories

- -10° to +165°F
- · Piston Rod: Ground and Polished, 303 Stainless Steel.
- · Bronze rod guide bushing is standard.
- Approximate force exerted = (5.0) x (air line pressure).
- Magnetic piston optional on all 2-1/2" bore cylinders (except in combination with Viton option).

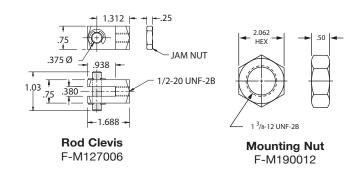


### **OPTION**

- Viton® Seals Not available with bumpers or magnetic piston
  - D01 Double Acting (-15° F to 350° F)

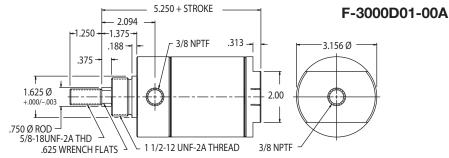
D02 - Double Acting (-15° F to 350° F)

- Ports Rotated 90° on D02 (both)
- · Rod Wiper -
- Side Port Cap end on D01. Add .38 to overall length
- Low Temperature Seals Applications to –40° F
- Rod Extension
- · Rod Thread Extension



# F-Series 3" Bore Cylinders

### MOUNTING NUT NOT INCLUDED



BUMPER OPTION - ADD .062 TO OAL MAGNETIC PISTON OPTION - NO CHANGE IN OAL BOTH BUMPER & MAGNETIC PISTON OPTIONS - ADD .062 TO OAL

# **Double Acting**

Front Nose Mount

Standard Stroke Lengths:

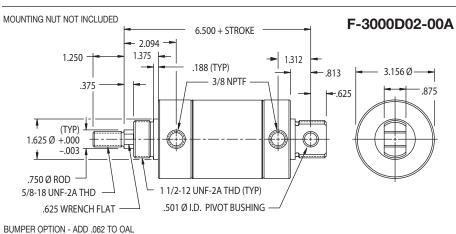
1/2", 1", 1-1/2", 2", 2-1/2", 3", 4", 5", 6" Maximum Stroke: 12"

\*Optional Accessories:

- F-M117011 Mounting Bracket
- F-M127007 Rod Clevis
- F-M190013 Mounting Nut

Base Weight: 3.34 lbs.

Plus .26 lbs. per inch of stroke



### **Double Acting**

Double Nose or Rear Pivot Mount Standard Stroke Lengths:

1/2", 1", 1-1/2", 2", 2-1/2", 3", 4", 5", 6"

Maximum Stroke: 32" \*Optional Accessories:

- F-M117011 Mounting Bracket
- F-M229006 Pivot Bracket
- F-M127007 Rod Clevis
- F-M190013 Mounting Nut

Base Weight: 3.87 lbs.

Plus .26 lbs. per inch of stroke

# 3" Bore Cylinder Specifications - Options & Accessories

- -10° to +165°F
- · Piston Rod

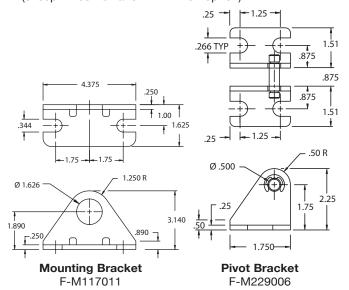
Ground and Polished, 303 Stainless Steel is standard.

· Bronze rod guide bushing is standard.

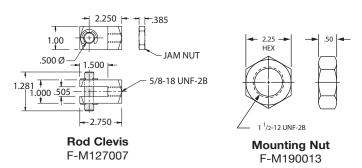
MAGNETIC PISTON OPTION - NO CHANGE IN OAL

BOTH BUMPER & MAGNETIC PISTON OPTIONS - ADD .062 TO OAL

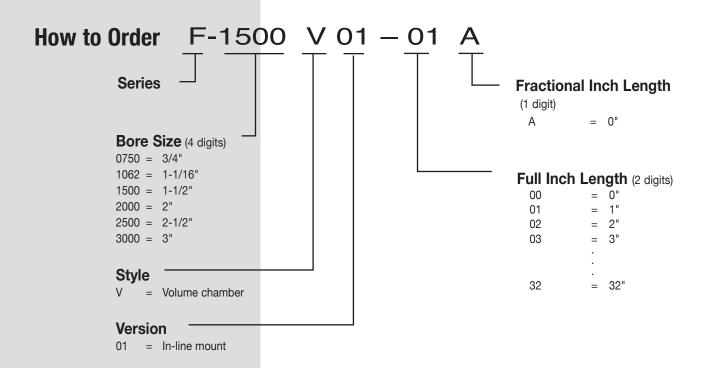
- Approximate force exerted = (7.0) x (air line pressure).
- Magnetic piston optional on all 3" bore cylinders (except in combination with Viton option).

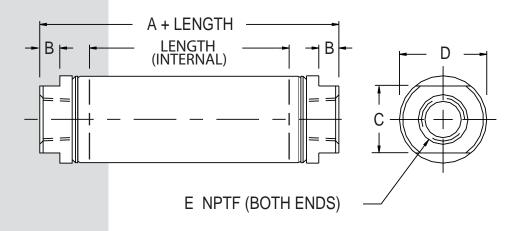


- Viton® Seals Not available with bumpers or magnetic piston Double Acting (-15° F to 350° F)
- Ports Rotated 90° on D02 model (both)
- · Rod Wiper -
- · Side Port Cap end on D01. Add .44 to OAL
- Low Temperature Seals Applications to –40° F
- Rod Extension
- Rod Thread Extension



# **Volume Chambers**





Bore	Α	В	С	D	Е	INCHES <sup>3</sup> PER INCH	STANDARD LENGTH	MAX. LENGTH
3/4"	1.062	0.19	0.625	0.813	1/8	0.44	1" Increments to 4"	32"
1-1/16"	1.188	0.19	0.875	1.125	1/8	0.88	1" Increments to 8"	32"
1-1/2"	1.375	0.25	0.875	1.563	1/8	1.76	1" Increments to 16"	32"
2"	1.767	0.31	1.250	2.087	1/4	3.14	1" Increments to 16"	32"
2-1/2"	1.767	0.31	1.750	2.625	1/4	4.9	1" Increments to 24"	32"
3"	2.000	0.31	2.000	3.156	3/8	7.0	1" Increments to 24"	32"

# **Volume Chamber Specifications**

- -40° to +350°F
- 303 stainless steel body.
- · Aluminum alloy end caps.
- Pressure rating: 250 psi.

# Delrin<sup>®</sup> Corrosion Resistant Cylinders

### **Features**

- Delrin<sup>®</sup> head, Delrin<sup>®</sup> cap and aluminum piston provide excellent corrosion resistance in wash down environments where cylinders are exposed to moisture and certain solvents.\*
- Stainless steel rod and tube complete the corrosion resistance package and provide long life.
- Corrosion resistant cylinders are offered in three standard bore sizes: 3/4", 1-1/16" and 1-1/2" with both nose and rear pivot mounts.
- Stroke tolerance +/-.032

Delrin<sup>®</sup> is a registered trademark of DuPont.

★ Call DuPont (800) 441-0575 for information regarding properties of this material.



Max Operating Pressure: 100 psi Air Temperature Range: 32°F to 160°F (0°C to 72°C)

### MOUNTING NUT NOT INCLUDED

### F-0750DC1-00A

### 3/4" Bore Delrin® Series

Double Acting Front Nose Mount Standard Stroke Lengths:

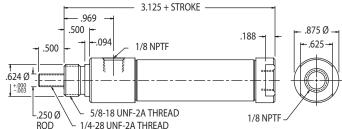
1/2", 1", 1-1/2", 2", 2-1/2", 3", 4", 5", 6" Maximum Stroke: 12"

\*Optional Accessories:

• F-M19S005 Stainless Steel Mounting Nut

Base Weight: .13 lbs.

Plus .03 lbs. per inch of stroke



BUMPERS OPTION – ADD .281 TO OAL
MAGNETIC PISTON OPTION – ADD .281 TO OAL
BUMPERS WITH MAGNETIC PISTON OPTION – ADD .406 TO OAL

### MOUNTING NUT NOT INCLUDED

### F-0750DC2-00A

### 3/4" Bore Delrin® Series

Double Acting Rear Pivot Mount Standard Stroke Lengths:

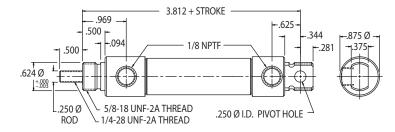
1/2", 1", 1-1/2", 2", 2-1/2", 3", 4", 5", 6"

Maximum Stroke: 32" \*Optional Accessories:

• F-M19S005 Stainless Steel Mounting Nut

Base Weight: .15 lbs.

Plus .03 lbs. per inch of stroke



BUMPERS OPTION - ADD .281 TO OAL MAGNETIC PISTON OPTION - ADD .281 TO OAL BUMPERS WITH MAGNETIC PISTON OPTION - ADD .406 TO OAL

### MOUNTING NUT NOT INCLUDED

### F-0750DC3-00A

# 3/4" Bore Delrin® Series Double Acting Double Rod

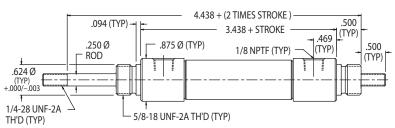
Standard Stroke Lengths: 1/2", 1", 1-1/2", 2", 2-1/2", 3", 4", 5", 6"

Maximum Stroke: 12" \*Optional Accessories:

• F-M19S005 Stainless Steel Mounting Nut

Base Weight: .18 lbs.

Plus .05 lbs. per inch of stroke



BUMPERS OPTION – ADD .250 TO OAL AND BODY LENGTH
MAGNETIC PISTON OPTION – NO CHANGE IN OAL
BUMPERS WITH MAGNETIC PISTON OPTION – ADD .250 TO OAL AND BODY
LENGTH

# Delrin<sup>®</sup> Corrosion Resistant Cylinders

# **FABCO-AIR**

### 1-1/16" Bore Delrin® Series

Double Acting Front Nose Mount Standard Stroke Lengths:

1/2", 1", 1-1/2", 2", 2-1/2", 3", 4", 5", 6"

Maximum Stroke: 12" Optional Accessories:

• F- M19S005 Stainless Steel Mounting Nut

Base Weight: .21 lbs. Plus .05 lbs. per inch of stroke

# F-1062DC1-00A .500 -1.063 -3.188 + STROKE MOUNTING NUT NOT INCLUDED .188 -1.188 OF .188 OF .18

BUMPERS OPTION - ADD .375 TO OAL MAGNETIC PISTON OPTION - ADD .250 TO OAL BUMPERS WITH MAGNETIC PISTON OPTIONS - ADD .375 TO OAL

### 1-1/16" Bore Delrin® Series

Double Acting Rear Pivot Mount Standard Stroke Lengths:

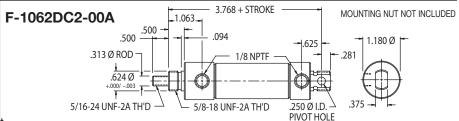
**1/2"**, **1"**, **1-1/2"**, **2"**, **2-1/2"**, **3"**, **4"**, 5", 6", 7", 8", 9", 10", 11", 12"

Maximum Stroke: 32" Optional Accessories:

• F-M19S005 Stainless Steel Mounting Nut

Base Weight: .25 lbs.

Plus .05 lbs. per inch of stroke



BUMPERS OPTION – ADD .375 TO OAL
MAGNETIC PISTON OPTION – ADD .250 TO OAL
BUMPERS WITH MAGNETIC PISTON OPTIONS – ADD .375 TO OAL

# 1-1/16" Bore Delrin® Series

Double Acting Double Rod Standard Stroke Lengths:

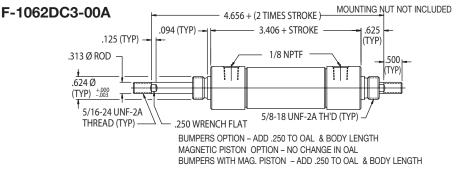
1/2", 1", 1-1/2", 2", 2-1/2", 3", 4", 5", 6"

Maximum Stroke: 12" Optional Accessories:

• F-M19S005 Stainless Steel Mounting Nut

Base Weight: .30 lbs.

Plus .07 lbs. per inch of stroke



### 1-1/2" Bore Delrin® Series

**Double Acting** 

### **Front Nose Mount**

Standard Stroke Lengths:

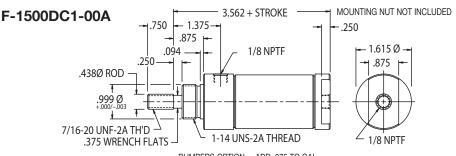
1/2", 1", 1-1/2", 2", 2-1/2", 3", 4", 5", 6"

Maximum Stroke: 12" Optional Accessories:

· F-M19S006 Stainless Steel Mounting Nut

Base Weight: .46 lbs.

Plus .08 lbs. per inch of stroke



BUMPERS OPTION - ADD .375 TO OAL MAGNETIC PISTON OPTION - ADD .250 TO OAL BUMPERS WITH MAGNETIC PISTON OPTIONS - ADD .500 TO OAL

### 1-1/2" Bore Delrin® Series

Double Acting Rear Pivot Mount Standard Stroke Lengths:

**1/2"**, **1"**, **1-1/2"**, **2"**, **2-1/2"**, **3"**, **4"**, 5", 6", 7", 8", 9", 10", 11", 12"

Maximum Stroke: 32" Optional Accessories:

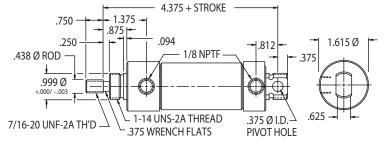
· F-M19S006 Stainless Steel Mounting Nut

Base Weight: .48 lbs.

Plus .08 lbs. per inch of stroke

### F-1500DC2-00A

MOUNTING NUT NOT INCLUDED



BUMPERS OPTION – ADD .375 TO OAL
MAGNETIC PISTON OPTION – ADD .250 TO OAL
BUMPERS WITH MAGNETIC PISTON OPTIONS – ADD .500 TO OAL

# Delrin<sup>®</sup> Corrosion Resistant Cylinders

MOUNTING NUT NOT INCLUDED

F-1500DC3-00A

1-1/2" Bore Delrin® Series

Double Acting Double Rod Standard Stroke Lengths:

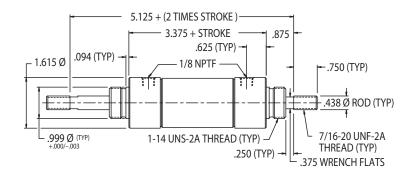
1/2", 1", 1-1/2", 2", 2-1/2", 3", 4", 5", 6"

Maximum Stroke: 12" Optional Accessories:

• F-M19S006 Stainless Steel Mounting Nut

Base Weight: .60 lbs.

Plus .13 lbs. per inch of stroke



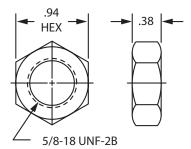
BUMPERS OPTION – ADD .250 TO OAL & BODY LENGTH
MAGNETIC PISTON OPTION – NO CHANGE IN OAL
BUMPERS WITH MAGNETIC PISTON – ADD .250 TO OAL & BODY LENGTH

# **Delrin**® Cylinder Specifications – Options & Accessories

- · Maximum operating pressure 100psi Air.
- Temperature range +32° to +160°F.
- · Piston Rod

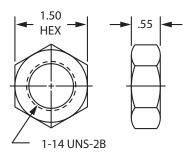
Ground and polished, 303 stainless steel is standard.

 Magnetic piston optional on all bore cylinders (except in combination with Viton option).



### Mounting Nut F-N90-1096

Max. Recommended Torque 12 in-lbs



# Mounting Nut

F-M19S006

Max. Recommended Torque 30 in-lbs

- Viton® Seals Not available with bumpers or magnetic piston (for media or environment compatibility only)
  - DC1 3/4 Bore
  - DC2 3/4 Bore
  - DC3 3/4 Bore
  - DC1 1-1/16 Bore
  - DC2 1-1/16 Bore
  - DC3 1-1/16 Bore
  - DC1 1-1/2 Bore DC2 - 1-1/2 Bore
  - DC3 1-1/2 Bore
- Pivot Bushing -Not Available
- Ports Rotated -Not Available
- Rod Wiper -Not Available
- · Side Port -Not Available
- · Low Temp. Seals -Not Available
- Rod Extension -
  - 3/4 Bore
  - 1-1/16 Bore
  - 1-1/2 Bore
- · Rod Thread Extension -
  - 3/4 Bore
  - 1-1/16 Bore
  - 1-1/2 Bore

# F-Series Magnetic Interchange

# 9/16" Bore Cylinders

# **Double Acting**

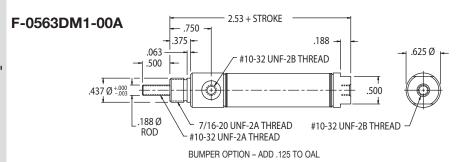
Front Nose Mount Standard Stroke Lengths:

1/2", 1", 1-1/2", 2", 2-1/2", 3", 4", 5", 6"

Maximum Stroke: 12" Optional Accessories:

- F-M117003 Mounting Bracket
- F-M127002 Rod Clevis Base Weight: .10 lbs.

Plus .01 lbs. per inch of stroke



# **Double Acting**

Double Nose or Rear Pivot Mount Standard Stroke Lengths:

**1/2", 1", 1-1/2", 2", 2-1/2", 3",** 4", 5", 6", 7", 8", 9", 10", 11", 12"

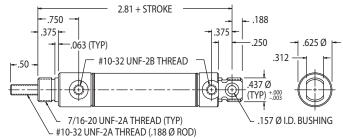
Maximum Stroke: 12"
Optional Accessories:

- F-M117003 Mounting Bracket
- F-M129002 Pivot Bracket
- F-M127002 Rod Clevis

Base Weight: .10 lbs.

Plus .01 lbs. per inch of stroke

### F-0563DM2-00A



FABCO-AIR

BUMPER OPTION - ADD .125 TO OAL

### **Double Acting**

Double Rod

Standard Stroke Lengths:

1/2", 1", 1-1/2", 2", 2-1/2", 3", 4", 5", 6"

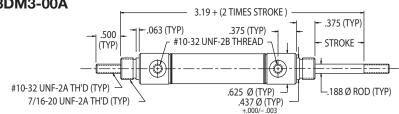
Maximum Stroke: 12" Optional Accessories:

- F-M117003 Mounting Bracket
- F-M127002 Rod Clevis

Base Weight: .14 lbs.

Plus .02 lbs. per inch of stroke

### F-0563DM3-00A



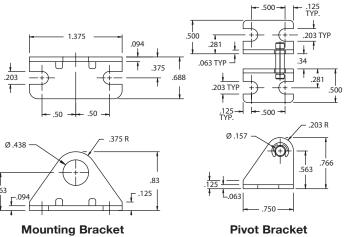
BUMPER OPTION - ADD .125 TO OAL

# 9/16" Bore Cylinder Specifications – Options & Accessories

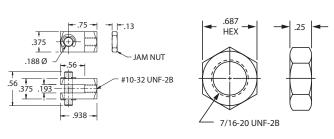
F-M129002

- -10° to +165°F
- · Piston Rod: Ground/Polished 303 Stainless Steel
- · Mounting nuts are not included
- Bumpers are optional on all 9/16" bore cylinders
- Approximate Force Exerted: (0.25) x (Supply psi)
- Stroke tolerance ±.032

F-M117003



- Ports Rotated 90° on DM2 (both)
- Viton® Seals (for media or environment compatibility only)
   DM1 & DM2
  - DM3
- Rod Wiper Not available
- · Side Port DM1 (Add .03 to OAL)
- Rod Extension DM1, DM2
- · Rod Thread Extension

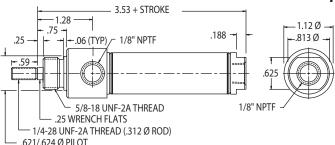


Rod Clevis F-M127002

Mounting Nut F-M190003

# F-Series Magnetic Interchange 3/4" Bore Cylinders

### F- 0750DM1-00A



BUMPER OPTION - ADD .250 TO OAL

# **Double Acting**

Front Nose Mount Standard Stroke Lengths:

1/2", 1", 1-1/2", 2", 2-1/2", 3", 4", 5", 6"

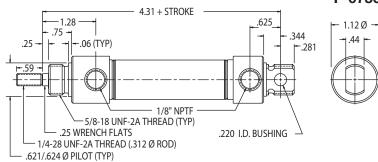
Maximum Stroke: 12" Optional Accessories:

• F-M117005 Mounting Bracket

Base Weight: .24 lbs.

Plus .04 lbs. per inch of stroke

### F-0750DM2-00A



BUMPER OPTION - ADD .250 TO OAL

# 00A Double Acting

Double Nose or Rear Pivot Mount Standard Stroke Lengths:

**1/2"**, **1"**, **1-1/2"**, **2"**, **2-1/2"**, **3"**, **4"**, 5", 6", 7", 8", 9", 10", 11", 12"

Maximum Stroke: 32"
Optional Accessories:

• F-M117005 Mounting Bracket

Base Weight: .30 lbs.

Plus .04 lbs. per inch of stroke

### F-0750DM3-00A

# **Double Acting**

Double Rod

Standard Stroke Lengths:

1/2", 1", 1-1/2", 2", 2-1/2", 3", 4", 5", 6"

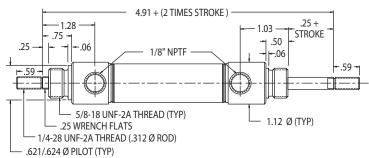
Maximum Stroke: 12" Optional Accessories:

• F-M117005 Mounting Bracket

Base Weight: .41 lbs.

Plus .06 lbs. per inch of stroke

### F-0/30DIVI3-00/



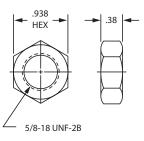
BUMPER OPTION - ADD .250 TO OAL

# 3/4" Bore Cylinder Specifications – Options & Accessories

- −10° to +165°F
- Piston Rod: Ground/Polished 303 Stainless Steel
- Mounting nuts are not included
- Bumpers are optional on all 3/4" bore cylinders
- Approximate Force Exerted: (0.4) x (Supply psi)
- Stroke tolerance ±.032

# 2.66 1.875 1.25 1.25 1.00 1.375 1.375

Mounting Bracket F-M117005



Mounting Nut F-M190005

- Ports Rotated 90° on DM2 (both)
- Viton® Seals (for media or environment compatibility only)
   DM1 & DM2
   DM3
- Rod Wiper
- Side Port DM1 (Add .44 to OAL)
- Rod Extension DM1, DM2
- Rod Thread Extension

# **F-Series Magnetic Interchange**

# 1-1/16" Bore Cylinders

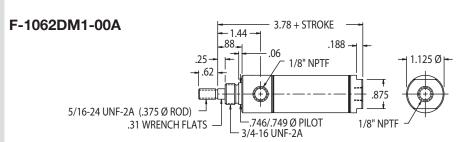
# **FABCO-AIR**

### **Double Acting**

Front Nose Mount Standard Stroke Lengths: 1/2", 1", 1-1/2", 2", 2-1/2", 3", 4", 5", 6" Maximum Stroke: 12" Optional Accessories:

• F-M127004 Rod Clevis Base Weight .37 lbs.

Plus .05 lbs. per inch of stroke



BUMPER OPTION - ADD .250 TO OAL

### **Double Acting**

Double Nose or Rear Pivot Mount Standard Stroke Lengths: 1/2", 1", 1-1/2", 2", 2-1/2", 3", 4", 5", 6", 7", 8", 9", 10", 11", 12" Maximum Stroke: 32' Optional Accessories: • F-M127004 Rod Clevis

Base Weight .42 lbs. Plus .05 lbs. per inch of stroke

4.47 + STROKE F-1062DM2-00A -1.44 .88 - 1.125 Ø |-.06 (TYP) .25 -1/8 NPTF -1.62 5/16-24 UNF-2A (.375 Ø ROD) .746/.749 Ø PILOT (TYP) .31 WRENCH FLATS 3/4-16 UNF-2A (TYP) .253 I.D. BUSHING

BUMPER OPTION - ADD .250 TO OAL

### **Double Acting**

Double Rod

Standard Stroke Lengths:

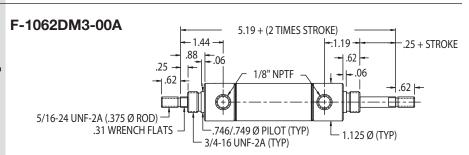
1/2", 1", 1-1/2", 2", 2-1/2", 3", 4", 5", 6"

Maximum Stroke: 12" Optional Accessories:

• F-M127004 Rod Clevis

Base Weight: .60 lbs.

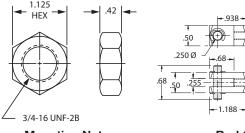
Plus .08 lbs. per inch of stroke



BUMPER OPTION - ADD .250 TO OAL

# 1-1/16" Bore Cylinder Specifications - Options & Accessories

- -10° to +165°F
- Piston Rod: Ground/Polished 303 Stainless Steel
- · Mounting nuts are not included
- Bumpers are optional on all 1-1/16" bore cylinders
- Approximate Force Exerted: (0.9) x (Supply psi)
- Stroke tolerance ±.032



### **Mounting Nut** F-M190006

**Rod Clevis** F-M127004

JAM NUT

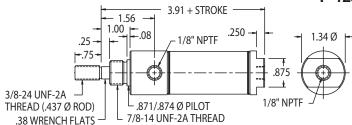
5/16-24 UNF-2B

- Ports Rotated 90° on DM2 (both)
- Viton® Seals (for media or environment compatibility only) DM1 & DM2 DM3
- Rod Wiper
- · Side Port DM1 (Add .25 to OAL)
- Rod Extension DM1. DM2
- Rod Thread Extension

# F-Series Magnetic Interchange

# 1-1/4" Bore Cylinders





# **Double Acting**

Front Nose Mount Standard Stroke Lengths:

1/2", 1", 1-1/2", 2", 2-1/2", 3", 4", 5", 6" Maximum Stroke: 12"

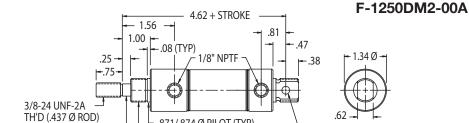
Optional Accessories:

· F-M117013 Mounting Bracket

Base Weight: .51 lbs.

Plus .07 lbs. per inch of stroke

BUMPER OPTION - ADD .250 TO OAL



.871/.874 Ø PILOT (TYP)

7/8-14 UNF-2A THREAD

BUMPER OPTION - ADD .250 TO OAL

.38 WRENCH FLATS

# **Double Acting**

Double Nose or Rear Pivot Mount Standard Stroke Lengths: 1/2", 1", 1-1/2", 2", 2-1/2", 3", 4", 5", 6", 7", 8", 9", 10", 11", 12"

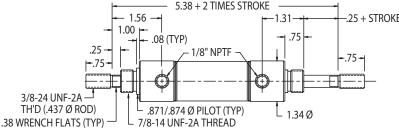
Maximum Stroke: 32" Optional Accessories:

• F-M117013 Mounting Bracket

Base Weight: .61 lbs.

Plus .07 lbs. per inch of stroke





BUMPER OPTION - ADD .250 TO OAL

# **Double Acting**

Double Rod

Standard Stroke Lengths:

1/2", 1", 1-1/2", 2", 2-1/2", 3", 4", 5", 6"

Maximum Stroke: 12" Optional Accessories:

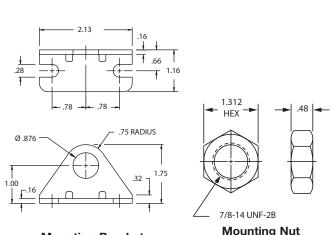
F-M117013 Mounting Bracket

Base Weight: .70 lbs.

Plus .14 lbs. per inch of stroke

# 1-1/4" Bore Cylinder Specifications – Options & Accessories

.315 I.D. BUSHING



- · Rod Wiper
- · Side Port DM1 (Add .25 to OAL)

• Ports Rotated – 90° on DM2 (both)

• Rod Extension DM1, DM2

DM1 & DM2 DM3

· Rod Thread Extension

**OPTION** 

- -10° to +165°F
- Piston Rod: Ground/Polished 303 Stainless Steel

• Viton® Seals – (for media or environment compatibility only)

- Mounting nuts are not included
- Bumpers are optional on all 1-1/4" bore cylinders
- Approximate Force Exerted: (1.2) x (Supply psi)
- Stroke tolerance ±.032

**Mounting Bracket** 

F-M117013

F-M190007

# F-Series Magnetic Interchange

# 1-1/2" Bore Cylinders

# **Double Acting**

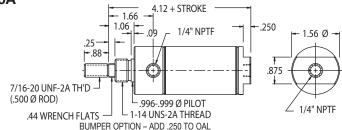
Front Nose Mount Standard Stroke Lengths:

1/2", 1", 1-1/2", 2", 2-1/2", 3", 4", 5", 6"

Maximum Stroke: 12"
Optional Accessories:
• F-M127005 Rod Clevis
Base Weight: .74 lbs.

Plus .10 lbs. per inch of stroke

# F-1500DM1-00A



FABCO-AIR

# **Double Acting**

Double Nose or Rear Pivot Mount Standard Stroke Lengths:

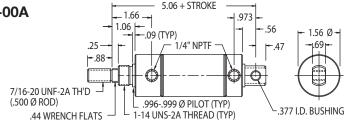
1/2", 1", 1-1/2", 2", 2-1/2", 3", 4",

5", 6", 7", 8", 9", 10", 11", 12" Maximum Stroke: 32" Optional Accessories:

• F-M127005 Rod Clevis Base Weight: .87 lbs.

Plus .10 lbs. per inch of stroke

### F-1500DM2-00A



BUMPER OPTION - ADD .250 TO OAL

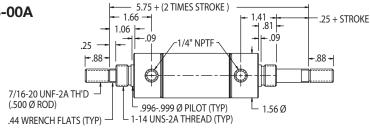
### **Double Acting Double Rod**

Standard Stroke Lengths: 1/2", 1", 1-1/2", 2", 2-1/2", 3", 4", 5", 6"

Maximum Stroke: 12"
Optional Accessories:
• F-M127005 Rod Clevis
Base Weight: .94 lbs.

Plus .20 lbs. per inch of stroke

### F-1500DM3-00A

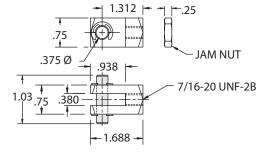


BUMPER OPTION - ADD .250 TO OAL

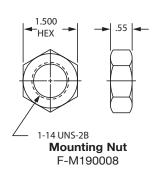
# 1-1/2" Bore Cylinder Specifications - Options & Accessories

- -10° to +165°F
- · Piston Rod: Ground/Polished 303 Stainless Steel
- · Mounting nuts are not included
- · Bumpers are optional on all 1-1/2" bore cylinders
- Approximate Force Exerted: (1.7) x (Supply psi)
- Stroke tolerance ±.032

- Ports Rotated 90° on DM2 (both)
- Viton® Seals (for media or environment compatibility only)
   DM1 & DM2
   DM3
- Rod Wiper –
- · Side Port DM1 (Add .25 to OAL)
- Rod Extension DM1, DM2
- · Rod Thread Extension

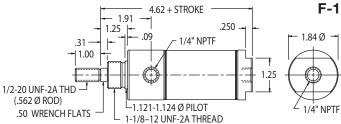


Rod Clevis F-M127005



9-20-18

# **F-Series Magnetic Interchange** 1-3/4" Bore Cylinders



BUMPER OPTION - ADD .250 TO OAL

### F-1750DM1-00A

# **Double Acting**

Front Nose Mount

Standard Stroke Lengths:

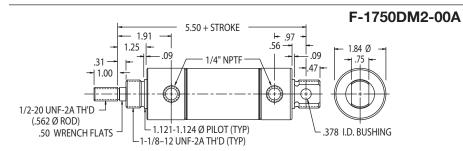
1/2", 1", 1-1/2", 2", 2-1/2", 3", 4", 5", 6"

Maximum Stroke: 12" Optional Accessories:

- F-M117012 Mounting Bracket
- F-M127006 Rod Clevis

Base Weight: 1.14 lbs.

Plus .13 lbs. per inch of stroke



BUMPER OPTION - ADD .250 TO OAL

# **Double Acting**

Double Nose or Rear Pivot Mount

Standard Stroke Lengths:

1/2", 1", 1-1/2", 2", 2-1/2", 3", 4",

5", 6", 7", 8", 9", 10", 11", 12" Maximum Stroke: 32"

Optional Accessories:

- · F-M117012 Mounting Bracket
- F-M127006 Rod Clevis

Base Weight: 1.30 lbs.

Plus .13 lbs. per inch of stroke

### F-1750DM3-00A

# **Double Acting**

Double Rod

Standard Stroke Lengths:

1/2", 1", 1-1/2", 2", 2-1/2", 3", 4", 5", 6"

Maximum Stroke: 12" Optional Accessories:

- F-M117012 Mounting Bracket
- F-M127006 Rod Clevis

Base Weight: 1.40 lbs.

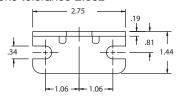
Plus .26 lbs. per inch of stroke

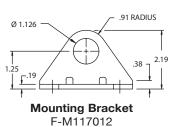
### 6.44 + ( 2 x STROKE) 1.91 1.59 .31 + STROKE 1.25 .94 1/4" NPTF .09 .31 1.00 1.00 | 1/2-20 UNF-2A THD (TYP) (.562 Ø ROD) └ 1.121-1.124 Ø PILOT (TYP) └1.84 Ø .50 WRENCH FLATS (TYP) 1-1/8-12 UNF-2A THREAD (TYP)

BUMPER OPTION - ADD .250 TO OAL

# 1-3/4" Bore Cylinder Specifications – Options & Accessories

- −10° to +165°F
- · Piston Rod: Ground/Polished 303 Stainless Steel
- Mounting nuts are not included
- Bumpers are optional on all 1-3/4" bore cylinders
- Approximate Force Exerted: (2.4) x (Supply psi)
- Stroke tolerance ±.032



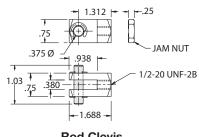


### **OPTION**

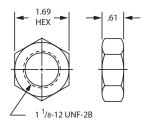
- Ports Rotated 90° on DM2 (both)
- Viton® Seals (for media or environment compatibility only) DM1 & DM2

DM3

- · Rod Wiper -
- · Side Port DM1 (Add .56 to OAL)
- · Rod Extension DM1, DM2
- · Rod Thread Extension



**Rod Clevis** F-M127006



**Mounting Nut** F-M190015

# F-Series Magnetic Interchange

# 2" Bore Cylinders

# **FABCO-AIR**

### **Double Acting**

Front Nose Mount Standard Stroke Lengths:

1/2", 1", 1-1/2", 2", 2-1/2", 3", 4", 5', 6"

Maximum Stroke: 12" Optional Accessories: • F-M127006 Rod Clevis Base Weight: 1.55 lbs.

Plus .15 lbs. per inch of stroke

F-2000DM1-00A

5.09 + STROKE

-2.03

-1.31

-1.4 NPTF

1/2-20 UNF-2A TH'D

(.625 Ø ROD)

.500 WRENCH FLATS

1/4-12 UNF-2A THREAD

BUMPER OPTION - ADD .250 TO OAL

### **Double Acting**

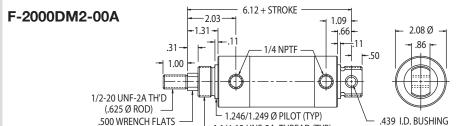
Double Nose or Rear Pivot Mount Standard Stroke Lengths:

**1/2", 1", 1-1/2" 2", 2-1/2",3", 4",** 5", 6", 7", 8", 9", 10", 11", 12"

Maximum Stroke: 32"
Optional Accessories:

• F-M127006 Rod Clevis Base Weight: 1.80 lbs.

Plus .15 lbs. per inch of stroke



BUMPER OPTION - ADD .250 TO OAL

1 1/4-12 UNF-2A THREAD (TYP)

# **Double Acting**

Double Rod

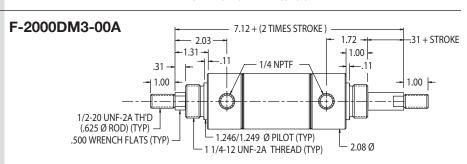
Standard Stroke Lengths:

1/2", 1", 1-1/2", 2", 2-1/2", 3", 4", 5", 6"

Maximum Stroke: 12"
Optional Accessories:
• F-M127006 Rod Clevis

Base Weight: 1.90 lbs.

Plus .30 lbs. per inch of stroke



BUMPER OPTION - ADD .250 TO OAL

# 2" Bore Cylinder Specifications – Options & Accessories

- -10° to +165°F
- · Piston Rod: Ground/Polished 303 Stainless Steel
- · Mounting nuts are not included
- Bumpers are optional on all 2" bore cylinders
- · Approximate Force Exerted: (3.1) x (Supply psi)
- Stroke tolerance ±.032

# 

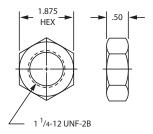
Rod Clevis F-M127006

### OPTION

- Ports Rotated 90° on DM2 (both)
- Viton® Seals (for media or environment compatibility only)
   DM1 & DM2

DM3

- · Rod Wiper -
- · Side Port DM1 (Add .56 to OAL)
- Rod Extension DM1, DM2
- Rod Thread Extension



Mounting Nut F-M190009

# F-Series Magnetic Interchange 2-1/2" Bore Cylinders

### 5.41 + STROKE 2.22 1.44 + 2.625 Ø -3/8" NPTF .31 .12 .38 1.25 5/8-18 UNF-2A TH'D (.750 Ø ROD) .62 WRENCH FLATS 1.371/1.374 Ø PILOT 3/8 NPTF 13/8-12 UNF-2A THREAD

BUMPER OPTION - ADD .250 TO OAL

### F-2500DM1-00A

# **Double Acting**

Front Nose Mount

Standard Stroke Lengths:

1/2", 1", 1-1/2", 2", 2-1/2", 3", 4",5",6"

Maximum Stroke: 12" Optional Accessories:

• F-M127007 Rod Clevis

Base Weight: 2.48 lbs.

Plus .20 lbs. per inch of stroke

### F-2500DM2-00A

### 6.78 + STROKE - 2.22 1.31 1.44 -2.625 Ø 7.75 .12 3/8" NPTF -.12 .38 -.63 1.25 5/8-18 UNF-2A TH'D (.750 Ø ROD) .62 WRENCH FLATS 1.371/1.374 Ø PILOT (TYP) 1 00 1 3/8-12 UNF-2A THREAD (TYP) .502 I.D. BUSHING

BUMPER OPTION - ADD .250 TO OAL

# **Double Acting**

Double Nose or Rear Pivot Mount Standard Stroke Lengths:

1/2", 1", 1-1/2", 2", 2-1/2", 3", 4",

5", 6", 7", 8", 9", 10", 11", 12"

Maximum Stroke: 32" Optional Accessories:

• F-M127007 Rod Clevis

Base Weight: 2.90 lbs.

Plus .20 lbs. per inch of stroke

# **Double Acting**

Double Rod

Standard Stroke Lengths:

1/2", 1", 1-1/2", 2", 2-1/2", 3", 4",5",6"

Maximum Stroke: 12" Optional Accessories:

• F-M127007 Rod Clevis Base Weight: 3.15 lbs.

Plus .40 lbs. per inch of stroke

### F-2500DM3-00A

### 7.75 + (2 x STROKE) 2.22 .38 + STROKE -1.06 -1.44 .12 3/8" NPTF .38 1.25 1.25 H 5/8-18 UNF-2A TH'D (.750 Ø ROD) TYP .62 WRENCH FLATS 1.371/1.374 Ø PILOT (TYP) 3/8-12 UNF-2A THREAD (TYP)

BUMPER OPTION - ADD .250 TO OAL

# 2-1/2" Bore Cylinder Specifications – Options & Accessories

- -10° to +165°F
- · Piston Rod: Ground/Polished 303 Stainless Steel
- Mounting nuts are not included
- Bumpers are optional on all 2-1/2" bore cylinders
- Approximate Force Exerted: (5.0) x (Supply psi)
- Stroke tolerance ±.032

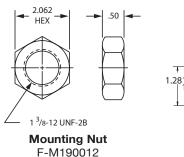
### OPTION

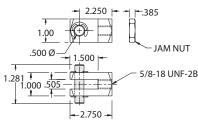
- Ports Rotated 90° on DM2 (both)
- Viton® Seals (for media or environment compatibility only)

DM<sub>2</sub>

DM3

- · Rod Wiper -
- · Side Port DM1. (Add .38 to OAL)
- Rod Extension DM1, DM2
- · Rod Thread Extension





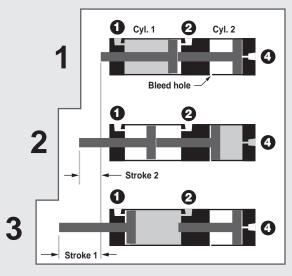
**Rod Clevis** F-M127007

# **FABCO-AIR**

# 3-Position (Tandem) Cylinders

Tandem cylinders are generally used when three distinct rod positions are required from a single cylinder body. Two cylinders are assembled tip-to-tail with a common center head. Using cylinders with two different lengths (the shorter located on the rear cylinder), enables the front rod to be extended from "home" to a positive mid-position or to full extension.

# How they work



Exposed rod is in retracted "home" position when port 1 is pressurized and ports 2 & 4 are open to atmosphere.

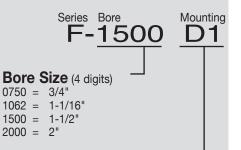
Rod is extended to mid position when port 4 is pressurized and ports 1 & 2 are open to atmosphere.

Rod is fully extended when port 2 is pressurized and ports 1 & 4 are open to atmosphere.

☐ Pressure applied to piston

☐ Open to Atmosphere

# **How to Order**

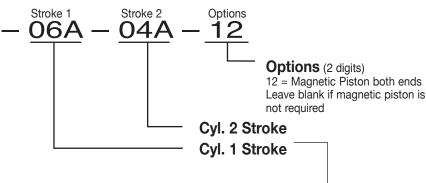


Mounting Style (2 digits)

D1 = Double Acting Nose Mount

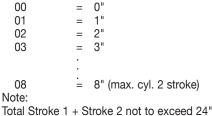
In the order example above, when port 4 is pressurized, the cylinder will stroke 4". When port 2 is pressurized, the cylinder will stroke an additional 2" for a total of 6".

For cylinder 2 strokes over 8" and/or combined strokes over 24", consult factory.



Stroke for	Statice
3/4" thru 1-1/2" bore	+.075 /040
2" bore	+.095 /060

# Full Inch Stroke (2 digits)



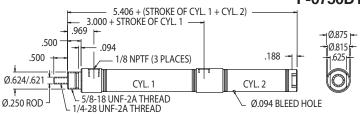
### **Fractional Inch Stroke**

(1 digit)  

$$A = 0$$
"  
 $I = 1/2$ "

# **F-Series 3-Position Cylinders**

# F-0750D1-00A-00A-00 3/4" Bore

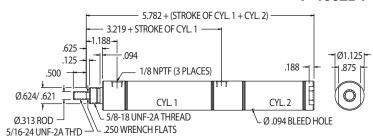


# Front Nose Mount

Available Stroke Lengths: Cyl. 2 - 1/2" increments to 8" Cyl. 1 - 1/2" increments Total stroke 1 + stroke 2 not to exceed 24"

Optional Accessories: •F-M117005 Mounting Bracket See details page 61

# F-1062D1-00A-00A-00 1-1/16" Bore

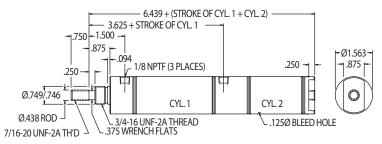


### Front Nose Mount

Available Stroke Lengths: Cyl. 2 - 1/2" increments to 8" Cyl. 1 - 1/2" increments Total stroke 1 + stroke 2 not to exceed 24"

Optional Accessories: •F-M117005 Mounting Bracket See details page 61

# F-1500D1-00A-00A-00 1-1/2" Bore



# Front Nose Mount

Available Stroke Lengths: Cyl. 2 - 1/2" increments to 8" Cyl. 1 - 1/2" increments Total stroke 1 + stroke 2 not to exceed 24"

Optional Accessories: •F-M117007 Mounting Bracket See details page 61

# F-2000D1-00A-00A-00 2" Bore

### 8.118 + (STROKE OF CYL, 1 + CYL, 2) 4.641 + STROKE OF CYL, 1 <del>-</del> 1.922 1.188 -02.078 -.313 1/4 NPTF (3 PLACES) 1.250 Ø1.375/1.372 CYL. 1 CYL. 2 Ø.625 ROD 1 1/4-12 UNF-2A THREAD Ø.125 BLEED HOLE 1/2-20 UNF-2A THR'D .500 WRENCH FLATS THRU BOTH SIDES

### Front Nose Mount

Available Stroke Lengths: Cyl. 2 - 1/2" increments to 8" Cyl. 1 - 1/2" increments Total stroke 1 + stroke 2 not to exceed 24"

Optional Accessories: •F-M117009 Mounting Bracket See details page 61

# **Hole Punch Cylinders**

Fabco-Air's rugged Hole Punch Cylinder enables trouble-free punching of millions of holes in plastic film; ideally suited for LLDPE (linear low density polyethylene). A major feature allows punch replacement without having to replace the cylinder. Available in eight different hole punch sizes from 1/8" to 3/4," razor sharp plastic punches are selfsharpening and significantly outlast conventional steel punches in most applications.

An air ejector, foam ejector, and auto ejector are offered as options. These ejectors discharge material slugs from the center of the punch and prevent debris build-up.

Punches may be used with any F-Series cylinder that has 1/4-28 UNF-2A male threads. For your convenience, Fabco-Air has configured three standard cylinders designed specifically for hole punch applications. A thread extension of 1/2" aids punch position adjustment. Elastomer bumpers are included to ensure quiet operation. The cylinders are rated for 250 psi. A mounting nut is included.

# FABCO-AIR



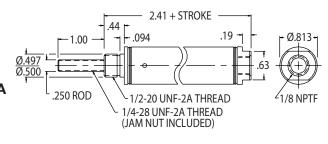
Stroke Tolerance ± .032

### 3/4" Bore Single Acting Spring Return FM-12263-001 1/2" Stroke

- Bumpers
- 1/2" Thread Extension
- Mounting Nut Included

### 3/4" Bore Single Acting Spring Return FM-12263-01A 1" Stroke

- Bumpers
- 1/2" Thread Extension
- Mounting Nut Included

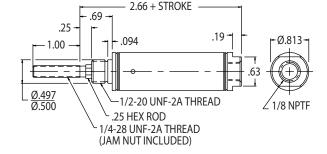


### 3/4" Bore Single Acting Spring Return FM-12264-001 1/2" Stroke – Non-Rotating Rod

- Bumpers
- 1/2" Thread Extension
- Mounting Nut Included

### 3/4" Bore Single Acting Spring Return FM-12264-01A 1" Stroke – Non-Rotating Rod

- Bumpers
- 1/2" Thread Extension
- · Mounting Nut Included

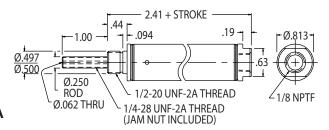


### 3/4" Bore Single Acting Spring Return FM-12265-001 1/2" Stroke – Hollow Rod for air ejector applications

- Bumpers
- 1/2" Thread Extension
- Mounting Nut Included

# 3/4" Bore Single Acting Spring Return FM-12265-01A 1" Stroke - Hollow Rod for air ejector applications

- Bumpers
- 1/2" Thread Extension
- Mounting Nut Included



1/4-28 UNF-2B

# **F-Series**

# **Replaceable Hole Punches**

# Punch for Hole Diameters 1/8"and 1/4" shown below with #F-AB-1A Adapter

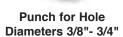
F-AB-1A

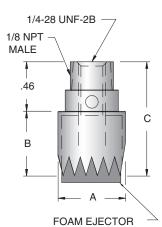
**ADAPTER** 

1.45

AUTO EJECTOR PIN (Inertia driven pin)







(Can be removed for air ejector use)

# **Benefits**

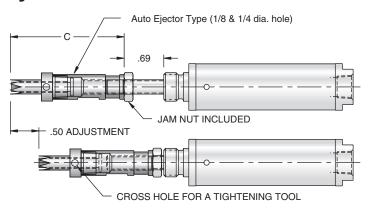
- Punches are replaceable without replacing cylinder.
- Punches are self sharpening, light weight plastic.
   Made from specially formulated material, these punches regularly outlast steel punches in most applications.
- Auto-Ejector is standard on 1/8" and 1/4" diameters.
- Foam ejector is standard on 3/8" to 3/4" diameters.
- Punch locations are adjustable along cylinder rod.
- · Excellent for use in:
  - Linear Low Density Polyethylene Film (LLDPE)
  - Polyethylene film up to 3 mil thickness
  - Polypropylene film up to 1 mil thickness

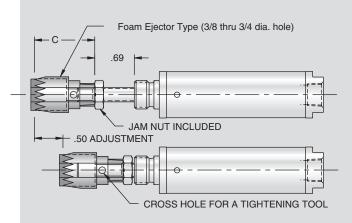
Part #	Hole Dia.	A	В	С	D	Ejector Type	Adapter Required	†Package Price
F-PCN-18	1/8"	.125	.54	1.99	.44	Auto Ejector Pin	F-AB-1A (\$27.11 ea.)	\$60.26
F-PCN-14	1/4"	.250	.54	1.99	.44	Auto Ejector Pin	F-AB-1A (\$27.11 ea.)	58.24
F-PCN-38	3/8"	.375	.54	1.00	NA	Foam Ejector	None	99.03
F-PCN-716	7/16"	.437	.54	1.00	NA	Foam Ejector	None	58.24
F-PCN-12	1/2"	.500	.54	1.00	NA	Foam Ejector	None	58.24
F-PCN-916	9/16"	.562	.60	1.06	NA	Foam Ejector	None	66.80
F-PCN-58	5/8"	.625	.60	1.06	NA	Foam Ejector	None	66.80
F-PCN-34	3/4"	.750	.60	1.06	NA	Foam Ejector	None	84.08

### Note:

- 1. Punch standard package quantity is 5 pieces.
- 2. Adapters are available individually, and are not supplied with the punch.
- 3. For air ejection applications, use hollow rod cylinders type FM12265.
- 4. Jam nuts are included with all "Hole Punch" cylinders.

# **Cylinder and Punch Assemblies**





# **Position Feedback Cylinders**

# **General Technical Data**

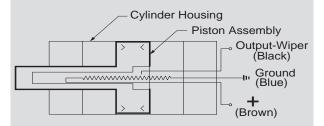
The **PFA Series** is an economical pneumatic linear actuator that contains an internal Linear Resistive Transducer (LRT). It is ideal for applications where traditional magnetic position sensing is not acceptable. Additionally, the **PFA Series** is conducive where variations in cylinder stroke and speed are required or where an application calls for continuous position monitoring.

- Operating pressure: 150 psi max.
- Recommended Media: Filtered, clean, dry "non-condensing" compressed air.
   Do not apply any fluids that may be electrically conductive. Water-based fluids should not be used.

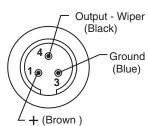
# **Electrical Specifications**

Electrical Resistance	1000 ohms (± 20%) per inch of stroke
Resolution	Infinite (limited by interfacing electronics)
Temperature Range	0° F to 160° F
Life Rating	500 million inches of travel on transducer
Linearity	±1% of stroke (or better)
Interface	6" cable with M8x1 Quick Connect
Signal Input	Typically 10 VDC
Maximum Speed	50 in/sec
Maximum Standard Stroke	18 inches (longer strokes available upon request)
Maximum Current	1 microamp required from the transducer

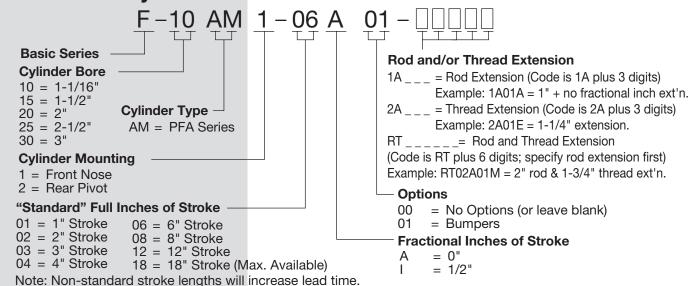
# **LRT Circuit Diagram**



# **Connector Pin Assignments**



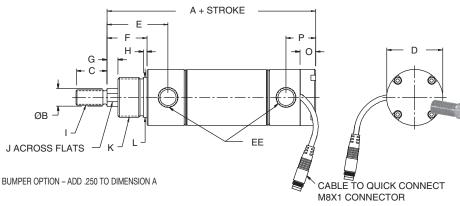
# **How to Order Cylinder**



Note that the **PFA Series** can integrate with some Fabco-Air slide products. Contact your local distributor or Fabco-Air engineering for details.

# PFA Series

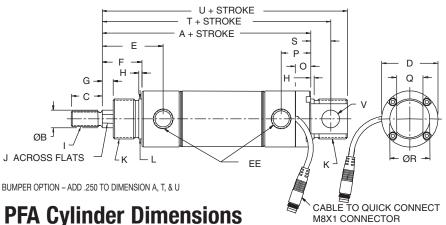
# **Position Feedback Cylinders**



Front Nose Mount - 150 psi Max. Cylinder Type AM1 Rod wiper is standard. Mounting nut is not included.



See page 61 for accessory details.



Rear Pivot Mount - 150 psi Max. Cylinder Type AM2
Rod wiper is standard.
Mounting nut is not included.
Pivot bushing NOT available.

### Note:

Remove pivot mount attachment and rotate 90° to align pivot eye to ports.

See page 61 for accessory details.

<u>.</u>					
	1-1/16" Bore Bore Code 10	1-1/2" Bore Bore Code 15	2" Bore Bore Code 20	2-1/2" Bore Bore Code 25	3" Bore Bore Code 30
Α	4.59	4.88	5.46	6.41	6.78
В	0.375	0.500	0.625	0.750	0.750
С	0.63	0.88	1.00	1.25	1.25
D	1.312	1.58	2.08	2.63	3.16
E	1.75	1.72	1.92	2.25	2.16
F	1.06	1.13	1.188	1.50	1.438
G	0.31	0.31	0.38	0.44	0.44
Н	0.09	0.09	0.13	0.13	0.19
1	5/16-24 UNF	7/16-20 UNF	1/2-20 UNF	5/8-18 UNF	5/8-18 UNF
J	0.31	0.44	0.50	0.63	0.63
K	7/8-14 UNF	1 1/8-12 UNF	1 1/4-12 UNF	1 3/8-12 UNF	1 1/2-12 UNF
L	0.875	1.125	1.375	1.500	1.625
0	0.44	0.41	0.50	0.56	0.63
Р	0.84	0.83	0.93	1.13	1.47
Q	0.38	0.63	0.75	0.88	0.88
R	0.875	1.125	1.375	1.500	1.625
S	0.47	0.56	0.56	0.75	0.81
T	5.06	5.44	6.02	7.16	7.59
U	5.34	5.91	6.46	7.78	8.22
V	0.250	0.375	0.375	0.500	0.500
EE	1/8 NPTF	1/4 NPTF	1/4 NPTF	3/8 NPTF	3/8 NPTF

# **Port Mounted Flow Controls**

# **FABCO-AIR**

**Swivel, Brass Body Flow Controls** 

• Full 360° Swivel • Compact Size • Pre-applied thread sealant

### **SPECIFICATIONS**

· Male sizes:

#10-32, 1/8 NPT, 1/4 NPT

 Female NPT or instant tube connections: 10-32, 1/8 NPT, 1/4 NPT, 5/32" T, 1/4" T, 3/8" T

- · Choice of controlled flow direction
  - · Valve mount Meter in
  - Cylinder mount Meter out
- Operating pressure to 150 PSI (10 bar)
- Operating temperature: -25° to 250°F

# Easy Disassembly for Maintenance



PC1-K PC2-A PC4-L

FLOW CHARACTERISTICS OF FABCO-AIR VALVES

See dimensions and flow information on next page.

# **Swivel, Molded Body Flow Controls**

• Full 360° Swivel • Compact Size • Pre-applied thread sealant

### **SPECIFICATIONS**

· Male sizes:

#10-32, 1/8 NPT, 1/4 NPT, 3/8 NPT

- Female instant tube connections:
   5/32" T, 1/4" T, 3/8" T
- Operating pressure to 150 PSI (10 bar)
- Operating temperature:

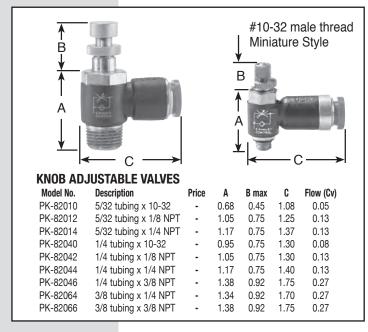
0 to 160°F (-18°C to 70°C)

- High flow rates (see chart at right)
- · Use with air or other inert gas only
- Not recommended for use with liquids
- · Meter out only

# FLOW AT 70 PSI FABCO-AIR ADVANTAGES 1/8NPT & 1/4NPT Super Fine control at low flow Fine control at high flow Highest Maximum Flow rate Widest control range All turns are fully active

NUMBER OF TURNS

# How to Order Model Numbers & Dimensions

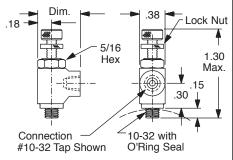


10

# **Port Mounted Flow Controls**

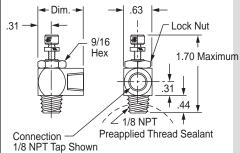
# Size 1 10-32 Male Thread

### **Knob Adjustment**



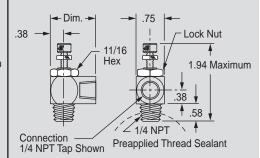
# Size 2 1/8 NPT Male Thread

### **Knob Adjustment**

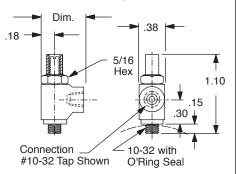


# Size 4 1/4 NPT Male Thread

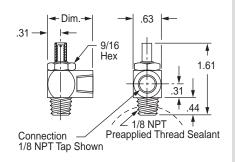
### **Knob Adjustment**



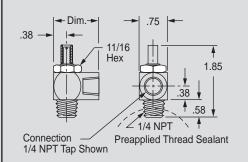
### **Screwdriver Adjustment**



### **Screwdriver Adjustment**



# **Screwdriver Adjustment**



# Flow Characteristics Typical Free Flow Maximum

Supply Pressure 60 psi . . . . . 1.1 SCFM 100 psi . . . . . 1.8 SCFM

# Flow Characteristics

Typical Free Flow Maximum

Supply Pressure	Flow Rate			
60 psi	10.4 SCFM			
100 psi	16.0 SCFM			

### Flow Characteristics

Typical Free Flow Maximum

Supply Pressure	Flow Rate
60 psi	15.9 SCFM
100 psi	24.8 SCFM

			Mod	Model Number / Price					
Male Thread	Adjustment	Connection	Valve Mount Meter In	Price	Cylinder Mount Meter Out	Price	Dim.		
	Knob	10-32 Tap	PV1-A	-	PC1-A	-	.63		
Size #1		5/32" Tube	PV1-C	-	PC1-C	-	1.16		
#10-32	Screwdriver	10-32 Tap	PV1-K	-	PC1-K	-	.63		
		5/32" Tube	PV1-M	-	PC1-M	-	1.16		
Size #2	Knob	1/8 NPT Tap	PV2-A	-	PC2-A	-	1.00		
1/8 NPT		5/32" Tube	PV2-C	-	PC2-C	-	1.65		
		1/4" Tube	PV2-D	-	PC2-D	-	1.63		
	Screwdriver	1/8 NPT Tap	PV2-K	-	PC2-K	-	1.00		
		5/32" Tube	PV2-M	-	PC2-M	-	1.65		
		1/4" Tube	PV2-N	-	PC2-N	-	1.63		
Size #4	Knob	1/4 NPT Tap	PV4-A	-	PC4-A	-	1.25		
1/4 NPT		1/4" Tube	PV4-B	-	PC4-B	-	1.75		
		3/8" Tube	PV4-C	-	PC4-C	-	2.00		
	Screwdriver	1/4 NPT Tap	PV4-K	-	PC4-K	-	1.25		
		1/4" Tube	PV4-L	-	PC4-L	-	1.75		
		3/8" Tube	PV4-M	-	PC4-M	-	2.00		

# **Magnetic Position Sensors**

Temperature range:-4° to +176°F (-20° to +80C)

Magnetically operated reed switches and electronic sensors can be mounted anywhere along the length and circumferance of the cylinder. A magnetic piston is required and is standard on Magnetic Interchange cylinders. Specify Magnetic Piston Option "-03" for other F-Series models or "-12" for 3-position models

	Dovetail Style Sensors	Prewired 9 ft. Leadwire	Quick Disconnect*	
Sensor Type	Electrical Characteristics	Part No. Price	Part No. Price	
Reed (No LED)	0-120 VDC/VAC, 0.5 Amp Max current, 5 Watt Max, 0 Voltage Drop	949-000-001	949-000-301	
Reed (LED)	5-120 VDC/VAC, 0.03 Amp Max current, 4 Watt Max, 2.0 Voltage Drop	949-000-002	949-000-302	
Electronic (LED)	Sourcing PNP 5-28 VDC, 0.20 Amp Max current, 1.0 Voltage Drop	949-000-031	949-000-331	
Electronic (LED)	Sinking NPN 5-28 VDC, 0.20 Amp Max current, 1.0 Voltage Drop	949-000-032	949-000-332	

\*Note: Quick disconnect styles are supplied with 6 inch pigtail with male connector. Order female cordsets separately from chart below.

· Encased in a plastic housing, dovetail style sensors are corrosion resistant. 60° wire outlet allows close mounting.

· Two methods of mounting are available: one is fastened to the

cylinder barrel with a band clamp (not included with sensor - must be ordered separately); the second is an adhesive-backed mounting rail with twin dovetail slots.

60

Set



F-Series cylinder with rail mounted dovetail sensors shown on one of Fabco-Air's linear slide products.

# **Band Clamp Adapter** for Dovetail Sensors

(Must be ordered separately) Part No. 900-300-000

### **Mounting Options**

Dovetail Rail as shown above (must be ordered separately). Order by Part No. "ER - length" where the length is known, or by "ER - cylinder model no." Example: "ER-F-1062D02-04A-03" Model no. of cylinder allows factory to determine the length needed. (Estimated length for pricing purposes is "stroke + 1")

Price: \$3.10 + \$1.10 per inch length Supplied with double sided tape affixed. Application recommendations: a) Clean cylinder body O.D. with acetone. Remove all oil from surface.

- b) Do not apply the rail over the crimped body edge.
- c) Double check positioning of the rail.
- d) High performance double sided tape offers convenient "peel and stick" but is very aggressive, giving you only one chance. Be careful!
- e) Remove protective film from tape and place rail in desired position.
- f) Firmly press the rail to cylinder body.

Alternatively, the extruded aluminum rail can be fastened using Loctite® U-05FL urethane adhesive or similar. Follow product manufacturer's recommendations for application.

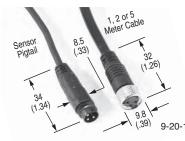
	Clamp on Style Sensors	Prewired 9 ft. Leadwire	Quick Disconnect*	
Sensor Type	Electrical Characteristics	Part No. Price	Part No. Price	
Reed (LED)	5-120 VAC/VDC, 0.5 AMP Max, 10 Watt Max, SPST N.O. 3.5 voltage drop	9-2A197-1003	9-2A197-1303	
Electronic (LED)	Sourcing, PNP, 6-24 VDC, 0.5 Amp Max, 1.0 voltage drop	9-2A197-1031	9-2A197-1331	
Electronic (LED)	Sinking, NPN, 6-24 VDC, 0.5 Amp Max, 1.0 voltage drop	9-2A197-1032	9-2A197-1332	



Prewired style sensors are supplied with a 9 foot leadwire.

> \*Quick disconnect style sensors are supplied with male connector as shown in this photo. Order female cordsets separately from the chart below.

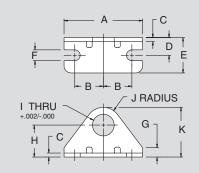
Female Cordsets	Female Cordsets for Quick Disconnect Sensors Cordset Length Part No. Price								
Cordset Length	Part No.	Price							
1 Meter	CFC-1M	-							
2 Meters	CFC-2M	-							
5 Meters	CFC-5M	-							



# F-Series Mounting Accessories

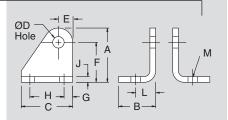
# **Nose Mounting Brackets**

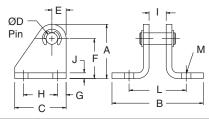
Α	В	С	D	E	F	G	Н	l I	J	K	Part #	Price
1.00	.38	.063	.25	.38	.14	.13	.438	.251	.31	.75	F-M117001	-
1.00	.38	.063	.25	.38	.14	.13	.438	.376	.31	.75	F-M117002	-
1.38	.50	.094	.38	.69	.20	.13	.563	.438	.38	.83	F-M117003	-
1.38	.50	.063	.31	.63	.20	.13	.563	.376	.31	.88	F-M117004	-
1.88	.75	.125	.56	1.00	.26	.25	.813	.626	.56	1.38	F-M117005	-
1.63	.63	.094	.44	.75	.20	.19	.688	.501	.41	1.09	F-M117006	-
2.50	.94	.125	.75	1.50	.28	.63	1.000	.751	.75	1.75	F-M117007	-
3.00	1.13	.188	.88	1.50	.34	.75	1.250	1.032	.91	2.13	F-M117008	-
3.13	1.13	.250	1.00	1.63	.34	.63	1.500	1.376	1.00	2.50	F-M117009	-
3.75	1.44	.250	1.00	1.63	.34	.75	1.750	1.501	1.25	3.00	F-M117010	-
4.38	1.75	.250	1.00	1.63	.34	.89	1.890	1.626	1.25	3.14	F-M117011	-
2.75	1.06	.188	.81	1.44	.34	.38	1.250	1.126	.91	2.19	F-M117012	-
2.13	.78	.157	.66	1.16	.28	.32	1.000	.876	.75	1.75	F-M117013	-



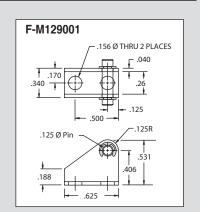
# **Pivot Mounting Brackets**

			_									
Α	В	С	D	E	F	G	Н	J	L	M	Part #	Price
.77	.50	.75	.157	.20	.56	.13	.50	.063	.28	.20	F-M029002	-
1.19	.81	1.13	.250	.31	.88	.19	.75	.125	.44	.26	F-M029003	-
1.75	1.00	1.50	.375	.38	1.38	.25	1.00	.125	.63	.26	F-M029004	-
1.75	1.13	1.50	.500	.38	1.38	.25	1.00	.250	.69	.26	F-M029006	-



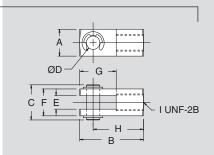


Α	В	С	D	Ε	F	G	Н	ı	J	L	М	Part #	Price
.77	1.34	.75	.157	.20	.56	.13	.50	.34	.063	.90	.20	F-M129002	-
1.19	2.00	1.13	.250	.31	.88	.19	.75	.38	.125	1.25	.26	F-M129003	-
1.75	2.88	1.50	.375	.38	1.38	.25	1.00	.63	.250	2.00	.26	F-M129005	-
1.19	2.12	1.13	.250	.31	.88	.19	.75	.50	.125	1.38	.26	F-M229003	-
1.75	3.00	1.50	.375	.38	1.38	.25	1.00	.75	.250	2.13	.26	F-M229005	-
2.25	3.88	1.75	.500	.50	1.75	.25	1.25	.88	.250	2.63	.26	F-M229006	-



# **Rod Clevises**

Α	В	С	D	Е	F	G	Н	I	Part #	Price
.31	.56	.53	.125	.13	.31	.38	.44	#5-40	F-M127001	-
.38	.94	.56	.188	.19	.38	.56	.75	#10-32	F-M127002	-
.50	1.19	.68	.250	.25	.50	.68	.94	1/4-28	F-M127003	-
.50	1.19	.68	.250	.25	.50	.68	.94	5/16-24	F-M127004	-
.75	1.69	1.03	.375	.38	.75	.94	1.31	7/16-20	F-M127005	-
.75	1.69	1.03	.375	.38	.75	.94	1.31	1/2-20	F-M127006	-
1.00	2.75	1.28	.500	.50	1.00	1.50	2.25	5/8-18	F-M127007	-

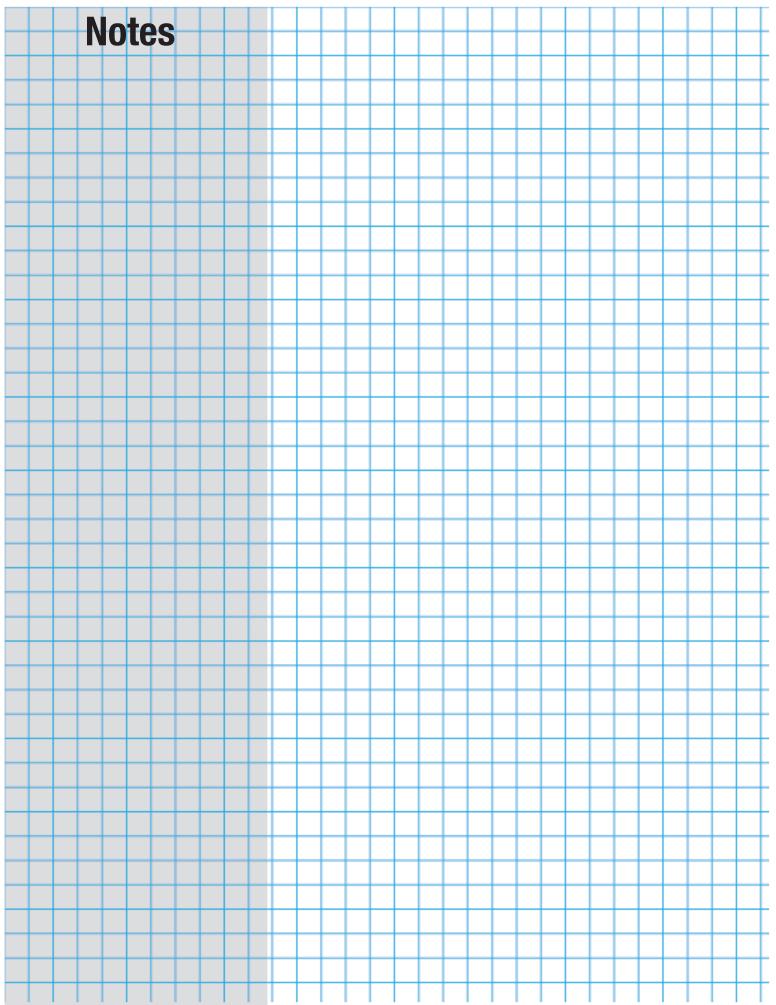


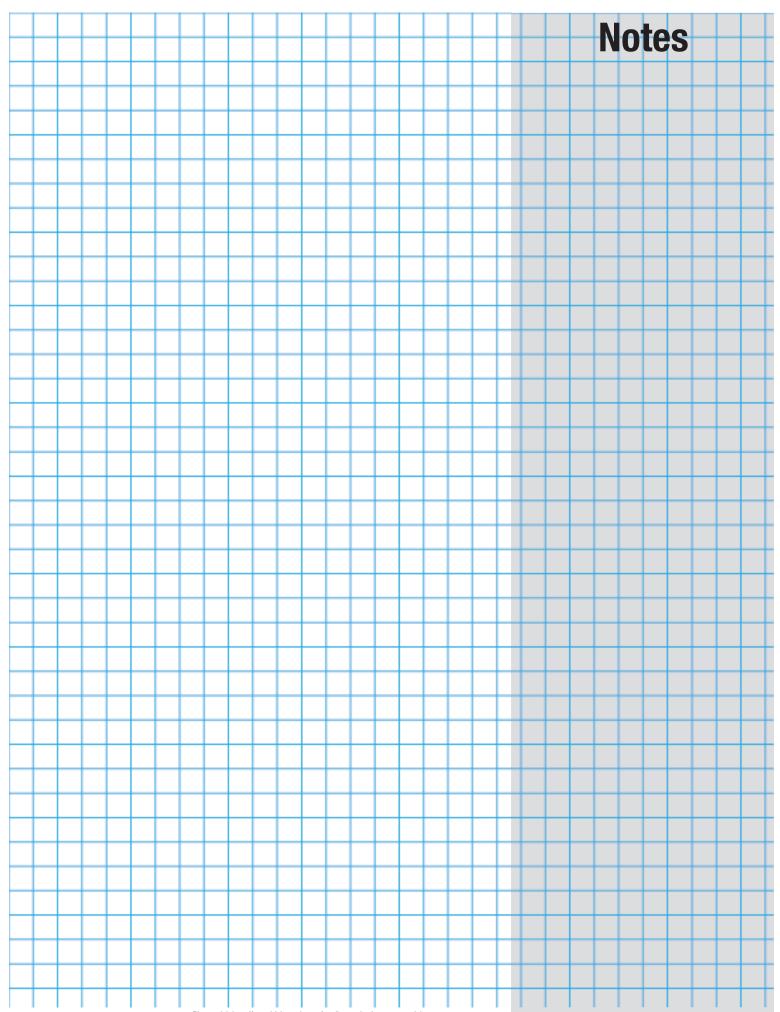
**Mounting Nuts & Rod Thread Nuts** 

	- 3			
Part #	Α	В	С	Price
F-M18-004	.500	5/16-24	.19	-
F-M190001	.438	1/4-28	.16	-
F-M190002	.562	3/8-24	.22	-
F-M190003	.687	7/16-20	.25	-
F-M190004	.750	1/2-20	.31	-
F-M190005	.938	5/8-18	.38	-
F-M190006	1.125	3/4-16	.42	-
F-M190007	1.312	7/8-14	.48	-

Part #	Α	В	С	Price
F-M190008	1.500	1-14	.55	-
F-M190009	1.875	1 1/4-12	.50	-
F-M190012	2.062	1 3/8-12	.50	-
F-M190013	2.250	1 1/2-12	.50	-
F-M190015	1.688	1 1/8-12	.61	-
F-N90-1096	.938	5/8-18	.38	-
F-M19S006	1.500	1-14	.55	-







# FABCO-AIR **Product Catalog Library**

oem NFPA Air Cylinders Catalog #FCQN-OEM







Cylinders, Valves and Accessories Catalog #CV9

**FABCO-AIR** Pancake 'Il Air Cylinders



Pancake<sup>®</sup> II Air Cylinders Catalog #Pan2-2

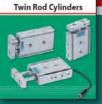


**FABCO-AIR** 

Square Pancake<sup>®</sup> II Air Cylinders Catalog #SqPan2



ISO 6431 Cylinders Catalog #FAQ2R-09



**FABCO-AIR** 

Twin Rod, Non-Rotating Air Cylinders - Catalogs #FDF-09 & #FDXS-09

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**FABCO-AIR** 

High Closing Force Angular Grippers Catalog #FKHC-10

**FABCO-AIR** 



Multi-Power® Air Presses Catalog #FP16





Swing Clamps Catalog #SC-DB04



Modular Air Prep System FRLs Catalog #FRL-06

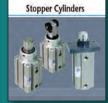




Compact Finger Slides Catalog #FDH-10



ISO 6432 Cylinders Catalog #FAE-09



**FABCO-AIR** 

Stopper Cylinders Catalog #ST-SC

**FABCO-AIR NAMUR Solenoid Valves** 



NAMUR Solenoid Valves Catalog #FVEN-10

**FABCO-AIR** Global Series™ Cylinders



Global Series™ Metric Air Cylinders Catalog #GC-15

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Air Pilot and Solenoid Valves Catalog #FVA.E-09



Air Table Slides Catalog #FGXS-10



Wide & Narrow Parallel Grippers - Catalogs #FKHZ-10 & #FKHQ-10



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Toggle Type Angular Grippers Catalog #FKHT-10

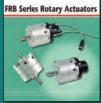
FABCO-AIR **Rotary Actuators** 



**Pneumatic Rotary** 

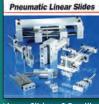


Air Cylinders Catalog #FGM-10



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Pneumatic Rotary Actuators Catalog #FRB-14

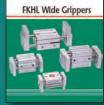


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Linear Slides - 6 Families Catalog #LS-03



Pneumatic & Hydraulic Swing Clamps Catalog #FML.H



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Wide Opening Parallel Grippers Catalog #FKHL-10

Actuators Catalog #FRA.C-09



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Original Pancake® Air Cylinders Catalog #CV9

**FABCO-AIR** Pneumatic Assembly Tool



Crimping Tools
Catalog #FCT-JY07



Magnetically Coupled Rodless Air Cylinders Catalog #FGYBR-11





Magnetically Coupled Rodless Slides Catalog #FGYS-11

**FABCO-AIR Angular Motion Grippers** 



Angular Grippers Catalog #FKA-09

**FABCO-AIR** Parallel & Angular Grippers



3 Series of Angular & Parallel Motion Grippers Catalog #GR8