

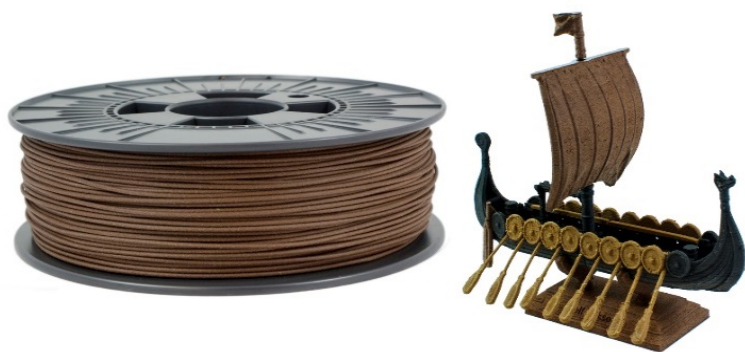


# Product datasheet

## Wood

ENGLISH

WOOD is a modified PLA based type of filament, that smells and feels like wood. The filament is a bit brittle, but tough enough to be supplied in reels of 300 gram to 1kg. It prints easy, but we advise a slightly bigger nozzle to avoid blocking. Due to a low shrinkage factor WOOD will not deform after cooling. Poly Lactic Acid is a biodegradable plastic made from renewable natural resources and one of the most popular materials for 3D printing.



Dimensions		
Size	Ø tolerance	Roundness
1,75mm	± 0,05mm	≥ 95%
2,85mm	± 0,10mm	≥ 95%
Physical properties		
Description	Testmethod	Typical value
Specific gravity	ASTM D1505	1,20 g/cc
MFI	-	4.5 g/10 min
Tensile strength	ASTM D882	70 MPa (MD) 100 MPa (TD)
Elongation at break	ASTM D882	170% (MD) 110% (TD)
Tensile modulus	ASTM D882	1900 MPa (MD) 2300 MPa (TD)
Impact Strength		7.0 KJ/m <sup>2</sup>
Thermal properties		
Description	Testmethod	Typical value
printing temp.	-	205-235°C
melting temp.	-	150°C ± 10°C
Melting point.	ASTM D3418	140-150°C
vicat softening temp.	ISO 306	± 45°C

### Features:

- Feels and smells like WOOD
- Easy to print at low temperature
- Very low w
- Biodegradable
- Preferably printed with > 0,4mm nozzle

### Colours:

WOOD is available from stock in dark brown tropical wood colour .

### Additional info:

Due to its low tendency to warp WOOD can also be printed without a heated bed. If you have a heated bed the recommended temperature is ± 35-60°C. **We advise a nozzle > 0,4mm** WOOD can be used on all common desktop FDM or FFF technology 3D printers.