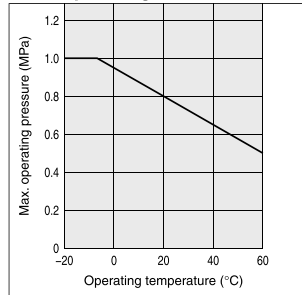


# Polyurethane Tubing TU/TIUB Series

RoHS

For general pneumatic tubing  
Flexible  
Polyurethane tubing  
Additional 21 new colors.

### Max. Operating Pressure

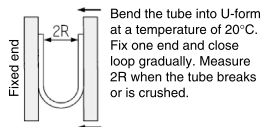


### ⚠ Precautions

Be sure to read this before handling the products.  
Refer to back page 50 for Safety Instructions and pages 13 to 17 for Fittings and Tubing Precautions.

### ⚠ Caution

- Applicable for general industrial water. Please consult with SMC if using for the other kind of fluid. Also, the surge voltage pressure must be under the maximum operating pressure. If the surge pressure exceeds the maximum operating pressure, it will result in damage to fittings and tubes.
- Abnormal temperature rise caused by adiabatic compression may result in the tube bursting.
- The value of the minimum bending radius is measured at the temperature of 20°C as shown in the figure below.



### Model/Specifications

● — 20 m roll □ — 100 m roll (TU1610 is reel.) ◇ — 100 m roll, 200 m roll  
△ — Option ■ — Manufactured upon receipt of order (Please consult with SMC.)

Model	Tubing size											
	Metric size (TU series)						Inch size (TIUB series)					
Tubing O.D. (mm)	TU0212	TU0425	TU0604	TU0805	TU1065	TU1208	TU1610	TIUB01	TIUB05	TIUB07	TIUB11	TIUB13
Tubing I.D. (mm)	1.2	2.5	4	5	6.5	8	10	2	3.18	4.23	6.35	8.46
Black (B)	●	●	●	●	●	●	●	●	●	●	●	●
White (W)	●	●	●	●	●	●	●	●	△	△	△	△
Red (R)	●	●	●	●	●	●	●	●	△	△	△	△
Blue (BU)	●	●	●	●	●	●	●	●	●	●	●	●
Yellow (Y)	●	●	●	●	●	●	●	●	△	△	△	△
Green (G)	●	●	●	●	●	●	●	●	△	△	△	△
Clear (C)	●	●	●	●	●	●	●	●	△	△	△	△
Orange (YR)	●	●	●	●	●	●	●	●	△	△	△	△
Solid blue (BU1)	■	■	■	■	■	■	■	■	■	■	■	■
Clear blue (BU2)	■	■	■	■	■	■	■	■	■	■	■	■
Medium blue (BU3)	■	■	■	■	■	■	■	■	■	■	■	■
Brown (BR1)	■	■	■	■	■	■	■	■	■	■	■	■
Solid green (G1)	■	■	■	■	■	■	■	■	■	■	■	■
Clear green (G2)	■	■	■	■	■	■	■	■	■	■	■	■
Neon green (G3)	■	■	■	■	■	■	■	■	■	■	■	■
Dark green (G4)	■	■	■	■	■	■	■	■	■	■	■	■
Gray (GR1)	■	■	■	■	■	■	■	■	■	■	■	■
Light gray (GR2)	■	■	■	■	■	■	■	■	■	■	■	■
Neon pink (P1)	■	■	■	■	■	■	■	■	■	■	■	■
Solid purple (PU1)	■	■	■	■	■	■	■	■	■	■	■	■
Clear purple (PU2)	■	■	■	■	■	■	■	■	■	■	■	■
Solid red (R1)	■	■	■	■	■	■	■	■	■	■	■	■
Clear red (R2)	■	■	■	■	■	■	■	■	■	■	■	■
Silver (S1)	■	■	■	■	■	■	■	■	■	■	■	■
Solid yellow (Y1)	■	■	■	■	■	■	■	■	■	■	■	■
Clear yellow (Y2)	■	■	■	■	■	■	■	■	■	■	■	■
Neon yellow (Y3)	■	■	■	■	■	■	■	■	■	■	■	■
Clear orange (YR1)	■	■	■	■	■	■	■	■	■	■	■	■
Neon orange (YR2)	■	■	■	■	■	■	■	■	■	■	■	■

Fluid	Air/Water											
Max. operating pressure (MPa)	20°C	0.8										
	40°C	0.65										
	60°C	0.5										
Applicable fittings	One-touch fittings, Insert fittings, Self-align fittings, Miniature fittings											
Min. bending radius (mm)	4	10	15	20	27	35	45	10	15	23	27	35
Operating temperature	-20 to +60°C (Water: 0 to 40°C) (No freezing)											
Material	Polyurethane											



KQ2

KQB2

KS

KX

KM

KF

M

H/DL

L/LL

KC

KK

KK130

DM

KDM

KB

KR

KA

KQ2

KG

KFG2

MS

KKA

KP

LQ

MQR

T

IDK

# TU/TIUB Series

## How to Order

**TU0425 BU - 20**

Tubing model

Length per roll

Symbol	Length
20	20 m roll
100	100 m roll

Color

Symbol	Color	Symbol	Color
B	Black (Opaque)	GR1	Gray (Opaque)
W	White (Opaque)	GR2	Light gray (Opaque)
R	Red (Translucent)	P1	Neon pink (Opaque)
BU	Blue (Translucent)	PU1	Solid purple (Opaque)
Y	Yellow (Opaque)	PU2	Clear purple (Translucent)
G	Green (Opaque)	R1	Solid red (Opaque)
C	Clear (Material color)	R2	Clear red (Translucent)
YR	Orange (Opaque)	S1	Silver (Opaque)
BU1	Solid blue (Opaque)	Y1	Solid yellow (Opaque)
BU2	Clear blue (Translucent)	Y2	Clear yellow (Translucent)
BU3	Medium blue (Opaque)	Y3	Neon yellow (Opaque)
BR1	Brown (Opaque)	YR1	Clear orange (Translucent)
G1	Solid green (Opaque)	YR2	Neon orange (Opaque)
G2	Clear green (Translucent)		
G3	Neon green (Opaque)		
G4	Dark green (Opaque)		

## Made to Order

(Please contact SMC for specifications in detail, dimensions, delivery and specifications other than those mentioned above.)

<b>100 m reel</b>	Metric size and Inch size: Suffix "-X3" to the end of part number. Ex.) TU0425R-100-X3
<b>Longer length reel</b>	Metric size: Suffix "-X3" to the end of part number. Ex.) TU0425G-500-X3
<b>20 m roll</b>	Inch size: Suffix "-X4" to the end of part number. Ex.) TIUB07W-20-X4
<b>Compatible with the Food Sanitation Law</b>	Metric size: Suffix "-X217" to the end of part number. Ex.) TU0425BU-20-X217
<b>FDA (Food and Drug Administration)</b>	Metric size: Suffix "-X214" to the end of part number. Ex.) TU0425BU-20-X214

## Made to Order Availability

Part no.	Length	Model										Color
		TU0425	TU0604	TU0805	TU1065	TU1208	TIUB01	TIUB05	TIUB07	TIUB11	TIUB13	
X3	100 m reel	○	○	○	○	○	○	○	○	○	○	Black, White, Red, Blue, Yellow, Green, Clear, Orange
	200 m reel			○								
	400 m reel		○									
	500 m reel	○										
X4	20 m roll							○	○	○	○	Red, White, Yellow, Green, Clear, Orange
	20 m roll	○	○	○	○	○						
X217 <sup>†</sup>	20 m roll											Black, White, Blue, Clear
X214 <sup>†</sup>	20 m roll	○	○	○	○	○						Black, White, Red, Blue, Yellow, Green, Clear, Orange

\* Note that the model number is not printed on the tube body.

<b>Multi-core, Multi-color Specification Flat Tubing</b>	Refer to page 467 for details.
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