

Electrical Sector Solutions

# Volume 7: Logic Control, Operator Interface and Connectivity Solutions

**EATON**

*Powering Business Worldwide*

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## Dimensions, Weights and Ratings

Dimensions, weights and ratings given in this catalog **are approximate and should not be used for construction purposes**. Drawings containing exact dimensions are available upon request. All listed product specifications and ratings are subject to change without notice. Photographs are representative of production units.

## Terms and Conditions

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## Technical and Descriptive Publications

This catalog contains brief technical data for proper selection of products. Further information is available in the form of technical information publications and illustrated brochures. If additional product information is required, contact your local Eaton Products Distributor, call **1-800-525-2000** or visit our website at **www.eaton.com**.

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These catalog pages do not purport to cover all details or variations in equipment, nor to provide for every possible contingency to be met in connection with installation, operation or maintenance. Should further information be desired or should particular problems arise which are not covered sufficiently for the purchaser's purposes, the matter should be referred to the local Eaton Products Distributor or Sales Office. The contents of this catalog shall not become part of or modify any prior or existing agreement, commitment or relationship. The sales contract contains the entire obligation of Eaton's Electrical Sector. The warranty contained in the contract between the parties is the sole warranty of Eaton. Any statements contained herein do not create new warranties or modify the existing warranty.



Powering Business Worldwide

**Eaton is a global leader in power distribution, power quality, control and automation, and monitoring products.**

At Eaton, we believe a reliable, efficient and safe power system is the foundation of every successful enterprise. Through innovative technologies, cutting-edge products and our highly skilled services team, we empower businesses around the world to achieve a powerful advantage.

In addition, Eaton is committed to creating and maintaining powerful customer relationships built on a foundation of excellence. From the products we manufacture to our dedicated customer service and support, we know what's important to you.

## Solutions

Eaton takes the complexity out of power systems management with a holistic and strategic approach, leveraging our industry-leading technology, solutions and services. We focus on the following three areas in all we do:

- Reliability—maintain the appropriate level of power continuity without disruption or unexpected downtime
- Efficiency—minimize energy usage, operating costs, equipment footprint and environmental impact
- Safety—identify and mitigate electrical hazards to protect what you value most

## Using the Eaton Catalog Library

As we grow, it becomes increasingly difficult to include all products in one or two comprehensive catalogs. Knowing that each user has their specific needs, we have created a library of catalogs for our products that when complete, will contain 15 volumes. Since the volumes will continuously be a work in progress and updated, each volume will stand alone. Refer to our volume directory, MZ08100001E, for a quick glance of where to look for the products you need. The 15 volumes include:

- Volume 1—Residential and Light Commercial (CA08100002E)
- Volume 2—Commercial Distribution (CA08100003E)
- Volume 3—Power Distribution and Control Assemblies (CA08100004E)
- Volume 4—Circuit Protection (CA08100005E)
- Volume 5—Motor Control and Protection (CA08100006E)
- Volume 6—Solid-State Motor Control (CA08100007E)
- Volume 7—Logic Control, Operator Interface and Connectivity Solutions (CA08100008E)
- Volume 8—Sensing Solutions (CA08100010E)
- Volume 9—Original Equipment Manufacturer (CA08100011E)
- Volume 10—Enclosed Control (CA08100012E)
- Volume 11—Vehicle and Commercial Controls (CA08100013E)
- Volume 12—Aftermarket, Renewal Parts and Life Extension Solutions (CA08100014E)
- Volume 13—Counters, Timers and Tachometers (CA08100015E)—Available in electronic format only
- Volume 14—Fuses (CA08100016E)—Available in electronic format only
- Volume 15—Solar Inverters and Electrical Balance of System (CA08100018E)

These volumes are not all-inclusive of every product, but they are meant to be an overview of our product lines. For our full range of product solutions and additional product information, consult Eaton.com/electrical and other catalogs and product guides in our literature library. These references include:

- The Consulting Application Guide (CA08104001E)
- The Eaton Power Quality Product Guide (COR01FYA)

If you don't have the volume that contains the product or information that you are looking for, not to worry. You can access every volume of the catalog library at Eaton.com/electrical in the Literature Library.

By installing our Automatic Tab Updater (ATU), you can be sure you always have the most recent version of each volume and tab.

## Icons



### Green Leaf

Eaton Green Solutions are products, systems or solutions that represent Eaton benchmarks for environmental performance. The green leaf symbol is our promise that the solution has been reviewed and documented as offering exceptional, industry-leading environmental benefits to customers, consumers and our communities. Though all of Eaton's products and solutions are designed to meet or exceed applicable government standards related to protecting the environment, our products with the Green Leaf designation further provide "exceptional environmental benefit."



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10250T Pushbuttons



RMQ-Titan M22 Series



RMQ Compact C22 Series



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### Machine Tool Relays



### Product Overview

Eaton's machine tool relay offering includes a variety of NEMA type relays. Included in this are open style relays and relays with convertible or side-mount contacts. Also included in this family are a variety of accessories to match the application, including suppressors, timing contacts and enclosures. The relay coils are available in a variety of line and control level voltages.

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D15 Series—Freedom 600 V Multipole



### D15 Series—Freedom 600 V Multipole

#### Product Description

Contact poles on the D15 relay are of the fixed design and are not convertible. The basic four-pole relay will accept a front-mounted contact pole deck and/or side-mounted contact blocks (one per side). In addition, a side-mounted solid-state timer or a front-mounted pneumatic timer can be added to the relay. Only one front-mounted attachment can be added to the basic relay.

#### Application Description

Side-mounted contact blocks can be used to provide additional poles in applications where a pneumatic timer is installed on the front of the relay. They can also be used where panel depth is restricted.

The maximum number of contacts recommended per relay is eight, six of which can be NC. When a pneumatic timer is used, the maximum recommended number of NC contacts is three.

Relays with DC coils are supplied with a coil clearing NC contact mounted on the side of the relay.

### Contents

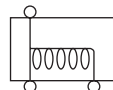
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#### Features and Benefits

- 600 V, 10 A continuous thermal current
- State indicator visually shows relay ON or OFF status
- Relay base has mounting holes on 35 x 60 mm centers, permitting direct replacement of competitive relays
- Relay also mounts on 35 mm DIN rail as standard
- Magnet coil has three terminals, permitting either top or diagonal wiring—easy to replace European or U.S. relays without changing wiring layout
- Contact pole terminals have captive, backed-out, self-lifting pressure plates with ± screws—reduced wiring time
- All terminals are shrouded or “finger-proofed” to reduce possibility of electrical shock

#### Standards and Certifications

- UL
- CSA certified




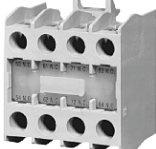



## Product Selection

### When Ordering, Specify

Catalog number and magnet coil code letter. Example: For a four-pole relay having 4NO contacts with a 120 V 60 Hz coil, order Catalog Number D15CR40**AB**.

### Factory-Assembled Multipole Relays

	Number of Poles	Type of Contacts		Open Type Catalog Number <sup>①</sup>
		NO	NC	
 D15CR40_B	4	4	0	D15CR40_B
		3	1	D15CR31_B
		2	2	D15CR22_B
		1	3	D15CR13_B
		0	4	D15CR04_B
 D15CR60_B (four-pole relay with two-pole front-mounted deck)	6	6	0	D15CR60_B
		5	1	D15CR51_B
		4	2	D15CR42_B
		3	3	D15CR33_B
		2	4	D15CR24_B
		1	5	D15CR15_B <sup>②</sup>
		0	6	D15CR06_B <sup>②</sup>
 D15CR80_B (four-pole relay with four-pole front-mounted deck)	8	8	0	D15CR80_B
		7	1	D15CR71_B
		6	2	D15CR62_B
		5	3	D15CR53_B
		4	4	D15CR44_B
		3	5	D15CR35_B <sup>②</sup>
		2	6	D15CR26_B <sup>②</sup>

### Additional Contact Poles

Description	Catalog Number
<b>Front Contact Pole Deck</b>	
1NO-1NC	C320KGT3
2NO	C320KGT4
2NC	C320KGT5
1NO (early closing)–1NC (late opening)	C320KGT7
4NO	C320KGT13
3NO-1NC	C320KGT14
2NO-2NC	C320KGT15
1NO-3NC	C320KGT16
4NC	C320KGT17
<b>Side-Mounted Contact Blocks</b>	
1NO-1NC	C320KGS3
2NO	C320KGS4
2NC	C320KGS5
1NO (early closing)–1NC (late opening)	C320KGS7

### Notes

- ① Underscore indicates missing code suffix for magnet coil—see Magnet Coil Selection table above.  
 ② Not all suffix codes available: consult Customer Support Center.

### Magnet Coil Selection

AC Coils Volts and Hertz	Code Suffix	DC Coils Volts	Code Suffix
120/60 or 110/50	<b>A</b>	12	<b>R1</b>
240/60 or 220/50	<b>B</b>	24	<b>T1</b>
480/60 or 440/50	<b>C</b>	48	<b>W1</b>
600/60 or 550/50	<b>D</b>	120	<b>A1</b>
208/60	<b>E</b>		
277/60	<b>H</b>		
208–240/60	<b>J</b>		
24/60	<b>T</b>		

#### Accessories

##### C320 Pneumatic Timer Attachment



##### Pneumatic Timer Attachment

Timing Range	Catalog Number
0.1 to 30 seconds	<b>C320TP1</b>
10 to 180 seconds	<b>C320TP2</b>

Description	Maximum Ampere Ratings			
	Volts AC			
	120	240	480	600
Make	30	15	7.5	6
Break	3	1.5	0.75	0.6

Attachment mounts on top of any Freedom Series relay (top-mounted auxiliary contacts can not be installed on device when timer is used). Timer unit has DPST

timed contacts—circuits in each pole must be the same polarity. Units are convertible from OFF to ON delay or vice-versa.

##### Finger Protection Shields

Application	Catalog Number
D15	<b>C320LS1</b>

Snap-on shields for both contactors and starters provide IEC Type IP20

Finger Protection. Prevents accidental contact with line/load terminals.

##### Adhesive Dust Cover

Description	Catalog Number
25 to a package	<b>C320DSTCVR</b>

These adhesive stickers come 25 to a package and provide extra protection from contaminants when applied to the sides of Freedom D15. Adhesive covers are easily

applied to side opening where auxiliaries are not installed and provide extra protection from metal filings and other debris.

##### Solid-State Timer



##### Solid-State ON DELAY Timer <sup>①</sup>

Timing Range	Catalog Number <sup>②③④</sup>
0.1 to 1.0 seconds	<b>C320TDN1_</b>
1 to 30 seconds	<b>C320TDN30_</b>
30 to 300 seconds	<b>C320TDN300_</b>
5 to 30 minutes	<b>C320TDN3000_</b>

This timer is designed to be **wired in series with the load** (typically a coil). When the START button is pushed (power applied to timer), the ON delay timing function starts. At the completion of the set timing period, timer and series wired load will both be energized.

##### C321MP1



##### Metal Mounting Plate

Description	Catalog Number
Metal mounting plate	<b>C321MP1</b>

Fits all D15 multipole relays.

##### DIN Rail



##### Mounting Channel (DIN Rail)

Description	Catalog Number
1 meter length	<b>XBANS3575P</b>

Designed for DIN rail mounting of Freedom Series relays.

##### C320TS2



##### Transient Suppressor Kits

Description	Coil Voltage 50/60 Hz <sup>⑤</sup>	Catalog Number
Transient	24/120 V	<b>C320TS1</b>
Suppressor	208/240 V	<b>C320TS2</b>
	277/480 V	<b>C320TS3</b>

These kits limit high voltage transients produced in the control circuit when power is removed from the contactor or starter coil. There are three separate suppressors for use on 24–120 V, 208–240 V or 27–480 V coils respectively.

These devices mount directly to the coil terminals.

##### Notes

- ① Side mounted on Freedom Series NEMA 00–2, D15, IECA-K and C25D, C25E and C25F frame.
- ② Add operating voltage suffix to catalog number; **A** = 120 V, **B** = 240 V, **E** = 208 V.
- ③ Rated 0.5 ampere pilot duty—not to be used on larger contactors.
- ④ Terminal connections are quick connects only. Two per side.
- ⑤ Suppressor is compatible with coil voltages/ranges as shown, both 50 and 60 Hz.

### C320DC



### AC/DC Interface Module— Controller Coil Voltage Ranges

Controller Catalog Number Prefix	Controller Size or Rating	Coil Range Volts AC
AE16, AE17, AE56, AE57, CE15, CE55	A-F	24–240
	G-K	48–240
	L-N	110–240
AN16, AN56, CN15, CN55	00–0	24–240
	1–2	48–240
	3	110–240
CN35	10–30 A	24–240
	60 A	48–240
	100 A	110–240

The Catalog Number C320DC Interface Module is an optically isolated solid-state switch that provides a means of operating AC coils with a 24 Vdc control signal. It acts as a space-saving interposing relay that can switch a specified 50/60 Hz AC source to the contactor or starter coil.

The module may be directly attached to the coil terminals of any Freedom Series contactor or starter—NEMA Sizes 00–3, D15, IEC Sizes A–N and lighting contactors 10–100 A. It also has

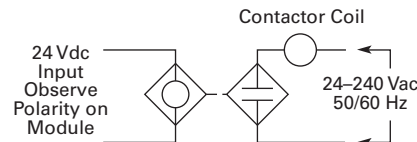
provisions for DIN rail mounting.

The module will operate coils within the voltage ranges shown in the table to the left.

#### Design Characteristics

- DC input: 24 V  $\pm$ 10% at mA nominal
- AC operating voltage: 24–240 Vac  $\pm$ 10% 50/60 Hz
- AC current rating: 10 A make (inrush), 1 A break (sealed)

### Typical Application—Solid-State Switch



## Technical Data and Specifications

### Contact Ratings—NEMA A600

Continuous Thermal Rating: 10 A

AC Volts	Make	Break
120	60	6.0
240	30	3.0
480	15	1.5
600	12	1.2

### Contact Ratings—NEMA P300

Continuous Thermal Rating: 5 A

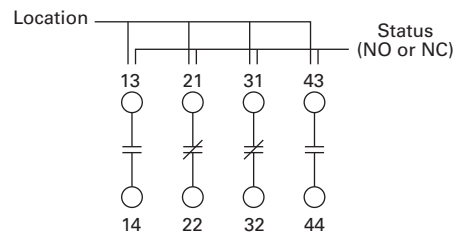
DC Volts	Make/Break Amperes
125	1.1
250	0.55

### Magnet Coil Data

AC Voltage	Pickup VA	Watts	Sealed VA	Watts
12–600 V	80	49	7.5	2.4

DC Voltage	Pickup Amps	Watts	Sealed VA	Watts
12	6.4	76.8	0.28	3.36
24	3.2	76.8	0.14	3.36
48	1.6	76.8	0.07	3.36
120	0.64	76.8	0.028	3.36

### Example of Terminal Marking with 2NO and 2NC Contacts



Relay terminals are identified by a two-digit number in accordance with International Standards approved by CENELEC (European Committee for Electrotechnical Standardization). The number is marked on the relay and is used to identify location and status of the contacts.

The first digit indicates the location of the contact on the relay. The numbering begins with 1 and continues without a break from left to right.

The second digit indicates the status of the contacts (NO or NC). Terminal marking 1 and 2 mean NC and 3 and 4 mean NO.

# 3.7

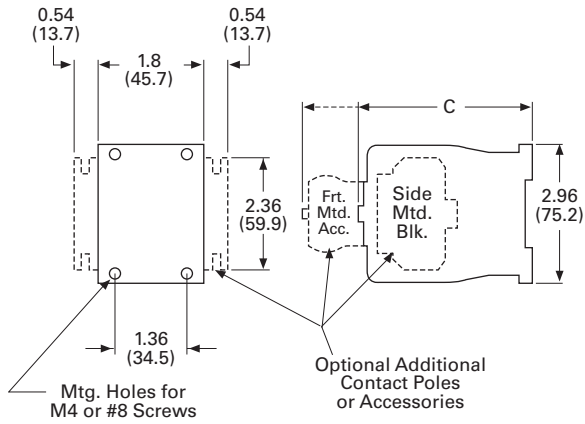
## Control Relays and Timers

### Machine Tool Relays

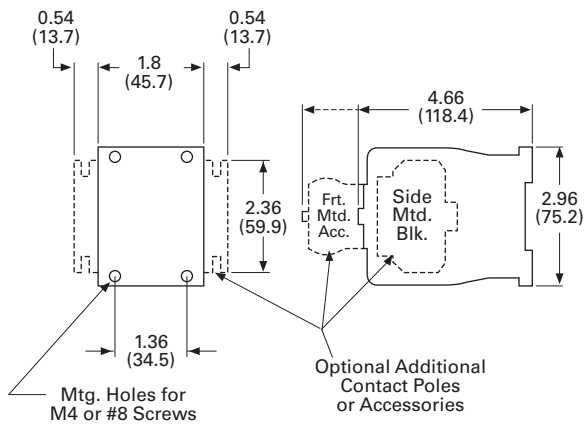
#### Dimensions

Approximate Dimensions in Inches (mm)

#### D15 Four-Pole Relay



#### D15 Six- and Eight-Pole Relays



#### Dimensions and Shipping Weights

Description	Dimension C	Shipping Weights Lbs (kg)
Relay only	3.30 (83.8)	1.3 (0.6)
Relay with timer attachment	5.55 (141.0)	1.5 (0.7)
Relay with front contact pole deck	4.66 (118.4)	1.7 (0.8)