



# IMF18-12NPPNC0S

IMF

INDUCTIVE PROXIMITY SENSORS

**SICK**  
Sensor Intelligence.



### Ordering information

Type	Part no.
IMF18-12NPPNCOS	1076669

Other models and accessories → [www.sick.com/IMF](http://www.sick.com/IMF)

Illustration may differ



### Detailed technical data

#### Features

<b>Housing</b>	Cylindrical thread design
<b>Housing</b>	Standard
<b>Thread size</b>	M18 x 1
<b>Diameter</b>	Ø 18 mm
<b>Sensing range S<sub>n</sub></b>	12 mm
<b>Safe sensing range S<sub>a</sub></b>	9.72 mm
<b>Installation type</b>	Non-flush
<b>Switching frequency</b>	1,000 Hz
<b>Connection type</b>	Male connector M12, 4-pin <sup>1)</sup>
<b>Switching output</b>	PNP
<b>Output function</b>	Complementary
<b>Electrical wiring</b>	DC 4-wire
<b>Enclosure rating</b>	IP68 <sup>2)</sup> IP69K <sup>3)</sup>
<b>Special features</b>	Resistant to cleaning agents, IO-Link
<b>Special applications</b>	Hygienic and washdown zones, Difficult application conditions

<sup>1)</sup> With gold plated contact pins.

<sup>2)</sup> According to EN 60529.

<sup>3)</sup> According to ISO 20653:2013-03.

## Mechanics/electronics

<b>Supply voltage</b>	10 V DC ... 30 V DC
<b>Ripple</b>	≤ 10 %
<b>Voltage drop</b>	≤ 2 V <sup>1)</sup>
<b>Current consumption</b>	10 mA <sup>2)</sup>
<b>Hysteresis</b>	3 % ... 20 %
<b>Reproducibility</b>	≤ 2 % <sup>3) 4)</sup>
<b>Temperature drift (of S<sub>r</sub>)</b>	± 10 %
<b>EMC</b>	According to EN 60947-5-2
<b>Continuous current I<sub>a</sub></b>	≤ 200 mA
<b>Short-circuit protection</b>	✓
<b>Reverse polarity protection</b>	✓
<b>Power-up pulse protection</b>	✓
<b>Shock and vibration resistance</b>	100 g / 2 ms / 500 cycles; 150 g / 1 Mio cycles; 10 Hz ... 55 Hz / 1 mm; 55 Hz ... 500 Hz / 60 g
<b>Ambient operating temperature</b>	-40 °C ... +100 °C
<b>Housing material</b>	Stainless steel V4A, DIN 1.4404 / AISI 316L
<b>Sensing face material</b>	Plastic, LCP
<b>Housing length</b>	65 mm
<b>Thread length</b>	39 mm
<b>Tightening torque, max.</b>	Typ. 90 Nm
<b>Items supplied</b>	Mounting nut, V4A stainless steel (2x)
<b>Protection class</b>	II <sup>5)</sup>
<b>UL File No.</b>	E181493

1) At I<sub>a</sub> max.

2) Without load.

3) U<sub>b</sub> and T<sub>a</sub> constant.

4) Of S<sub>r</sub>.

5) Reference voltage DC 50 V.

## Communication interface

<b>Communication interface</b>	IO-Link V1.0
<b>Communication Interface detail</b>	COM2 (38,4 kBaud)
<b>Process data length</b>	1 Byte
<b>Process data structure</b>	Bit 0 = S <sub>r</sub> reached Bit 1 = S <sub>a</sub> reached

## Reduction factors

<b>Note</b>	The values are reference values which may vary
<b>Stainless steel (V2A, 304)</b>	Approx. 0.7
<b>Aluminum (Al)</b>	Approx. 0.43
<b>Copper (Cu)</b>	Approx. 0.37
<b>Brass (Br)</b>	Approx. 0.43

Installation note

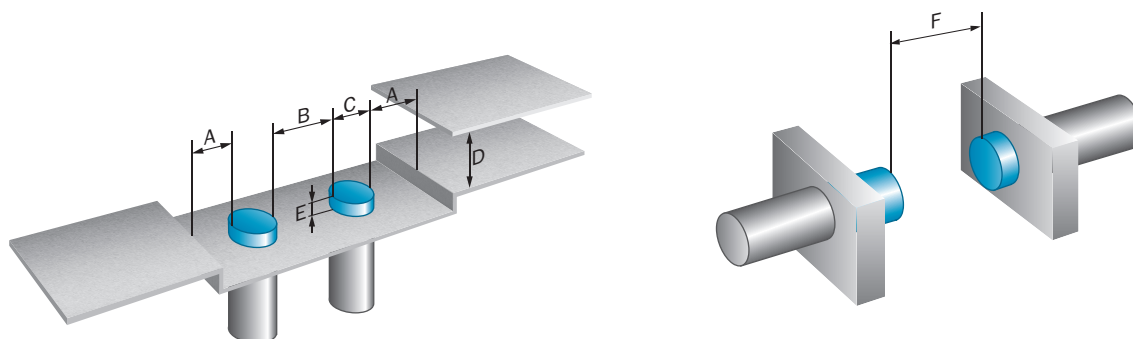
Remark	Associated graphic see "Installation"
<b>A</b>	18 mm
<b>B</b>	45 mm
<b>C</b>	18 mm
<b>D</b>	36 mm
<b>E</b>	12 mm
<b>F</b>	96 mm

Classifications

<b>ECl@ss 5.0</b>	27270101
<b>ECl@ss 5.1.4</b>	27270101
<b>ECl@ss 6.0</b>	27270101
<b>ECl@ss 6.2</b>	27270101
<b>ECl@ss 7.0</b>	27270101
<b>ECl@ss 8.0</b>	27270101
<b>ECl@ss 8.1</b>	27270101
<b>ECl@ss 9.0</b>	27270101
<b>ECl@ss 10.0</b>	27270101
<b>ECl@ss 11.0</b>	27270101
<b>ETIM 5.0</b>	EC002714
<b>ETIM 6.0</b>	EC002714
<b>ETIM 7.0</b>	EC002714
<b>UNSPSC 16.0901</b>	39122230

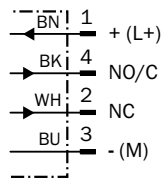
Installation note

Non-flush installation



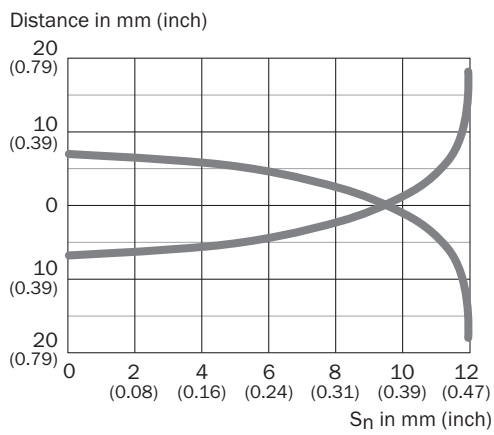
### Connection diagram

Cd-455



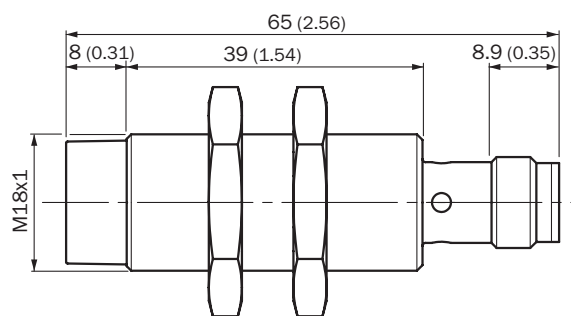
### Characteristic curve

Response diagram









### Dimensional drawing (Dimensions in mm (inch))



IMF18, non flush



Recommended accessories

Other models and accessories → [www.sick.com/IMF](http://www.sick.com/IMF)

	Brief description	Type	Part no.
<b>Universal bar clamp systems</b>			
	Plate N06N for universal clamp bracket, M18, Stainless steel 1.4571 (sheet), Stainless steel 1.4408 (clamp), Universal clamp (5322627), mounting hardware	BEF-KHS-N06N	2051622
<b>Mounting brackets and plates</b>			
	Mounting plate for M18 sensors, stainless steel, without mounting hardware	BEF-WG-M18N	5320948
	Mounting bracket for M18 sensors, stainless steel, without mounting hardware	BEF-WN-M18N	5320947
<b>Plug connectors and cables</b>			
	Head A: female connector, M12, 4-pin, straight Head B: Flying leads Cable: PP, unshielded, 2 m This product is generally resistant to chemical cleaning agents (see ECOLAB) and other chemical compounds such as H2O2 and CH2O2. Before permanent installation is carried out, the material's resistance to the cleaning agent being used must be checked., Resistant against lactic acid & hydrogen peroxide (H2O2)	DOL-1204-G02MRN	6058291
	Head A: female connector, M12, 4-pin, straight Head B: Flying leads Cable: PP, unshielded, 5 m This product is generally resistant to chemical cleaning agents (see ECOLAB) and other chemical compounds such as H2O2 and CH2O2. Before permanent installation is carried out, the material's resistance to the cleaning agent being used must be checked., Resistant against lactic acid & hydrogen peroxide (H2O2)	DOL-1204-G05MRN	6058476
	Head A: female connector, M12, 4-pin, angled with LED Head B: Flying leads Cable: PP, unshielded, 2 m This product is generally resistant to chemical cleaning agents (see ECOLAB) and other chemical compounds such as H2O2 and CH2O2. Before permanent installation is carried out, the material's resistance to the cleaning agent being used must be checked., Resistant against lactic acid & hydrogen peroxide (H2O2), only suitable for PNP sensors	DOL-1204-L02MRN	6058482
	Head A: female connector, M12, 4-pin, angled with LED Head B: Flying leads Cable: PP, unshielded, 5 m This product is generally resistant to chemical cleaning agents (see ECOLAB) and other chemical compounds such as H2O2 and CH2O2. Before permanent installation is carried out, the material's resistance to the cleaning agent being used must be checked., Resistant against lactic acid & hydrogen peroxide (H2O2), only suitable for PNP sensors	DOL-1204-L05MRN	6058483
	Head A: female connector, M12, 4-pin, angled Head B: Flying leads Cable: PP, unshielded, 2 m This product is generally resistant to chemical cleaning agents (see ECOLAB) and other chemical compounds such as H2O2 and CH2O2. Before permanent installation is carried out, the material's resistance to the cleaning agent being used must be checked., Resistant against lactic acid & hydrogen peroxide (H2O2)	DOL-1204-W02MRN	6058474
	Head A: female connector, M12, 4-pin, angled Head B: Flying leads Cable: PP, unshielded, 5 m This product is generally resistant to chemical cleaning agents (see ECOLAB) and other chemical compounds such as H2O2 and CH2O2. Before permanent installation is carried out, the material's resistance to the cleaning agent being used must be checked., Resistant against lactic acid & hydrogen peroxide (H2O2)	DOL-1204-W05MRN	6058477

	Brief description	Type	Part no.
	<p>Head A: female connector, M12, 4-pin, angled                      Head B: male connector, M12, 4-pin, straight                      Cable: PP, unshielded, 2 m                      This product is generally resistant to chemical cleaning agents (see ECOLAB) and other chemical compounds such as H2O2 and CH2O2. Before permanent installation is carried out, the material's resistance to the cleaning agent being used must be checked., Resistant against lactic acid &amp; hydrogen peroxide (H2O2)</p>	DSL-1204-B02MRN	6058502
	<p>Head A: female connector, M12, 4-pin, angled                      Head B: male connector, M12, 4-pin, straight                      Cable: PP, unshielded, 5 m                      This product is generally resistant to chemical cleaning agents (see ECOLAB) and other chemical compounds such as H2O2 and CH2O2. Before permanent installation is carried out, the material's resistance to the cleaning agent being used must be checked., Resistant against lactic acid &amp; hydrogen peroxide (H2O2)</p>	DSL-1204-B05MRN	6058503
	<p>Head A: female connector, M12, 4-pin, straight                      Head B: male connector, M12, 4-pin, straight                      Cable: PP, unshielded, 2 m                      This product is generally resistant to chemical cleaning agents (see ECOLAB) and other chemical compounds such as H2O2 and CH2O2. Before permanent installation is carried out, the material's resistance to the cleaning agent being used must be checked., Resistant against lactic acid &amp; hydrogen peroxide (H2O2)</p>	DSL-1204-G02MRN	6058499
	<p>Head A: female connector, M12, 4-pin, straight                      Head B: male connector, M12, 4-pin, straight                      Cable: PP, unshielded, 5 m                      This product is generally resistant to chemical cleaning agents (see ECOLAB) and other chemical compounds such as H2O2 and CH2O2. Before permanent installation is carried out, the material's resistance to the cleaning agent being used must be checked., Resistant against lactic acid &amp; hydrogen peroxide (H2O2)</p>	DSL-1204-G05MRN	6058500

## SICK AT A GLANCE

SICK is one of the leading manufacturers of intelligent sensors and sensor solutions for industrial applications. A unique range of products and services creates the perfect basis for controlling processes securely and efficiently, protecting individuals from accidents and preventing damage to the environment.

We have extensive experience in a wide range of industries and understand their processes and requirements. With intelligent sensors, we can deliver exactly what our customers need. In application centers in Europe, Asia and North America, system solutions are tested and optimized in accordance with customer specifications. All this makes us a reliable supplier and development partner.

Comprehensive services complete our offering: SICK LifeTime Services provide support throughout the machine life cycle and ensure safety and productivity.

For us, that is “Sensor Intelligence.”

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