

# Liquid Solder Flux

Completely non-corrosive liquid solder flux consisting of a solution of special rosin in alcohol.

## Product Description

### FEATURES:

- A non-activated rosin flux.
- Used for electronic assemblies.
- 36 Month Shelf Life.

### BENEFITS:

- Liquid Solder Flux has low solid content and low surface tension.
- Classified as Type ROLO under IPC ANSI/J-STD-004 Joint Industry Standard.
- To remove dried residues use warm water @ 125-150°F.
- Will work also with Lead Free solder.
- Contains no traces of acids.
- Specific Gravity @75F: 0.88



Part No.: **10-4202**

## Product Availability:

PART No.	DESCRIPTION	Size
10-4202	SOLDER FLUX	2 oz.
10-4216	Solder Flux	16 oz.



UPC: 010151131478

HTS: 3810.90.0000

Country of Origin: USA

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Part No.: **10-4216**

### Product Availability:

PART No.	DESCRIPTION	Size
10-4216	SOLDER FLUX	16 oz.
10-4202	Solder Flux	2 oz.



UPC: 010151133427  
HTS: 3810.90.0000  
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**PRODUCT SPECIFICATIONS SHEET**

**CAT NO.**      **PRODUCT NAME**

10-4202      Liquid Solder Flux  
10-4216

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**DESCRIPTION:**

A non-activated rosin flux that can be used for critical electronic assemblies. Liquid Solder Flux has low solid content and low surface tension.

GC non-activated rosin fluxes are classified as Type ROLO under IPC ANSI/J-STD-004 Joint Industry Standard. Under the older MIL-F-14256, these fluxes were QPL approved as Type R.

**TYPICAL PROPERTIES:**

Color	Clear
Specific Gravity @75F	0.880
Solids Content %	40
Water Extract Resistivity	300K
Flash Point	65F

**SOLVENT:**

Alcohol. To remove dried residues use warm water @ 125-150°F.

**SHELF LIFE, CLOSED CONTAINERS:**

36 months