

# TR3 Heavy Duty Tru-Trac™

**Encoder and Spring Loaded Measuring Wheel** 



An integrated heavy duty encoder and spring loaded measuring wheel assembly all in one, easy-to-use, compact unit. Available in a single, or optional dual-wheel format, the TR3 Heavy Duty Tru-Trac<sup>™</sup> is a versatile solution for tracking velocity, position or distance over a wide variety of surfaces in almost any industrial application.

Its spring loaded torsion arm provides a simple-to-adjust torsion load, allowing the TR3 Heavy Duty Tru-Trac<sup>™</sup> to be mounted in any orientation, even upside-down. The TR3 Heavy Duty Tru-Trac<sup>™</sup> housing is an all metal work horse, specifically designed to take on your toughest application environments at operating speeds up to 3000 feet per minute. Just one look and it's easy to see the TR3 Heavy Duty Tru-Trac<sup>™</sup> is the ideal solution for countless applications.

# **Key Features**

- Heavy Duty Encoder And Measuring Wheel Solution Integrated Into One Industrial Strength Unit
- Spring Loaded Torsion Arm Makes Wheel Pressure Adjustments A Snap
- · Easily Installed In A Vertical, Horizontal, or Upside-Down Orientation
- Operates Over A Variety Of Surfaces At Speeds Up To 3000 Feet Per Minute
- Integrated Module Simplifies Your System Design, Reducing Cost

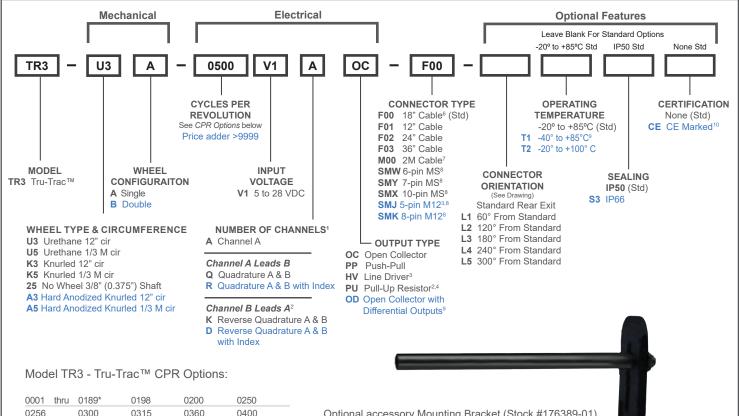
# Applications

- Lumber
- Corrugated
- Converting
- Metal Roll Forming
- Paper Monitoring
- Glue Dispensing

- Linear Material Monitoring
- Conveyor Systems
- Printing
- Labelling
- Mining
- Construction



# **Ordering Information**



Blue type indicates price adder options. Not all configuration combinations may be available.

0001	thru	0189*	0198	0200	0250	
0256		0300	0315	0360	0400	
0500		0512	0580	0600	0750	
0800		1000	1024	1125	1200	
1250		1500	1800	2000	2048	
2500		2540	3000	3600	4000	
4096		5000	6000	7200	8192	
10.000	)					

\*Contact Us For Availability

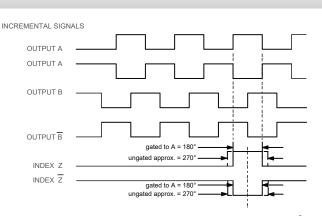
New CPR values are periodically added to those listed. Contact us to determine all currently available values. Special disk resolutions are available upon request and may be subject to a one-time NRE fee.

Optional accessory Mounting Bracket (Stock #176389-01) for TR3 Heavy Duty Tru-Trac<sup>™</sup> can be ordered separately.

#### NOTES:

- <sup>1</sup>Contact Customer Service for non-standard index gating or phase relationship options.
- <sup>2</sup> Reverse Quadrature not available with Pull-Up Resistor Output Type.
- <sup>3</sup> Line Driver not available with 5-pin M12 connector.
- <sup>4</sup> With Input Voltage above 16 VDC, operating temperature is limited to 85° C.
  <sup>5</sup> For mating connectors, cables, and cordsets visit www.encoder.com. For Connector Pin Configuration Diagrams visit www.encoder.com.
- <sup>6</sup> For non-standard English cable lengths enter 'F' plus cable length expressed in feet.
- Example: F06 = 6 feet of cable. Frequency above 300 kHz standard cable lengths only. <sup>7</sup> For non-standard metric cable lengths enter 'M' plus cable length expressed in meters.
  - Example: M06 = 6 meters of cable.
- <sup>8</sup> Body Mount connector options only available with connector orientation L1 thru L5.
- <sup>9</sup> Rated to -40° C during encoder operation. Storage and startup below -25° C not recommended.
- <sup>10</sup> Please refer to Technical Bulletin TB100: When to Choose the CE Mark at www.encoder.com

## **Waveform Diagrams**



CLOCKWISE ROTATION AS VIEWED FROM THE SINGLE WHEEL SIDE NOTE: ALL DEGREE REFERENCES ARE ELECTRICAL DEGREES WAVEFORM SHOWN WITH OPTIMAL COMPLEMENTARY SIGNALS A, B, Z FOR HV AND OD OUTPUTS ONLY

# **Wiring Table**

For EPC-supplied mating cables, refer to wiring table provided with cable.

Function	Gland Cable <sup>†</sup> Wire Color	5-pin M12**	8-pin M12**	10-pin MS	7-pin MS HV, OD	7-pin MS PU, PP, OC	6-pin MS PU, PP, OC
Com	Black	3	7	F	F	F	A, F
+VDC	White	1	2	D	D	D	В
А	Brown	4	1	А	А	А	D
A'	Yellow		3	Н	С		
В	Red	2	4	В	В	В	E
B'	Green		5	I	Е		
Z	Orange	5	6	С		С	С
Z'	Blue		8	J			
Case				G	G	G	
Shield	Bare*						

\*CE Option: Cable shield (bare wire) is connected to internal case

†Standard cable is 24 AWG conductors with foil and braid shield.

\*\*CE Option: Use cable cordset with shield connected to M12 connector coupling nut.



# **Specifications**

Electrical

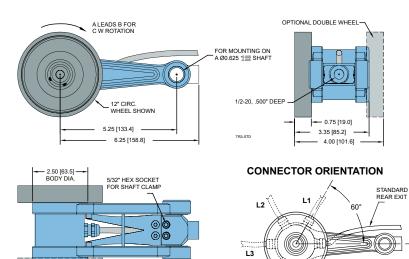
<u>Electrical</u>	
Input Voltage	4.75 to 28 VDC max for temperatures up to 85°C 4.75 to 24 VDC for temperatures between 85°C to 100°C
Input Current	100 mA max (65 mA typical) with no output load
Output Format	Incremental- Two square waves in quadrature with channel A leading B for clockwise shaft rotation, as viewed from the wheel side. See Waveform Diagrams below.
Output Types	Open Collector- 20 mA max per channel
	Push-Pull- 20 mA max per channel
	Pull-Up- Open collector with 2.2K ohm
	Pull-Up 20mA max per channel
	Line Driver- 20 mA max per channel (Meets RS
	422 at 5 VDC supply)
Index	Once per revolution.
	0190 to 10,000 CPR: Gated to output A
	0001 to 0189 CPR: Ungated See Waveform
	Diagrams below.
Max. Frequency	Standard Frequency Response is:
	200 kHz for CPR 1 to 2540
	500 kHz for CPR 2541 to 5000
	1 MHz for CPR 5001 to 10,000
	Extended Frequency Response (optional) is 300 kHz for CPR 2000, 2048, 2500, and 2540
Noise Immunity	Tested to BS EN61000-6-2; BS EN50081-2; BS EN61000-4-2; BS EN61000-4-3; BS EN61000-4-6, BS EN500811
Symmetry	180° (±18°) electrical
Quad. Phasing	90° (±22.5°) electrical
Min. Edge Sep	67.5° electrical
Accuracy	Within 0.017° mechanical or 1 arc-minute from
-	true position. (for CPR>189)
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#### **Mechanical**

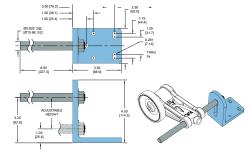
Max Linear Speed	3000 FPM not to exceed a maximum shaft speed of 6000 RPM.
Shaft Material	Stainless Steel
Shaft Size	00.375"
Radial Shaft Load feature	Up to10 lb max. Controlled by spring torsion
Starting Torque	1.0 oz-in typical with IP50 seal
	2.5 oz-in typical with IP66 seal and single wheel
	4.0 oz-in typical with IP66 seal and dual wheel
Electrical Connect conductors)	tion 18" cable (foil and braid shield, 24 AWG
Mounting	5/8" diameter thru hole with clamp
Housing	Powder coated aluminum
Wheel Width	3/4" standard
Weight	2.5 lb typical with single wheel 3.0 lb typical with dual wheel
<b>Environmental</b>	
Operating Temp	-20° to +85° C for standard models
	-40° to +85° C for low temperature option
	-20° to +100° C for high temperature option
Storage Temp	-25° to +85° C
Humidity	98% RH non-condensing
Vibration	10 g @ 58 to 500 Hz
Shock	80 g @ 11 ms duration
Sealing	IP50 standard; IP66 available

# **Dimensions**

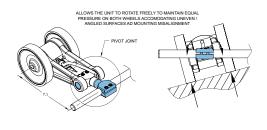
# Model TR3 - Heavy Duty Tru Trac™



### Model TR3 Mounting Bracket (Order #176389-01)



## Model TR3 Double Wheel Pivot (Order #176391-01)





# Trumeter (Europe) Pilot Mill

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