# Stopper Cylinder

RSQ Series (Fixed mounting height)

RSG Series (Adjustable mounting height)

Ø12, Ø16, Ø20, Ø32, Ø40, Ø50 Ø40, Ø50

# Realize labor saving and automation of conveyor line

A through-hole type and a both ends RSQ series (Fixed mounting height type) Ø12, Ø16, Ø20, Ø32, Ø40, Ø50

Mounting position can be adjusted arbitrarily by changing the attached flange height. RSG series (Adjustable mounting height type) ø40. ø50

# Numerous variations

It is possible to select option for many applications.

Type: Fixed mounting height (RSQ), Adjustable mounting height (RSG) Action: Double acting, Single acting (Spring extend), Double acting with spring

Rod end configuration: Round bar type, Round bar with female rod end, Chamfered type, Chamfered with female rod end, Roller type, Lever type Mounting: Through-hole, Both ends tapped (RSQ) Flange: (RSG)

# Equipped with an easy-tomaintain shock absorber.

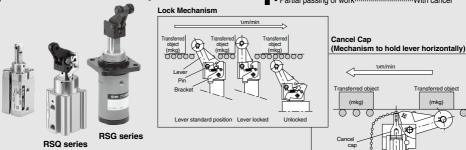
The shock absorber incorporated in the lever type is adjustment-free and easy-to-maintain. (ø32, ø40, ø50)

# Auto switch option available

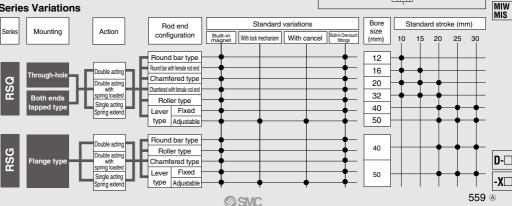
Compact auto switch mounting to enable miniaturization of machines and designs.

# Lever type selected according to applications

 Prevention of repulsion by light pallets...Locking mechanism Partial passing of work------.....With cancel



Series Variations



D-□

RSQ

RSG

RS2H

RSH

Transferred object

20

559 A

Ø12, Ø16, Ø20, Ø32, Ø40, Ø50



# Various rod end configurations Shape can be selected to suit the intended application.







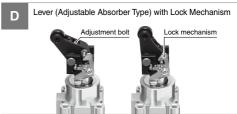










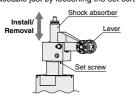




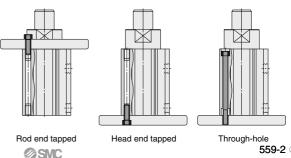
\* Only sizes ø32, ø40, and ø50 are applicable to the lever type.

# Easy replacement of shock absorbers

- The shock absorber incorporated in the lever type is adjustment-free and easy-to maintain. (ø32, ø40, ø50)
- · Replaceable just by loosening the set screw



# Three types of mounting



559-2 A

RSQ RSG RS2H RSH

MIW MIS

D-□

-X□

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# RSQ Series Model Selection

#### **Operating Range**

Example 1 Transfer speed: 15 m/min
Weight of transferred object: 30 kg
Rod end configuration: Roller

Find the intersection of the transfer speed of 15

m/min on the horizontal axis and the weight of

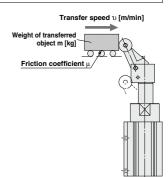
the transferred object of 30 kg on the vertical

axis in graph 1, and select the RSQ 40-

□□RZ that falls in the cylinder operating range.

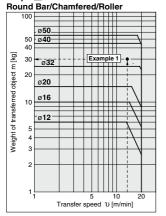
# <Selection method>

Find the intersection of the transfer speed of 15 m/min on the horizontal axis and the weight of the transferred object of 60 kg on the vertical axis in graph ②, and select the RSQ□40-□□LZ that falls in the cylinder operating range.

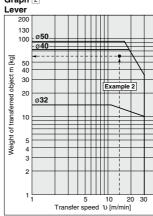


## Graph 1

<Selection method>



## Graph 2

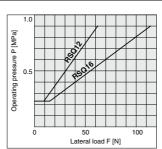


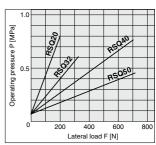
\* Graph 2 shows the case of a Lever Type with a friction coefficient  $\mu$  = 0.1 and at room temperature (20 to 25°C).

When selecting cylinders, confirm the Specific Product Precautions as well.

## **Lateral Load and Operating Pressure**

The larger the lateral load, the higher the operating pressure required for the stopper cylinder. Set the operating pressure using the graphs shown on the right as a guide. (Applicable to round bar, chamfered, roller type rod end configurations.)





**D-**□



559-4 A

RSQ RSG

RS2H

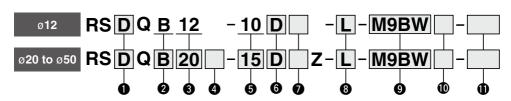
RSH MIW MIS

# Stopper Cylinder **Fixed Mounting Height**

# RSQ Series Ø12, Ø16, Ø20, Ø32, Ø40, Ø50



#### How to Order



## With auto switch

Nil	Without magnet for switch*1			
D	With auto switch (Built-in magnet)			

\*1 In the case of without magnet for switch, auto switch cannot be mounted.

## 2 Mounting B Through-hole

A Both ends tapped Since ø12 uses a common tube for both A and B, only B is used for part no denotation

# Bore size

12 mm 16 mm 16 20 20 mm 32 32 mm 40 40 mm 50 50 mm

## Port thread type

Nil	M thread	ø12, ø16				
IVII	Rc					
TN	NPT	ø20 to ø50				
TF	G	]				
F	Built-in One-touch fittings*2					

\*2 Bore sizes available w/ One-touch fittings are ø20 to ø50.

\* TF for ø20 indicates M5.

#### Cylinder stroke [mm]

	[]
12	10
16	10, 15
20	10, 15, 20
32	10, 15, 20
40	20, 25, 30
50	20, 25, 30

#### 6 Action

D	Double acting					
В	Double acting					
	with spring loaded					
	Single acting /					
'	spring extend					

#### Rod end configuration

	IIII	Hound bar
	F	Round bar with female rod end*3
	K	Chamfered
	G	Chamfered with female rod end*3
	R	Roller
	L	Lever (Fixed absorber type)
	В	Lever (Adjustable absorber type)
	С	Lever (Adjustable absorber type) with cancel cap
	D	Lever (Adjustable absorber type) with lock mechanism
П	Е	Lever (Adjustable absorber type) with lock mechanism and cancel cap

\* The lever type rod end is applicable only to bore sizes ø32, ø40, and ø50.

\*3 Excluding ø12

## Mounting bolt

L	Shipped together					
Mounting bolt is shipped together						
only when the "Mounting" symbol						

is B. For details about the mounting bolt sizes, refer to page 562.

#### Number of auto switches Nil 2 s

#### Auto switch Without auto switch

For applicable auto switches, refer to the

table below.

# Made to order

For details, refer to page 561.

Applicable Auto Switches/Refer to pages 941 to 1067 for further information on auto switches

		Electrical 5 Wiring		L	oad volta	d voltage Auto switch model			Lead wire length [m]					Pre-wired								
Туре	Special function	entry	Indicator	(Output)	D	С	AC	Perpendicular	In-line	0.5 (Nil)	1 (M)	3 (L)	5 (Z)	None	connector	Applica	ble load					
_				3-wire (NPN)		5 V,		M9NV	M9N	•	•	•	0	-	0	IC circuit						
switch				3-wire (PNP)		12 V		M9PV	M9P	•	•	•	0	_	0	IC CIICUII						
Š				2-wire		12 V		M9BV	M9B	•	•	•	0	_	0	_	]					
	B Diagnostic indication			3-wire (NPN)		5 V,		M9NWV	M9NW	•	•	•	0	-	0	IC circuit						
<u> </u>		2-color indicator)  Water-resistant 2-color indicator)	Van	3-wire (PNP) 24 V	4 V   12 V		M9PWV M9	M9PW	•	•	•	0	_	0	R	Relay,						
	(2-color indicator)		Grommet	Grommer	Grommet	res	2-wire 3-wire (NPN)	12	12 V	12 V	_	M9BWV	M9BW	•	•	•	0	_	0	_	PLC	
state	Motor registant								5 V,		M9NAV*1	M9NA*1	0	0	•	0	_	0	IC circuit			
<u></u>									3-wire (PNP)	1	12 V		M9PAV*1	M9PA*1	0	0	•	0	_	0	IC CIICUII	
Solid	(2-color indicator)													2-wire		12 V		M9BAV*1	M9BA*1	0	0	•
	Magnetic field-resistant (2-color indicator)			2-wire (Non-polar)		_		_	P3DWA	•		•	•	_	0							
<del>ہ</del> ہ <del>و</del>			Yes	3-wire (NPN equivalent)	_	5 V	_	A96V	A96	•	_	•	_	_	_	IC circuit	_					
SE E	switch	—— Gron	Grommet	net   res	res	2-wire	24 V	12 V	100 V	A93V*2	A93	•	•	•	•	_	_	_	Relay,			
E e S			No	Z-WITE	24 V	5 V,12 V	100 V or less	A90V	A90	•	_	•	_	_	_	IC circuit	PLC					

- \*1 Water-resistant type auto switches can be mounted on the above models, but SMC cannot guarantee water resistance. Please contact SMC regarding water-resistant types with the above model numbers.
- \*2 The 1 m lead wire is only applicable to the D-A93.
- \* Lead wire length symbols: 0.5 m ..... ..... Nil (Example) M9NW .....М (Example) M9NWM (Example) M9NWL 3 m..... 5 m... .....Z (Example) M9NWZ
- \* Solid state auto switches marked with "O" are produced upon receipt of order.
- \* The D-P3DWA□ is mountable on bore size ø32 to ø50.
- \* Since there are applicable auto switches other than those listed above, refer to page 574-1 for details.

# Stopper Cylinder Fixed Mounting Height **RSQ** Series





Chamfere

## **Specifications**

Bore size [mm]	12	16	20	32	40	50
Action	Double actin	g, Double ac	ting with sprir	ng loaded, Sir	ngle acting / s	pring extend
Fluid			Α	ir		
Proof pressure			1.5 [	MРа		
Maximum operating pressure			1.0 [	MРа		
Ambient and fluid temperatures	Without auto switch: -10°C to 70°C (No freezing) With auto switch: -10°C to 60°C (No freezing)					ing)
Lubricant	Not required (Non-lube)					
Cushion	Rubber bumper					
Stroke length tolerance	+1.4*1 0					
Piston speed	50 to 500 mm/s					
Mounting	Through-hole, Both ends tapped					

<sup>\*1</sup> Stroke length tolerance does not include the amount of bumper change.

#### **Standard Strokes**

		[mm]					
Bore size	Rod end configuration						
Bore Size	Round bar, Chamfered, Roller	Lever					
12	10	_					
16	10, 15	_					
20	10, 15, 20	_					
32	10, 15, 20	10, 15, 20					
40	20, 25, 30	20, 25, 30					
50	20, 25, 30	20, 25, 30					

# Made to Order Common Specifications Click here for details

Symbol	Specifications			
-XA□	Change of rod end shape			
-XB11	Long stroke type*1			
-XC3	Special port location			

<sup>\*1</sup> Double acting, Round bar type only.

#### For details of cylinders with auto switches => pages 572 to 574-1

- Auto Switch Proper Mounting Position
   (Detection at stroke end) and Mounting Height
   Operating Range
- · Auto Switch Mounting Brackets/Part Nos.

# Spring Force (Single acting / spring extend)

		LIN.
Bore size [mm]	Extended	Compressed
12	3.9	9.6
16	4.9	14.9
20	3.4	14.9
32	8.8	18.6
40, 50	13.7	27.5

<sup>\*</sup> Applicable only to round bar, chamfered, and roller type rod end configurations.

RSQ RSG

> RS2H RSH

MIW MIS

# **RSQ** Series

# **Type**

Bore size [mm]		12	16	20	32	40	50
	Through-hole	●*1	•	•	•	•	•
Mounting	Both ends tapped	•	•	•	•	•	•
Built-in magnet	Built-in magnet		•	•	•	•	•
Piping	Screw-in	M5 x 0.8			1/8*2		
	Built-in One-touch fittings	_			ø6/4		ø8/6
Action		Double acting, Double acting with spring loaded, Single acting / spring extend					
	Round bar				•		
Rod end configuration	Chamfered				•		
	Roller				•		
	Lever		_			•	

<sup>\*1</sup> ø12 tubes can have both through-hole and tap mountings in the same tube. \*2 TF (G thread) for ø20 indicates M5 x 0.8.

# Weight

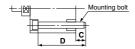
							[kg]		
Action	Bore size	Bore size		Cylinder stroke [mm]					
Action [mm]		Rod end configuration	10	15	20	25	30		
	12	Round bar, Chamfered, Roller	0.07	_	_	_	_		
16	16	Round bar, Chamfered, Roller	0.13	0.14	_	_	_		
Double acting	20	Round bar, Chamfered, Roller	0.22	0.23	0.24	_	_		
Double acting with spring loaded  Single acting / spring extend	22	Round bar, Chamfered, Roller	0.41	0.43	0.45	_	_		
	32	Lever	0.50	0.52	0.54	_	_		
	40 Round bar, Chamf	Round bar, Chamfered, Roller	_	_	0.73	0.79	0.85		
		Lever	_	_	0.96	1.00	1.04		
	50	Round bar, Chamfered, Roller	_	_	0.98	1.02	1.06		
	50	Lever	_	_	1.21	1.25	1.29		

# **Mounting Bolt for RSQB**

Mounting bolts for the RSQB are available. Refer to the following mounting bolt part numbers.

Order the actual number of bolts that will be used.

## Example) CQ-M3X55L 2 pcs.



			[mm]
Cylinder model	С	D	Mounting bolt part no.
*1RSQB12-10□	5	45	CQ-M3X45L
RSQB16-10□	7.5	55	CQ-M3X55L
-15□	7.5	60	X60L
RSQB20-10□		55	CQ-M5X55L
-15□	7	60	X60L
-20□		65	X65L
RSQB32-10□		60	CQ-M5X60L
-15□	9	65	X65L
-20□		70	X70L
RSQB40-20□		75	CQ-M5X75L
-25□	9.5	80	CQ-M5X80L
-30□		85	X85L
RSQB50-20□		75	CQ-M6X75L
-25□	9	80	X80L
-30□		85	X85L

<sup>\*1</sup> Be sure to use the attached flat washers when mounting ø12 cylinders with through-holes.

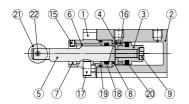
# RSQ Series

#### Construction

Double acting (D)

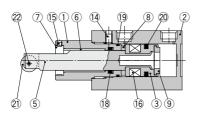
Rod end configuration: Roller (R)

ø12

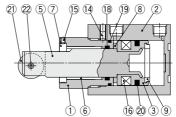


Ø16
2) 22 15 5 6 1 14 4 3

ø**20** 



ø**32**, ø**40**, ø**50** 

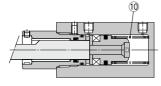


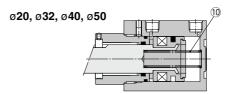
16 20

9

Double acting with spring loaded (B)

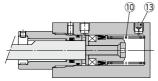


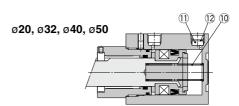




Single acting / spring extend (T)







#### **Component Parts**

No.	Description	Material	Note
1	Rod cover	Aluminum alloy	Anodized
2	Cylinder tube	Aluminum alloy	Hard anodized
3	Piston	Aluminum alloy	
4	Spacer for switch	Aluminum alloy	ø12, ø16 only
5	Piston rod	ø12, ø16, ø20: Stainless steel ø32, ø40, ø50: Carbon steel	Hard chrome plating
6	Bushing	Bearing alloy	
7	Non-rotating guide	Rolled steel	Non-rotating type only Excluding the round bar type rod end
8	Bumper A	Urethane	
9	Bumper B	Urethane	
10	Return spring	Steel wire	Zinc chromated (Excluding double acting)
11	Element	Sintered metallic BC	ø20 to ø50 only (Single acting only)

12         Retaining ring         Carbon tool steel         d20 to 650 only (Single acting           13         Plug with fixed orifice         Alloy steel         ot2, a16 only (Single acting           14         Hexagon socket head set screw         Chromium molybdenum steel         Excluding o 12           15         Hexagon socket head set screw         Chromium molybdenum steel         Non-rotating type or bedding the round byt lype or bedding the
14 Hexagon socket head set screw Chromium molybdenum steel Excluding Ø12  15 Hexagon socket Chromium molybdenum steel Non-rotating type of Chromium molybdenum steel Non-rotating type of Chromium molybdenum steel
Hexagon socket Chromium molyhdanum cteal Non-rotating type of
nead set screw Excluding the round bar type ro
16   Magnet —
17 Hexagon socket head cap screw Alloy steel ø12 only
18 Rod seal NBR
19 Gasket NBR
20 Piston seal NBR
21 Roller A Resin
22 Spring pin Carbon tool steel

#### Construction

#### Rod end configuration:

#### Round bar (Nil)



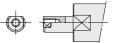




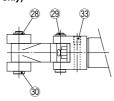


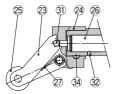
Chamfered (K)

Chamfered with female thread (G)

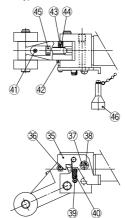


Lever (Fixed absorber type) (ø32, ø40, ø50 only)

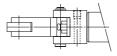




Lever (Adjustable absorber type) (ø32, ø40, ø50 only)



Only one roller is provided for Ø32.



**Component Parts** 

No.	Description	Material	Note
23	Lever	Cast iron	
24	Lever holder	Rolled steel	
25	Roller B	Resin	
26	Shock absorber	_	
27	Lever spring	Stainless steel wire	
28	C retaining ring for axis	Carbon tool steel	
29	Lever pin	Carbon steel	
30	Roller pin	Carbon steel	
31	Steel ball	High carbon chrome bearing steel	
32	Hexagon socket head set screw	Chromium molybdenum steel	
33	Hexagon socket head set screw	Chromium molybdenum steel	
34	One-side tapered pin	Carbon steel	

No.	Description	Material	Note
35	Bracket	Carbon steel	
36	Pin B	Carbon steel	
37	Spacer	Carbon steel	
38	Cross recessed round head screw	Rolled steel	
39	Pin A	Rolled steel	
40	Bracket spring	Steel wire	
41	Hexagon socket head set screw	Chromium molybdenum steel	
42	Spring washer	Steel wire	
43	Urethane ball	Urethane	
44	Hexagon socket head set screw	Chromium molybdenum steel	
45	Adjustment bolt	Bearing steel	
46	Cancel cap	Aluminum alloy	

Replacement Parts: Seal Kit

Bore size	Kit no.			Contents
[mm]	Double acting	Double acting with spring loaded	Single acting / spring extend	Contents
12	RSQ12D-PS	RSQ1	2T-PS	
16	RSQ16D-PS	RSQ16B-PS	RSQ16T-PS	0-4-6
20	RSQ20D-PS	RSQ20B-PS	RSQ20T-PS	Set of nos. (8, (9, 20
32	RSQ32D-PS	RSQ32B-PS	RSQ32T-PS	on page 564
40	RSQ40D-PS	RSQ40B-PS	RSQ40T-PS	on page 304
50	RSQ50D-PS	RSQ50B-PS	RSQ50T-PS	

			_			
*	The seal kit include	s (18) (19	and 20	Order the seal ki	it based on each bore size	Δ.

<sup>\*</sup> The seal kit does not include a grease pack. Order it separately.

Grease pack part number: GR-S-010 (10 g)

Replacement	Darte.	Shock	Ahearhar

Bore size [mm]	Kit no.
32	RB1007-X225
40, 50	RB1407-X552

D-□ -X□

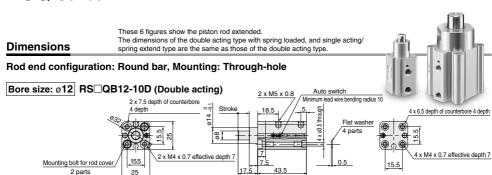
RSQ

RSG RS2H RSH MIW

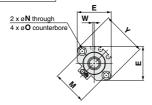


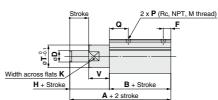


# RSQ Series

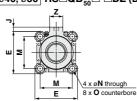


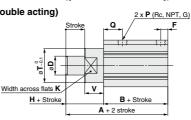
## Bore size: Ø16, Ø20 RSQB20 -QDZ (Double acting)





Bore size: Ø32, Ø40, Ø50 RS□QB<sup>32</sup><sub>50</sub>□-□DZ (Double acting)





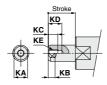
# Mounting: Both ends tapped RS□QA



			[mm			
Bore size	В	<b>O</b> 1	R			
16	41.5	M4 x 0.7	7			
20	45	M6 x 1	10			
32	48	M6 x 1	10			
40	52.5	M6 x 1	10			
50	54	M8 x 1.25	14			

 Dimensions other than those shown above are the same as the drawings above.

#### Female rod end



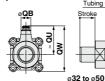
Bore size	KA	КВ	кс	KD	KE
16	8	4.5	8	10.5	M4 x 0.7
20	10	5	7	10	M5 x 0.8
32	17	7.5	13	16.5	M8 x 1.25
40	22	9.5	13	16.5	M8 x 1.25
50	22	9.5	13	16.5	M8 x 1.25

[mm]

#### Built-in One-touch fittings (Ø20 to Ø50)









						[mm]
Bore size	QA	F	Q	QВ	QU	QW
32	6	7.5	20	13	38	60.5
40	6	8	24.5	13	42	68
50	8	9.5	26	16	50	82

																						[mm]
Bore	_	В	7	F	_	н	_	к	D/I	N	_		Р		Q	_	v	v	7		W	
size	A	В	יי	=	-	п	١	<b>^</b>	IVI	IN.	0	Rc	NPT	G	L C	ı '	٧	ı	_	Rc	NPT	G
16	59.5	41.5	10	29	6	18	_	18	28	3.5	6.5 depth 4	M5 x 0.8	M5 x 0.8	M5 x 0.8	17	20	18	37	_	0	0	0
20	67	45	12	36	8	22	_	22	36	5.5	9 depth 7	1/8	1/8	M5 x 0.8	20	24	22	47	_	1.5	1.5	0
32	68	48	20	45	7.5	20	4.5	32	34	5.5	9 depth 7	1/8	1/8	1/8	20	36	20	_	14	_	<b>—</b> [	$\overline{}$
40	80.5	52.5	25	52	8	28	5	41	40	5.5	9 depth 7	1/8	1/8	1/8	24.5	44	28	_	15	_	<b> </b>	_
50	82	54	25	64	8	28	7	50	50	6.6	11 depth 8	1/8	1/8	1/8	24.5	56	28	_	19	_	_	_

<sup>\*</sup> Refer to pages 572 and 573 for the auto switch proper mounting position and mounting height.

<sup>\*</sup> For the single acting type, a One-touch fitting is on the rod end only. \* The position of the width across flats (K) is arbitrary and is not specified.

# Stopper Cylinder **RSQ** Series

These 4 figures show the piston rod extended.

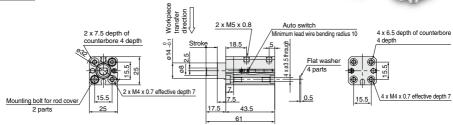
The dimensions of the double acting type with spring loaded, and single acting/

**Dimensions** spring extend type are the same as those of the double acting type.

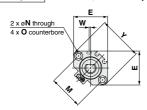
Rod end configuration: Chamfered (Non-rotating piston rod)

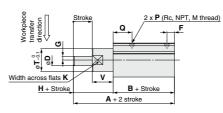
Mounting: Through-hole

Bore size: ø12 RS QB12-10DK (Double acting)

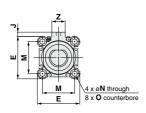


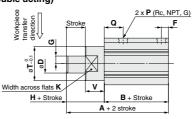
Bore size: Ø16, Ø20 RS□QB<sub>20</sub>□-□DKZ (Double acting)





Bore size: Ø32, Ø40, Ø50 RS□QB<sup>32</sup><sub>50</sub>□-□DKZ (Double acting)





#### Mounting: Both ends tapped

**RS**QA



			[mm]
Bore size	В	O <sub>1</sub>	R
16	41.5	M4 x 0.7	7
20	45	M6 x 1	10
32	48	M6 x 1	10
40	52.5	M6 x 1	10
50	54	M8 x 1.25	14
. Dimensions	4141		

are the same as the drawings above.

#### Female rod end

Stroke ΚD кc ΚE

					[mm]
Bore size	KA	КВ	кс	KD	KE
16	8	4.5	8	10.5	M4 x 0.7
20	10	5	7	10	M5 x 0.8
32	17	7.5	13	16.5	M8 x 1.25
40	22	9.5	13	16.5	M8 x 1.25
50	22	9.5	13	16.5	M8 x 1.25

Refer to page 566 for dimensions of the model with built-in One-touch fittings.

W NPT	_		_																				
: NPT				v	v	-	Q		Р		0	N	м	v		н	G	_	F	_	В	_	Bore
	NPT	Rc	_	, I	١,	١.	ų ų	G	NPT	Rc	"	14	I IVI	^	٠,	п	ı u	-	-	ייו	-	A	size
0	0	0	_	37	18	20	17	M5 x 0.8	M5 x 0.8	M5 x 0.8	6.5 depth 4	3.5	28	18	_	18	3	6	29	10	41.5	59.5	16
5 1.5	1.5	1.5	_	47	22	24	20	M5 x 0.8	1/8	1/8	9 depth 7	5.5	36	22	_	22	4	8	36	12	45	67	20
-     -	_		14	_	20	36	20	1/8	1/8	1/8	9 depth 7	5.5	34	32	4.5	20	8	7.5	45	20	48	68	32
-     -	_	_	15	_	28	44	24.5	1/8	1/8	1/8	9 depth 7	5.5	40	41	5	28	10	8	52	25	52.5	80.5	40
	_	_	19	_	28	56	24.5	1/8	1/8	1/8	11 depth 8	6.6	50	50	7	28	10	8	64	25	54	82	50
	_		15	47	22 20 28	24 36 44	20 24.5	M5 x 0.8 1/8 1/8	1/8 1/8 1/8	1/8 1/8 1/8	9 depth 7 9 depth 7 9 depth 7	5.5 5.5 5.5	36 34 40	22 32 41	4.5	22 20 28	_	8 7.5 8	36 45 52	12 20 25	45 48 52.5	67 68 80.5	20 32 40

\* Refer to pages 572 and 573 for the auto switch proper mounting position and mounting height.

-X□

D-□

RSQ

RSG

RS2H

RSH

<sup>\*</sup> For the single acting type, a One-touch fitting is on the rod end only. \* The position of the width across flats (K) is arbitrary and is not specified.

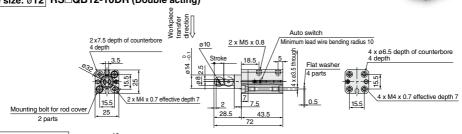
# Dimensions

These 3 figures show the piston rod extended.

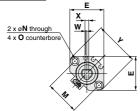
The dimensions of the double acting type with spring loaded, and single acting/ spring extend type are the same as those of the double acting type.

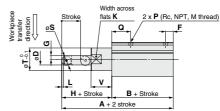
Rod end configuration: Roller type, Mounting: Through-hole

# Bore size: Ø12 RS□QB12-10DR (Double acting)

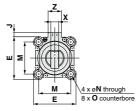


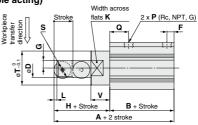
## Bore size: Ø16, Ø20 RS□QB<sup>16</sup><sub>20</sub>□-□DRZ (Double acting)





# Bore size: Ø32, Ø40, Ø50 RS□QB<sup>32</sup><sub>50</sub>□-□DRZ (Double acting)





## Mounting: Both ends tapped

#### RS□QA



			[mm]
Bore size	В	<b>O</b> 1	R
16	41.5	M4 x 0.7	7
20	45	M6 x 1	10
32	48	M6 x 1	10
40	52.5	M6 x 1	10
50	54	M8 x 1.25	14
Di			

 Dimensions other than those shown abov are the same as the drawings above.

Refer to page 566 for dimensions of the model with built-in One-touch fittings.

																									l	[mm]
Bore	_	В	D	E	_	G	н	_	v		М	N	0		Р		Q	s	т	v	х	v	7		W	
size	Α		ש	_	Г	G	п	,		_	IVI	IN.		Rc	NPT	G	ŭ	3		٧.	^	T	_	Rc	NPT	G
16	68	41.5	10	29	6	3	26.5	_	18	1.5	28	3.5	6.5 depth 4	M5 x 0.8	M5 x 0.8	M5 x 0.8	17	8	20	18	3.5	37	_	0	0	0
20	78	45	12	36	8	4	33	_	22	2	36	5.5	9 depth 7	1/8	1/8	M5 x 0.8	20	10	24	22	4	47	_	1.5	1.5	0
32	87	48	20	45	7.5	8	39	4.5	32	3	34	5.5	9 depth 7	1/8	1/8	1/8	20	18	36	20	8	_	14	_	_	
40	105.5	52.5	25	52	8	10	53	5	41	4	40	5.5	9 depth 7	1/8	1/8	1/8	24.5	24	44	28	9	_	15	_	_	_
50	107	54	25	64	8	10	53	7	50	4	50	6.6	11 depth 8	1/8	1/8	1/8	24.5	24	56	28	9	_	19	_	-	

<sup>\*</sup> Refer to pages 572 and 573 for the auto switch proper mounting position and mounting height.



For the single acting type, a One-touch fitting is on the rod end only.
The position of the width across flats (K) is arbitrary and is not specified.

<sup>® 568</sup> 

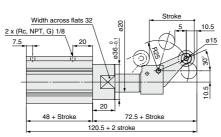
# Stopper Cylinder **RSQ** Series

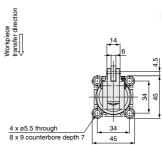
#### **Dimensions**

These 2 figures show the piston rod extended. The dimensions of the double acting type with spring loaded, and single acting/ spring extend type are the same as those of the double acting type.

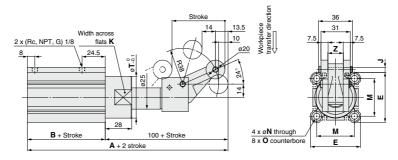
Rod end configuration: Lever (Fixed absorber type), Mounting: Through-hole

Bore size: Ø32 RS□QB32□-□DLZ (Double acting)





Bore size: Ø40, Ø50 RSQB<sub>50</sub>Q-QDLZ (Double acting)



#### Mounting: Both ends tapped **RS**□**QA**



			funui
Bore size	В	<b>O</b> 1	R
32	48	M6 x 1	10
40	52.5	M6 x 1	10
50	54	M8 x 1.25	14

\* Dimensions other than those shown above are the same as the drawings above.

Refer to page 566 for dimensions of the model with built-in One-touch fittings.

										[mm]
Bore size	Α	В	E	J	K	M	N	0	Т	Z
40	152.5	52.5	52	5	41	40	5.5	9 depth 7	44	15
50	154	54	64	7	50	50	6.6	11 depth 8	56	19

- \* Refer to pages 572 and 573 for the auto switch proper mounting position and mounting height.
- For the single acting type, a One-touch fitting is on the rod end only.
- \* The position of the width across flats (K) is arbitrary and is not specified.



RSQ RSG

RS2H

RSH MIW

D-□ -X□

# RSQ Series

**Dimensions** 

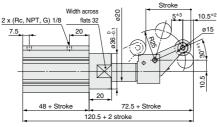
These 3 figures show the piston rod extended.

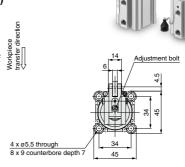
The dimensions of the double acting type with spring loaded, and single acting/

spring extend type are the same as those of the double acting type.

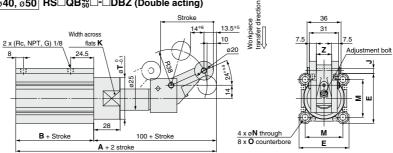
#### Rod end configuration: Lever (Adjustable absorber type) Mounting: Through-hole

Bore size: Ø32 RS□QB32□-□DBZ (Double acting)



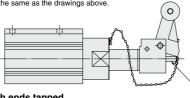


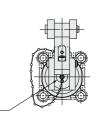
Bore size: Ø40, Ø50 RSQB50 -- DBZ (Double acting)



# With cancel cap RS□QB□□-□DCZ (Double acting)

\* Dimensions are the same as the drawings above





Cancel cap

#### Mounting: Both ends tapped

**RS** QA



			[mm]
Bore size	В	<b>O</b> 1	R
32	48	M6 x 1	10
40	52.5	M6 x 1	10
50	54	M8 x 1.25	14

\* Dimensions other than those shown above are the same as the drawings above.

										[mm]
Bore size	Α	В	E	J	K	M	N	0	Т	Z
40	152.5	52.5	52	5	41	40	5.5	9 depth 7	44	15
50	154	54	64	7	50	50	6.6	11 depth 8	56	19

- \* Refer to pages 572 and 573 for the auto switch proper mounting position and mounting height.
- \* For the single acting type, a One-touch fitting is on the rod end only.
- \* The figures show the dimensions when the adjustment bolt is lowered (when energy absorption is at its maximum). However, these dimensions with asterisk change within the ranges shown below as the adjustment bolt is raised (energy absorption is reduced).

ø32···30°\*1 → 20°, 10.5\*2 → 9, 5\*3 → 6  $\emptyset 40, 50 \cdots 24^{\circ *4} \rightarrow 16^{\circ}, 13.5^{*5} \rightarrow 11.5, 14^{*6} \rightarrow 16$ 

\* The position of the width across flats (K) is arbitrary and is not specified.



Refer to page 566 for dimensions of the model with built-in One-touch fittings.

# Stopper Cylinder **RSQ** Series

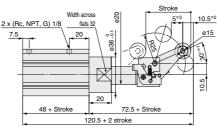
These 3 figures show the piston rod extended.

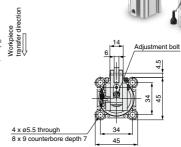
#### **Dimensions**

The dimensions of the double acting type with spring loaded, and single acting/ spring extend type are the same as those of the double acting type.

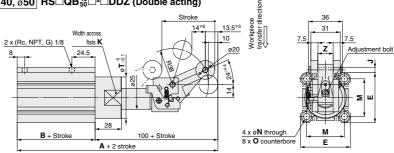
Rod end configuration: Lever (Adjustable absorber type), With lock mechanism Mounting: Through-hole

Bore size: Ø32 RS□QB32□-□DDZ (Double acting)



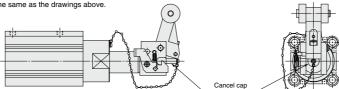


Bore size: Ø40, Ø50 RSQB50 -- DDZ (Double acting)



# With lock mechanism + cancel cap RS□QB□□-□DEZ (Double acting)

Dimensions are the same as the drawings above.



#### Mounting: Both ends tapped

**RS** QA



			[mm	
Bore size	В	O <sub>1</sub>	R	
32	48	M6 x 1	10	
40	52.5	M6 x 1	10	
50	54	M8 x 1.25	14	

\* Dimensions other than those shown above are the same as the drawings above.

Bore size A		В	E	J	K	M	N	0	Т	Z
40	152.5	52.5	52	5	41	40	5.5	9 depth 7	44	15
50	154	54	64	7	50	50	6.6	11 depth 8	56	19

- Refer to pages 572 and 573 for the auto switch proper mounting position and mounting height.
- For the single acting type, a One-touch fitting is on the rod end only.
- The figures show the dimensions when the adjustment bolt is lowered (when energy absorption is at its maximum). However, these dimensions with asterisk change within the ranges shown below as the adjustment bolt is raised (energy absorption is reduced).

ø32···30°\*1 → 20°, 10.5\*2 → 9, 5\*3 → 6

 $\emptyset 40, 50 \cdots 24^{\circ *4} \rightarrow 16^{\circ}, 13.5^{*5} \rightarrow 11.5, 14^{*6} \rightarrow 16$ 

\* The position of the width across flats (K) is arbitrary and is not specified.

Refer to page 566 for dimensions of the model with built-in One-touch fittings.



RS0 RSG RS2H RSH

MIW MIS





# RSQ Series Auto Switch Mounting

# Auto Switch Proper Mounting Position (Detection at stroke end) and Mounting Height

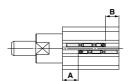
D-M9□/M9□V D-M9□W/M9□WV D-M9□A/M9□AV D-A9□/A9□V





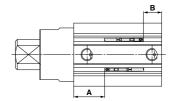






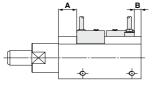


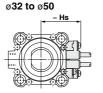


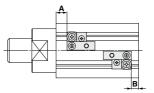


D-A7□ D-A80 D-A7□H D-A80H D-F7□ D-J79 D-F7□W **D-J79W** D-F79F D-F7NT D-F7BA **D-A73C** D-A80C D-J79C **D-A79W** D-F7 WV





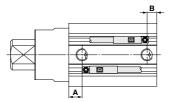




D-P3DWA

D-F7□V D-F7BAV





# Auto Switch Mounting RSQ Series

# Auto Switch Proper Mounting Position (Detection at Stroke End) and Its Mounting Height

Auto Swi	tch Pro	per Mo	unting I	Position	1									(mm)
Auto switch model	D-M9		D-A72/A7 D-A73C/A D-F7□/J7 D-F7□V/J D-F7BAV D-F7□W/	9 179C /F7BA J79W	D-F7NT		D-A79W		D-P3DWA					
(mm)	Α	В	Α	В	Α	В	Α	В	Α	В	Α	В	Α	В
12	13	11	9	7	_	_	_	_	_	_	_	_	_	_
16	13	13	9	9	11.5	11.5	12	12	17	17	9	9	_	_
20	19	11	15	7	17.5	9.5	18	10	23	15	15	7	_	_
32	21	15	17	11	18	12	18.5	12.5	23.5	17.5	15.5	9.5	16.5	10.5
40	25.5	15	21.5	11	22.5	12	23	12.5	28	17.5	20	9.5	21	10.5
50	33.5	8.5	29.5	4.5	30.5	5.5	31	6	36	11	28	3	29	4

Note) Adjust the auto switch after confirming the operating conditions in the actual setting.

	Auto	Switch	Mounting	Height
--	------	--------	----------	--------

	ton mounti								(111111)	
Auto switch model  Bore size	D-M9□V D-M9□WV D-M9□AV	D-A9□V	D-A7□ D-A80	D-A7 H D-A80H/F7 D-J79/F7 W D-F7BA D-J79W D-F79F D-F7NT	D-A73C D-A80C	D-F7□V D-F7□WV D-F7BAV	D-J79C	D-A79W	D-P3DWA	
(mm)	Hs	Hs	Hs	Hs	Hs	Hs	Hs	Hs	Hs	
12	19.5	17	_	_	_	_	_	_	-	
16	22.5	20	22	22.5	28.5	24.5	27.5	25.5	_	
20	25	23	24.5	25.5	31	27.5	30	28	_	
32	30	27.5	34	36	40.5	36.5	39.5	37.5	35.5	
40	32	30	37.5	38	43.5	40	42.5	40.5	38	
50	37.5	35	43	43.5	49	45	48	46	43	

# **Operating Range**

						(mm)
Auto switch model			Bore size	ze (mm)		
Auto Switch model	12	16	20	32	40	50
D-M9□/M9□V D-M9□W/M9□WV D-M9□A/M9□AV	3	5	5.5	6	6	7
D-A9□/A9□V	6	9.5	9	9.5	9.5	9.5
D-A7□/A80 D-A7H/A80H D-A73C/A80C	_	12	12	12	11	10
D-A79W	_	13	13	13	14	14
D-F7□/J79 D-F7□V/J79C D-F7□W/J7□WV D-F7BA/F7BAV D-F79F/F7NT	_	6	5.5	6	6	6
D-P3DWA	_	_	_	5.5	5	6

Since this is a guideline including hysteresis, not meant to be guaranteed. (Assuming approximately ±30% dispersion) There may be the case to change substantially depending on an ambient environment.
 The values above for a bore size o12 and over o32 of D-A9□(V)M9□(V)M9□W(V)/

RSQ

RSG RS2H

RSH MIW MIS

D-□ -X□



<sup>\*</sup> The values above for a bore size e12 and over ø32 of D-A9□(V)/M9□(V)/M9□W(V)/M9U(V)/M

# **Auto Switch Mounting Brackets/Parts Nos.**

Applicable auto switch	D-M9□/M9□V D-M9□W/M9□WV D-M9□A/M9□AV D-A9□/A9□V	D-F7□/F7□V/J79/J79/ D-F7BA/F7BAV/F79F/ D-A7□/A80/A7□H/A80		D-P3DWA
Bore size [mm]	ø12 to ø50	ø16, ø20	ø32 to ø50	ø32 to ø50
Auto switch mounting bracket part no.	_	BQ4-012	BQ5-032	_
Auto switch mounting bracket fitting parts lineup/weight	-	Auto switch mounting screw (M2.5 x 8L)     Auto switch mounting nut Weight: 1.5 g	Auto switch fixing screw (M2.5 x 10L) Auto switch mounting screw (M3 x 8L) Auto switch spacer Auto switch mounting nut Weight: 3.5 g	_
	A/B/C side except port side (ø12) Surfaces with auto switch mounting slot	Auto switch mounting rail side only	A/B/C side except port side	Surfaces with auto switch mounting slot
Auto switch mounting surface	Ø12 Port side  C A  B  Ø16, Ø20 Ø32 to Ø50		Port side	
Mounting of auto switch	Auto switch mounting screw  Auto switch witch auto switch mounting screw, use a watch-makers screwdriver with a handle diameter of 5 to 6 mm.  Tightening Torque of Auto Switch Mounting Screw [N-m]  Auto switch model Tightening torque  D-M9 (V)  D-M9 (V)  D-M9 (V)  D-M9 (V)  D-M9 (V)  D-M9 (V)  D-A93  D-A9 (V)  (Excluding D-A93)  0.10 to 0.20	① Insert the nut into the auto switch mounting slot on the cylinder tube, and place it in the roughly estimated setting position. ② Engage the ridge on the auto switch mounting arm with the recess in the cylinder tube rail, and slide it to the position of the nut. ③ Gently screw the auto switch mounting screw into the thread of the auto switch mounting nut through the mounting hole on the auto switch mounting nut. ④ Confirm where the mounting position is, and tighten the auto switch mounting screw to fix the auto switch. The tightening torque of the M2.5 screw must be 0.25 to 0.35 N·m. ⑤ The detecting position can be changed under the conditions in step ③.  Auto switch mounting screw (M2.5 x 0.45 x 8L)  Auto switch mounting screw (M2.5 x 0.45 x 8L)	mounting slot on the cylinder tube, and place it in the roughly estimated setting position.  With the lower tapered part of the auto switch spacer facing the outside of the cylinder tube, line up the M2.5 through hole with the M2.5 female of the auto switch mounting nut.	(3) If the detecting position is changed, go back to step ①.     Ensure that the auto switch is inserted into the auto switch mounting slot to protect the auto switch.     The tightening torque for the hexagon socket head cap screw (M2.5 x 12L) is 0.2 to 0.3 N·m.  Hexagon socket head cap screw (Included with the auto switch) (M2.5 x 12L)

<sup>\*</sup> Auto switch mounting bracket and auto switch are enclosed with the cylinder for shipment.

For an environment that needs the water-resistant auto switch, select the D-M9□A(V) type.

Auto switch mounting bracket for the D-F7BA(V) model uses BQ4-012 and BQ5-032 normal specifications (metal screw).

## Auto Switch Mounting Brackets/Part Nos.

#### [Stainless Steel Mounting Screw]

The following stainless steel mounting screw kit (including nuts) is available. Use it in accordance with the operating environment. (Please order BQ-2 separately, since auto switch spacers (for BQ-2) are not included.)

BBA2: For D-A7/A8/F7/J7 models

The stainless steel screws above are used when a cylinder is shipped with the D-F7BA/F7BAV auto switches. When only one auto switch is shipped independently, the BBA2 is attached.

- \* When mounting D-M9□A(V) on a port other than the ports for ø32, ø40, and ø50, order auto switch mounting brackets BQ2-012S, BQ-2, and stainless steel screw set BBA2 separately.
- \* Refer to page 1051 for details on the BBA2.

#### **Auto Switch Mounting Bracket Weight**

Auto switch mounting bracket part no.	Weight [g]
BQ-1	1.5
BQ-2	1.5
BQ2-012	5

Other than the applicable auto switches listed in "How to Order," the following auto switches are also mountable.

Other Applicable Auto Switches/Refer to pages 941 to 1067 for further information on auto switches.

Туре	Model	Electrical entry	Features		
	D-A73	Grommet (Perpendicular)	_		
Reed	D-A80	Grommet (Perpendicular)	Without indicator light		
need	D-A73H, A76H	Grommet (In-line)	_		
	D-A80H	Grommet (m-line)	Without indicator light		
	D-F7NV, F7PV, F7BV		_		
	D-F7NWV, F7BWV	Grommet (Perpendicular)	Diagnostic indication (2-color indicator)		
	D-F7BAV		Water-resistant (2-color indicator)		
Solid state	D-F79, F7P, J79		_		
	D-F79W, F7PW, J79W	Crammat (In line)	Diagnostic indication (2-color indicator)		
	D-F7BA	Grommet (In-line)	Water-resistant (2-color indicator)		
	D-F7NT		With timer		

\* With pre-wired connector is also available for solid state auto switches.

For details, refer to pages 1014 and 1015.

Normally closed (NC = b contact) solid state auto switches (D-F9G/F9H) are also available.

For details, refer to page 959.

RSQ

RSG RS2H

RSH

MIW MIS

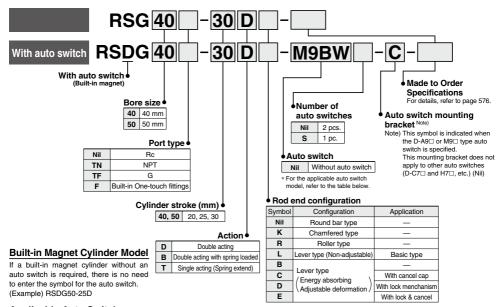
> D-□ -X□





# RSG Series Ø40. Ø50

# **How to Order**



Applicable Auto Switches/Refer to pages 941 to 1067 for further information on auto switches.

		Floridad	ig	AAC-da-		Load vol	tage	Auto swit	ch model	Lea	d wir	e ler	ngth	(m)	Pre-wired	Annli	aabla	
Туре	Special function	Electrical entry	Indicator light	Wiring (Output)		С	C AC		In-line	0.5 (Nil)	1 (M)	3 (L)		None (N)	connector		ad	
				3-wire (NPN)		5 V, 12 V		VN6W	M9N	•	_	•	0	_	0	IC circuit		
_	_	Grommet		3-wire (PNP)		5 V, 12 V		M9PV M9P	M9P	•	_	•	0	_	0	ic circuit		
switch	_			2-wire		12 V		M9BV	M9B	•	_	•	0	<b>—</b>	0		1	
		Connector		Z-WIIE	12 V			H7C	•	_	•	•	•	_	_			
anto	Diagnostic indication 3-wire	3-wire (NPN)		5 V, 12 V		M9NWV	M9NW	•	•	•	0	_	0	IC circuit	Relay,			
<u>a</u>	Diagnostic indication		l se	3-wire (PNP)	PNP) 24 V	24 V	_	M9PWV	M9PW	•	•	•	0	I —	0	IC CITCUIT	PLC	
state	(2-color indicator)		12 V		M9BWV	M9BW	•	•	•	0	_	0						
ळ	Water resistant (2-color indicator)	Grommet	Grommet		3-wire (NPN)		5 V, 12 V	]	M9NAV*1	M9NA*1	0	0	•	0	_	0	IC circuit	1
Solid				3-wire (PNP)		5 V, 12 V		M9PAV*1	M9PA*1	0	0	•	0	I —	0	IC CITCUIT		
Ň	(2-color indicator)			2-wire		12 V			M9BAV*1	M9BA*1	0	0	•	0	_	0	_	1
	With diagnostic output (2-color indicator)			4-wire (NPN)		5 V, 12 V	]	_	H7NF	•	_	•	0	_	0	IC circuit	1	
switch		Grommet	se)	3-wire (NPN equivalent)	_	5 V	_	A96V	A96	•	_	•	_	-	_	IC circuit	_	
os		Grommet	ľ			12 V	100 V	A93V*2	A93	•	•	•	•	_	_	_		
anto	_		2	2		12 V	100 V or less	A90V	A90	•	_	•	_	_	_	IC circuit	Relay,	
Reed		Connector	Yes	2-wire   24 v	24 V		_	_	C73C	•	_	•	•	•	_	_	PLC	
8		Connector	2			12 V	24 V or less	_	C80C	•	_	•	•	•	_	IC circuit	1	

- \*1 Water resistant type auto switches can be mounted on the above models, but in such case SMC cannot guarantee water resistance.
- Consult with SMC regarding water resistant types with the above model numbers.
- \*2 1 m type lead wire is only applicable to D-A93
- \* Lead wire length symbols: 0.5 m ········ Nil (Example) M9NW (Example) M9NWM 3 m ······ L (Example) M9NWL 5 m ······ Z (Example) M9NWL
- \* Solid state auto switches marked with "()" are produced upon receipt of order.
- None........ No. (Example) H7CN

  \* Since there are other applicable auto switches than listed, refer to page 586 for details.

  \* For details about auto switches with pre-wired connector, refer to pages 1014 and 1015
- \* D-A9□/M9□/M9□W auto switches are shipped together (not assembled). (Only auto switch mounting brackets are assembled before shipped.)



D-□ -X□

RSQ RS2H RSH MIW MIS



# Spring Force (Single acting)

		(N
Bore size (mm)	Extended	Compressed
40, 50	13.7	27.5

<sup>\*</sup> For Round bar type, Chamfered type and Roller type.

# **Made to Order Specifications**

Click here for details								
Symbol	Specifications							
-XA□	Change of rod end shape							
-хсз	Special port position							

#### Model

Bore size (mm)		40	50		
Mounting	Flange	•	•		
Built-in magnet		•	•		
Dining	Screw-in type	Rc	1/8		
Piping	Built-in One-touch fittings	ø6/4	ø8/6		
Action	Action		Double acting, Single acting (Spring extended), Double acting with spring loaded		
	Round bar type	•	•		
Rod end configuration	Chamfered type	•	•		
	Roller type	•	•		
	Lever type	•	•		

# **Specifications**

Action	Double acting, Double acting with spring loaded, Single acting (Spring extended)		
Fluid	Air		
Proof pressure	1.5 MPa		
Maximum operating pressure	1.0 MPa		
Ambient and fluid temperature	Without auto switch: -10 to 70°C * With auto switch: -10 to 60°C		
Lubrication	Not required (Non-lube)		
Cushion	Rubber bumper		
Stroke length tolerance	+1.4 0		
Mounting	Flange type		

<sup>\*</sup> No freezing (for cylinders with or without an auto switch)

# **Bore Size/Standard Stroke**

	(mm)
Bore size (mm)	Rod end configuration
	Round bar type, Chamfered type, Roller type, Lever type with shock absorber
40	20, 25, 30
50	20, 25, 30

## Weight

					(kg)
Action	Bore size	Dad and anti-	Cylinder stroke (mm)		
Action	(mm)	Rod end configuration	20	25	30
Double acting	40	Round bar type, Chamfered type, Roller type	1.14	1.17	1.2
Single acting, Spring extend		Lever type with built-in shock absorber	1.38	1.41	1.44
Double acting with spring loaded	50	Round bar type, Chamfered type, Roller type	1.34	1.37	1.4
	50	Lever type with built-in shock absorber	1.56	1.59	1.62

# Stopper Cylinder/Adjustable Mounting Height RSG Series

## **Operating Ranges by Rod End Configuration**

(Example 1) For roller type with transfer speed of 15 m/min. and the weight of transferred object of 30 kg.

#### <How to read the graphs>

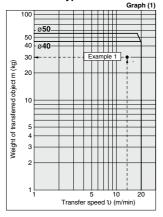
To select a cylinder based on the specifications above, find the intersection of the speed of 15 m/min. on the horizontal axis and the weight of 30 kg on the vertical axis in graph (1) below, and select RSG□40-I□□R that falls in the cylinder operating range.

(Example 2) Transfer speed of 15 m/min., Weight of transferred object of 60 kg, Friction coefficient  $\mu$  = 0.1, Lever type (Lever type with lock mechanism)

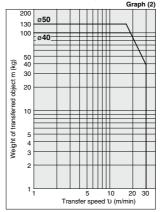
#### <How to read the graphs>

To select a cylinder based on the specifications above, find the intersection of the speed of 15 m/min. on the horizontal axis and the weight of 60 kg on the vertical axis in graph (3) below, and select RSG 40-1DD that falls in the cylinder operating range.

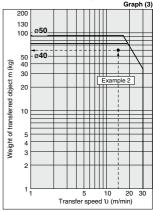
#### Roller Type/Round Bar Type/ Chamfered Type



# Lever Type (With shock absorber) Friction coefficient $\mu = 0$



# Lever Type (With shock absorber) Friction coefficient $\mu$ = 0.1

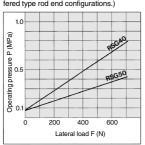


- Lever-type weight of transferred object and transfer speed graphs (graphs (2) and (3)) show the values at room temperature (20 to 25°C).
- \* When selecting cylinders, confirm the Specific Product Precautions as well.

#### Lateral Load and Operating Pressure

The larger the lateral load, the higher the operating pressure required for the stopper cylinder. Set the operating pressure using the graphs as a quide.

(Applicable for round bar, roller and chamfered type rod end configurations.)



RSQ RSG

RS2H

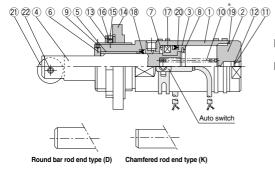
RSH MIW

**D**-□



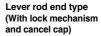
#### Construction

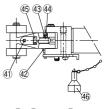
#### Roller rod end

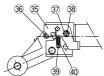


#### Lever rod end with shock absorber type (Fixed)









#### **Component Parts**

No.	Description	Material	Note
1	Tube cover	Aluminum alloy	Hard anodized
2	Head cover	Aluminum alloy	Anodized
3	Piston	Aluminum alloy	Chromated
4	Piston rod	Carbon steel	Hard chrome plated
5	Bushing	Bearing alloy	
6	Non-rotating guide	Rolled steel	Use collar for round bar type.
7	Bumper A	Urethane	
8	Bumper B	Urethane	
9	Hexagon socket head set screw	Chromium molybdenum steel	
10	Return spring	Steel wire	Zinc chromated (Except double acting)
11	Retaining ring	Carbon tool steel	(Single acting only)
12	Element	Sintered matallic BC	(Single acting only)
13	Lock nut	Carbon steel	
14	Flange	Cast iron	
15	Hexagon socket head set screw	Chromium molybdenum steel	
16	Ball	Resin	
17	Magnet	_	
18	Rod seal	NBR	
*19	Gasket	NBR	Used Only for double acting and double acting with spring loaded.
20	Piston seal	NBR	

#### Replacement Parts/Seal Kit

	Bore size				
		Double acting	Double acting Double acting with Single acting		Contents
40 RSG40D-PS		RSG40B-PS	RSG40T-PS	Set of above nos.	
	50	RSG50D-PS	RSG50B-PS	RSG50T-PS	18, 19, 20

- \* Seal kit includes ®, (9, 20. Order the seal kit, based on each bore size.
- \* Since the seal kit does not include a grease pack, order it separately.

Grease pack part no.: GR-S-010 (10 g)

#### Component Parts

Col	mponent Parts		
No.	Description	Material	Note
Roll	er type		
21	Roller A	Resin	
22	Spring pin	Carbon tool steel	
Lev	er type		
23	Lever	Cast iron	
24	Lever holder	Rolled steel	
25	Roller B	Resin	
26	Shock absorber	_	RB1407-X552
27	Lever spring	Stainless steel wire	
28	Type C retaining ring for shaft	Carbon tool steel	
29	Lever pin	Carbon steel	
30	Roller pin	Carbon steel	
31	Steel balls	High carbon chrome bearing steel	
32	Hexagon socket head set screw	Chromium molybdenum steel	
33	Hexagon socket head set screw	Chromium molybdenum steel	
34	One-side tapered pin	Carbon steel	
With	n lock mechanism		
35	Bracket	Carbon steel	
36	Pin B	Carbon steel	
37	Spacer	Carbon steel	
38	Round head Phillips screw	Rolled steel	
39	Pin A	Rolled steel	
40	Bracket spring	Steel wire	
41	Hexagon socket head cap set screw	Chromium molybdenum steel	
42	Spring washer	Steel wire	
43	Urethane ball	Urethane	
44	Hexagon socket head cap set screw	Chromium molybdenum steel	
45	Adjustment bolt	Bearing steel	
With	n cancel cap		
46	Cancel cap	Aluminum alloy	

#### **Replacement Parts: Shock Absorber**

Bore size (mm)	Kit no.		
40, 50	RB1407-X552		

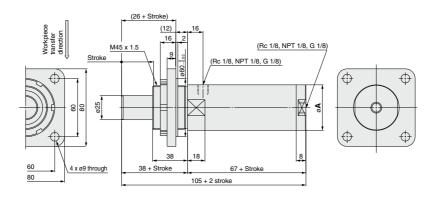
# Stopper Cylinder/Adjustable Mounting Height $\it RSG Series$

#### **Rod End Configuration: Round Bar Type**

# **Basic type: Flange mounting**

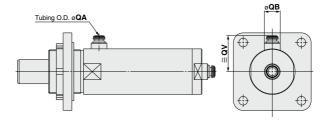
These 2 figures show the piston rod extended.

Bore size: ø40, ø50 RS□G□-□□



## **Built-in One-touch fittings**





				(mm)
Bore size (mm)	Α	QA	QB	QV
40	47	6	13	33
50	58	8	16	38.5

Note 1) In the case of single acting type, a One-touch fitting is on the rod side only.

Note 2) These figures show the piston rod extended.

Note 3) For the auto switch mounting position and its mounting height, refer to page 585.

**D**-□

RSQ RSG

RS2H RSH MIW MIS



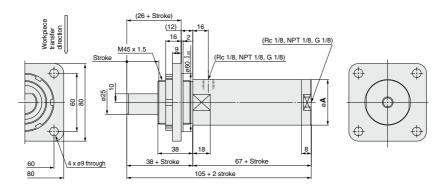
579

# Rod End Configuration: Chamfered Type (Non-rotating piston rod)

# **Basic type: Flange mounting**

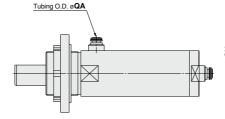
These 2 figures show the piston rod extended.

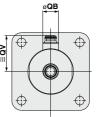
Bore size: Ø40, Ø50 RS□G□-□□K



#### **Built-in One-touch fittings**







				(mm)
Bore size (mm)	Α	QA	QB	QV
40	47	6	13	33
50	58	8	16	38.5

Note 1) In the case of single acting type, a One-touch fitting is on the rod side only.

Note 2) These figures show the piston rod extended.

Note 3) For the auto switch mounting position and its mounting height, refer to page 585.

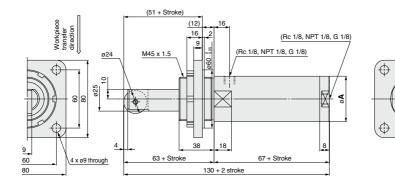
# Stopper Cylinder/Adjustable Mounting Height $\it RSG Series$

## **Rod End Configuration: Roller Type**

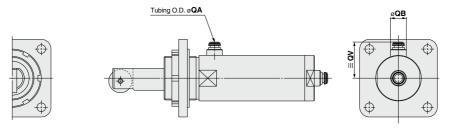
# **Basic type: Flange mounting**

These 2 figures show the piston rod extended.

Bore size: ø40, ø50 RS□G□-□□R



#### **Built-in One-touch fittings**



			(mm)
Α	QA	QB	QV
47	6	13	33
58	8	16	38.5
	<b>A</b> 47 58	47 6	47 6 13

Note 1) In the case of single acting type, a One-touch fitting is on the rod side only.

Note 2) These figures show the piston rod extended.

Note 3) For the auto switch mounting position and its mounting height, refer to page 585.

D-□ -x□

RSQ

RS2H RS2H MIW MIS



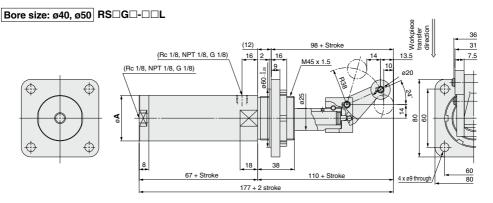
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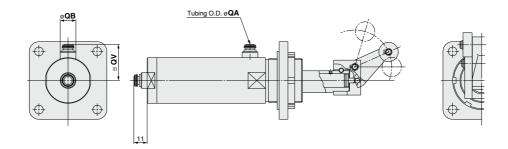
# Rod End Configuration: Lever Type with Shock Absorber

# **Basic type: Flange mounting**

These 2 figures show the piston rod extended.



## **Built-in One-touch fittings**



				(mm)
Bore size (mm)	Α	QA	QB	Q۷
40	47	6	13	33
50	58	8	16	38.5

Note 1) In the case of single acting type, a One-touch fitting is on the rod side only.

Note 2) These figures show the piston rod extended.

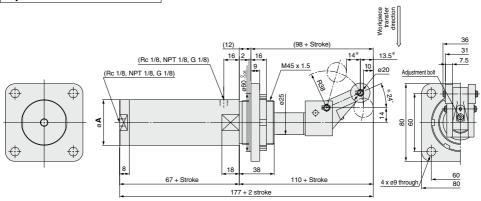
Note 3) For the auto switch mounting position and its mounting height, refer to page 585.

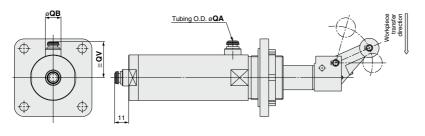
## Rod End Configuration: Lever Type with Shock Absorber

# Variable energy absorbing type/Flange mounting type

These 2 figures show the piston rod extended.

Adjustable shock absorber stroke RS□G□-□□B

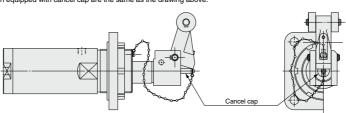






# With cancel cap RS□G□-□□C

 $\ast\,\mbox{Dimensions}$  when equipped with cancel cap are the same as the drawing above.



(mm

				()
Bore size (mm)	Α	QA	QB	QV
40	47	6	13	33
50	58	8	16	38.5

Note 1) In the case of single acting type, a One-touch fitting is on the rod side only.

Note 2) These figures show the piston rod extended.

Note 3) For the auto switch mounting position and its mounting height, refer to page 585.

Note 4) The figure shows these dimensions when the adjustment bolt is lowered (when energy absorption is at its maximum).

However, these dimensions change within the ranges shown below as the adjusting bolt is raised (energy absorption is reduced).  $24^{49} \rightarrow 16^{8}, 13.5^{8} \rightarrow 11.5^{8}, 14^{8} \rightarrow 16^{8}$ 

RSQ

RS2H

RSH

MIW

D-□

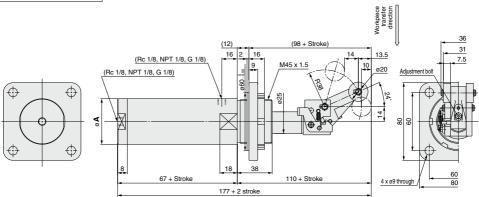
-X□

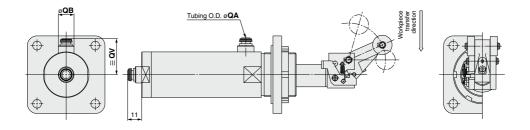
## Rod End Configuration: Lever Type with Shock Absorber

# Variable energy absorbing type/Flange mounting type

These 2 figures show the piston rod extended.

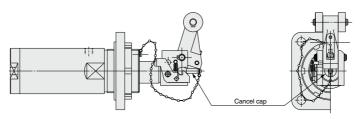
With lock mechanism RS□G□-□□D





# With lock mechanism + Cancel cap RS□G□-□□E

\* Dimensions when equipped with lock and cancel cap are the same as the figure drawing.



				(mm)
Bore size (mm)	Α	QA	QB	QV
40	47	6	13	33
50	58	8	16	38.5

Note 1) In the case of single acting type, a One-touch fitting is on the rod side only.

Note 2) These figures show the piston rod extended.

Note 3) The figure shows these dimensions when the adjustment bolt is lowered (when energy absorption is at its maximum).

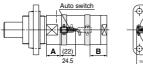
However, these dimensions change within the ranges shown below as the adjusting bolt is raised (energy absorption is reduced).  $24^{\circ} \pm 16^{\circ}$ ,  $13.5^{\circ} \pm 11.5^{\circ}$ ,  $14^{\circ} \pm 16^{\circ}$ 

# **Auto Switch Mounting 1**

# Auto Switch Proper Mounting Position (Detection at Stroke End) and Its Mounting Height

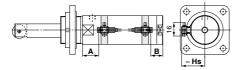
#### **Reed Auto Switch**



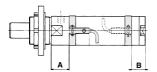




( ): For D-A96 type



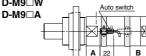
D-C7 D-C8 **D-C73C** D-C80C



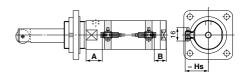


#### Solid State Auto Switch

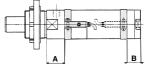
**D-M9**□ D-M9□W













#### **Auto Switch Proper Mounting Position**

Auto switch model		□ Note 2)	D-M9	(V) Note 2) □ W □ A(V)	D-C		D-H7 D-H7 D-H7 D-H7	7⊡W 7 7C
size (mm)	Α	В	Α	В	Α	В	Α	В
40	21.5	25.5	25.5	29.5	22.0	26.0	21.0	25.0
50	29.5	17.5	33.5	21.5	30.0	18	29.0	17.0

Auto Switch	wounting	j neigni		(mm
	D-M9□V D-M9□WV D-M9□AV D-A9□V	D-M9 D-H7 D-H7 W D-M9 W D-H7NF D-M9 A D-H7BA D-C7/C8	D-H7C	D-C73C D-C80C
size (mm)	Hs	Hs	Hs	Hs
40	36.0	35.0	38.0	37.5
50	41.5	40.5	43.5	43.0

Note 1) Adjust the auto switch after confirming the operating conditions in the actual setting.

	With 2 auto	o switches
	Different surfaces	Same surface
Auto switch model	The proper auto switch mounting position is 6 mm inward from the switch holder edge.	The auto switch is mounted by slightly displacing it in a directio (cylinder tube circumferential exterior) so that the auto switch an lead wire do not interfere with each other.

D-□ -X□

RSQ

RSG RS2H

RSH

# **Auto Switch Mounting 2**

## **Operating Range**

Auto switch model	Bore size (mm)			
	40	50		
D-A9□(V)	8	8		
D-M9□(V) D-M9□W(V) D-M9□A(V)	4.5	5		
D-C7□/C80 D-C73C/C80C	10	10		
D-H7□/H7□W D-H7BA/H7NF	5	6		
D-H7C	10	9.5		

<sup>\*</sup> Since this is a guideline including hysteresis, not meant to be guaranteed. (Assuming approximately ±30% dispersion) There may be the case to change substantially depending on an ambient environment

## Auto Switch Mounting Bracket: Part No.

Auto switch model	Bore size (mm)			
Auto switch model	ø <b>40</b>	ø <b>50</b>		
D-A9□(V) D-M9□(V) D-M9□W(V)	Note 1) BMA3-040	Note 1) BMA3-050		
D-M9□A(V)	Note 2) BMA3-040S	Note 2) BMA3-050S		
D-C7□/C80 D-C73C/C80C D-H7□ D-H7□W D-H7BA D-H7NF	BMA2-040A	BMA2-050A		

Note 1) Set part number which includes the auto switch mounting band (BMA2-□□□A) and the holder kit (BJ5-1/Świtch bracket: Transparent). Since the switch bracket (made from nylon) are affected in an environment where alcohol, chloroform, methylamines, hydrochloric acid or sulfuric acid is splashed over, so it cannot be used. Please consult SMC regarding other chemicals.

Note 2) Set part number which includes the auto switch mounting band (BMA2-1—IIII) AS/Stainless steel screw) and the holder kit (BJ4-1/Switch bracket: White).

Note 3) For the D-M9 A(V) type auto switch, do not install the switch bracket on the indicator light.

#### [Mounting screw set made of stainless steel]

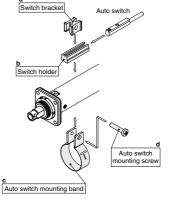
The following set of mounting screws made of stainless steel is available. Use it in accordance with the operating environment. (Please order the auto switch mounting bracket separately, since it is not included.)
D-H7BA auto switch is set on the cylinder with the stainless steel screws

D-H/BA auto switch is set on the cylinder with the stamless steel screws above when shipped. When an auto switch is shipped independently, BBA4 is attached.

Note 4) Refer to page 1048 for the details of BBA4.

- (1) BJ□-1 is a set of "a" and "b".BJ4-1 (Switch bracket: White)BJ5-1 (Switch bracket: Transparent)
- (2) BMA2-□□□A(S) is a set of "c" and "d".

  Band (c) is mounted so that the projected part is on the internal side (contact side with the tube).



Besides the models listed in How to Order, the following auto switches are applicable. Refer to pages 941 to 1067 for detailed specifications.

	teres to program to the term to the term of the term o				
Auto switch type	Part no.	Electrical entry (Direction)	Features		
Reed	D-C73, C76		_		
нееа	D-C80	Grommet (In-line)	Without indicator light		
	D-H7A1, H7A2, H7B		_		
Solid state	D-H7NW, H7PW, H7BW D-H7BA		Diagnostic indication (2-color)		

\* For solid state auto switches, auto switches with a pre-wired connector are also available. Refer to pages 1014 and 1015 for details.

\* Normally closed (NC = b contact) solid state auto switches (D-F9G/F9H types) are also available. Refer to page 957 for details.



# RSQ/RSG Series Specific Product Precautions 1

Be sure to read this before handling the products.

Refer to back page 50 for Safety Instructions and pages 3 to 12 for Actuator and Auto Switch Precautions.

Selection

# **⚠** Danger

1. Use within the range of specifications.

If using beyond the specifications, excessive impacts or vibrations could be applied to the stopper cylinder and might cause breakage.

# **∧** Caution

 Do not allow a pallet to collide with the cylinder when the lever is upright.

In the case of the lever type with built-in shock absorber, if the next pallet runs into the lever when it is in the upright position (after the shock absorber has assimilated energy), the cylinder body will receive the full energy of the impact, and this should not be permitted.

2. Do not apply pressure from the head side of a single acting type cylinder.

If air is supplied from the head side of a single acting cylinder, blow-by of the air will occur.

- 3. Do not scratch or gouge the sliding portion of a piston. Quenching of the piston rod has not been performed. If there is a danger of scratching or nicking the piston rod due to sharp edges, etc. on the contact area of a pallet, the pallet should not be used, as this can cause a malfunction.
- When using a stopper cylinder for intermediate stopping of a load connected directly to a cylinder, etc.

The operating ranges shown in this catalog apply only for stopping of a pallet on a conveyor. When using a stopper cylinder to stop a load connected directly to a cylinder, etc., the cylinder thrust will become a lateral load. In this case, refer to the operation manual and select a cylinder remaining within the allowable energy and allowable lateral load ranges.

5. For the lever type with a built-in shock absorber (without a lock mechanism), the lever may be pushed back in the opposite direction to the transfer direction due to the return force of the shock absorber, if 10N of thrust or more in the transfer direction is not applied to the lever after the pallet collides with the lever.

If the lever must be continuously upright, select a lever with a lock mechanism.

6. The operating range for the lever type with a built-in shock absorber indicates the range in which the lever is not damaged due to the shock absorber's performance and cylinder rigidity. It is not the same as the range in which the lever can stop softly and fully.

Near the upper limit, collision may occur at the end. If a soft stop is required, sufficient clearance is necessary. Consult with SMC when a reliable soft stop is required near the upper limit.

#### Mounting

# 

1. Do not apply rotational torque to the cylinder rod.

In order to prevent rotational torque from acting upon the cylinder rod, mount it so that the contacting surfaces of the pallet and cylinder are parallel to one another.

When mounting a cylinder, tighten the body lock nut, and then tighten the set screws (2 locations) which are included with the lock nut. (Except RSQ)

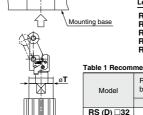
When the lever type with a built-in shock absorber is installed from the direction of the lever side, mounting holes must be machined in accordance with recommend hole diameters in the table below.

When it is installed from the direction of the lever side of the stopper cylinder as shown below, note that the lever's outer

#### Mounting

# **.** Caution

diameter is larger than the rod cover boss diameter.



Lever	type	models

Table 1 Recommended hole diameter

	r
ø <b>T</b> ø <b>D</b>	1
RS (D) □32 36 38	1
<b>RS (D)</b> □ <b>40</b> 44 48	
<b>RS (D)</b> □ <b>50</b> 56 57	

#### Operation

## **∕** Caution

Figure 1

For the lever type model with a lock mechanism, do not remove the grease applied to the pin B and the bracket.

 When wise the disease extrapolate with the grease existed.

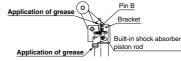
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When using the cylinder continuously with no grease applied, the lock and unlock may not operate correctly due to unusual wear of the pin B or rod cover.

Check the grease application state periodically and apply the grease when necessary. The grease to be applied is available as grease pack. When the grease pack is required, order it using the part number shown below.

Grease pack part number: GR-S-010 (10 g)

(\* The grease to be applied is the same as that used for the cylinder.) Similarly, be careful not to remove the grease from the piston rod end of the built-in shock absorber. Check the grease application state periodically.



For models having the rod end configuration with the lever type with lock mechanism, do not apply any external force from the opposite side when the lever is locked. Doing so may cause the lock mechanism to break.

When moving pallets during conveyor adjustments, first lower the cylinder.

Some structural backlash is present in the lever lock mechanism.

As the stopping position of the pallet can be affected by the weight of the object being transferred, the operating conditions of the conveyor, etc., the stopping position may vary. Please contact SMC if a higher level of stopping accuracy is required for the pallet.

- **4.** Do not use oil, etc. on the sliding parts of the piston rod. This can cause trouble with retraction or other malfunctions.
- 5. Do not get your hands caught during cylinder operation. Since the lever section moves up and down when the cylinder is in operation, take sufficient care to avoid getting your hands caught between the rod cover and the lever holder.
- 6. Do not expose the shock absorber to machining oil, water, or dust. This can cause oil leakage and malfunction of the shock absorber.

D-□

RSQ

RSG

RS2H

RSH

MIW

-X□





# RSQ/RSG Series **Specific Product Precautions 2**

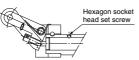
Be sure to read this before handling the products. Refer to back page 50 for Safety Instructions and pages 3 to 12 for Actuator and Auto Switch Precautions.

#### Maintenance

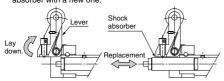
# **⚠** Caution

#### 1. How to replace the shock absorber

1) Loosen the hexagon socket head set screw (M3) on the piston rod.



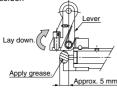
2) With the lever laid down as shown in the figure, pull out the shock absorber to remove it and replace this shock absorber with a new one.



3) Insert the hexagon socket head set screw into the piston rod, and then tighten it.

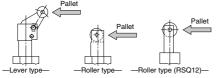
After the hexagon socket head set screw has been in contact with the end, tighten it further 1/4 turn as a guideline. If the hexagon socket head set screw is tightened excessively, this may cause it to break or the shock absorber to malfunction. Tightening torque: 0.29 N·m

4) After replacement, apply grease to the piston rod end of the shock absorber



#### 2. How to change the piston rod orientation

For the roller type and lever type, put the pallet in contact with the piston rod in the direction shown in the figure. (The piping port position has been made flush with the pallet contact surface at the factory shipment.)

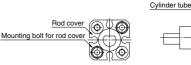


#### RSQ12 / How to change the piston rod orientation

- 1) Loosen the hexagon socket head cap screws (2 locations) that secure the rod cover and cylinder tube.
- 2) Adjust the orientation of the rod cover to a desired position. The orientation of the rod cover can be changed in 90°steps.
- 3) Tighten two hexagon socket head cap screws on the diagonal line to secure the rod cover and cylinder tube. When tightening the hexagon socket head cap screws, apply the thread locking agent. Tightening torque: 1.5 N·m

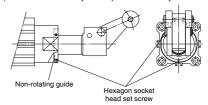
#### 4) Make sure that the cylinder operates smoothly.

# 



#### RSQ20 to 50 / How to change the piston rod orientation

- 1) Loosen two hexagon socket head cap screws (M3) on the rod cover that secure the non-rotating guide.
- 2) Adjust the orientation of the piston rod to a desired position. Note) Put the pallet contact surface in parallel to the cylinder contact surface so that the rotational torque does not apply to the piston rod.
- 3) Tighten two hexagon socket head cap screws to secure the non-rotating guide. When tightening the hexagon socket head cap screws, apply the thread locking agent. Tightening torque: 0.63 N·m
  - Note) The non-rotating guide is secured by two hexagon socket head cap screws. If one hexagon socket head cap screw is tightened excessively, the non-rotating guide may be in contact with the piston rod, causing malfunction. Therefore, tighten the hexagon socket head cap screws alternately and pay special attention so that the non-rotating guide is not in contact with the piston rod.
- Make sure that the cylinder operates smoothly.



#### 3. How to adjust the lever type, variable energy absorbing type

For the lever type, variable energy absorbing type, strokes of the shock absorber can be adjusted with an adjustment bolt included in order to stop in accordance with the transfer conditions. Follow the procedures below to adjust strokes.

#### Procedures

- 1) Loosen the set screw (M4) on the lever side.
- 2) Adjust the adjustment bolt in accordance to the energy of the transferred object.

(The stroke of the shock absorber becomes larger (absorbing energy becomes bigger) when tightening the adjustment bolt, while it becomes smaller when loosening the bolt.)

3) After adjusting the adjustment bolt, fix the bolt with the set screw (M4) loosened in 1).

Tightening torque M4: 1.5 N·m

