


Item	Bond		Tightening torque	
1 / 32	-	⊖	88-95 N.m	65-70 ft.lbs
38 / 32	Loctite 577	⊖	20-27 N.m	15-20 ft.lbs
44 / 32	-	⊖	27-30 N.m	20-22 ft.lbs
115 / 113	Pliobond	-		
117 / 113	Loctite 577	⊖	2.3-2.8 N.m	1.7-2.1 ft.lbs

Item	Part No	Description	Qty.
1	C094354	THROTTLE CAP	1
2	C087505	SCREEN	1
3	C117522	VALVE SPRING	1
4	C106818	O-RING RETAINER	1
5	C117520	THROTTLE VALVE	1
7	A043001	O-RING	1
9	C117517	THROTTLE VALVE BUSHING	1
14	C087934	TRIGGER	1
15	S014764	NEEDLE ROLLER	1
24	CA083354	O-RING	1
25	C106819	REVERSE VALVE	1
26	C083339	VALVE BUSHING	1
27	C068664	REVERSE VALVE LEVER	1
28	G071613	ROLL PIN	1
32	C142842	MOTOR HOUSING (Incl. Item #9, 26, 49)	1
38	C085233	PLUG-OIL FILLER	1
39	A082777	O-RING	1
41	2050559253	COVER GASKET	1
42	C146888	MOTOR HOUSING COVER	1
44	S067779	SCREW	8
46	2050557513	LOCK WASHER	8
49	C095035	HELICOIL INSERT (not shown)	8
54	C068659	BALL BEARING	1
58	C136167	UPPER ENDPLATE	1
60	C136166	LINER	1
61	C112196	ROTOR	1
62	KF138246	BLADE (SET OF 6)	1
64	C136161	DOWEL PIN	1
65	C136168	LOWER ENDPLATE	1
66	C136162	O-RING	1
67	C066977	BALL BEARING	1

Item	Part No	Description	Qty.
92	C136165	COUPLING	1
94	CA048425	STEEL BALL	1
98	C136170	DOG	1
101	C112190	SPRING SEAT	1
102	C136164	SPRING	1
103	C136169	TIMING SHAFT	1
105	C114136	ANVIL-SQUARE DRIVE	1
	CA128648	ANVIL-SPLINE DRIVE	1
106	C112191	PLUNGER	1
107	C047620	LOCK BUTTON	1
109	C112185	SPRING	1
110	C112202	SPRING	1
113	C117545	CLUTCH HOUSING (Incl. Item #114, 115, 117)	1
114	C112188	BUSHING	1
115	CA088508	SEAL	1
117	C054897	PLUG	1
118	C112186	CLUTCH HOUSING GASKET	1
150	CA048548	SIDE HANDLE	1
151	C116388	HANDLE BAND	1
152	C064806	SCREW	4
153	S000271	LOCK WASHER	4
LABEL	CA155779	SAFETY WARNING DECAL (NOT SHOWN)	1
ACC.	C155472	RETAINING RING	1

	2050475983	OPERATOR'S MANUAL
	2050553003	CE DECLARATION OF CONFORMITY
	6159948710	SAFETY INSTRUCTIONS

C115811 TUNE UP KIT	
4, 7, 24, 39, 41, 62, 66, 115 & 118	

Recommended accessories					
C155470	Retaining Ring - 10008S (1 3/4")	C155471	Retaining Ring - 10010S (2")	C155472	Retaining Ring - 10015S (2 1/8")
C134692	Retaining Ring - 10016S (2 1/4")	C155473	Retaining Ring - 10017S (2 1/2")	C155474	Retaining Ring - 10019S (2 5/8")
Hose kit (incl. EasyFlow coupling)		Nipple		FRL kit (incl. EasyFlow coupling)	
BSP (EURO 10.4mm)	6153980585	6158106720	6153980385		
NPT	6153980635	6158105870	6153980415		