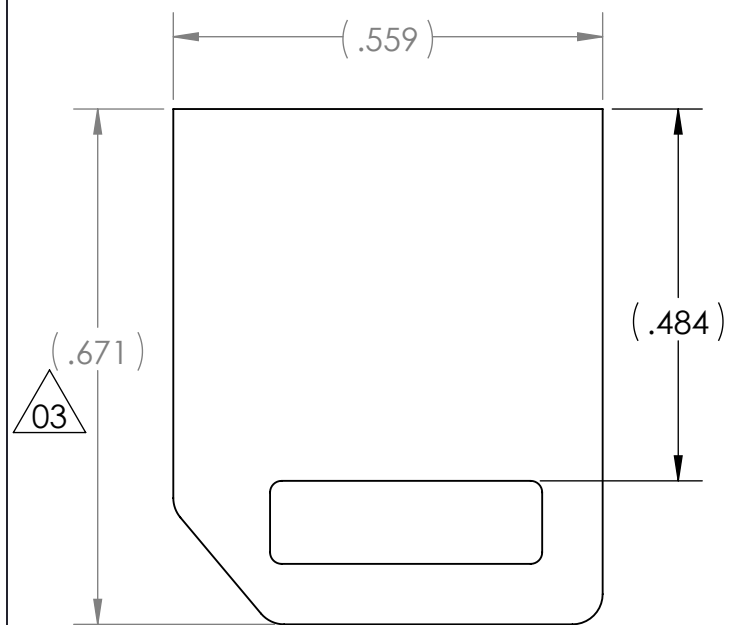
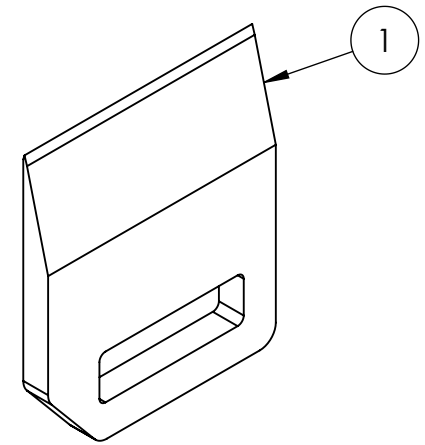
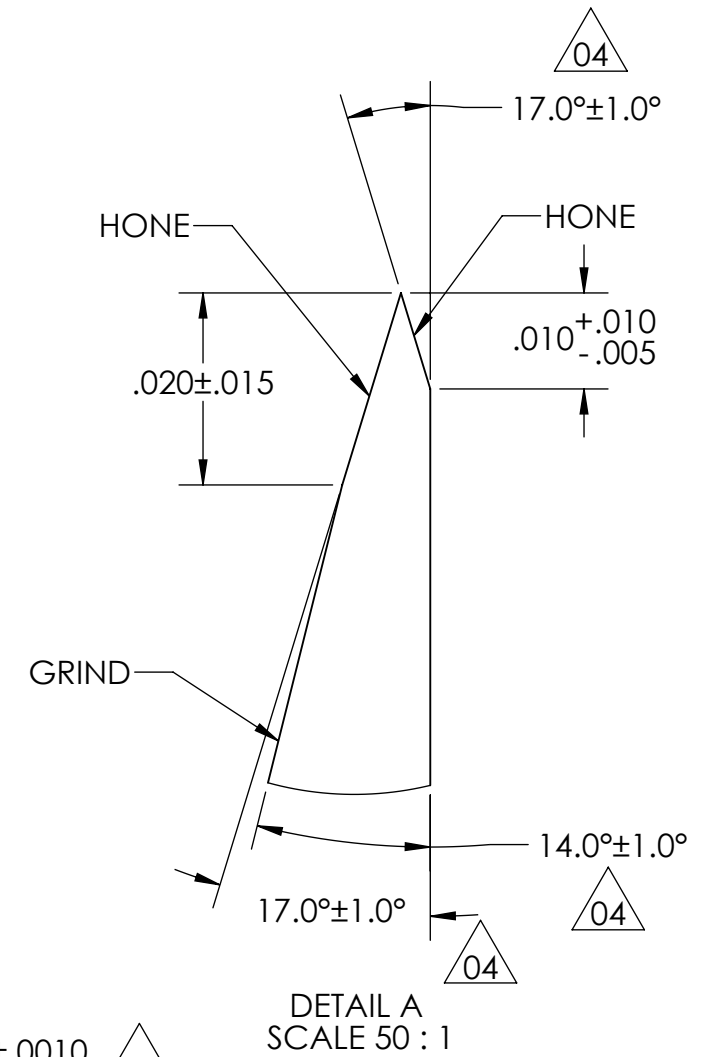
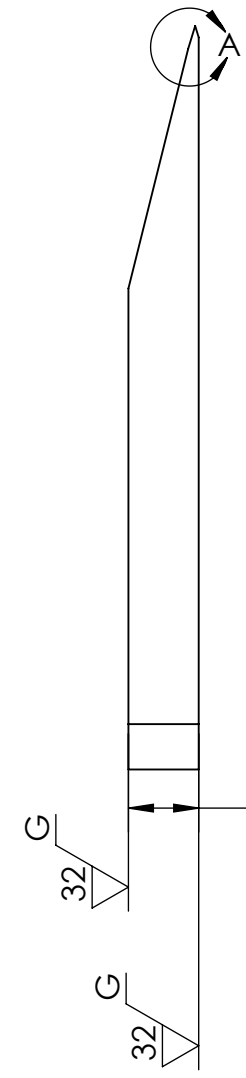
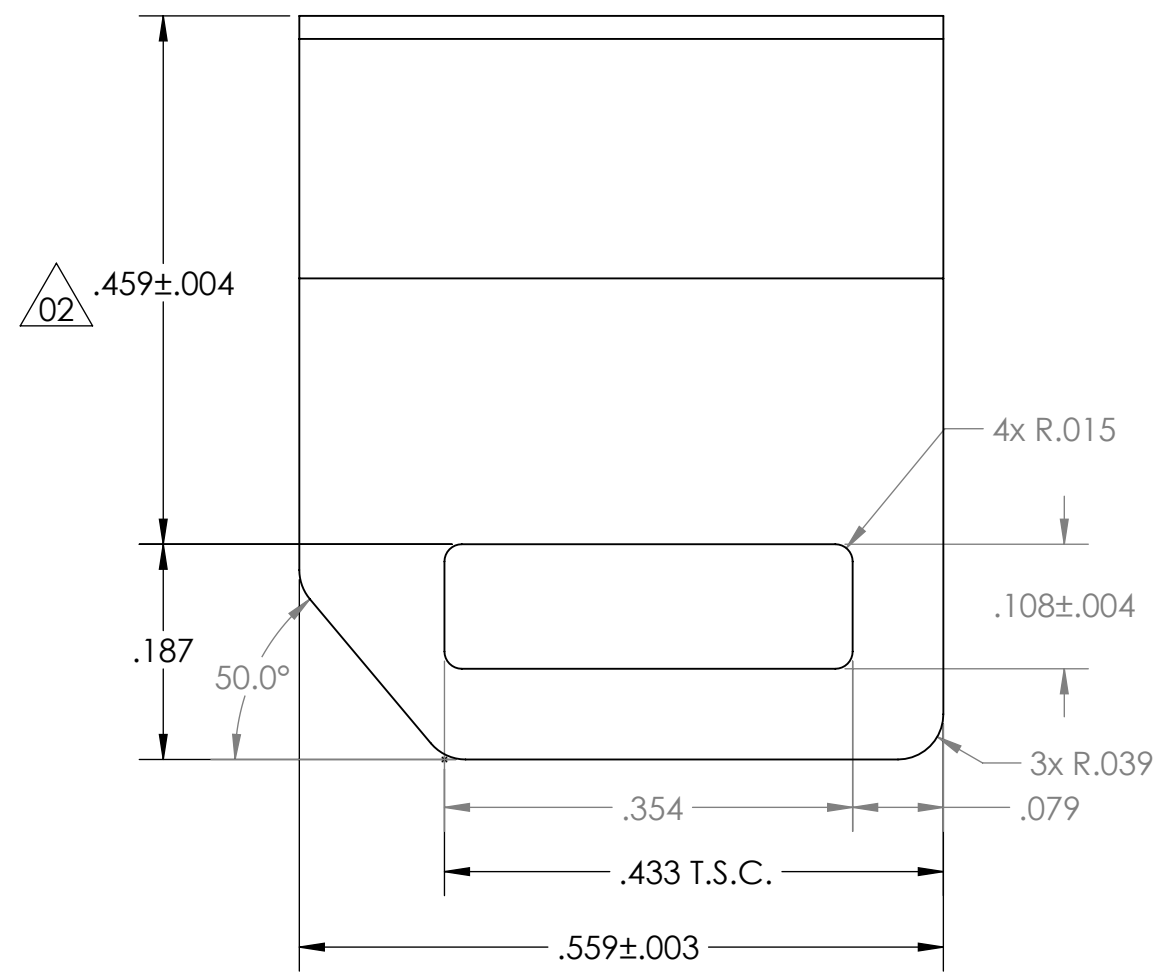


Revision level			Revision Record	Changed	Date	Approved	Date
Drawing	State	Part					
04.1	Design Release	-	SEE ECN# 300170	TJM	1-27-2015	TJM	1-27-2015



BLADE BLANK REFERENCE
 (13-0516-310-DTL)
 (Blank Thickness ~0.085")



ITEM NO.	QTY.	PART NUMBER	DESCRIPTION	DRAWING NUMBER
1	1	UNASSIGNED	EVO9 Blade Blank	13-0516-310-DTL

Notes
 1.) PART TO BE WITHIN .002 TIR
 2.) PART MUST BE UNDER AUSTENITIZED TO ACHIEVE PROPER TOUGHNESS.
 3.) PART MUST BE ROHS COMPLIANT

Material
 SEE BOM (M2 TOOL STEEL
 HEAT TREAT TO 58-60 HRC)

Units: inches
 Dimension without tolerances details to:
 .xxxx = ±.0005
 .xxx = ±.005
 .xx = ±.01
 .x = ±.03
 None = ±.06
 < = ±0.5°
 Dimension Formatted in/[mm]

The copyright of this drawing is reserved by HellermannTyton. It is issued on condition that it is not reproduced, copied, or disclosed to a third party, either wholly or in part, without the consent of HellermannTyton.

Drawn: TJM, 10-30-2014
 Approved: TJM, 10-30-2014
HellermannTyton
 North America
 Email: corp@htamericas.com
 Web: www.hellermann.tyton.com

Article/Type-No: 110-80037
 Title: EVO9 BLADE
 Drawing-No: 13-0516-309-ASM
 : Phase
 Scale: 6:1

Project Number: PRP13-0516
 Format: B
 Sheet: 1/1