

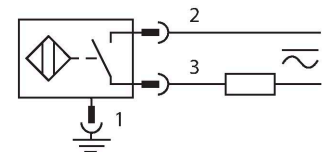
BI2-G12-AZ33X-B3131

Inductive Sensor

Features

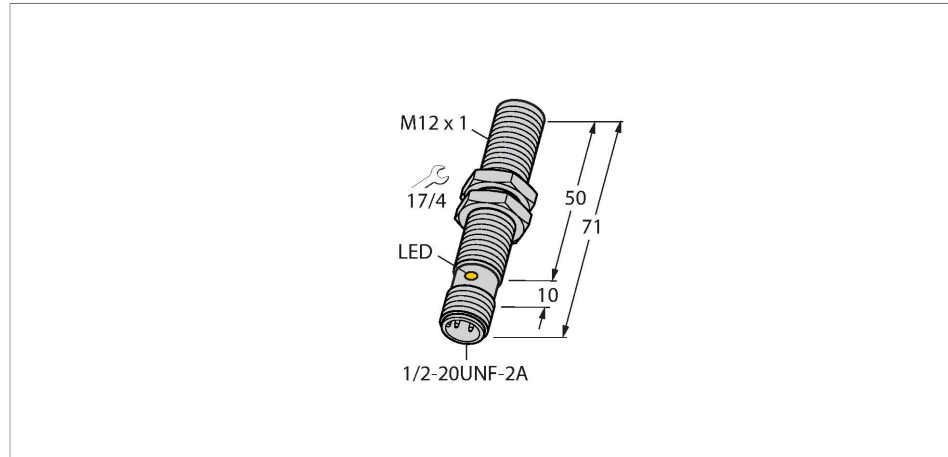
- Threaded barrel, M12 x 1
- Chrome-plated brass
- AC 2-wire, 20...250 VDC
- DC 2-wire, 10...300 VDC
- NO contact
- 1/2" male connector

Wiring diagram



Functional principle

Inductive sensors detect metal objects contactless and wear-free. For this, they use a high-frequency electromagnetic AC field that interacts with the target. Inductive sensors generate this field via an RLC circuit with a ferrite coil.



Technical data

Type	BI2-G12-AZ33X-B3131
ID	1304032
General data	
Rated switching distance	2 mm
Mounting conditions	Flush
Secured operating distance	$\leq (0.81 \times S_n)$ mm
Correction factors	St37 = 1; Al = 0.3; stainless steel = 0.7; Ms = 0.4
Repeat accuracy	≤ 2 % of full scale
Temperature drift	$\leq \pm 10$ %
Hysteresis	3...15 %
Electrical data	
Operating voltage	20...250 VAC
Operating voltage	10...300 VDC
AC rated operational current	≤ 100 mA
DC rated operational current	≤ 100 mA
Frequency	$\geq 50 \dots \leq 60$ Hz
Residual current	≤ 1.7 mA
Isolation test voltage	≤ 1.5 kV
Surge current	≤ 1 A (≤ 10 ms max. 5 Hz)
Voltage drop at I_o	≤ 6 V
Output function	2-wire, NO contact, 2-wire
Smallest operating current	≥ 3 mA
Switching frequency	0.02 kHz

Technical data

Mechanical data	
Design	Threaded barrel, M12 × 1
Dimensions	71 mm
Housing material	Metal, CuZn, Chrome-plated
Active area material	Plastic, PA12-GF30
Max. tightening torque of housing nut	10 Nm
Electrical connection	Connector, 1/2"
Environmental conditions	
Ambient temperature	-25...+70 °C
Vibration resistance	55 Hz (1 mm)
Shock resistance	30 g (11 ms)
Protection class	IP67
MTTF	2283 years acc. to SN 29500 (Ed. 99) 40 °C
Switching state	LED, Red

Mounting instructions

Mounting instructions/Description

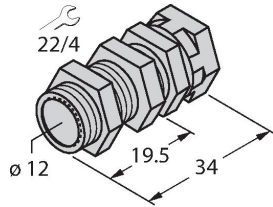
The image contains three technical diagrams illustrating the mounting of a threaded barrel into a plate. The top diagram is a side view showing a barrel with a yellow dot in the center of its active area. A dimension line labeled 'T' indicates the distance from the center of the hole in the plate to the center of the barrel. The middle diagram shows two barrels being inserted into a plate. A dimension line labeled 'G' indicates the distance from the center of the hole in the plate to the center of the barrel. The bottom diagram is a top view showing a barrel being inserted into a plate. It includes three dimension lines: 'D' for the distance from the center of the hole to the center of the barrel, 'S' for the distance from the center of the hole to the edge of the plate, and 'W' for the distance from the center of the hole to the edge of the plate.

Distance D	2 x B
Distance W	3 x Sn
Distance T	3 x B
Distance S	1.5 x B
Distance G	6 x Sn
Diameter active area B	Ø 12 mm

Accessories

QM-12

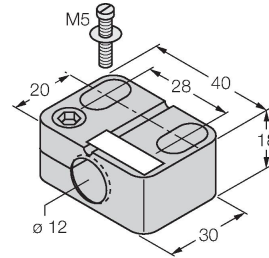
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Quick-mount bracket with dead-stop; material: Chrome-plated brass. Male thread M16 × 1. Note: The switching distance of the proximity switches may change when using quick-mount brackets.

BST-12B

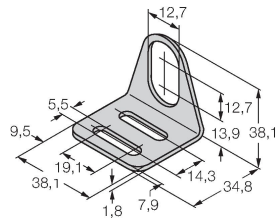
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Mounting clamp for threaded barrel sensors, with dead-stop; material: PA6

MW-12

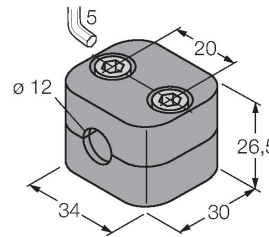
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Mounting bracket for threaded barrel sensors; material: Stainless steel A2 1.4301 (AISI 304)

BSS-12

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Mounting clamp for smooth and threaded barrel sensors; material: Polypropylene