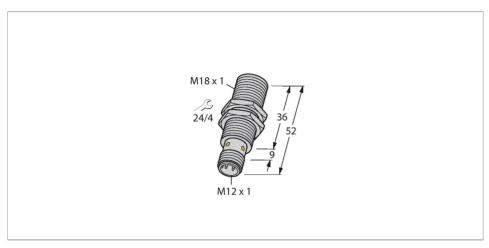


# BI8U-EM18WD-AP6X-H1141 Inductive Sensor - For the Food Industry



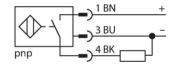
#### Technical data

Туре	BI8U-EM18WD-AP6X-H1141		
ID	1634816		
General data			
Rated switching distance	8 mm		
Mounting conditions	Flush		
Secured operating distance	≤ (0.81 × Sn) mm		
Repeat accuracy	≤ 2 % of full scale		
Temperature drift	≤ ±10 %		
	≤ ± 20 %, ≤ -25 °C , ≥ +70 °C		
Hysteresis	315 %		
Electrical data			
Operating voltage	1030 VDC		
Residual ripple	≤ 10 % U <sub>ss</sub>		
DC rated operational current	≤ 200 mA		
No-load current	25 mA		
Residual current	≤ 0.1 mA		
Isolation test voltage	≤ 0.5 kV		
Short-circuit protection	yes / Cyclic		
Voltage drop at I <sub>e</sub>	≤ 1.8 V		
Wire breakage/Reverse polarity protection	yes / Complete		
Output function	3-wire, NO contact, PNP		
DC field stability	300 mT		
AC field stability	300 mT <sub>ss</sub>		
Insulation class			

#### **Features**

- ■Threaded barrel, M18 x 1
- Stainless steel, 1.4404
- Front cap made of liquid crystal polymer
- Factor 1 for all metals
- Resistant to magnetic fields
- ■For temperatures of -40 °C...+100 °C
- High protection class IP69K for harsh environments
- Special double-lip seal
- ■Protection against all common acidic and alkaline cleaning agents
- Laser engraved label, permanently legible
- ■DC 3-wire, 10...30 VDC
- ■NO contact, PNP output
- ■M12 x 1 male connector

## Wiring diagram





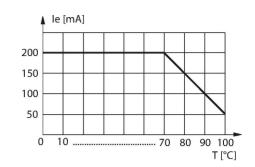
Functional principle

The inductive sensors for the food industry are absolutely tight and resistant to cleaning agents and disinfectants. The requirements of the protection classes IP68 and IP69K are well exceeded by our uprox®+ sensors. The sensors are entirely protected by the LCP front cap and the stainless steel housing.



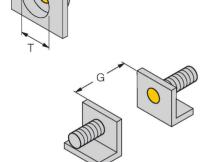
## Technical data

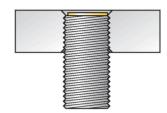
Switching frequency	1.5 kHz		
Mechanical data			
Design	Threaded barrel, M18 × 1		
Dimensions	52 mm		
Housing material	Stainless steel, 1.4404 (AISI 316L)		
Active area material	Plastic, LCP		
Connector housing	plastic, PP		
Admissible pressure on front cap	≤ 15 bar		
Max. tightening torque of housing nut	25 Nm		
Electrical connection	Connector, M12 × 1		
Environmental conditions			
Ambient temperature	-40+100 °C		
Vibration resistance	55 Hz (1 mm)		
Shock resistance	30 g (11 ms)		
Protection class	IP68 IP69K		
MTTF	874 years acc. to SN 29500 (Ed. 99) 40 °C		
Switching state	LED, Yellow		



## Mounting instructions

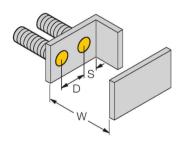
#### Mounting instructions/Description





Distance D	2 x B
Distance W	3 x Sn
Distance T	3 x B
Distance S	1.5 x B
Distance G	6 x Sn
Diameter active area B	Ø 18 mm

All flush mountable uprox+ threaded barrel types are also recessed mountable. Safe operation is ensured if the sensor is screwed in by half a turn.

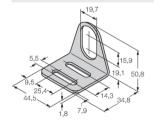


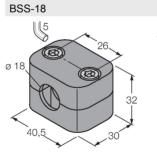
### Accessories

MW-18

## 6945004

Mounting bracket for threaded barrel sensors; material: Stainless steel A2 1.4301 (AISI 304)





Mounting clamp for smooth and threaded barrel sensors; material: Polypropylene

6901320

QM-18

#### 6945102

M24 x 1,5 0 18 20,5 36

Quick-mount bracket with dead-stop; material: Chrome-plated brass. Male thread M24 × 1.5. Note: The switching distance of the proximity switches may change when using quick-mount brackets.



6905310

Protective nut for M18 x 1 threaded barrels; material: Stainless steel A2

1.4305 (AISI 303)



## Wiring accessories

Dimension drawing	Туре	ID	
M12x1	RKH4-2/TFE	6935482	Connection cable, M12 female, straight, 3-pin, stainless steel coupling nut, cable length: 2 m, jacket material: PVC, gray temperature range -25+80 °C; other cable lengths and designs available, see www.turck.com
M12×1	RKH4-2/TFG	6934384	Connection cable, M12 female, straight, 3-pin, stainless steel coupling nut, cable length: 2 m, jacket material: TPE, gray temperature range -40+105 °C; other cable lengths and designs available, see www.turck.com