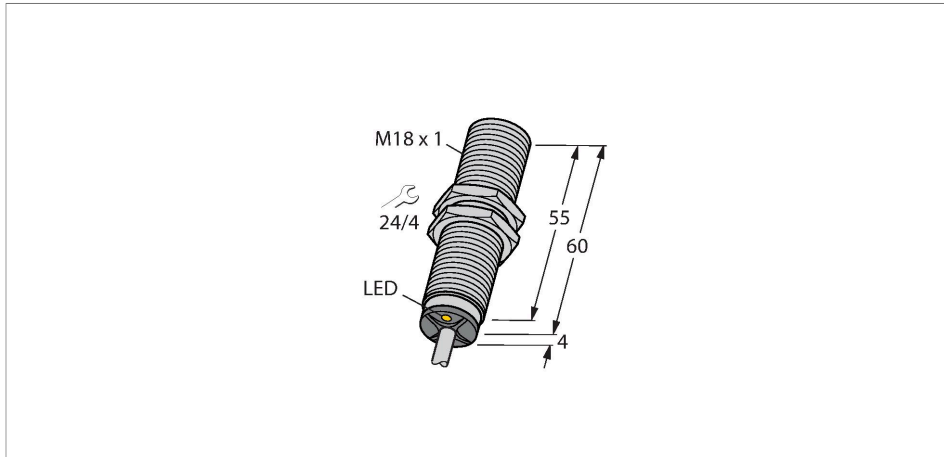


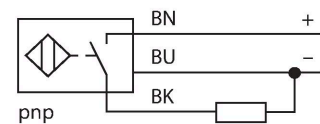
# BI5U-M18E-AP6X Inductive Sensor



## Features

- Threaded barrel, M18 x 1
- Chrome-plated brass
- Factor 1 for all metals
- Protection class IP68
- Resistant to magnetic fields
- Extended temperature range
- High switching frequency
- DC 3-wire, 10...30 VDC
- NO contact, PNP output
- Cable connection

## Wiring diagram



## Technical data

Type	BI5U-M18E-AP6X
ID	1635101
<b>General data</b>	
Rated switching distance	5 mm
Mounting conditions	Flush
Secured operating distance	$\leq (0.81 \times S_n)$ mm
Repeat accuracy	$\leq 2 \%$ of full scale
Temperature drift	$\leq \pm 10 \%$ $\leq \pm 15 \%, \leq -25 \text{ °C v } \geq +70 \text{ °C}$
Hysteresis	3...15 %
<b>Electrical data</b>	
Operating voltage	10...30 VDC
Residual ripple	$\leq 10 \%$ $U_{ss}$
DC rated operational current	$\leq 200$ mA
No-load current	25 mA
Residual current	$\leq 0.1$ mA
Isolation test voltage	$\leq 0.5$ kV
Short-circuit protection	yes / Cyclic
Voltage drop at $I_o$	$\leq 1.8$ V
Wire breakage/Reverse polarity protection	yes / Complete
Output function	3-wire, NO contact, PNP
DC field stability	300 mT
AC field stability	300 mT <sub>ss</sub>
Switching frequency	1.5 kHz

## Functional principle

Inductive sensors are designed for wear-free and contactless detection of metal objects. Prox Factor 1 sensors have significant advantages due to their patented ferrite-coreless multi-coil system. They detect all metals at the same large switching distance and are resistant to magnetic fields.

BI5U-M18E-AP6X | 11/29/2022 06-30 | technical changes reserved

## Technical data

Mechanical data	
Design	Threaded barrel, M18 × 1
Dimensions	64 mm
Housing material	Metal, CuZn, Chrome-plated
Active area material	Plastic, PBT
End cap	Plastic, EPTR
Max. tightening torque of housing nut	25 Nm
Electrical connection	Cable
Cable quality	Ø 5.2 mm, LifYY, PVC, 2 m
Core cross-section	3 x 0.34 mm <sup>2</sup>
Environmental conditions	
Ambient temperature	-30...+85 °C
Vibration resistance	55 Hz (1 mm)
Shock resistance	30 g (11 ms)
Protection class	IP68
MTTF	874 years acc. to SN 29500 (Ed. 99) 40 °C
Switching state	LED, Yellow

## Mounting instructions

### Mounting instructions/Description

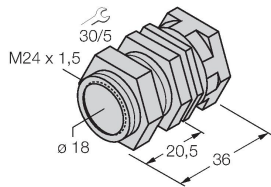


Distance D	2 x B
Distance W	3 x Sn
Distance T	3 x B
Distance S	1.5 x B
Distance G	6 x Sn
Diameter active area B	Ø 18 mm

## Accessories

QM-18

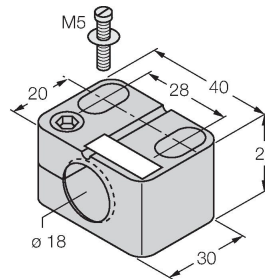
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Quick-mount bracket with dead-stop; material: Chrome-plated brass. Male thread M24 x 1.5. Note: The switching distance of the proximity switches may change when using quick-mount brackets.

BST-18B

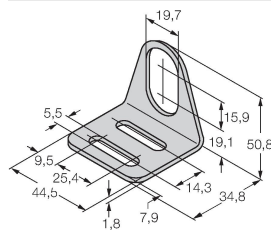
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Mounting clamp for threaded barrel sensors, with dead-stop; material: PA6

MW-18

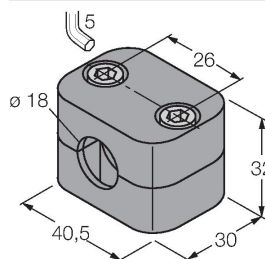
6945004



Mounting bracket for threaded barrel sensors; material: Stainless steel A2 1.4301 (AISI 304)

BSS-18

6901320



Mounting clamp for smooth and threaded barrel sensors; material: Polypropylene