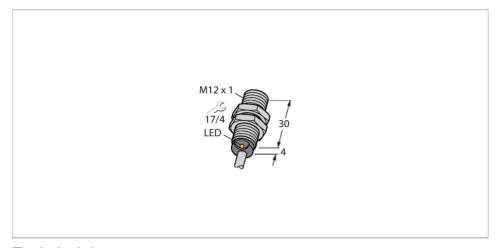


# BI4-G12K-AP6X Inductive Sensor – With Increased Switching Distance



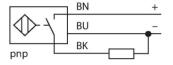
#### Technical data

ID         4670250           General data         Rated switching distance         4 mm           Mounting conditions         Flush           Secured operating distance         ≤ (0.81 × Sn) mm           Correction factors         St37 = 1; Al = 0.3; stainless stee = 0.4           Repeat accuracy         ≤ 2 % of full scale           Temperature drift         ≤ ±10 %           Hysteresis         315 %           Electrical data         Operating voltage         1030 VDC           Residual ripple         ≤ 10 % U <sub>ss</sub> DC rated operational current         ≤ 200 mA           No-load current         15 mA           Residual current         ≤ 0.1 mA           Isolation test voltage         ≤ 0.5 kV           Short-circuit protection         yes / Cyclic	
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Isolation test voltage ≤ 0.5 kV	
Short-circuit protection yes / Cyclic	
Voltage drop at I <sub>e</sub> ≤ 1.8 V	
Wire breakage/Reverse polarity protection yes / Complete	
Output function 3-wire, NO contact, PNP	
Switching frequency 2 kHz	

## **Features**

- ■Threaded barrel, M12 x 1
- Chrome-plated brass
- Large sensing range
- ■DC 3-wire, 10...30 VDC
- ■NO contact, PNP output
- Cable connection

## Wiring diagram



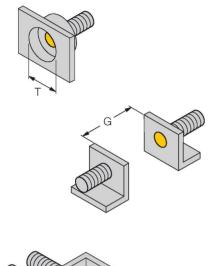
# Functional principle

Inductive sensors detect metal objects contactless and wear-free. For this, they use a high-frequency electromagnetic AC field that interacts with the target. Inductive sensors generate this field via an RLC circuit with a ferrite coil.

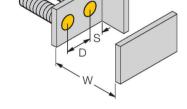


# Technical data

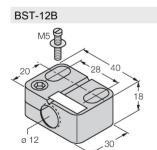
Mechanical data	
Design	Threaded barrel, M12 × 1
Dimensions	34 mm
Housing material	Metal, CuZn, Chrome-plated
Active area material	Plastic, PA12-GF30
End cap	Plastic, EPTR
Max. tightening torque of housing nut	10 Nm
Electrical connection	Cable
Cable quality	Ø 5.2 mm, LifYY, PVC, 2 m
Core cross-section	3 x 0.34 mm <sup>2</sup>
Environmental conditions	
Ambient temperature	-25+70 °C
Vibration resistance	55 Hz (1 mm)
Shock resistance	30 g (11 ms)
Protection class	IP67
MTTF	2283 years acc. to SN 29500 (Ed. 99) 40 °C
Switching state	LED, Yellow



Distance D	2 x B
Distance W	3 x Sn
Distance T	3 x B
Distance S	1.5 x B
Distance G	6 x Sn
Diameter active area B	Ø 12 mm



## Accessories



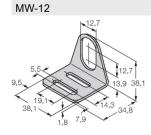
6947212

Mounting clamp for threaded barrel sensors, with dead-stop; material: PA6



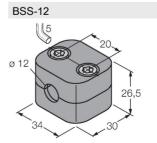
6945101

Quick-mount bracket with dead-stop; material: Chrome-plated brass. Male thread M16 × 1. Note: The switching distance of the proximity switches may change when using quick-mount brackets.



6945003

Mounting bracket for threaded barrel sensors; material: Stainless steel A2 1.4301 (AISI 304)



6901321

Mounting clamp for smooth and

Mounting clamp for smooth and threaded barrel sensors; material: Polypropylene