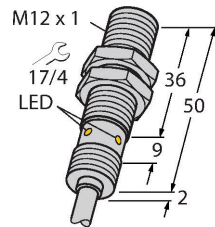


# BI4U-EM12WD-AP6X/S987

## Inductive Sensor – For the Food Industry



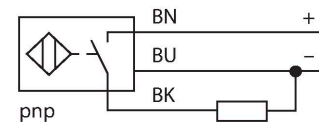
### Features

- Threaded barrel, M12 x 1
- Stainless steel, 1.4404
- Front cap made of liquid crystal polymer
- Factor 1 for all metals
- Resistant to magnetic fields
- For temperatures of -40 °C...+100 °C
- High protection class IP69K for harsh environments
- Special double-lip seal
- Protection against all common acidic and alkaline cleaning agents
- Laser engraved label, permanently legible
- DC 3-wire, 10...30 VDC
- NO contact, PNP output
- Cable connection

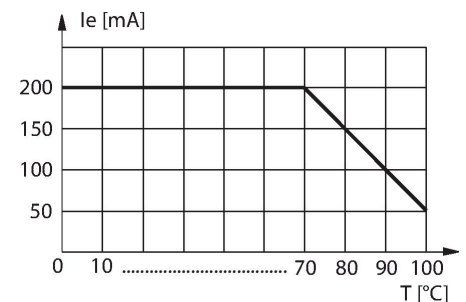
### Technical data

Type	BI4U-EM12WD-AP6X/S987
ID	1634850
<b>General data</b>	
Rated switching distance	4 mm
Mounting conditions	Flush
Secured operating distance	$\leq (0.81 \times S_n)$ mm
Repeat accuracy	$\leq 2\%$ of full scale
Temperature drift	$\leq \pm 10\%$ $\leq \pm 20\%$ , $\leq -25\text{ °C}$ , $\geq +70\text{ °C}$
Hysteresis	3...15 %
<b>Electrical data</b>	
Operating voltage	10...30 VDC
Residual ripple	$\leq 10\% U_{ss}$
DC rated operational current	$\leq 200\text{ mA}$
No-load current	25 mA
Residual current	$\leq 0.1\text{ mA}$
Isolation test voltage	$\leq 0.5\text{ kV}$
Short-circuit protection	yes / Cyclic
Voltage drop at $I_o$	$\leq 1.8\text{ V}$
Wire breakage/Reverse polarity protection	yes / Complete
Output function	3-wire, NO contact, PNP
DC field stability	300 mT
AC field stability	300 mT <sub>ss</sub>
Insulation class	□

### Wiring diagram



### Functional principle

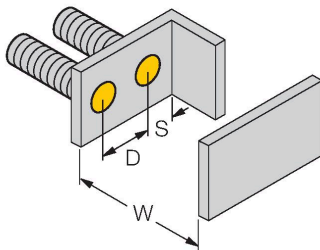
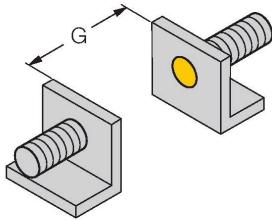
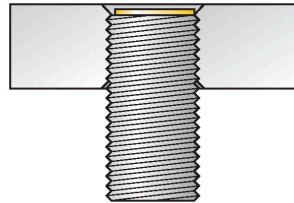


## Technical data

Switching frequency	3 kHz
<b>Mechanical data</b>	
Design	Threaded barrel, M12 × 1
Dimensions	52 mm
Housing material	Stainless steel, 1.4404 (AISI 316L)
Active area material	Plastic, LCP
End cap	Plastic, PP, transparent
Connector housing	PP
Admissible pressure on front cap	≤ 20 bar
Max. tightening torque of housing nut	10 Nm
Electrical connection	Cable
Cable quality	Ø 5.2 mm, Gray, LiFY33Y-OB, TPE, 2 m
	Food safe
Core cross-section	3 x 0.34 mm <sup>2</sup>
<b>Environmental conditions</b>	
Ambient temperature	-40...+100 °C
Vibration resistance	55 Hz (1 mm)
Shock resistance	30 g (11 ms)
Protection class	IP68 IP69K
MTTF	874 years acc. to SN 29500 (Ed. 99) 40 °C
Switching state	LED, Yellow

## Mounting instructions

### Mounting instructions/Description



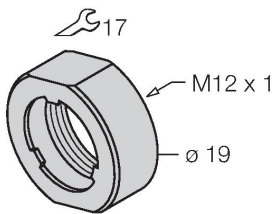
Distance D	2 x B
Distance W	3 x Sn
Distance T	3 x B
Distance S	1.5 x B
Distance G	6 x Sn
Diameter active area B	Ø 12 mm

All flush mountable uprox+ threaded barrel types are also recessed mountable. Safe operation is ensured if the sensor is screwed in by half a turn.

## Accessories

PN-M12

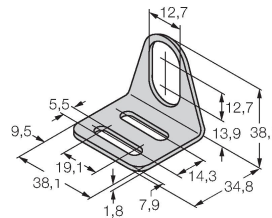
6905309



Impact protection nut for M12x1 threaded barrel devices; material: Stainless steel A2 1.4305 (AISI 303)

MW-12

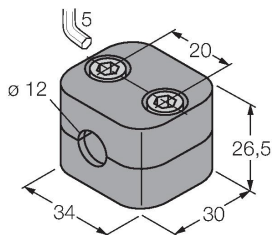
6945003



Mounting bracket for threaded barrel sensors; material: Stainless steel A2 1.4301 (AISI 304)

BSS-12

6901321



Mounting clamp for smooth and threaded barrel sensors; material: Polypropylene